

Heating is the general term applied to the system used to raise and maintain the ambient temperature inside a building at a comfortable level. Several different principles are employed. Most widespread in central Europe are systems where heat is produced locally in a unit located in the plant room or associated room in or adjacent to the building. This heating unit ( e.g. gas heater) heats the heating media directly, which is then distributed through the piping system to the places of final radiation (e.g. radiators or floor heating).

Other principles employed in large building complexes include the use of centralized district heating (either purpose-built heating plants or those designed to utilize waste energy, e.g. from a power plant or waste incineration plant) with a primary heating media such as steam. This primary heating media is distributed through underground pipes to local plant rooms in the buildings to be heated. The primary heating media then passes through a heat exchanger, thereby raising the temperature of the secondary heating media. The system used to distribute the secondary heating media in the building is exactly the same as in the local system described above.

Several other principles are in use mainly in Northern Europe, where local heating units are combined with air conditioning and ventilation systems. Advanced technologies associated with green building and passive building are also gaining acceptance for use in heating systems, but still on a very limited scale and generally only where very local or just-in-case back-up solutions are required.

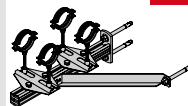
The system described in this manual reflects the most widespread solutions found in the commercial building segment in Central Europe. The heating media begins its journey in a local heating unit or boiler in a plant room before passing through a splitter, from which various branches then continue on into pipe corridors and rising shafts for final distribution to the places of final consumption or radiation.

Heating pipes running along corridors are typically installed on common supports together with other services.



#### 1 Single fastening

Pipes are typically suspended from the ceiling on a pair of swiveling elements or other extension elements.



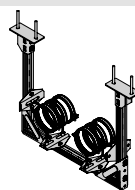
#### 4 Cantilever arm

Cantilever pipe support arm (pipes standing or suspended) in the form of a preassembled / pre-welded unit or assembled from individual parts with vertical or pipe axial braces.



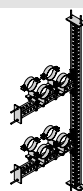
#### 7 Splitter frame

A frame made from channels supporting splitters or measuring and regulation devices of various dimensions or supporting both types of plant room equipment together.



#### 10 Axial guide support frame

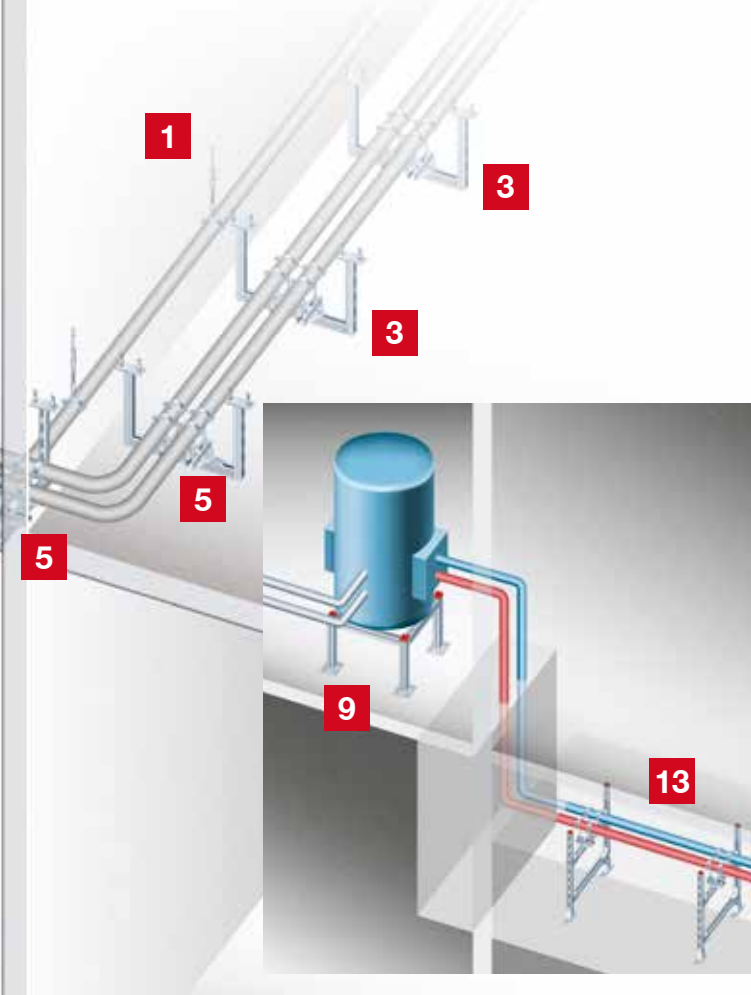
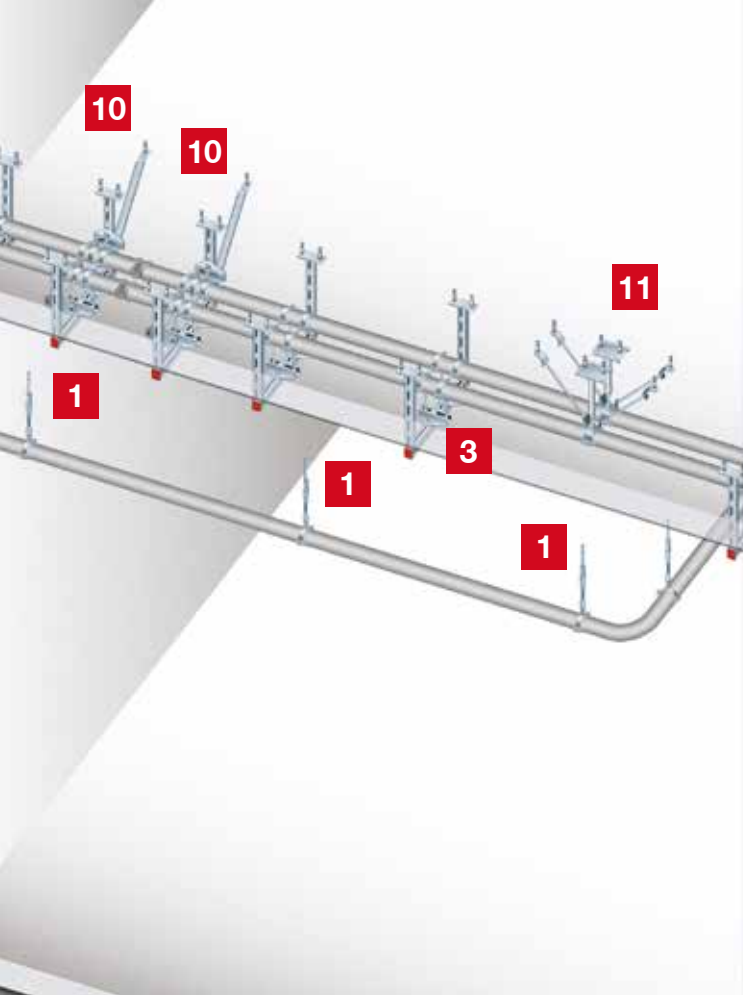
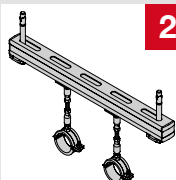
Frame structure designed to provide axial guidance to the pipes before and after technical compensation of expansion.



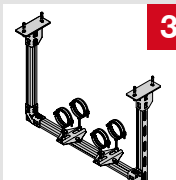
#### 13 Primary heating media collector bracket

Typical solutions for underground collectors or various special pipe corridors. Frame structures suitable for various geometries and loading conditions.

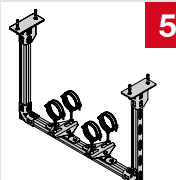


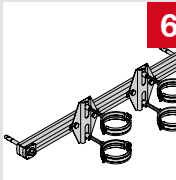
**2 Head rail**  
A channel directly attached to the ceiling, typically using anchors, either through bolting the channel or fixing the channel from the bottom directly. The pipes are suspended either on swiveling or expansion elements.



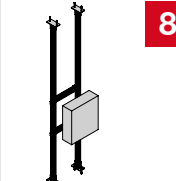
**3 Trapeze frame**  
A length of channel fastened to two or more vertical upright channels supporting a group of suspended or standing pipes mounted on expansion elements



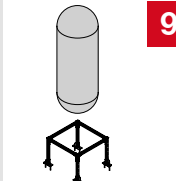
**5 Natural compensation zone trapeze**  
The same as application 3, but subjected to axial and lateral pipe loads on transverse (cross) sliding elements.



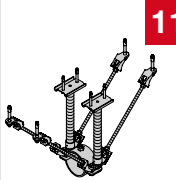
**6 Riser guides**  
A length of channel directly anchored to the wall using anchors. Pipe rings mounted on expansion elements provide guidance for rising pipes.



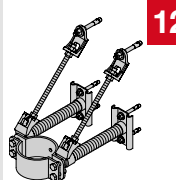
**8 Plant room equipment / switch box support frame**  
Frame structure typically braced between the floor and ceiling, supporting various devices, e.g. switch boxes.



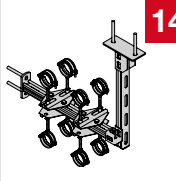
**9 Plant room framing - 3D frame**  
3D frame structure supporting heavy plant room equipment e.g. boilers in various sizes and dimensions.



**11 Fixed points**  
Standard fixed point set ensuring control of the pipe expansion.



**12 Riser fixed points**  
Standard fixed point sets to take up riser pipe loads.



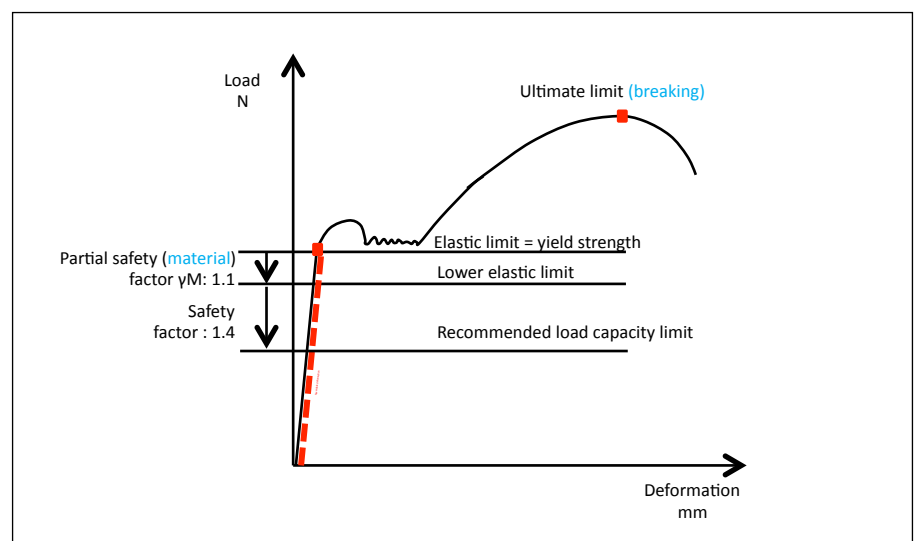
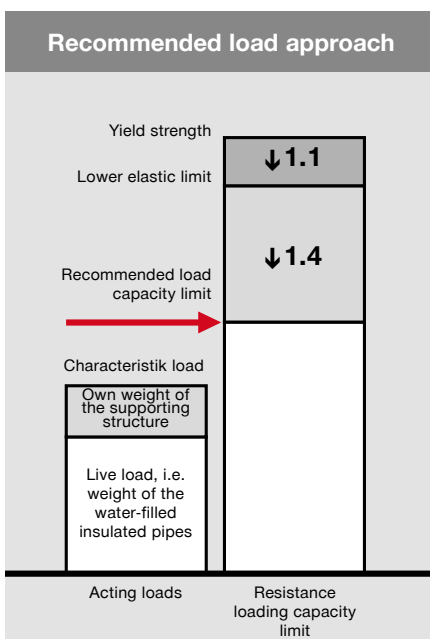
**14 Various other applications**  
Includes various hybrid structures designed to support particular parts of heating systems.

## Terms of common cooperation / legal disclaimers

Hilti strives to achieve continuous development and innovation. This manual is thus subject to change without notice. Hilti strongly advises customers to verify the respective product application for the intended use by consulting a structural engineer and making the necessary calculations to ensure compliance with the applicable norms and standards. It is essential that the product is used strictly in accordance with the applicable Hilti instructions for use and within the application limits specified in the Hilti technical data sheets, technical specifications and supporting product literature. Due to the fact that construction materials and environmental conditions vary widely, information given in this manual is solely based on principles and safety factors believed to be correct at the time they were established. The customer is ultimately responsible for checking the present condition of supporting materials and the applicability of the selected product application. Hilti shall not be liable for direct, indirect, incidental or consequential damages, losses or expenses in connection with any information contained in this manual or in connection with, or by reason of, the use of, or inability to use the products for any intended purpose. This limitation of liability does not apply to personal damages culpably caused by Hilti. Implied warranties of merchantability or fitness of the products are herewith expressly excluded.

## Loading capacity limit


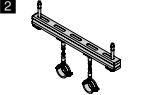
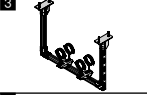
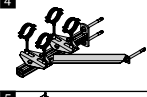
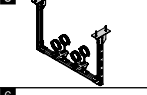
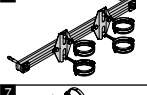
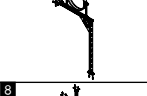
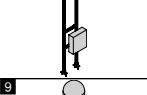
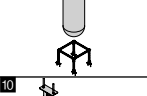
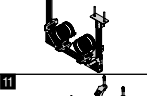
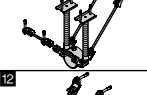
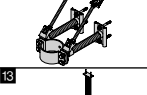
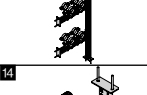
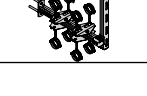
All loading capacity limits in this manual are to be considered as recommended values. Recommended values are calculated from the elastic limit equal to yield strength, with an applied material safety factor of 1.1 and an applied additional safety factor of 1.4.



# Contents and overview of this manual

	Page
<b>Introduction to the heating sub-trade</b>	2-3
<b>Technical background information</b>	
1. Thermal expansion	8
2. Controlled expansion	9-11
3. Fixed point	12-21
4. Compensation	22-23
- Natural compensation	24-35
- Technical compensation	36-43

## Applications

	Application 1 - Single fastening	45-76
	Application 2 - Head rail with swiveling elements	77-88
	Application 3 - Trapeze frame with expansion elements	89-116
	Application 4 - Cantilever arm with expansion elements	117-146
	Application 5 - Trapeze frame with cross sliding elements	147-164
	Application 6 - Wall rail with expansion elements	165-176
	Application 7 - Splitter frame	177-184
	Application 8 - Plant room equipment support	185-194
	Application 9 - Plant room framing	195-214
	Application 10 - Axial guides	215-222
	Application 11 - Fixed points	223-236
	Application 12 - Riser fixed points	237-248
	Application 13 - Primary heating media bracket	249-264
	Application 14 - Various wall - ceiling applications	265

# Heating applications - application options

An explanation of the information provided on each page

Heating

### Single Fastening On Concrete - M8 Options

M8 stud anchor		
1x HST3 M12x115 40/20	2105719	
1x HST2 M12x115/20	2107849	
1x M8x25 coupler	218703	

M8 drop in anchor		
1x HKD M8x30 anchor	376959	

M8 screw anchor		
1x HUS-1 6x35 M8/M10	418740	

M8 swivel hanger		
1x MPH M8 swivel hanger	418035	
1x M8 nut	216465	

M8 threaded rods		
1x AMBx1000 threaded rod	339793	
1x AMBx2000 threaded rod	339794	
1x AMBx3000 threaded rod	218415	

M8 swivel hanger		
1x MPH M8 swivel hanger	418035	
1x M8 nut	216465	

M8 pipe rings		
MP-LH	Sizes 8mm- 2"	
MP-HI	Sizes 8mm- 6"	
MPN-LI	Sizes 8mm- 2"	
MPN-RC	Sizes 8mm- 6"	

**Limitation**  
  
 $\alpha > 7.5^\circ$   
 $\alpha < 15^\circ$

M8 swivel hanger		
1x MPH-SG M8 swivel hanger	338994	
1x M8 nut	216465	

M8 nut		
1x M8 nut	216465	

Application description	Application	Product lines	Base material
<b>Heating - single fastening M8</b> <b>General comments</b> <ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Anchors Swiveling elements Pipe rings	Concrete

Hilti strongly advises customers to verify the respective product application for the intended use by consulting a structural engineer and making the necessary calculations to ensure compliance with the applicable norms and standards. Failure to consult and heed the advice of a structural engineer will free Hilti from its liability. It is essential that the product is used strictly in accordance with the applicable Hilti instructions for use, within the application limits specified in the Hilti technical data sheets, technical specifications and supporting product literature, and that the relevant application limits are not exceeded at any time. All rights reserved by Hilti Corporation. Duplication, utilization and/or publication of drawings contained in this manual are not permitted unless expressly agreed by Hilti Corporation.
Page 45

**Illustration showing options for the application**  
Shows the different possible combinations including the bill of materials for each solution. Some of the solutions include practical tips, e.g. tools required for installation.

**Application description**  
The general name of the application and a list of the typical situations it covers.

**General comments and disclaimers**

**Type of application**  
Illustration showing the type of application.

**Product lines**  
The main products used for this application.

**Base material limitations**  
This combination of products may be used only on the base materials listed.



# Heating applications - typical applications and examples

## Type and limitations of the application

Max. sizes of particular pipes associated with the span and size of channel used.

## ACAD 3D design

with references to the bill of materials.

## Bill of materials for 1 unit

All item numbers and number of pieces of each item necessary to assemble 1 unit for this application.

## Data for the typical situation

Name, reference in PROFIS Installation, base material, system capacity limit.

## General design rules for typical situations

Heating

### Heating Applications - Single Fastening

**Type H-SF40**

- Limited to 1x DN 80 (O.D. 89.1 mm) steel pipe
- Spacing - support distance 6 m
- Insulation 40 mm rubber

**Additional loading capacity limits**

This particular case  
F = 0.76 kN recommended loads

F<sub>max.</sub> approx. 0.6 - 0.8 kN  
rec. loads - spot loading capacity of the PMS

Reference	Item no.	Description	Piece	Length (m)
①	386558	MVA-MS M8 V-hanger	1	-
②	406471	S-MS01Z 4.0x13 S screw	6	-
③	418035	MPH M8 swivel hanger	2	-
④	216465	M8 nut	2	-
⑤	339793	AM8x1000 threaded rod	1	Depends on distance
⑥	386414	MP-HI 84-93 M8/M10 pipe ring	1	-

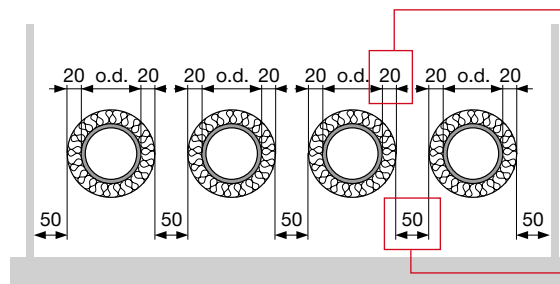
Application description	Application
Heating - single fastening M8	
<b>General comments</b>	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>	

Hilti strongly advises customers to verify the respective product application for the intended use by consulting a structural engineer and making the necessary calculations to ensure compliance with the applicable norms and standards. Failure to consult and heed the advice of a structural engineer will free Hilti from any liability. It is essential that the product is used strictly in accordance with the applicable Hilti instructions for use, within the application limits specified in the Hilti technical data sheets, technical specifications and supporting product literature, and that the relevant application limits are not exceeded at any time. All rights reserved by Hilti Corporation. Duplication, utilization and/or publication of drawings contained in this manual are not permitted unless expressly agreed by Hilti Corporation. Page 47

## Loading capacity information

- Typical loading case
- Maximum loading capacity of the same structure with a single load acting in the center of the span

Red color indicates the part that limits the entire application when maximum capacity is reached.



**Insulation thickness**  
rubber 20 mm

**Manipulation space 50 mm**  
- for welding the pipe  
- for wrapping the insulation around

# Technical background information

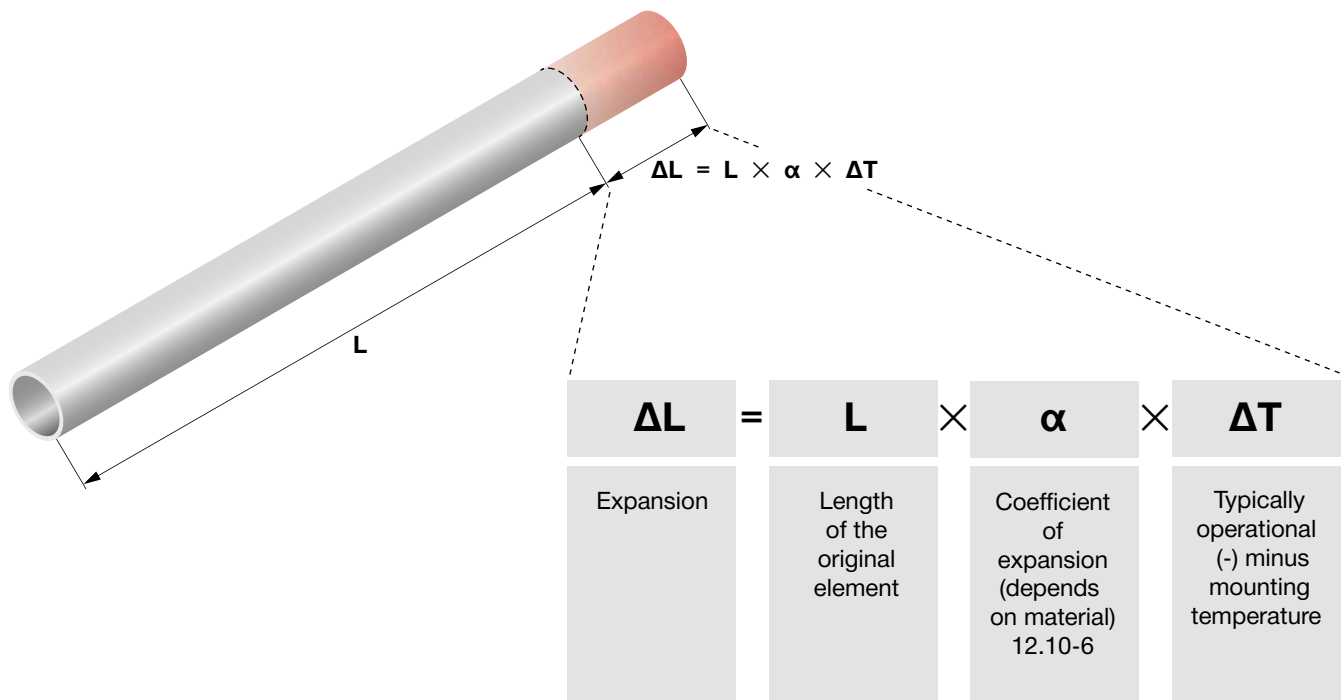
## 1.0 Thermal expansion

### Technical challenges and how these dictate the product requirements

Heating

The major challenge when fastening heating pipes is thermal expansion of the pipe and its impact on pipe supports and the surroundings.

Thermal expansion leads to extension of the length of the pipe and depends on three basic parameters:



Examples of materials and their coefficients of expansion

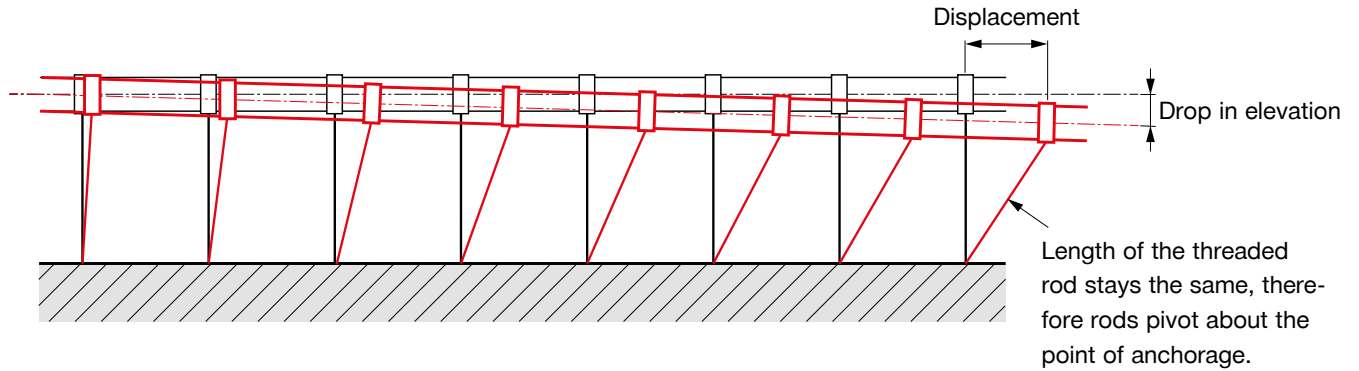
Material	Coefficient of expansion	Example for 10m, $\Delta T$ 50°C
Steel St 37-2	0.0000111	5.55 mm
Stainless steel	0.000016	8.00 mm
Cast iron	0.0000105	5.25 mm
Copper SF-Cu	0.0000168	8.40 mm
Polyethylene PE 100	0.00018	90.0 mm

## 2.0 Controlled expansion

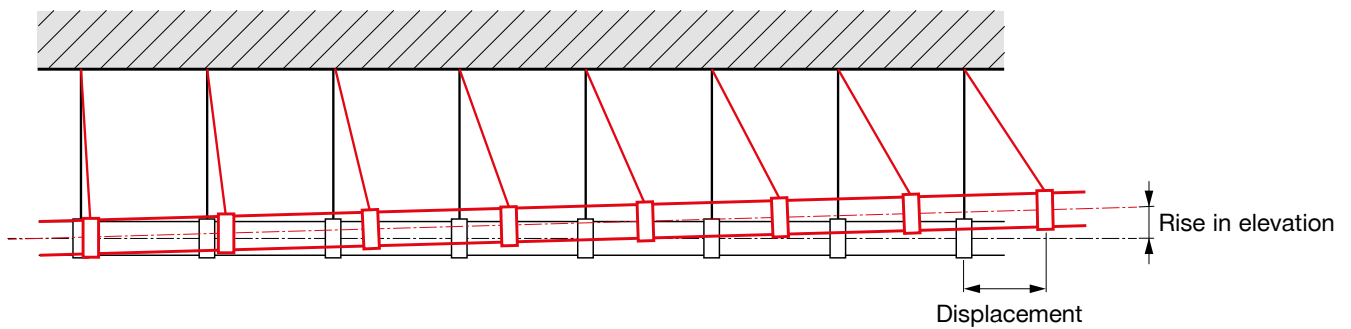
### Expansion must be controlled

What can happen in the event of uncontrolled expansion – the impact of expansion on pipe supports

Example showing pipes on standing supports



Example showing suspended pipes

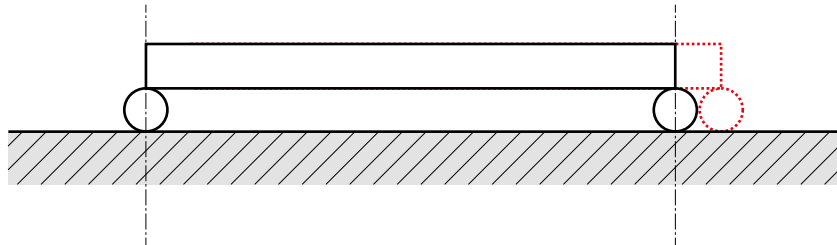


Both cases may lead to irreversible deformation, huge displacements, wrong load re-distribution and ultimately to chain reactions causing pipe collapse.

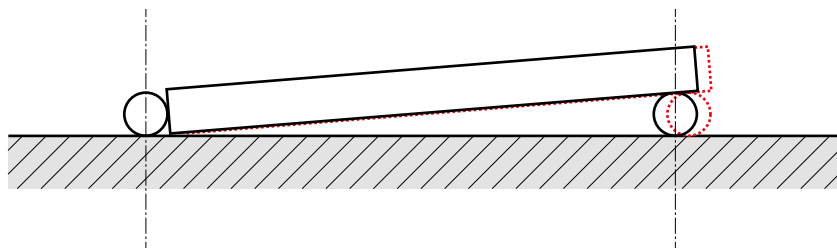
## Uncontrolled expansion – impact on supports and surroundings

What can happen in the event of uncontrolled expansion – the impact of expansion on pipe supports

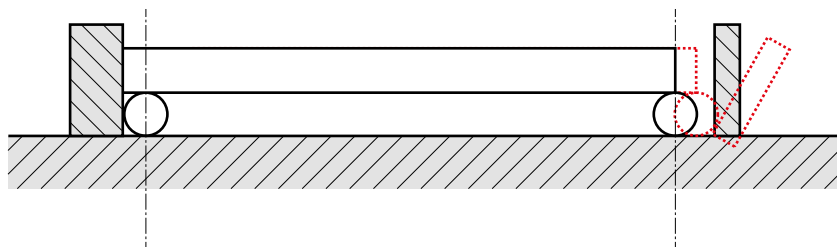
It may, by coincidence, have little effect, i.e. the pipe system is able to take up the movement.



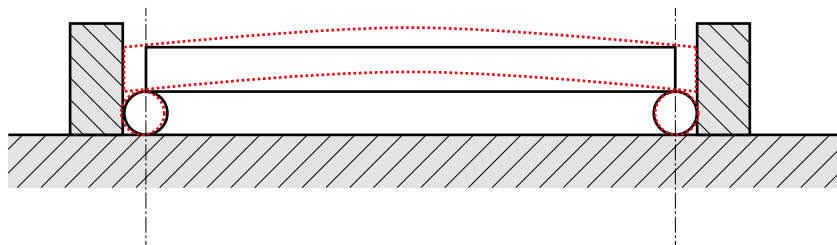
Some of the supports may detach.



An expanding element may exert pressure against the surrounding structure, which is not designed to carry these loads.



The expanding element exerts pressure between two rigid structures, thereby subjecting it to inner stress, possibly leading to breakage.



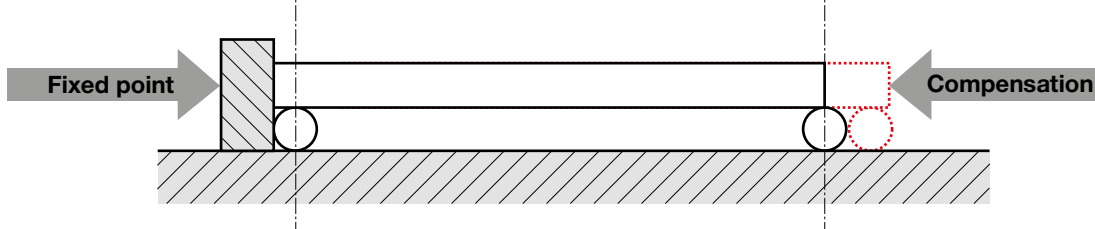
Ignoring the control of thermal expansion can have many more negative effects. The cases above represent the majority of the problems encountered in the installation of pipes.



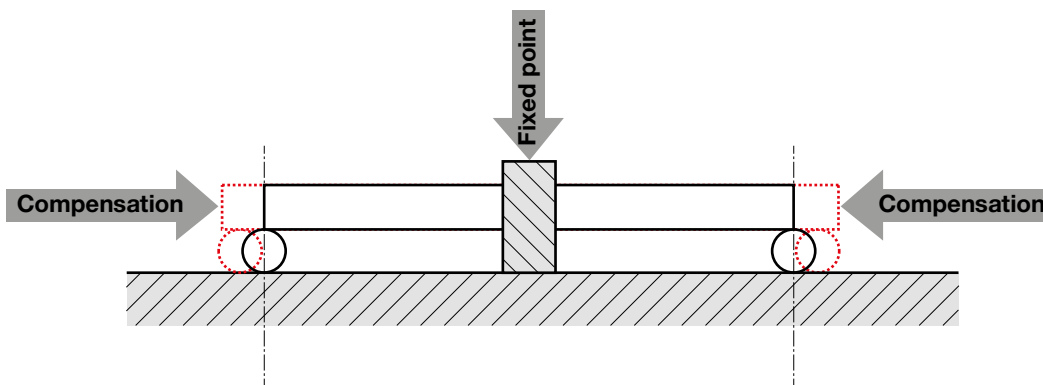
### Controlling expansion – methods used to control expansion

Expansion must be controlled. Its impact can then be predicted and calculated.

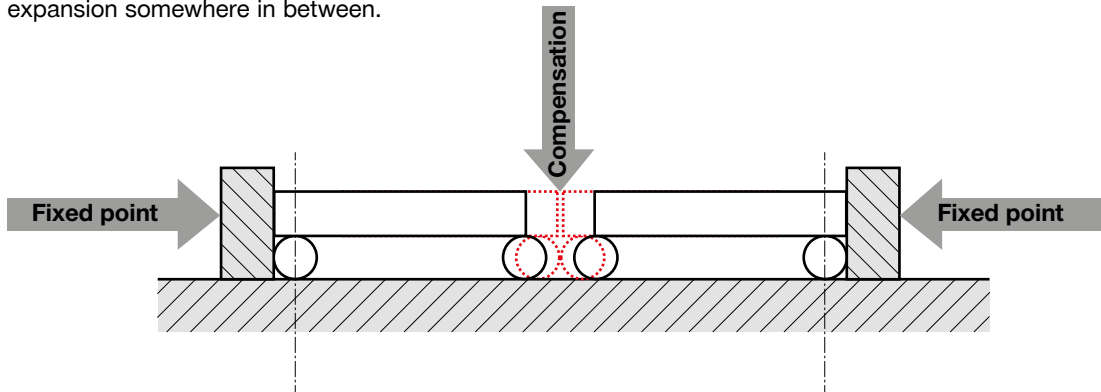
Fixed (anchor) point at one end, compensation for expansion at the other end.



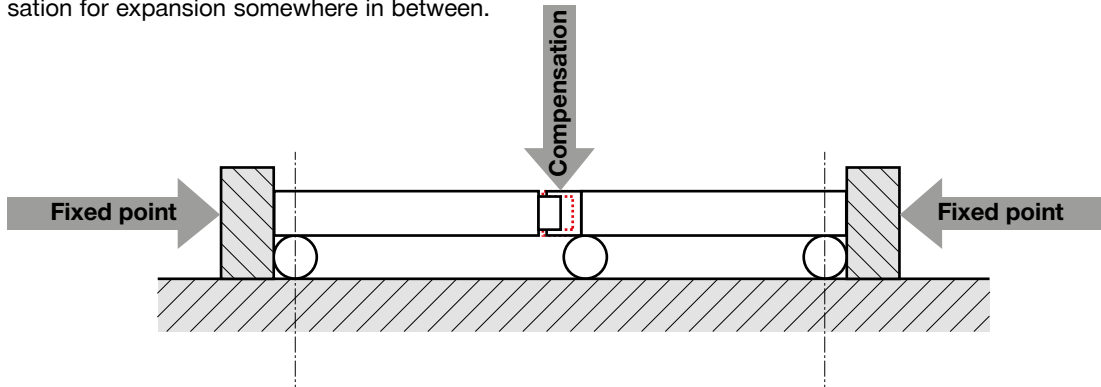
Fixed (anchor) point in the middle, compensation for expansion at both ends.



Fixed (anchor) points at the ends and space designed to provide compensation for expansion somewhere in between.



Fixed (anchor) points at the ends and a mechanism designed to provided compensation for expansion somewhere in between.

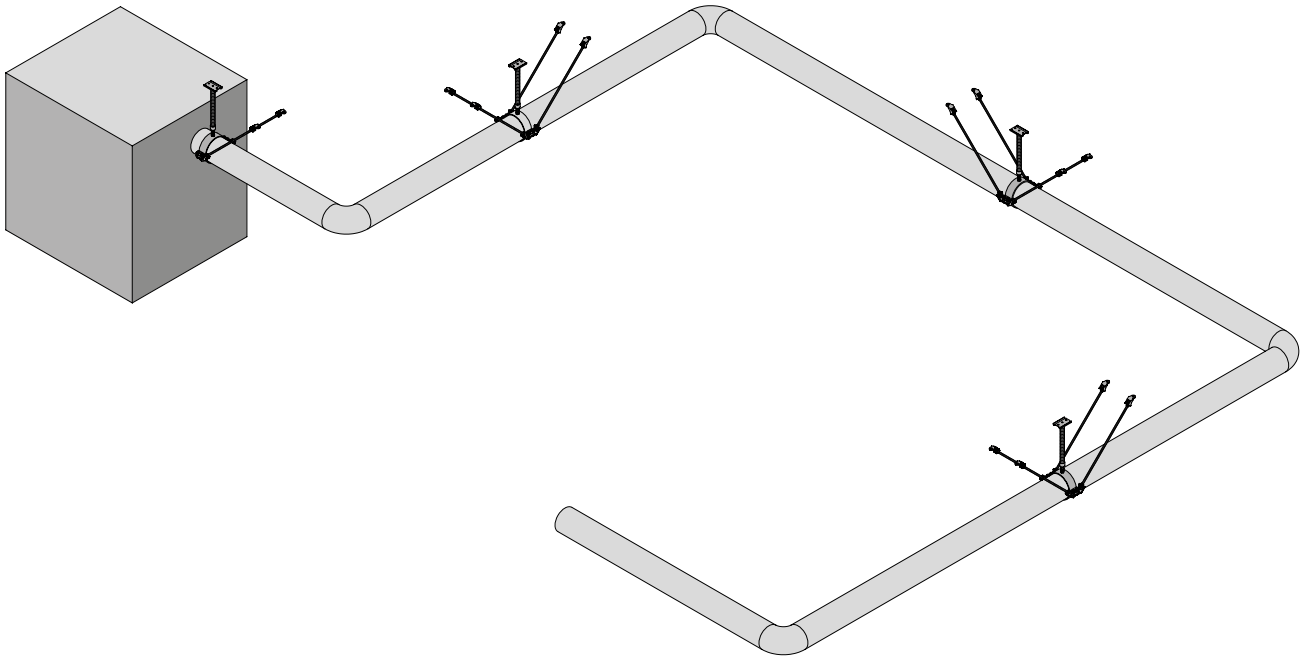


A system for controlling expansion always consists of a set of fixed points and a means of compensation.

### 3.0 Fixed point

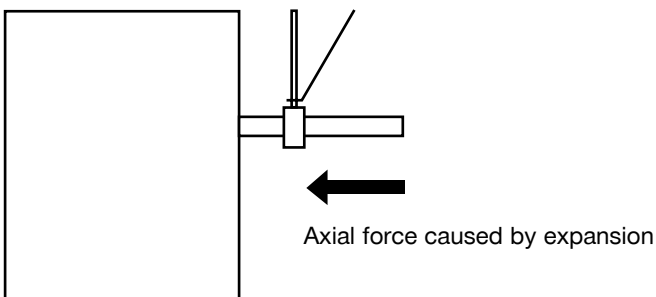
#### Fixed points – placement

Generally, a good starting point is the following basic rule: For every straight section of pipe with a diameter of 2 1/2" (76.1 mm) or more and a length of 10 m or more, expansion must be controlled by a fixed point in the middle of the run.

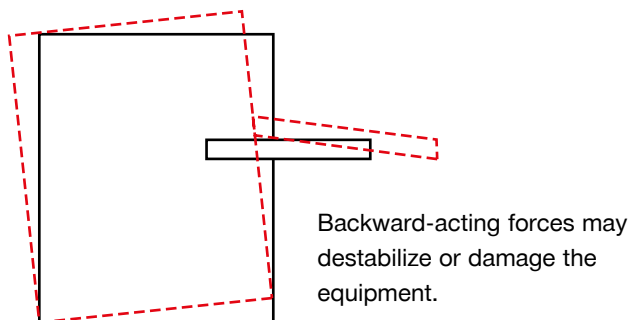


Some plant room equipment may be subject to a risk of destabilization or damage by pipe axial forces. Protection at the start of the run is therefore required in some cases.

**Plant room equipment with fixed point protection**



**Plant room equipment without fixed point protection**



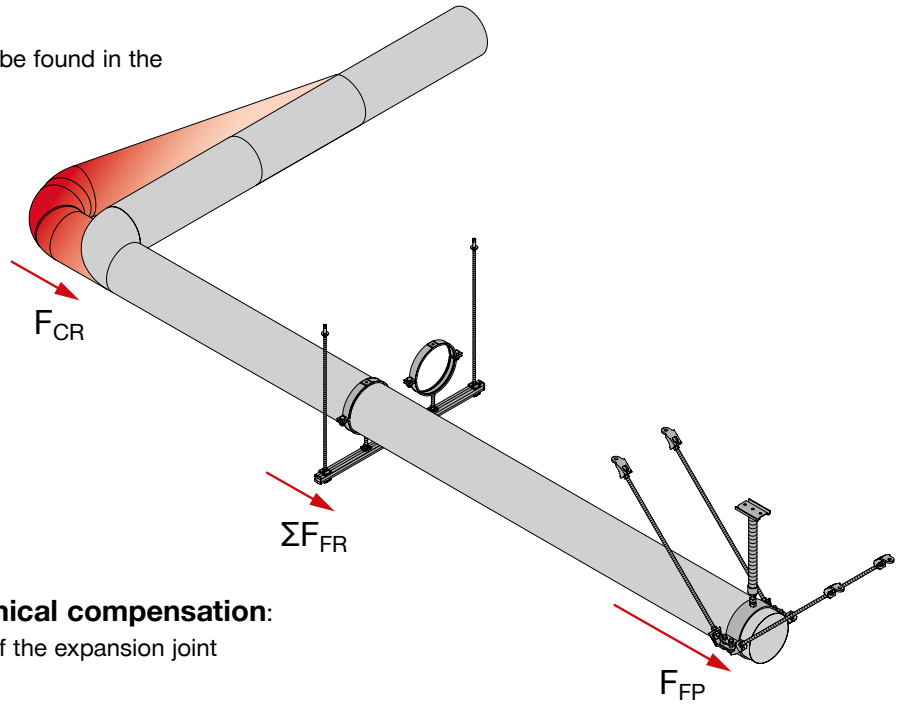
### Fixed points – loads

The basic function of a fixed (anchor) point is to anchor the pipe in a place where the building structure is designed to carry loads generated by expansion and to thus ensure zero movement of the pipe. This control of the pipe will generate certain loads due to several factors, depending on the type of compensation used:

Loads generated at a fixed point by **natural compensation**:

- $F_{CR}$  - Resistance of compensation (elbow, u-bend..)
- $\Sigma F_{FR}$  - Friction at all pipe supports

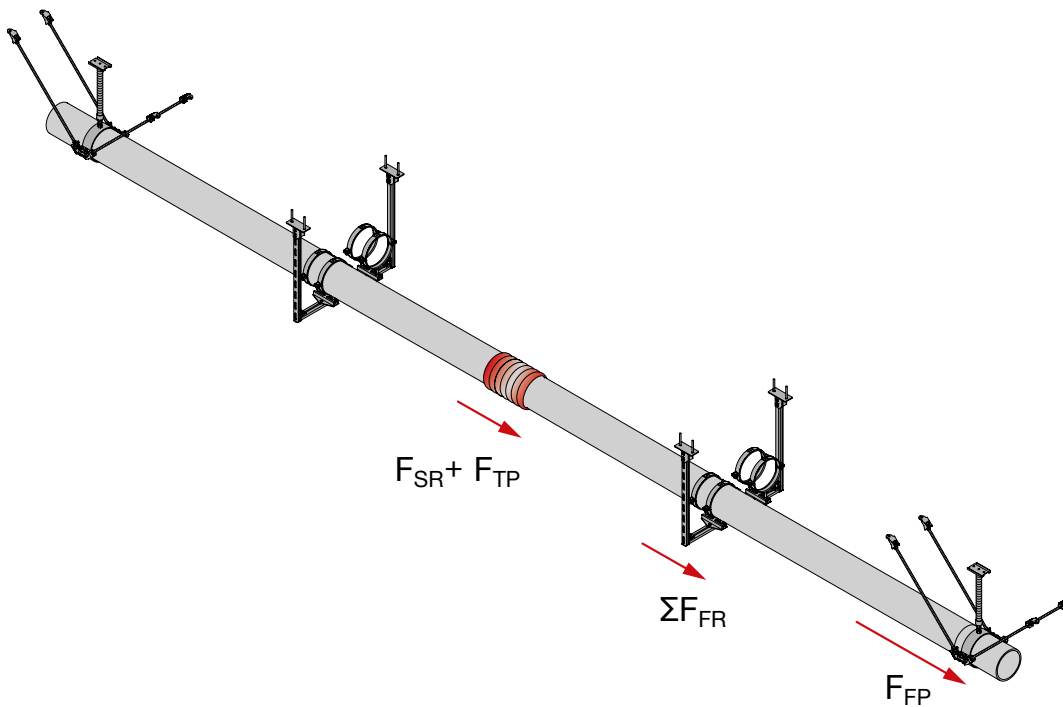
Information about detailed calculation can be found in the “Natural compensation” section.



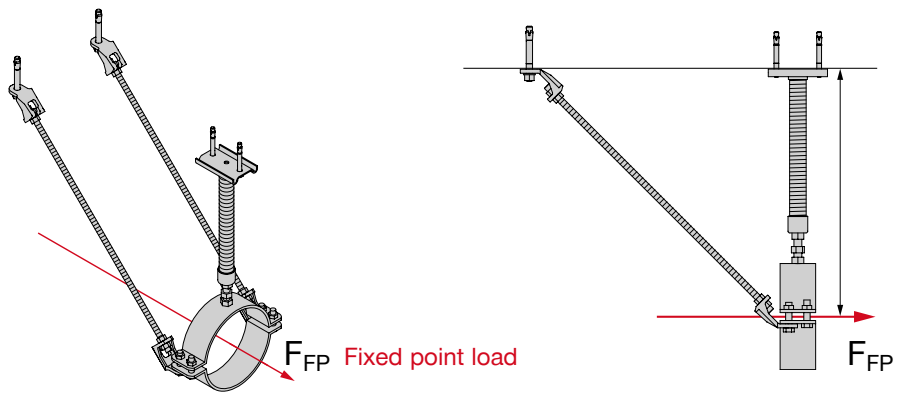
Loads generated at a fixed point by **technical compensation**:

- $F_{SR}$  - Load generated by spring rate of the expansion joint
- $F_{TP}$  - Media pipe pressure
- $\Sigma F_{FR}$  - Friction at all pipe supports

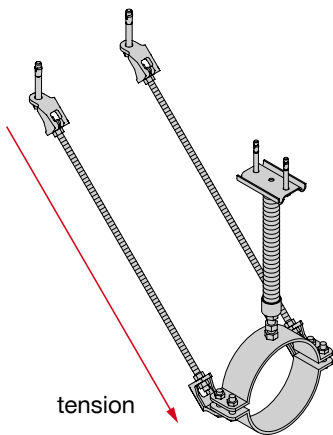
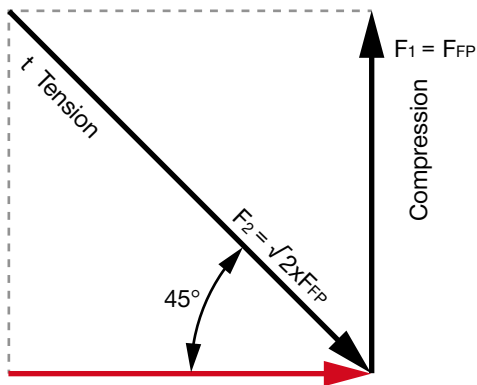
Information about detailed calculation can be found in the “Technical compensation” section.



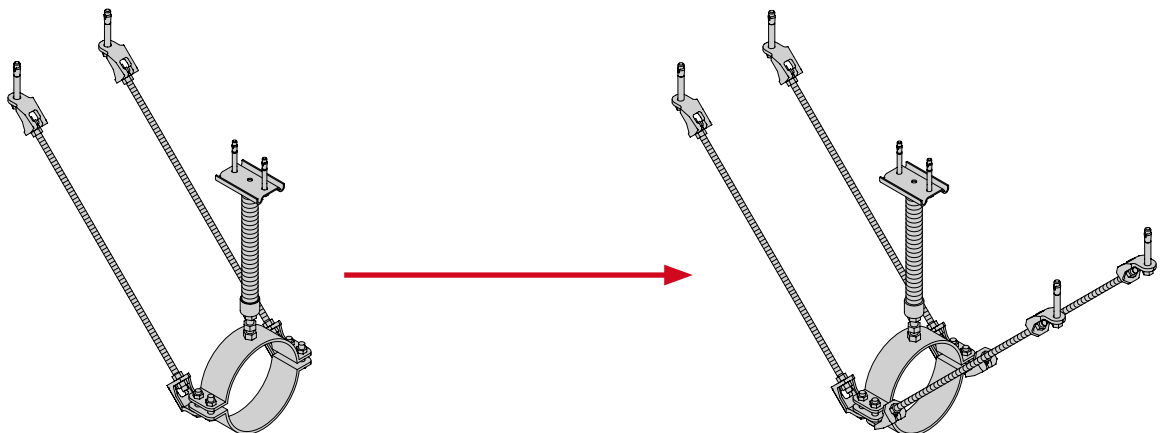
### Fixed point load transfer principles



Most of the Hilti fixed point sets work on the stand and brace principle, thereby splitting the load into two parts on a triangular principle.



Braces in Hilti fixed point sets are made from M16 threaded rods. The threaded rod must be subjected to tension only. The orientation of the brace must reflect this. The brace must be subjected to tension only. In cases where you are not sure, or the brace can be even temporarily subjected to opposite loads (when the system is heating up or cooling down), we recommend that braces are fitted on both sides.



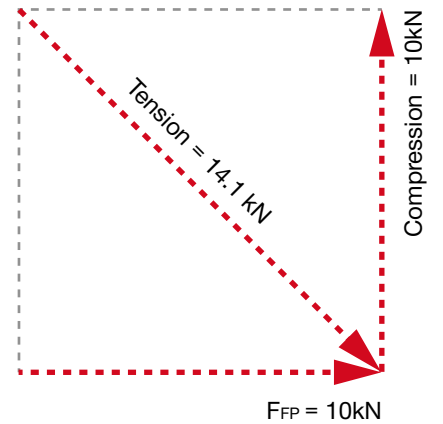


### Fixed point versus loading capacity of the structure

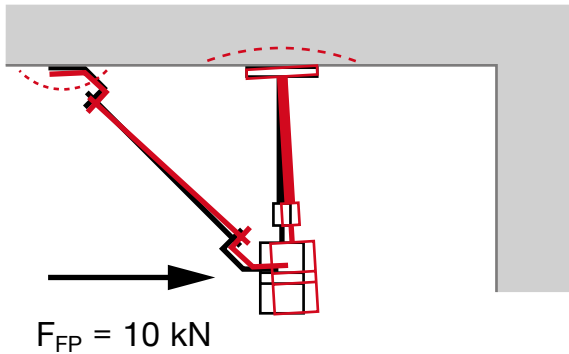
Placement of fixed points should always take the loading capacity of the building structure into account. The structural engineer responsible for the structure must always be consulted about the impact of the fixed point.

The cases mentioned below are examples of situations that could present a risk to the stability of the building structure or any other sub-structures.

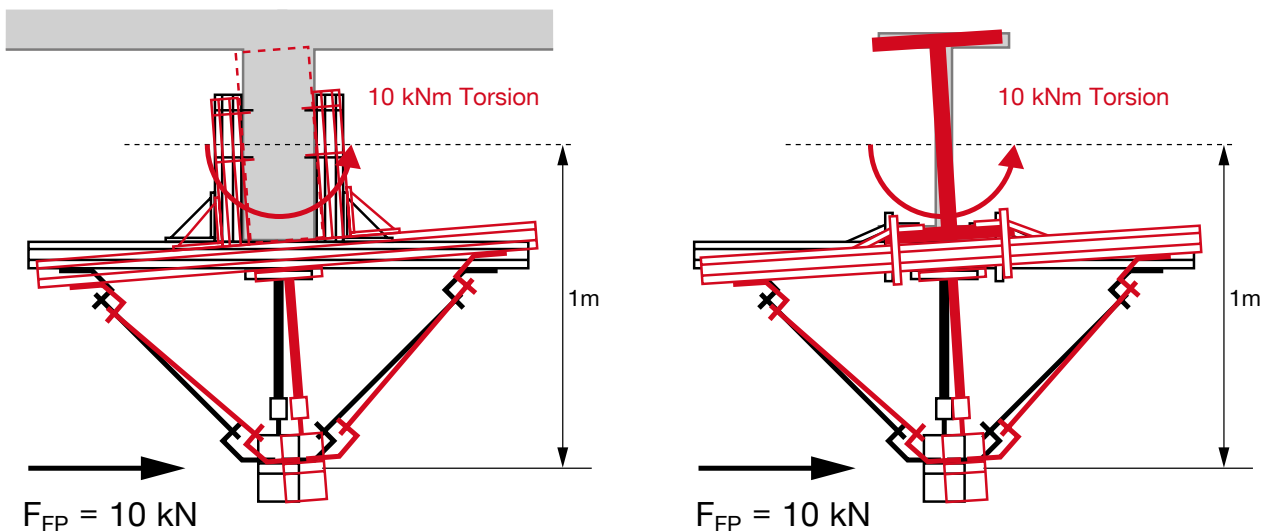
The cases are explained on the basis of a fixed point load of 10 kN acting on an arm at a distance of 1m from the supporting material.



10 kN may exceed the spot loading capacity of a concrete slab and the loads acting in this way may pull out the entire anchor (on the brace of the fixed point).



Load transfer to the girder may subject it to torsion or other mechanisms that could impact its stability.



### Hilti fixed points – product selector

Type of fixed point	FFP	Pipe run		Distance from supporting surface		
		Horizontal	Vertical (risers)	Min. (mm)	Max. (mm)	
MFP-L inch MFP-L metric	up to 2 kN	yes	yes	56	150	
MFP-1a Sound-insulated MFPI-1a	up to 3 kN depending on distance from base material	yes	yes	140	800	
MFP-1 Sound-insulated MFPI-1	3 kN	yes	yes	170	1200	
MFP-2 Sound-insulated MFPI-2	10 kN	yes	yes	140	1200	
MFP-3 With sound insulation MFPI-3	20 kN	yes but only with welded stoppers	yes but only with welded stoppers	250	1200	

**Hilti fixed points sets – product solutions for light-duty fixed points**

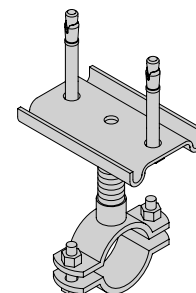
**≤ 2.0 kN**

**MFP-L light duty fixed points, imperial sizes**

**From DN 15 - DN 25**

Bill of material

Description	Designation	Item no.	Axial loading capacity at 150mm distance	Calculated
<b>1x fixed point pipe ring</b>	<b>per pipe dimension</b>			
	MFP-L NW 15 1/2"	310307	1.0 kN	per formula depending on distance from supporting surface Frec = 95 Nm/H (mm) ≤ 3 kN
	MFP-L NW 20 1/2"	310308	1.0 kN	
	MFP-L NW 25 1/2"	310309	1.0 kN	
<b>1x base plate</b>	MFP-GP 1/2"	310318		
<b>1x threaded pipe 1/2"</b>	GR-GP 1/2" x 2m	56428		
<b>2x anchor M12</b>	HST3 M12x105 30/10	2105718		



**From DN 32 - DN 125**

Bill of material

Description	Designation	Item no.	Axial loading capacity at 150mm distance	Calculated
<b>1x fixed point pipe ring</b>	<b>per pipe dimension</b>			
	MFP-L NW 32 3/4"	310310	1.5 kN	per formula depending on distance from supporting surface Frec = 225 Nm/H (mm) ≤ 3 kN
	MFP-L NW 40 3/4"	310311	1.5 kN	
	MFP-L NW 50 3/4"	310312	1.5 kN	
	MFP-L NW 68/72 3/4"	310313	2.0 kN	
	MFP-L NW 65 3/4"	310314	2.0 kN	
	MFP-L NW 80 3/4"	310315	2.0 kN	
	MFP-L NW 4 3/4"	310316	2.0 kN	
	MFP-L NW 125 3/4"	310317	2.0 kN	
<b>1x base plate</b>	MFP-GP 3/4"	310319		
<b>1x threaded pipe 3/4"</b>	GR-GP 3/4" x 2m	56429		
<b>2x anchor M12</b>	HST3 M12x105 30/10	2105718		

The loading capacity for distances other than 150 mm may be calculated with the aid of the formula.

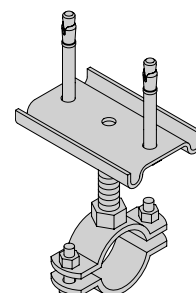
**MFP-L light-duty fixed point, metric**

**From DN 15 - DN 125**

Bill of material

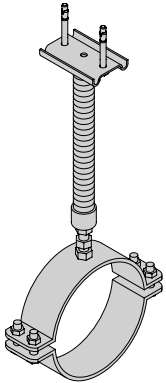
Description	Designation	Item no.	Axial loading capacity at 150mm distance	Calculated
<b>1x fixed point pipe ring</b>	<b>per pipe dimension</b>			
	MFP-L NW15 M20	313223	1.0 kN	per formula depending on distance from supporting surface Frec = 225 Nm/H (mm) ≤ 3 kN
	MFP-L NW20 M20	313224	1.0 kN	
	MFP-L NW25 M20	313225	1.0 kN	
	MFP-L NW32 M20	313226	1.0 kN	
	MFP-L NW40 M20	313227	1.5 kN	
	MFP-L NW50 M20	313228	1.5 kN	
	MFP-L NW68/72 M20	313229	2.0 kN	
	MFP-L NW65 M20	313230	2.0 kN	
	MFP-L NW80 M20	313231	2.0 kN	
	MFP-L NW4" M20	313232	2.0 kN	
	MFP-L NW125 M20	313233	2.0 kN	
<b>1x base plate</b>	MFP-GP M20	257001		
<b>1x threaded rod M20</b>	AM20x1000	216425		
<b>2x anchor M12</b>	HST3 M12x105 30/10	2105718		

The loading capacity for distances other than 150 mm may be calculated with the aid of the formula.

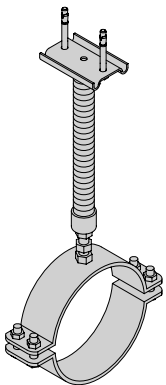


$\leq 3.0 \text{ kN}$ 

## Hilti fixed points sets – product solutions for medium-duty fixed points



<b>MFP-1a</b> From DN 15 - DN 250 Bill of material				
Description	Designation	Item no.	Axial loading capacity	Calculated
<b>1x fixed point pipe ring</b>	<b>per pipe dimension</b>			
	MFP NW15	243521		
	MFP NW20	243522		
	MFP 28/30	243523		
	MFP NW25	243524		
	MFP NW32	243525		
	MFP NW40	243526		
	MFP NW54/56	243527		
	MFP NW50	243528		
	MFP 63/66	243529		
	MFP 68/72	243530		
	MFP NW65	243531		
	MFP NW80	243532		
	MFP NW100	243533		
	MFP NW4"	243534		
	MFP NW 125/127	243535		
	MFP NW125	243536		
	MFP NW150	243537		
	MFP NW6"	243538		
	MFP 193/200	243539		
	MFP NW 200	243540		
	MFP 244/250	243541		
	MFP NW250	243542		
<b>1x basic set</b>	MFP-B20	247827		
<b>1x threaded pipe 1 1/4"</b>	GRST 1 1/4" x 2m	248532		
<b>2x anchor M12</b>	HST3 M12x105 30/10	2105718		
				<b>per formula depending on distance from supporting surface</b> <b>Frec = 480 Nm/H (mm) <math>\leq</math> 3 kN</b>

 $\leq 3.0 \text{ kN}$ 


<b>MFP-1a sound-insulated</b> From DN 15 - DN 250 Bill of material				
Description	Designation	Item no.	Axial loading capacity	Calculated
<b>1x fixed point pipe ring</b>	<b>per pipe dimension see MFP-1a set</b>			
<b>1x basic set</b>	MFP-BPI 20	254460		
<b>1x threaded pipe 1 1/4"</b>	GRST 1 1/4" x 2m	248532		
<b>2x anchor M12</b>	HST3 M12x105 30/10	2105718		
				<b>per formula depending on distance from supporting surface</b> <b>Frec = 480 Nm/H (mm) <math>\leq</math> 3 kN</b>

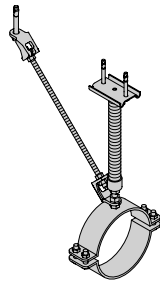
Distance from supporting surface  
min 140 mm  
max. 800 mm



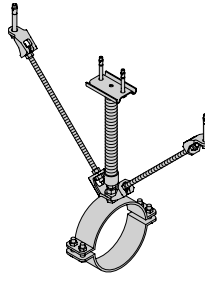
**Hilti fixed points sets – product solutions for medium-duty fixed points**

**≤ 3.0 kN**

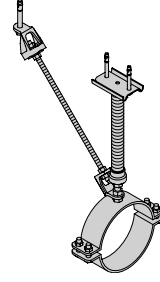
<b>MFP-1</b> From DN 15 - DN 250 Bill of material				
Description	Designation	Item no.	Set	Axial loading capacity
1x fixed point pipe ring	per pipe dimension see MFP-1a set			
1x basic set	MFP-BP 20	247827	2083241	3 kN
1x bracing set	MFP-AP1	247829		
1x threaded rod M 16	GST M 16 x 1m	216422		
1x threaded pipe 1 ¼"	GRST 1 ¼" x 2m	248532		
1x anchor M 16	HST3 M16x135 35/15	2105858		
2x anchor M 12	HST3 M12x105 30/10	2105718		



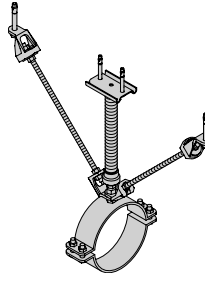
<b>MFP-1 2x</b> From DN 15 - DN 250 Bill of material				
Description	Designation	Item no.	Set	Axial loading capacity
1x fixed point pipe ring	per pipe dimension see MFP-1a set			
1x basic set	MFP-BP 20	247827	2083241	3 kN
2x bracing set	MFP-AP1	247829		
2x threaded rod M 16	GST M 16	216422		
1x threaded pipe 1 ¼"	GRST 1 ¼"	248532		
2x anchor M 16	HST3 M16x135 35/15	2105858		
2x anchor M 12	HST3 M12x105 30/10	2105718		

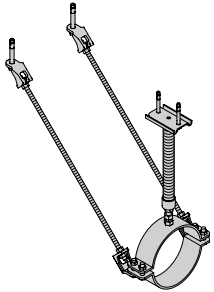


<b>MFPI-1 sound-insulated</b> From DN 15 - DN 250 Bill of material				
Description	Designation	Item no.	Set	Axial loading capacity
1x fixed point pipe ring	per pipe dimension see MFP-1a set			
1x basic set	MFP-BPI 20	254460	2083244	3 kN
1x bracing set	MFP-API 1	254461		
1x threaded rod M 16	GST M 16 x 1m	216422		
1x threaded pipe 1 ¼"	GRST 1 ¼" x 2m	248532		
1x anchor M 16	HST3 M16x135 35/15	2105858		
2x anchor M 12	HST3 M12x105 30/10	2105718		

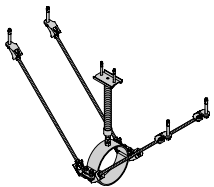


<b>MFPI-1 2x sound-insulated</b> From DN 15 - DN 250 Bill of material				
Description	Designation	Item no.	Set	Axial loading capacity
1x fixed point pipe ring	per pipe dimension see MFP-1a set			
1x basic set	MFP-BPI 20	254460	2083244	3 kN
2x bracing set	MFP-API 1	254461		
2x threaded rod M 16	GST M 16 x 1m	216422		
1x threaded pipe 1 ¼"	GRST 1 ¼" x 2m	248532		
2x anchor M 16	HST3 M16x135 35/15	2105858		
2x anchor M 12	HST3 M12x105 30/10	2105718		

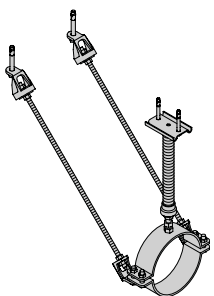


**≤ 10 kN**
**Hilti fixed points sets – product solutions for medium-duty fixed points**

**MFP-2**
**From DN 15 - DN 250**
**Bill of material**

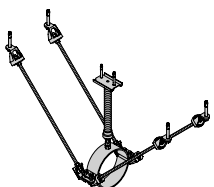
Description	Designation	Item no.	Set	Axial loading capacity
<b>1x fixed point pipe ring</b>	<b>per pipe dimension see MFP-1a set</b>			
<b>1x basic set</b>	<b>MFP-BP 20</b>	<b>247827</b>	} 2083242	<b>10 kN</b>
<b>1x bracing set</b>	<b>MFP-AP2</b>	<b>247830</b>		
<b>2x threaded rod M 16</b>	<b>GST M 16 x 1m</b>	<b>216422</b>		
<b>1x threaded pipe 1 1/4"</b>	<b>GRST 1 1/4" x 2m</b>	<b>248532</b>		
<b>2x anchor M 16</b>	<b>HST3 M16x135 35/15</b>	<b>2105858</b>		
<b>2x anchor M 12</b>	<b>HST3 M12x105 30/10</b>	<b>2105718</b>		


**MFP-2 2x**
**From DN 15 - DN 250**
**Bill of material**

Description	Designation	Item no.	Set	Axial loading capacity
<b>1x fixed point pipe ring</b>	<b>per pipe dimension see MFP-1a set</b>			
<b>1x basic set</b>	<b>MFP-BP 20</b>	<b>247827</b>		<b>10 kN</b>
<b>2x bracing set</b>	<b>MFP-AP2</b>	<b>247830</b>		
<b>4x threaded rod M 16</b>	<b>GST M 16 x 1m</b>	<b>216422</b>		
<b>1x threaded pipe 1 1/4"</b>	<b>GRST 1 1/4" x 2m</b>	<b>248532</b>		
<b>4x anchor M 16</b>	<b>HST3 M16x135 35/15</b>	<b>2105858</b>		
<b>2x anchor M 12</b>	<b>HST3 M12x105 30/10</b>	<b>2105718</b>		


**MFPI-2 sound-insulated**
**From DN 15 - DN 250**
**Bill of material**

Description	Designation	Item no.	Set	Axial loading capacity
<b>1x fixed point pipe ring</b>	<b>per pipe dimension see MFP-1a set</b>			
<b>1x basic set</b>	<b>MFP-BPI 20</b>	<b>254460</b>	} 2083245	<b>10 kN</b>
<b>1x bracing set</b>	<b>MFP-API2</b>	<b>254462</b>		
<b>2x threaded rod M 16</b>	<b>GST M 16 x 1m</b>	<b>216422</b>		
<b>1x threaded pipe 1 1/4"</b>	<b>GRST 1 1/4" x 2m</b>	<b>248532</b>		
<b>2x anchor M 16</b>	<b>HST3 M16x135 35/15</b>	<b>2105858</b>		
<b>2x anchor M 12</b>	<b>HST3 M12x105 30/10</b>	<b>2105718</b>		


**MFPI-2 2x sound-insulated**
**From DN 15 - DN 250**
**Bill of material**

Description	Designation	Item no.	Set	Axial loading capacity
<b>1x fixed point pipe ring</b>	<b>per pipe dimension see MFP-1a set</b>			
<b>1x basic set</b>	<b>MFP-BPI 20</b>	<b>254460</b>		<b>10 kN</b>
<b>2x bracing set</b>	<b>MFP-API2</b>	<b>254462</b>		
<b>4x threaded rod M 16</b>	<b>GST M 16 x 1m</b>	<b>216422</b>		
<b>1x threaded pipe 1 1/4"</b>	<b>GRST 1 1/4" x 2m</b>	<b>248532</b>		
<b>4x anchor M 16</b>	<b>HST3 M16x135 35/15</b>	<b>2105858</b>		
<b>2x anchor M 12</b>	<b>HST3 M12x105 30/10</b>	<b>2105718</b>		

**Hilti fixed points sets – product solutions for medium-duty fixed points**

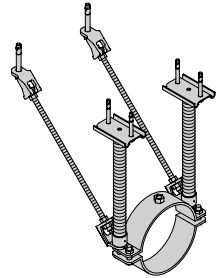
**≤ 20 kN**

**MFP-3**

From DN 15 - DN 250

Bill of material

Description	Designation	Item no.	Set	Axial loading capacity
<b>1x fixed point pipe ring</b>	<b>per pipe dimension see MFP-1a set</b>			
<b>1x basic set</b>	<b>MFP-BP 16</b>	<b>247826</b>	2083243	20 kN
<b>1x bracing set</b>	<b>MFP-AP3</b>	<b>247831</b>		
<b>2x threaded rod M 16</b>	<b>GST M 16 x 1m</b>	<b>216422</b>		
<b>2x threaded pipe 1 ¼"</b>	<b>GRST 1 ¼" x 2m</b>	<b>248532</b>		
<b>2x anchor M 20</b>	<b>HST3 M20x170 -/30</b>	<b>2105891</b>		
<b>4x anchor M 12</b>	<b>HST3 M12x105 30/10</b>	<b>2105718</b>		

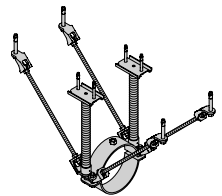


**MFP-3 2x**

From DN 15 - DN 250

Bill of material

Description	Designation	Item no.	Set	Axial loading capacity
<b>1x fixed point pipe ring</b>	<b>per pipe dimension see MFP-1a set</b>			
<b>1x basic set</b>	<b>MFP-BP 16</b>	<b>247826</b>	2083243	20 kN
<b>2x bracing set</b>	<b>MFP-AP3</b>	<b>247831</b>		
<b>4x threaded rod M 16</b>	<b>GST M 16 x 1m</b>	<b>216422</b>		
<b>2x threaded pipe 1 ¼"</b>	<b>GRST 1 ¼" x 2m</b>	<b>248532</b>		
<b>4x anchor M 20</b>	<b>HST3 M20x170 -/30</b>	<b>2105891</b>		
<b>4x anchor M 12</b>	<b>HST3 M12x105 30/10</b>	<b>2105718</b>		

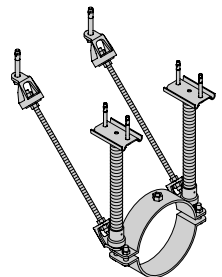


**MFPI-3 sound-insulated**

From DN 15 - DN 250

Bill of material

Description	Designation	Item no.	Set	Axial loading capacity
<b>1x fixed point pipe ring</b>	<b>per pipe dimension see MFP-1a set</b>			
<b>1x basic set</b>	<b>MFP-BPI 16</b>	<b>254459</b>	2083246	20 kN
<b>1x bracing set</b>	<b>MFP-API3</b>	<b>254463</b>		
<b>2x threaded rod M 16</b>	<b>GST M 16 x 1m</b>	<b>216422</b>		
<b>2x threaded pipe 1 ¼"</b>	<b>GRST 1 ¼" x 2m</b>	<b>248532</b>		
<b>2x anchor M 20</b>	<b>HST3 M20x170 -/30</b>	<b>2105891</b>		
<b>4x anchor M 12</b>	<b>HST3 M12x105 30/10</b>	<b>2105718</b>		

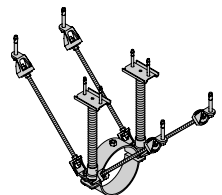


**MFPI-3 2x sound-insulated**

From DN 15 - DN 250

Bill of material

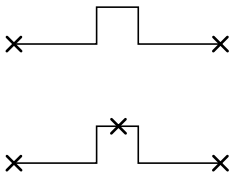
Description	Designation	Item no.	Set	Axial loading capacity
<b>1x fixed point pipe ring</b>	<b>per pipe dimension see MFP-1a set</b>			
<b>1x basic set</b>	<b>MFP-BPI 16</b>	<b>254459</b>	2083246	20 kN
<b>2x bracing set</b>	<b>MFP-API3</b>	<b>254463</b>		
<b>4x threaded rod M 16</b>	<b>GST M 16 x 1m</b>	<b>216422</b>		
<b>2x threaded pipe 1 ¼"</b>	<b>GRST 1 ¼" x 2m</b>	<b>248532</b>		
<b>4x anchor M 20</b>	<b>HST3 M20x170 -/30</b>	<b>2105891</b>		
<b>4x anchor M 12</b>	<b>HST3 M12x105 30/10</b>	<b>2105718</b>		



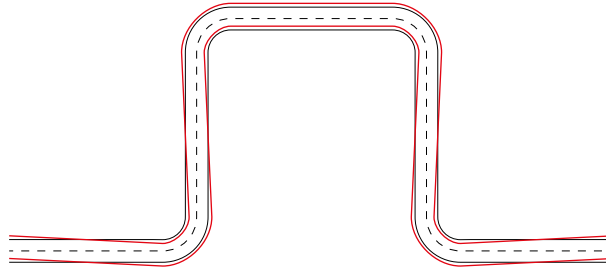
## 4.0 Compensation

### Types of compensation – natural compensation

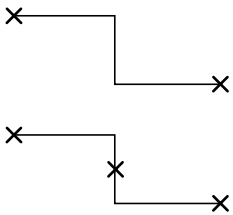
U-bend and fixed points



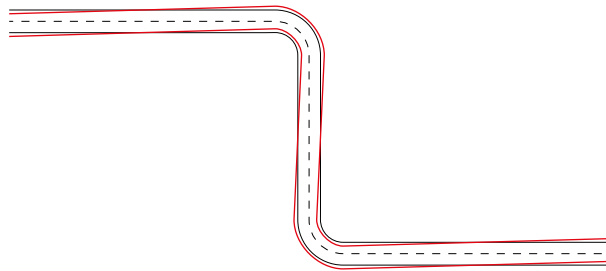
U-bend



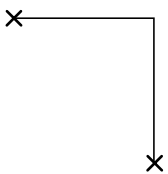
Z-bend and fixed points



Z-bend



L-bend and fixed points



L-bend

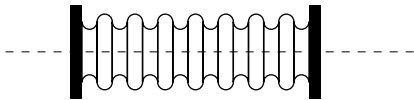


## Types of compensation – technical compensation

### Important notice

The expansion joint supplier must be consulted about placement of fixed points and the accommodation of expansion. His instructions regarding design and installation must be strictly followed.

### Axial expansion joints



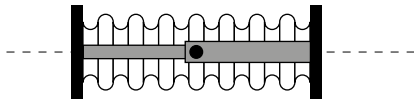
### Axial expansion joints and fixed points



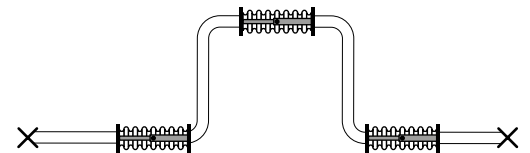
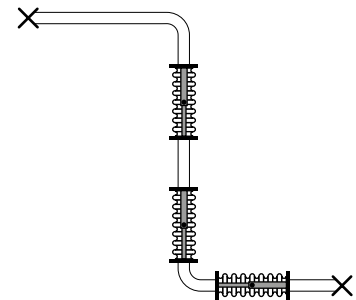
### Angular expansion joints

Two types of angular expansion joints:

1. Planar – one axis of rotation
2. Spatial – gimbal types



### Angular expansion joints and fixed points

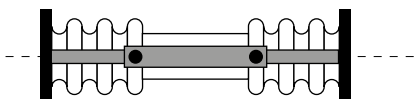


### Lateral expansion joints

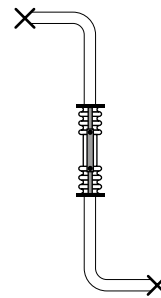
Two types of lateral expansion joints:

1. Planar – one axis of rotation with own control of pipe pressure
2. Spatial (circular) – multidirectional with own control of pipe pressure

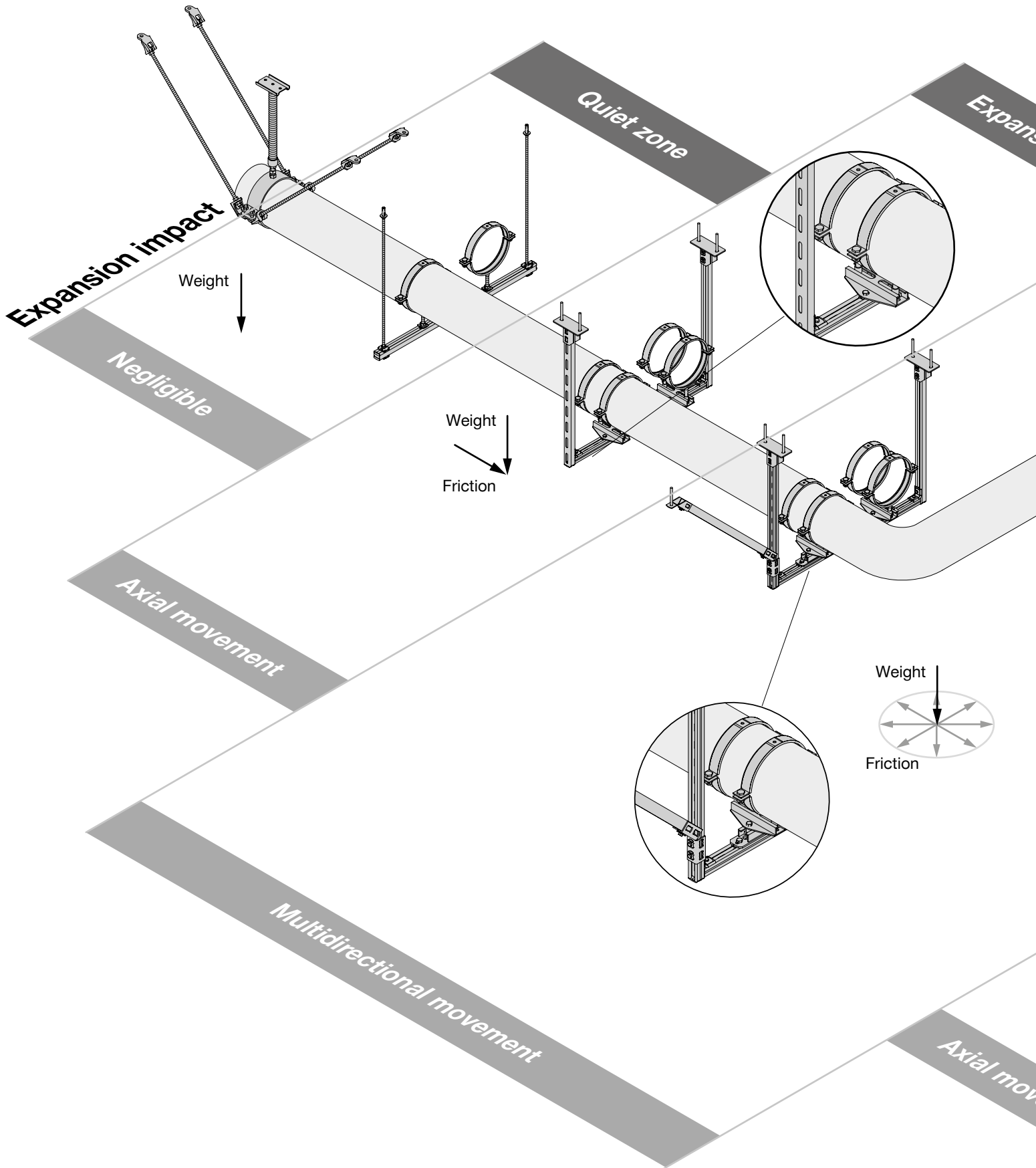
Able to absorb multidirectional lateral movement

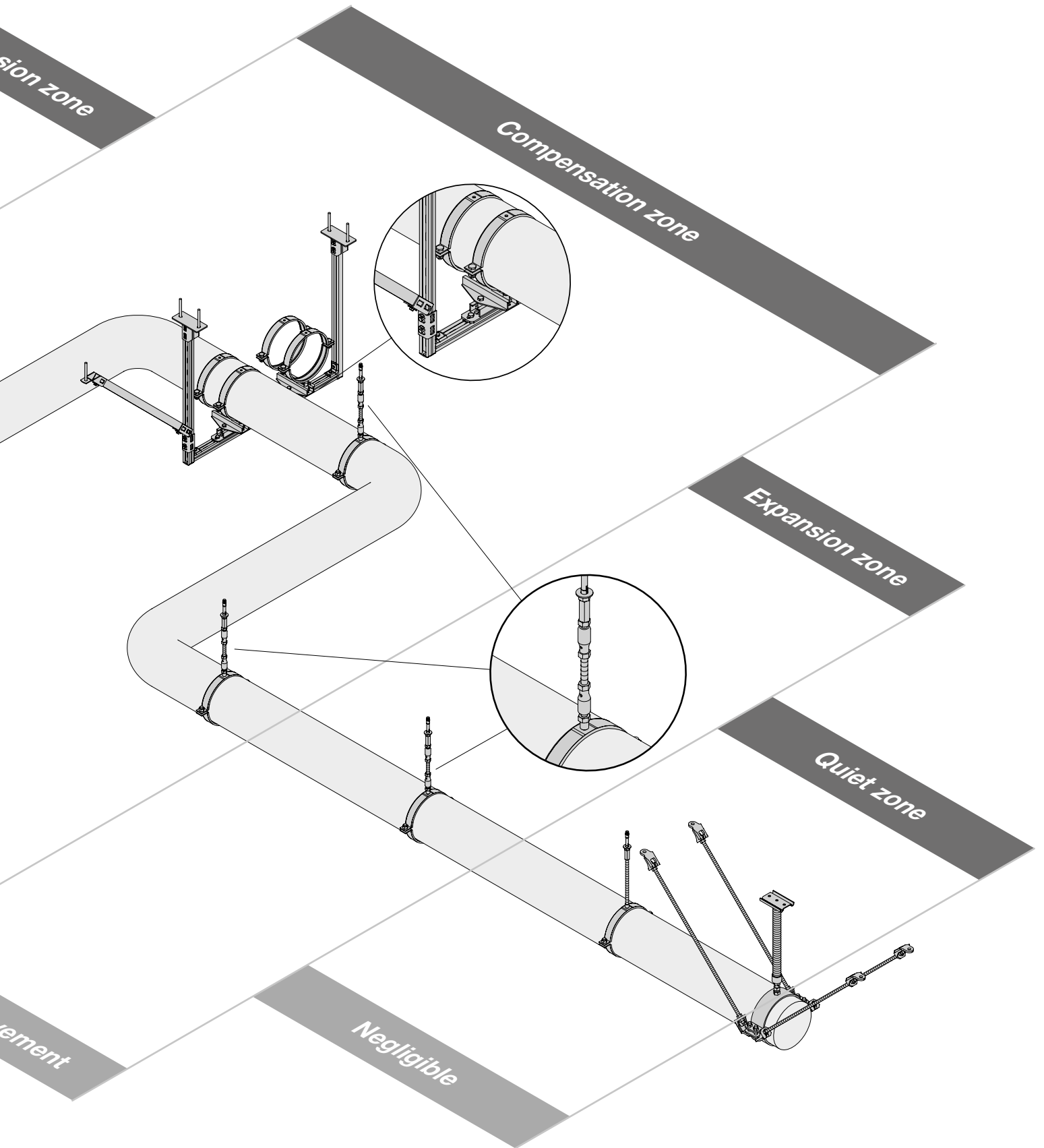


### Lateral expansion joints and fixed points



### Natural compensation – zones and typical solutions





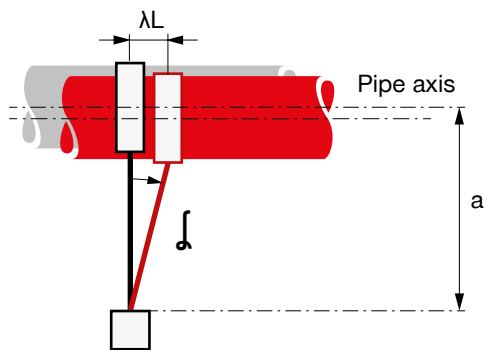
## Natural compensation – zones

### Expansion impact zones

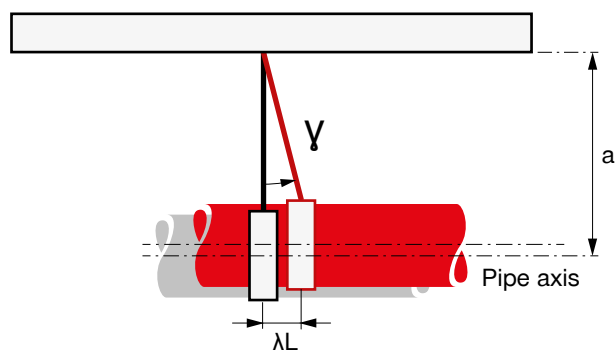
Pipe runs can be divided into zones according to the impact of expansion on the pipe supports. The zones are defined differently for pipes on standing supports and for suspended pipes.

The main factors are expansion along the pipe axis and distance from the upper surface of the channel (in the case of pipes on standing supports) and expansion along the pipe axis and distance from the underside of the supporting structure (in the case of suspended pipes).

#### Upper surface of channel



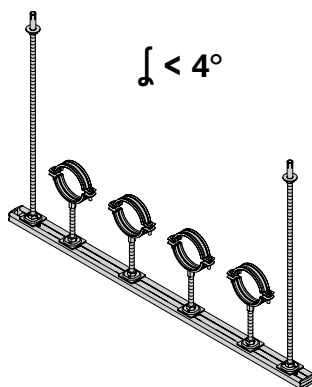
#### Underside of the supporting structure



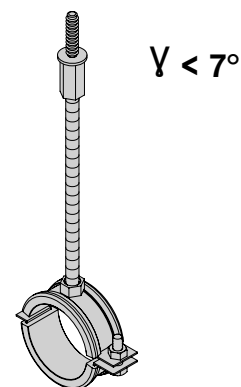
### Quiet zone

At this pipe zone the impact of expansion is negligible – no special measures are required.

#### Pipes on standing supports



#### Suspended pipes



#### Loading scheme



The pipe supports must be designed to take up the vertical load resulting from the weight of the pipe section (only for relevant applications). See section “Typical plumbing applications”.



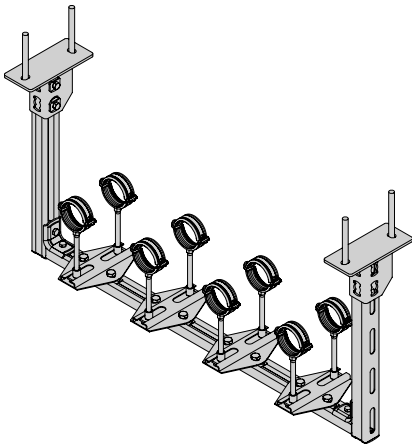
## Expansion zone

This is the zone in which expansion begins to have an impact in axial direction. Traditional methods of pipe installation begin to run out of options and use of special expansion elements becomes necessary.

Ignoring expansion would result in torque moment in channels, significant displacement of threaded rods and irreversible deformation of several parts. All of these impacts could lead to a chain reaction and, in extreme cases, to collapse of the pipe support system.

### Pipes on standing supports

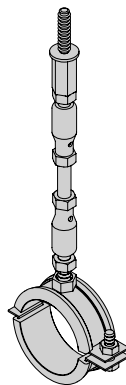
$$\alpha > 4^\circ$$



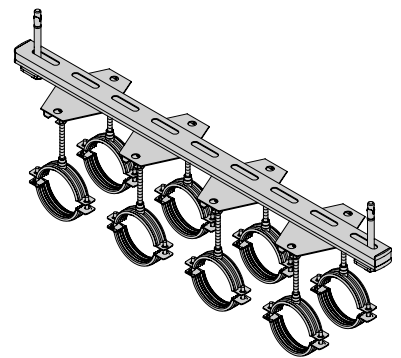
### Suspended pipes

$$\gamma > 7^\circ$$

$$\gamma < 15^\circ$$



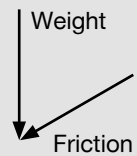
$$\gamma > 15^\circ$$



In the expansion zone it is necessary to make use of expansion elements that properly distribute expansion forces to the supporting structure.

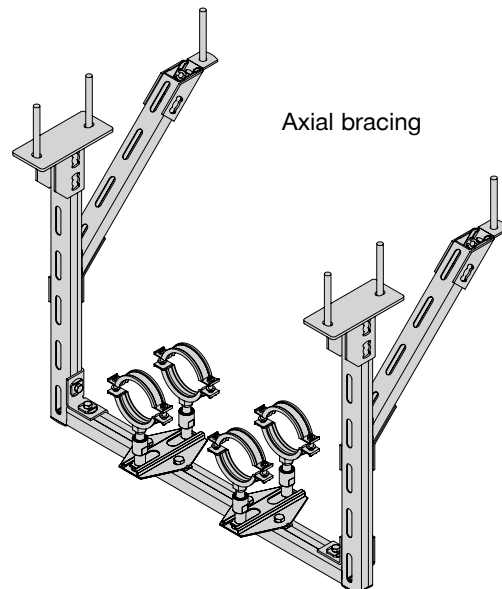
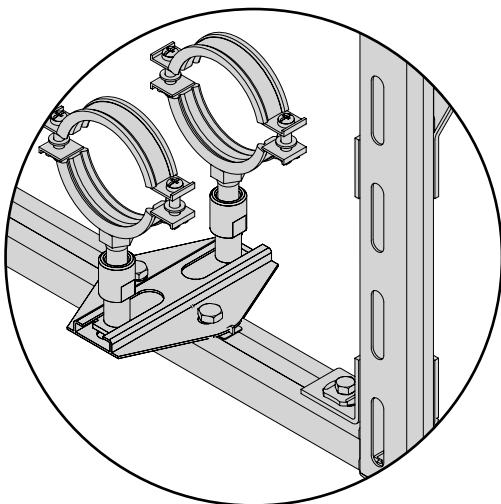
The pipe support must be designed according to the loading scheme:

### Loading scheme



This leads to use of special solutions:

### Sliding/rolling elements

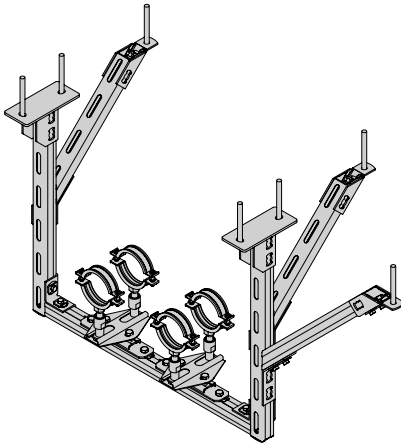


## Compensation zone

In this zone, the expansion impact meets natural compensation achieved by the spring effect (resistance) of the system. Compensation tends to comprise movement in several directions during the heating-up or cooling-down phases. The pipe supports must therefore allow all of these movements and be able to transfer the loads properly to the supporting building structure.

### Pipes on standing supports

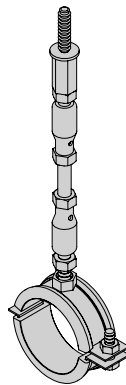
$$\alpha > 4^\circ$$



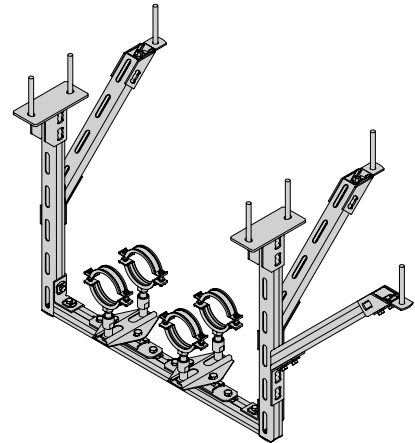
### Suspended pipes

$$\gamma > 7^\circ$$

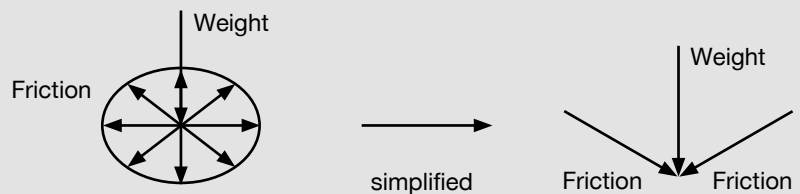
$$\gamma < 15^\circ$$



$$\gamma > 15^\circ$$

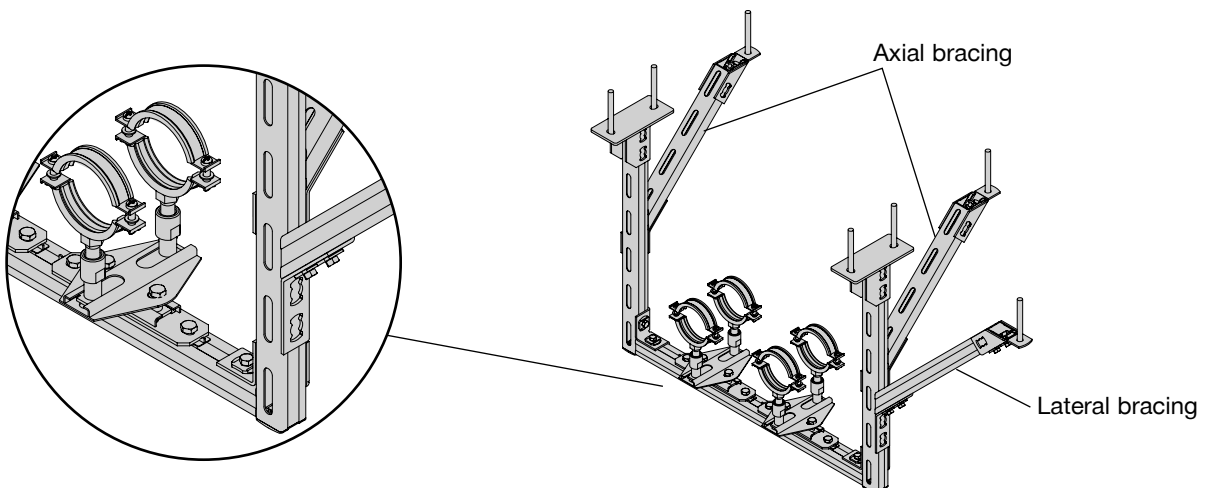


### Loading scheme

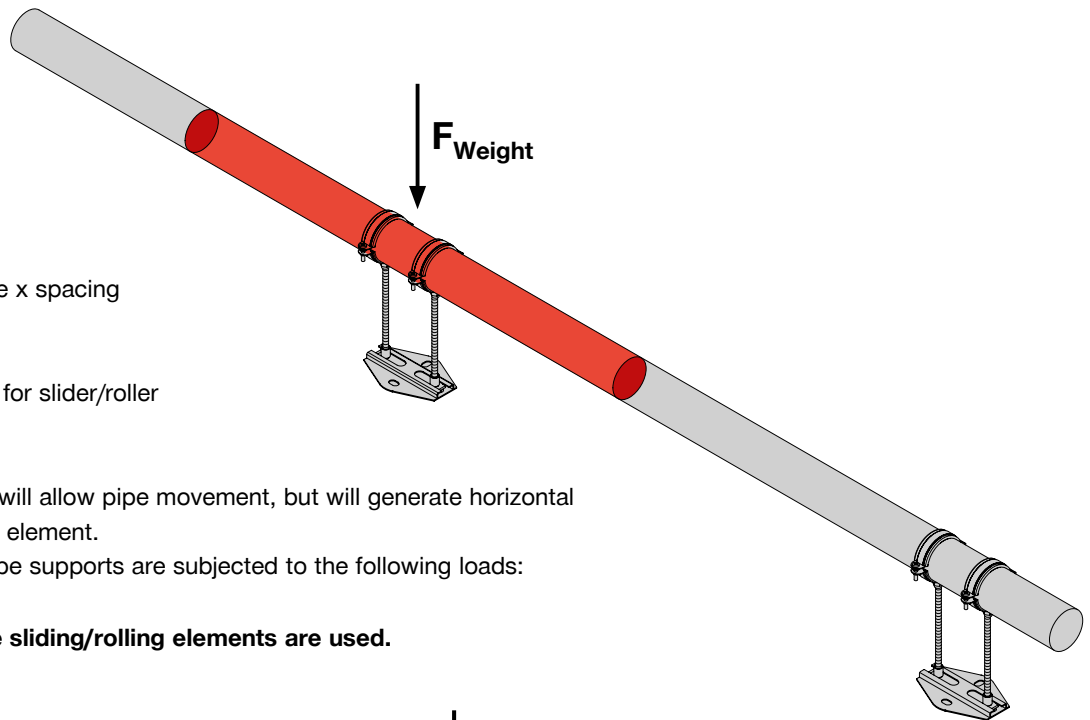


This leads to use of special solutions:

### Cross sliding/rolling elements



**Friction**



$F_{Weight} = \text{weight of 1m pipe} \times \text{spacing}$

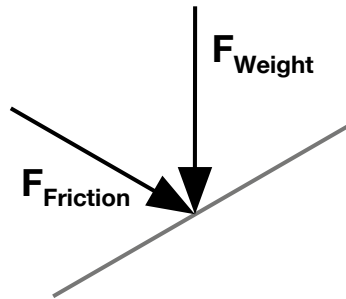
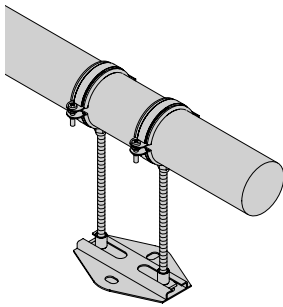
$F_{Friction} = F_{Weight} \times \mu$

$\mu$  = specific friction factor for slider/roller

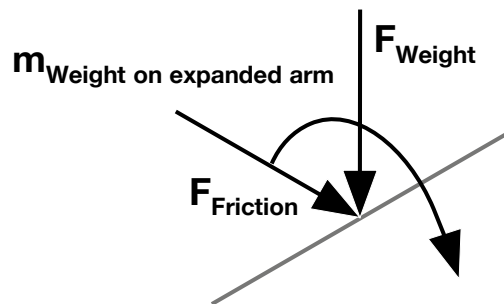
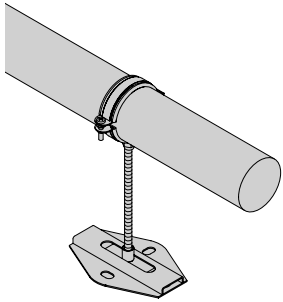
Every expansion element will allow pipe movement, but will generate horizontal force due to friction in the element.

As a consequence, the pipe supports are subjected to the following loads:

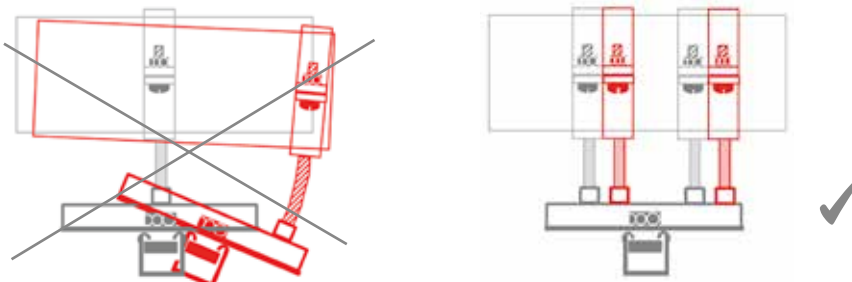
**Two loads where double sliding/rolling elements are used.**



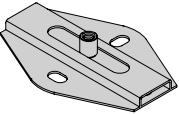
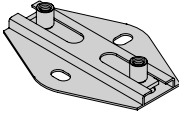
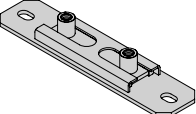
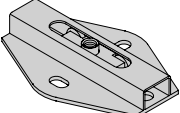
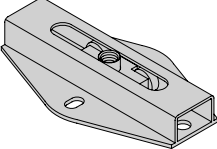
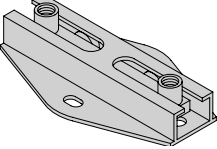
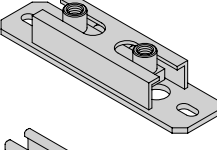
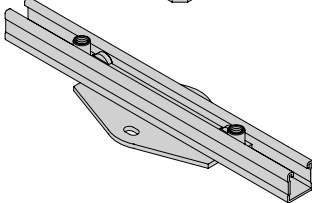






**Two loads and one moment (torsional) where single sliding/rolling elements are used.**



**Recommendation: Always use double sliders/rollers on open-section profiles (MQ system)**



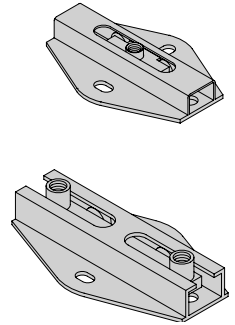
## Friction – galvanized elements

Type	Item number	Loading capacity (kN)	Friction $\mu$ (–)	Expansion capacity (mm)		Temperature resistance (°C)	
				centric	pre-set		
 <b>MSG 1.0 M8/10</b>	<b>248205</b>	<b>1.0</b>	<b>0.18</b>	<b>40</b>	<b>80</b>	<b>-40</b>	<b>+130</b>
	<b>MSG 1.0 M12/16</b>	<b>248206</b>	<b>1.0</b>	<b>0.18</b>	<b>40</b>	<b>80</b>	<b>-40</b>
 <b>MSG 1.75 M8/M10D</b>	<b>248209</b>	<b>1.75</b>	<b>0.18</b>	<b>47</b>	<b>94</b>	<b>-40</b>	<b>+130</b>
	<b>MSG 1.75 M12/M16D</b>	<b>248210</b>	<b>1.75</b>	<b>0.18</b>	<b>47</b>	<b>94</b>	<b>-40</b>
 <b>MSG-UK D1.75 M8/10</b>	<b>337115</b>	<b>1.75</b>	<b>0.18</b>	<b>27</b>	<b>54</b>	<b>-40</b>	<b>+130</b>
 <b>MRG 2.0 M10/12</b>	<b>243550</b>	<b>2.0</b>	<b>0.08</b>	<b>40</b>	<b>80</b>	<b>-40</b>	<b>+300*</b>
 <b>MRG 4.0 M12/16</b>	<b>243551</b>	<b>4.0</b>	<b>0.08</b>	<b>60</b>	<b>120</b>	<b>-40</b>	<b>+300*</b>
 <b>MRG-D6 M12/16</b>	<b>334131</b>	<b>8.0</b>	<b>0.08</b>	<b>58</b>	<b>116</b>	<b>-40</b>	<b>+300*</b>
 <b>MRG-UK D6 M12/16</b>	<b>336755</b>	<b>6.0</b>	<b>0.08</b>	<b>23</b>	<b>46</b>	<b>-40</b>	<b>+300*</b>
 <b>MRG-D225 M12/16</b>	<b>237394</b>	<b>2.5</b>	<b>0.1</b>	<b>112.5</b>	<b>225</b>	<b>-40</b>	<b>+300*</b>
<b>Swiveling elements</b>							
 <b>MPH M8</b>	<b>418035</b>	<b>2.5</b>	<b>negligible</b>	<b>max. 15°</b>		<b>max. 100°</b>	
 <b>MPH-I M8</b>	<b>418037</b>	<b>2.5</b>	<b>negligible</b>	<b>max. 15°</b>		<b>max. 100°</b>	
 <b>MPH M10</b>	<b>418036</b>	<b>2.5</b>	<b>negligible</b>	<b>max. 15°</b>		<b>max. 100°</b>	
 <b>MPH M12</b>	<b>418038</b>	<b>5.0</b>	<b>negligible</b>	<b>max. 15°</b>		<b>max. 100°</b>	
 <b>MPSG-M8</b>	<b>338994</b>	<b>0.8</b>	<b>negligible</b>	<b>max. 15°</b>		<b>max. 100°</b>	
 <b>MPSG-M10</b>	<b>338995</b>	<b>1.5</b>	<b>negligible</b>	<b>max. 15°</b>		<b>max. 100°</b>	

\*For higher temperatures above 100°C use reduction factors  $k_{p,8}$  as per DIN EN 1993-1-2:2005 + AC 2005 (D)

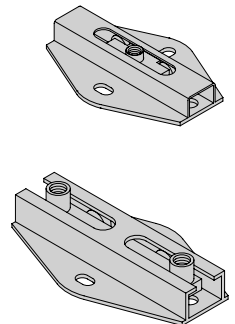
**Friction – hot-dip galvanized elements**

Type	Item number	Loading capacity (kN)	Friction $\mu$ ( _ )	Expansion capacity (mm)		Temperature resistance (°C)	
				centric	pre-set		
<b>MSG 2.0 M10/12-F</b>	<b>304213</b>	<b>1.5</b>	<b>0.15</b>	<b>40</b>	<b>80</b>	<b>-40</b>	<b>+300</b>
<b>MRG-D6 M12/16-F</b>	<b>302214</b>	<b>6.0</b>	<b>0.15</b>	<b>58</b>	<b>116</b>	<b>-40</b>	<b>+300</b>



**Friction – stainless steel elements**

Type	Item number	Loading capacity (kN)	Friction $\mu$ ( _ )	Expansion capacity (mm)		Temperature resistance (°C)	
				centric	pre-set		
<b>MRG 2.0 M10/12-R</b>	<b>304086</b>	<b>1.5</b>	<b>0.15</b>	<b>40</b>	<b>80</b>	<b>-40</b>	<b>+300</b>
<b>MRG-D6 M12/16-R</b>	<b>304087*</b>	<b>6.0</b>	<b>0.15</b>	<b>58</b>	<b>116</b>	<b>-40</b>	<b>+300</b>



\* Manufactured only on request

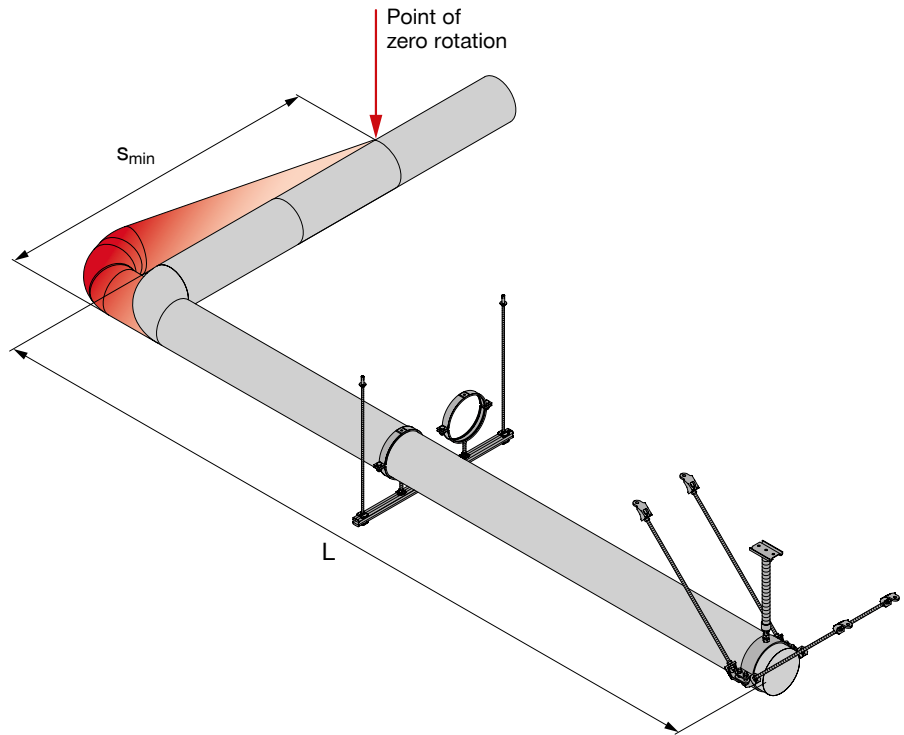
### Elbow resistance

$$S_{min} = \sqrt{\frac{3E}{2\sigma_{zul}}} * \sqrt{\Delta L * AD}$$

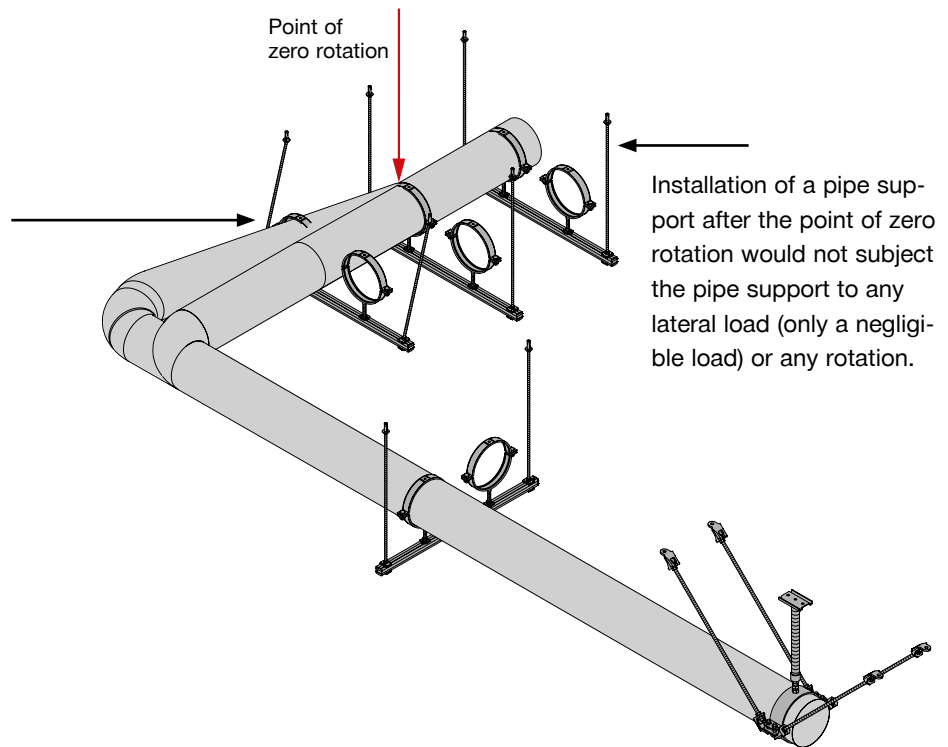
- E = Modulus of elasticity of pipe material (temperature dependent)
- $\sigma_{zul}$  = Allowable stress on pipe material (temperature dependent and load factor included – yield stress / safety factor)
- $\Delta L$  =  $L * \Delta T * \alpha$
- $\Delta T$  =  $T_{max.} - T_{inst}$
- $\alpha$  = Coefficient of pipe material expansion
- L = Length between fixed point and bending arm
- $T_{max.}$  = Max. operational temperature e.g. heating media temperature 70°C
- $T_{inst}$  = Installation temperature (temperature at which the fixed points were tightened) e.g. 20°C
- AD = Outside diameter of pipe material

### Point of zero rotation

The important point is the so-called point of zero rotation. It is the point where expansion has no further (negligible) influence after natural compensation.



Installation of a pipe support before the point of zero rotation would subject the pipe support to lateral loads and, at the same time, it would increase the load at the fixed point (the value depends on lateral resistance of the pipe support).



**Fixed point loads**

$$F_{FP} = F_{CR} + F_{FR}$$

$F_{CR}$  - Resistance of compensation (elbow, U-bend, etc.)

$\Sigma F_{FR}$  - Friction load in all pipe supports

$$F_{CR} = E \times I \times (\Delta L \times 3/s^3)$$

E - Modulus of elasticity

I - Moment of inertia of the pipe

$\Delta L$  - Expansion of the pipe

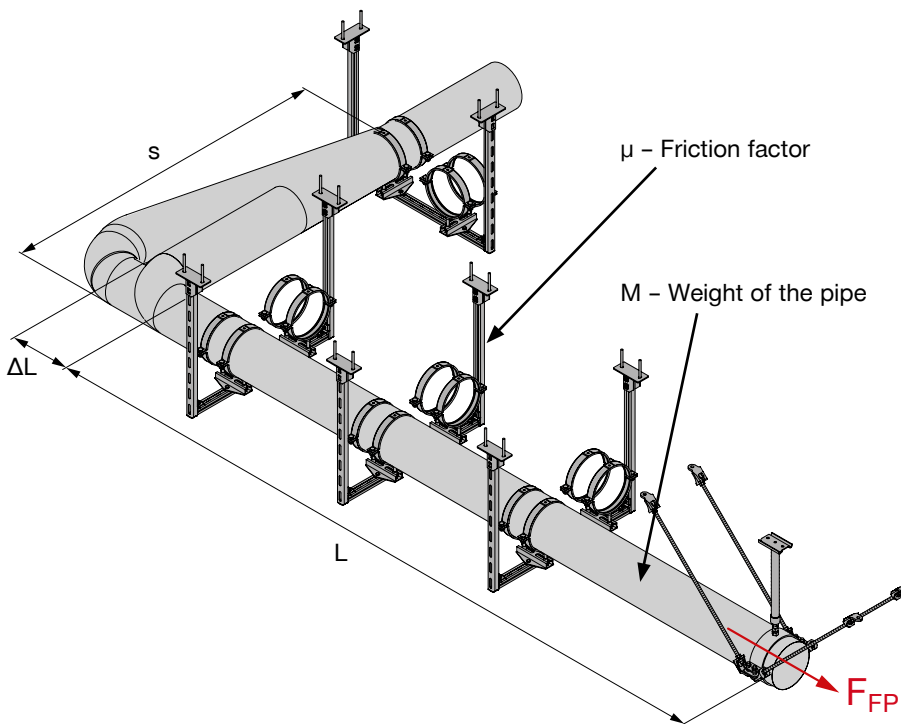
S - Bending arm

$$F_{FR} = \mu \times M \times L$$

$\mu$  - Friction factor

M - Weight of the pipe: 1m, water-filled, incl. insulation

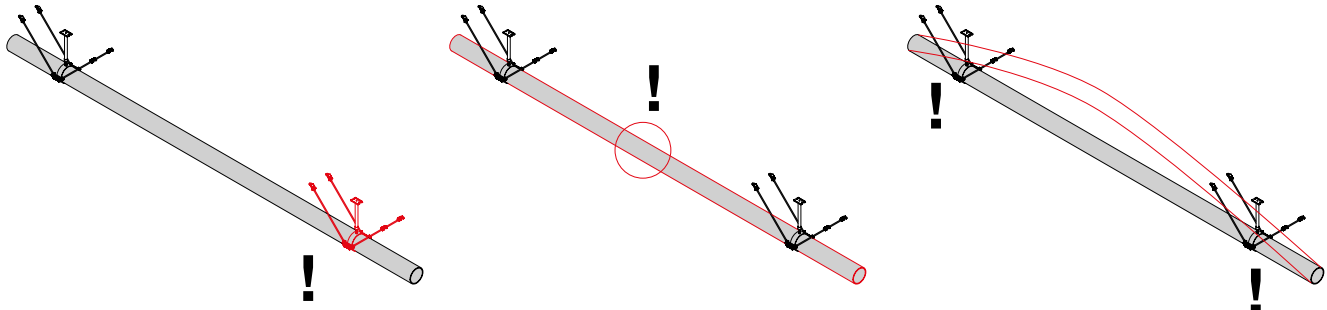
L - Length of the pipe section from fixed point to bending arm



Natural compensation – rules to follow for safe design / control of expansion

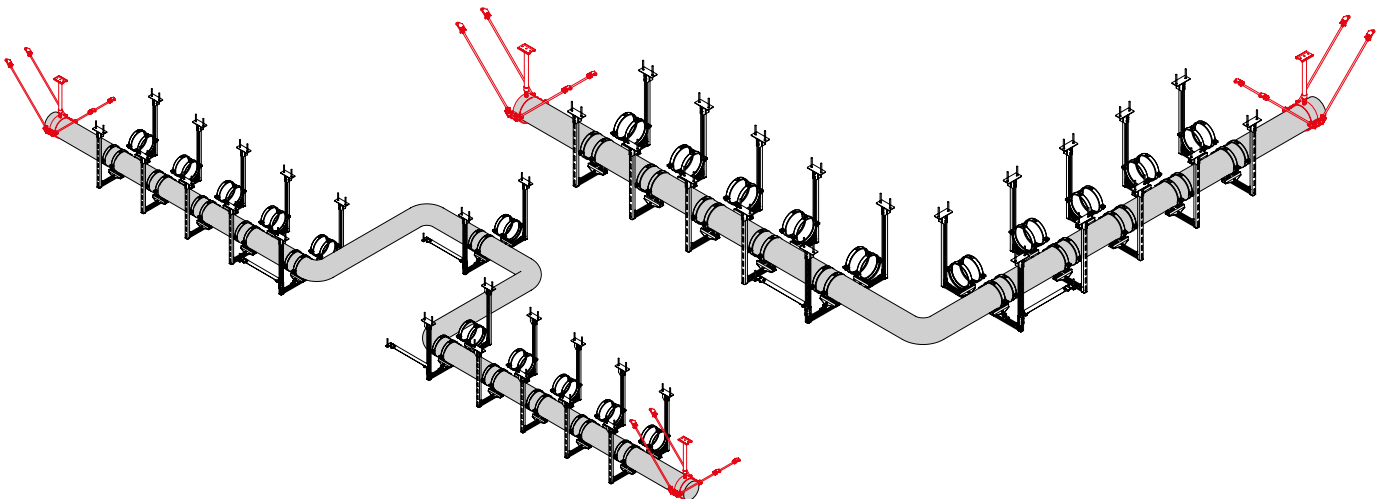
Rule no. 1

Never two fixed points on the same pipe without compensation between.



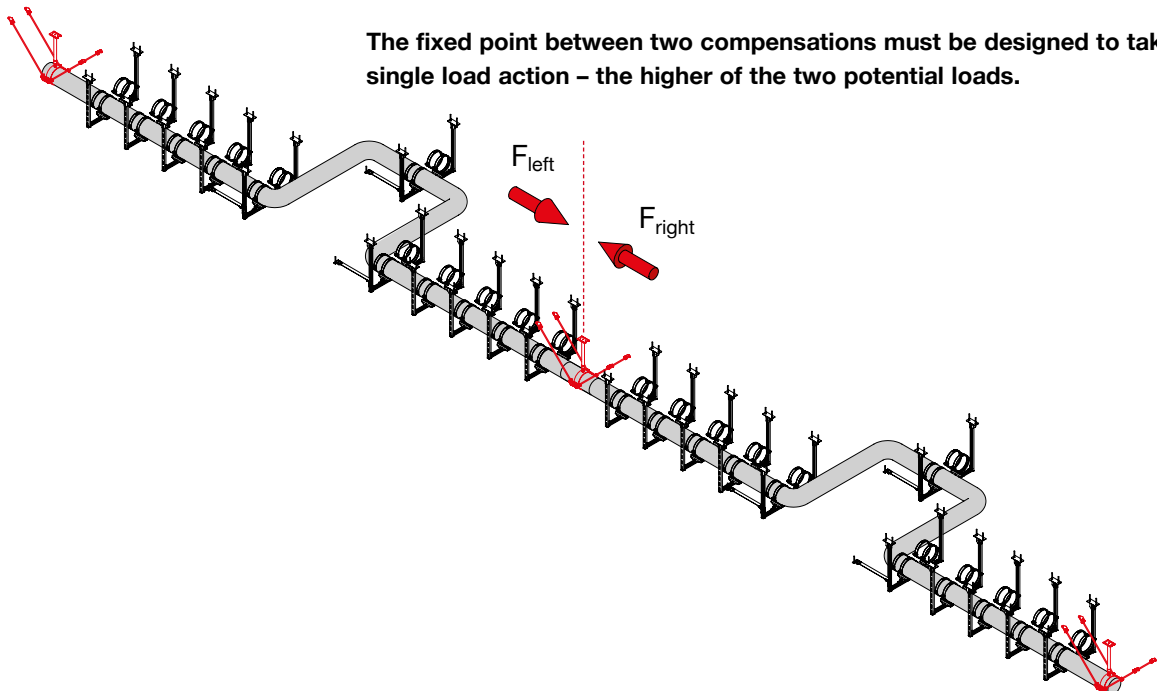
Rule no. 2

Every compensation must be accompanied by one fixed point on each side.



Rule no. 3

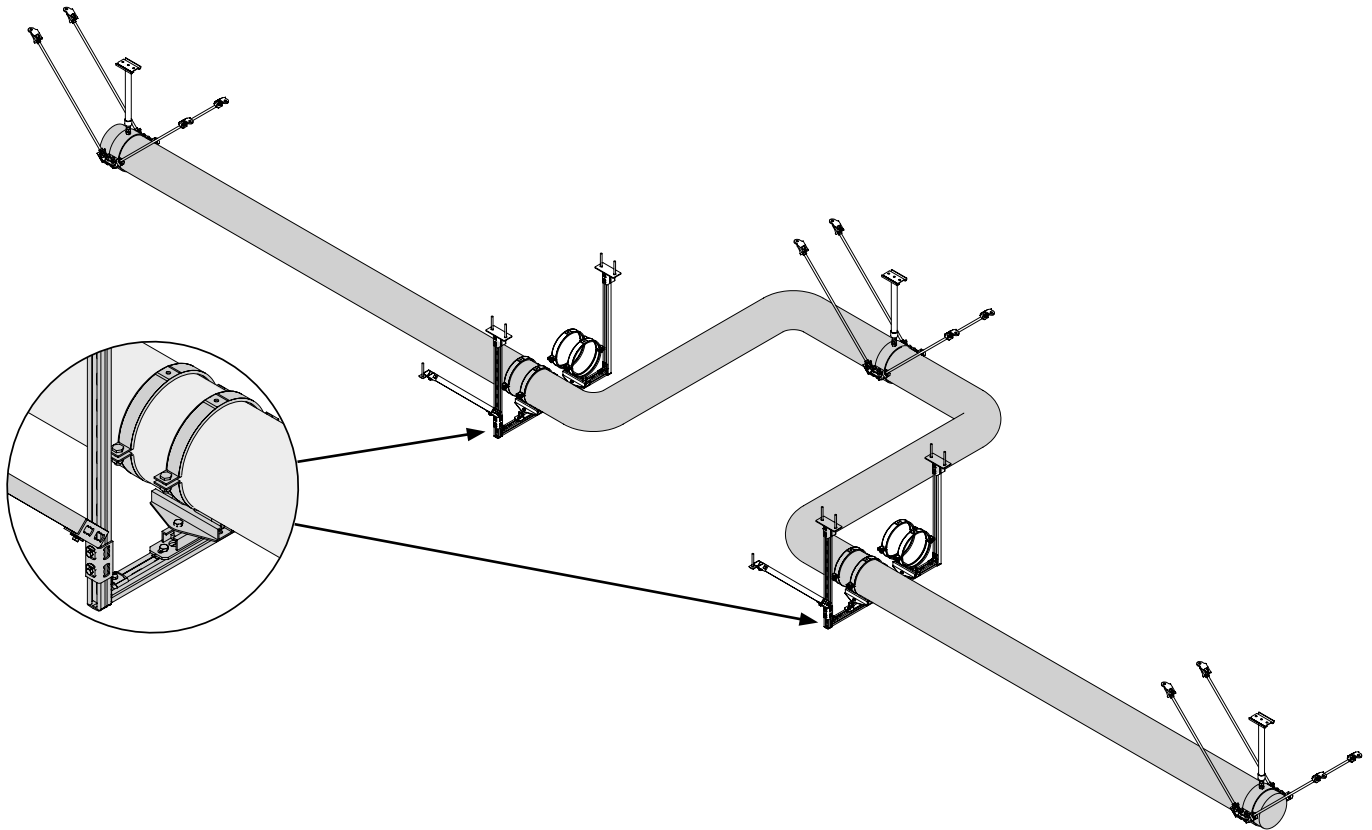
The fixed point between two compensations must be designed to take up a single load action – the higher of the two potential loads.



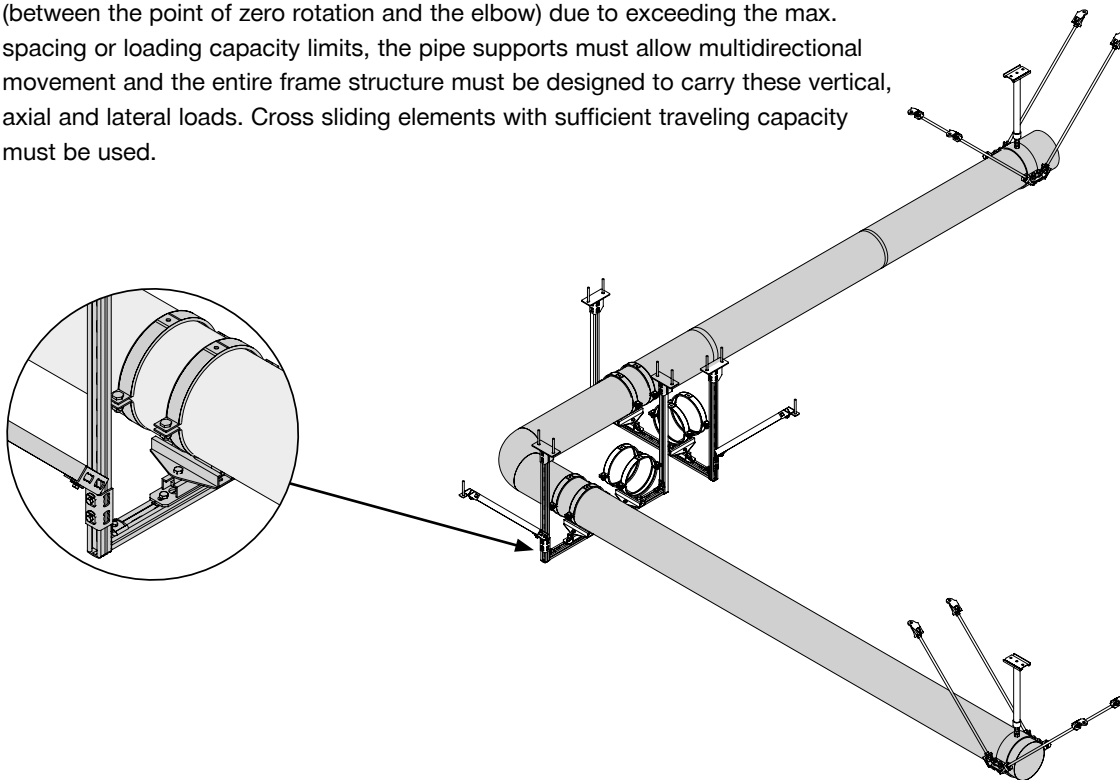


**Natural compensation – special cases**

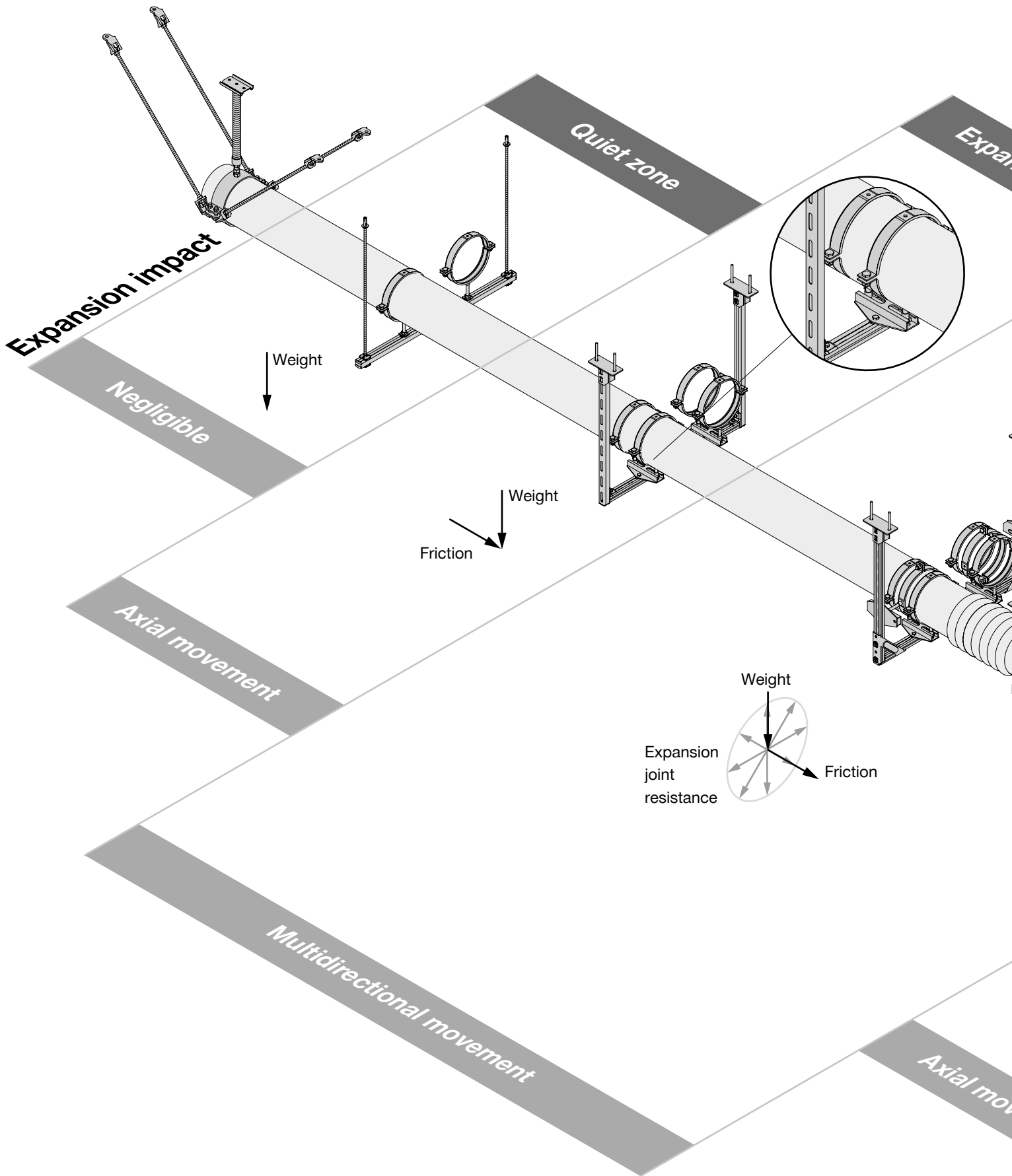
Mainly in the industrial segment, the preferred method of achieving even more control of expansion involves placement of a **fixed point at the U-bend arm**. The only difference here is that the last support and all supports up to the point of zero rotation must have cross sliding/rolling elements to allow lateral compensation.

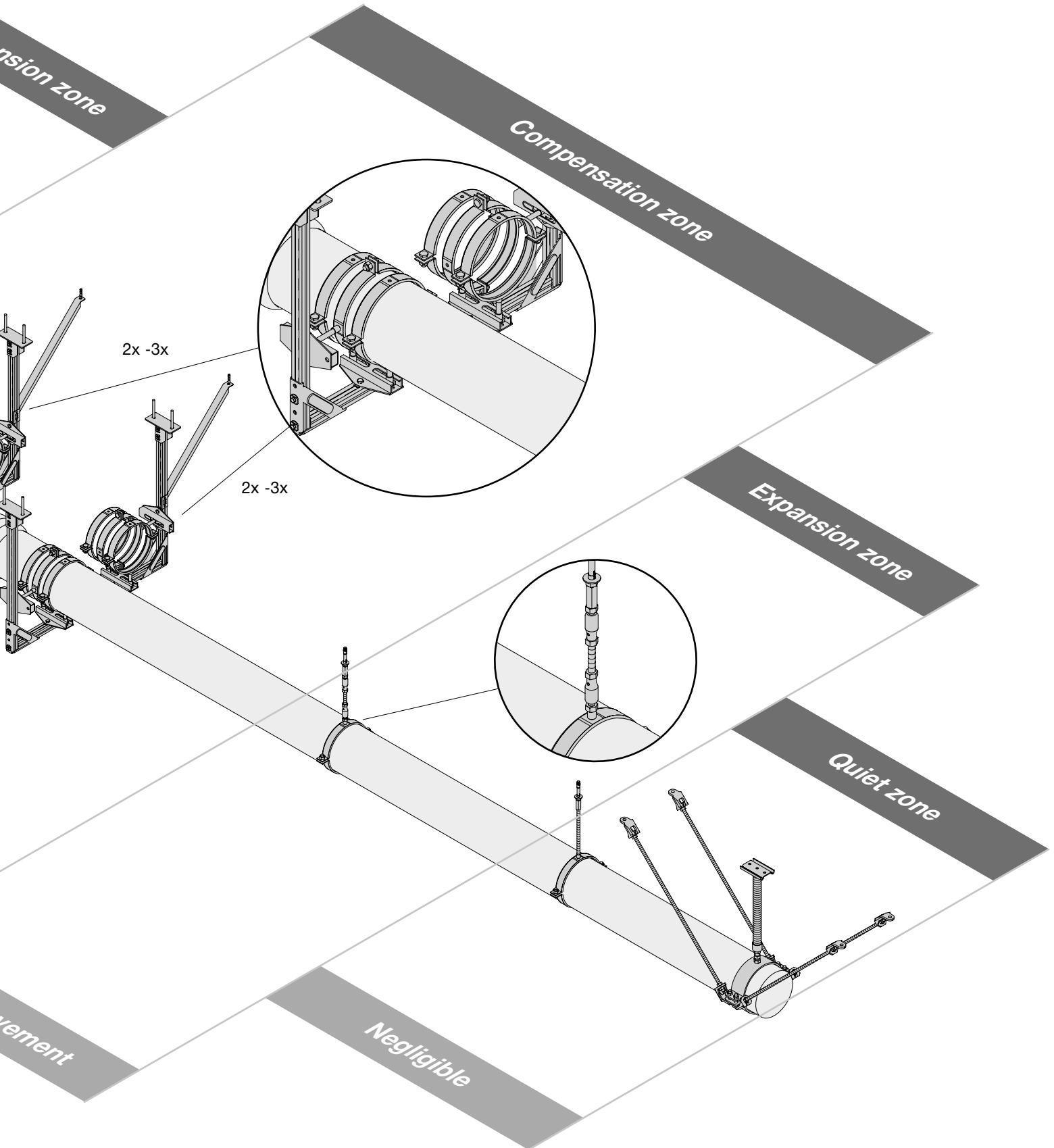


In situations where the pipe support has to be placed very close to the elbow (between the point of zero rotation and the elbow) due to exceeding the max. spacing or loading capacity limits, the pipe supports must allow multidirectional movement and the entire frame structure must be designed to carry these vertical, axial and lateral loads. Cross sliding elements with sufficient traveling capacity must be used.



Technical compensation – zones and typical solutions





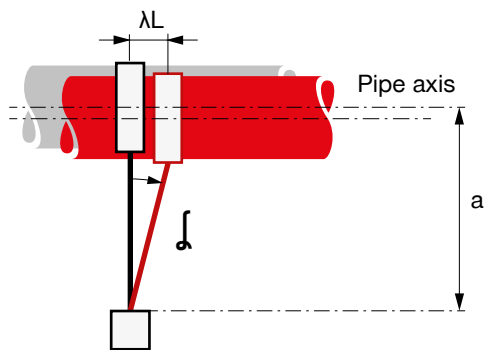
## Technical compensation – zones

### Expansion impact zones

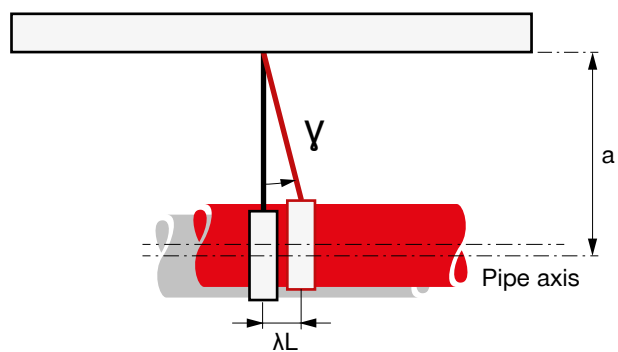
Pipe runs can be divided into zones according to the impact of expansion on the pipe supports. The zones are defined differently for pipes on standing supports and for suspended pipes.

The main factors are expansion along the pipe axis and distance from the upper surface of the channel (in the case of pipes on standing supports) and expansion along the pipe axis and distance from the underside of the supporting structure (in the case of suspended pipes).

#### Upper surface of channel



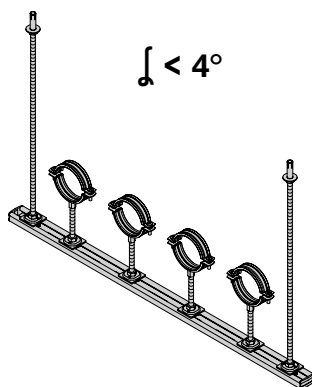
#### Underside of the supporting structure



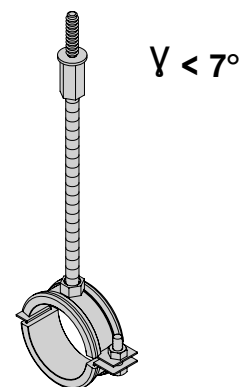
### Quiet zone

At this pipe zone the impact of expansion is negligible – no special measures are required.

#### Pipes on standing supports



#### Suspended pipes



#### Loading scheme



The pipe supports must be designed to take up the vertical load resulting from the weight of the pipe section (only for relevant applications). See section “Typical plumbing applications”.

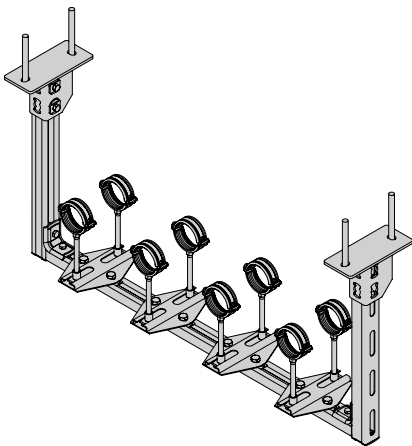
**Expansion zone**

This is the zone in which expansion begins to have an impact in axial direction. Traditional methods of pipe installation begin to run out of options and use of special expansion elements becomes necessary.

Ignoring expansion would result in torque moment in channels, significant displacement of threaded rods and irreversible deformation of several parts. All of these impacts could lead to a chain reaction and, in extreme cases, to collapse of the pipe support system.

**Pipes on standing supports**

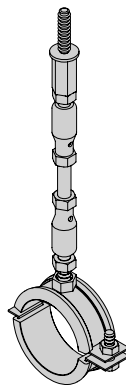
$$\alpha > 4^\circ$$



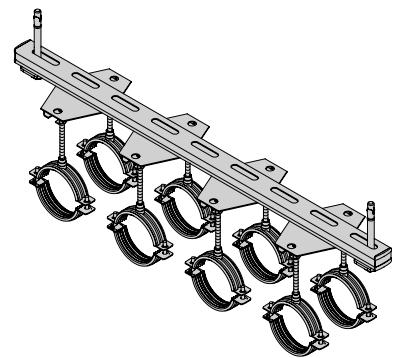
**Suspended pipes**

$$\gamma > 7^\circ$$

$$\gamma < 15^\circ$$

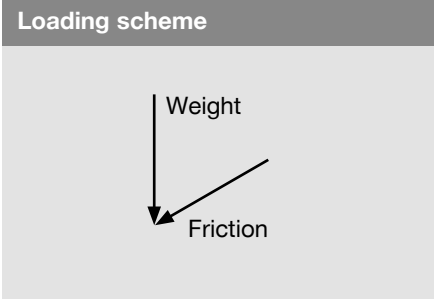


$$\gamma > 15^\circ$$



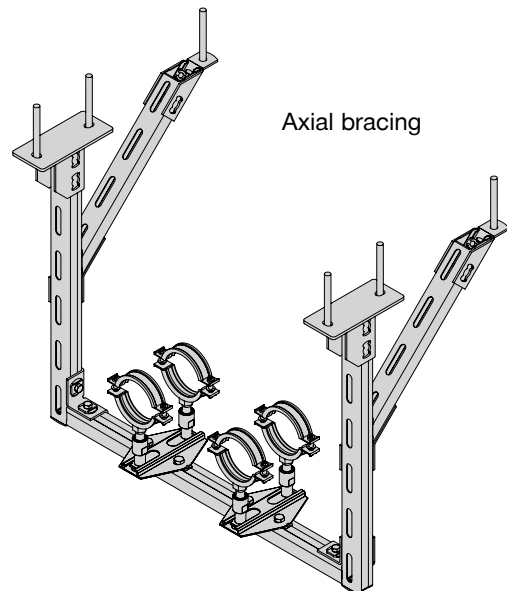
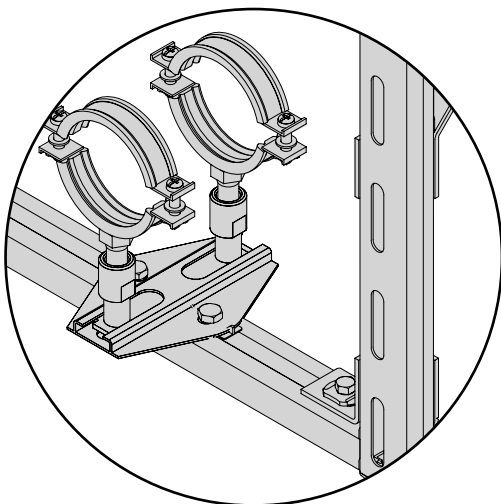
In the expansion zone it is necessary to make use of expansion elements that properly distribute expansion forces to the supporting structure.

The pipe support must be designed according to the loading scheme:



**This leads to use of special solutions:**

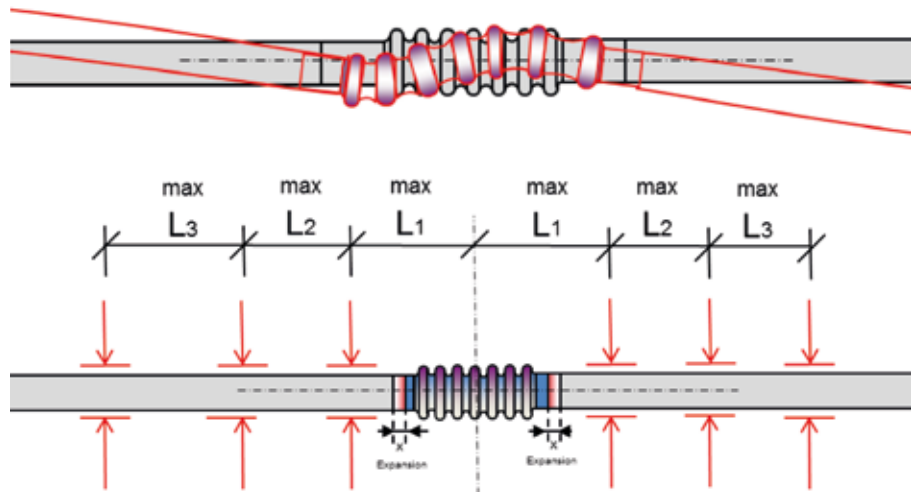
**Sliding/rolling elements**



## Compensation zone

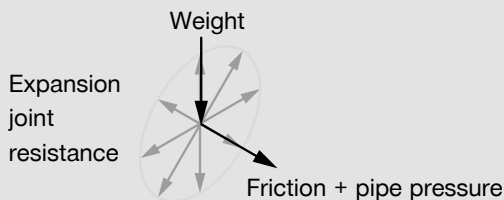
In this zone, the expansion impact meets technical compensation and its resistance. Technical compensation (axial) behaves like a spring under pressure. This leads to unpredictability regarding the direction of the spring-back effect. An uncontrolled spring-back effect would lead to irreversible deformation of the expansion joint and would subject the pipe supports to unpredictable loads in unpredictable directions. The expansion joint must therefore be controlled by fitting suitably engineered axial guides at exactly the required distance from the expansion joint and at both sides of the joint.

Uncontrolled expansion leads to irreversible deformation and in many cases to collapse of the pipe system.

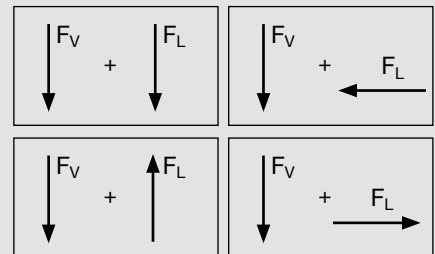


Number (2-3) of correctly designed axial guides placed at the required distances for safe control of the expansion joint.

## Loading scheme



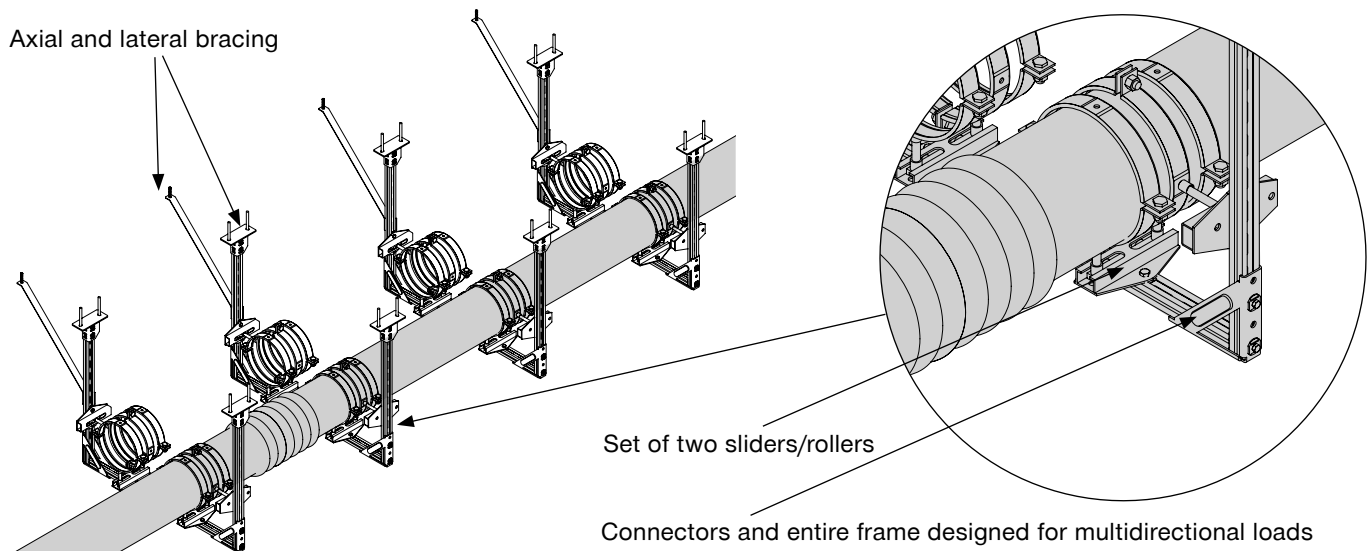
Finding worst case combination and loading case impact on axial guidance



**This leads to use of special solutions:**

2x - 3x correctly designed axial guides placed at the required distance on both sides of the expansion joint.

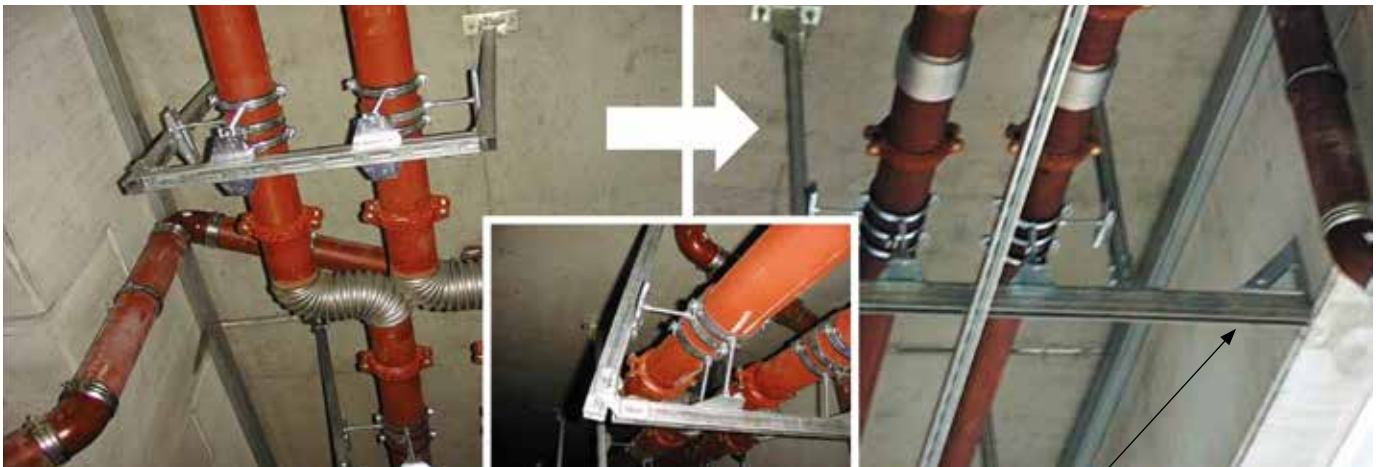
Axial and lateral bracing





**Axial guidance**

Underestimation of the need for axial guidance may lead to significant problems, irreversible deformation or even collapse.



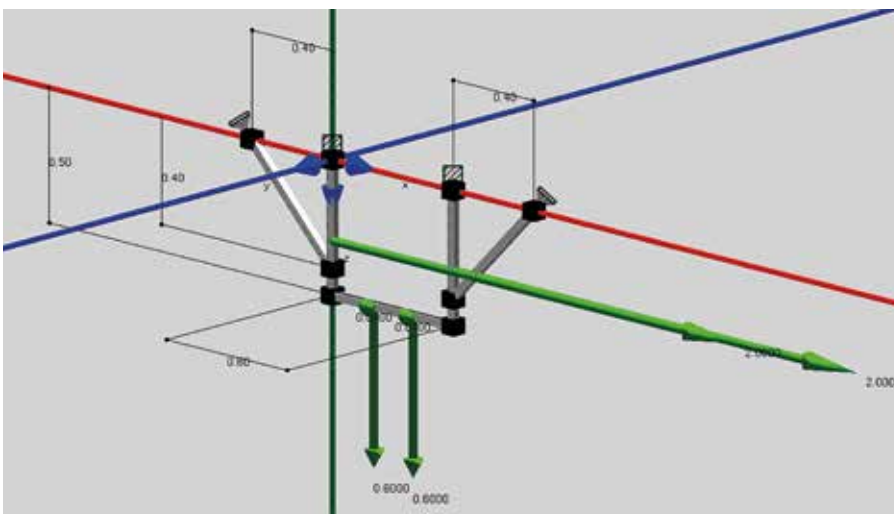
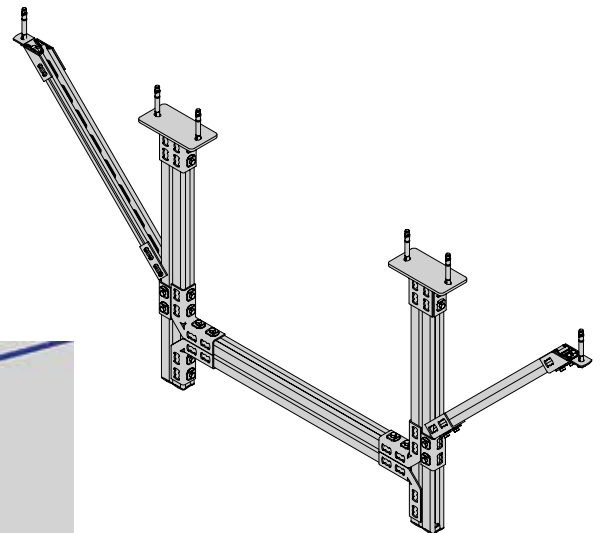
Example of underestimated support structure (weak connectors) carrying proper axial guidance elements.

Lateral bracing

Hilti Engineering Services will help you to calculate and design the right solutions. PC software that allows you to manage the whole design of systems subjected to multidirectional loads is also available from Hilti (Hilti PROFIS Installation).

After finding the worst-case combination of loads, the loads can be entered in the 3D module of Hilti PROFIS Installation:

1. Beam model of the application
2. Set the load combination
3. 3D verification of all beams and connectors
4. Calculation report
5. ACAD/BIM export
6. Shop drawings
7. Bill of materials for the project



**Fixed point loads**

$$F_{FP} = F_{TP} + F_{SR} + F_{FR}$$

- $F_{TP}$  - Pipe pressure load  
 $F_{SR}$  - Spring rate load  
 $F_{FR}$  - Friction load in all pipe supports

$$F_{TP} = 10 \times P \times A$$

- $P$  - Design value for pressure  
 $A$  - Effective area of compensator (see manufacturer's data)

$$F_{SR} = \Delta L \times C$$

- $\Delta L$  - Expansion of the pipe  
 $C$  - Spring rate of the expansion joint (see manufacturer's data)  
 Note: In case of pre-tightened expansion joints  $F_{SR} = 2 \times \Delta L \times C$

$$F_{FR} = \mu \times M \times L$$

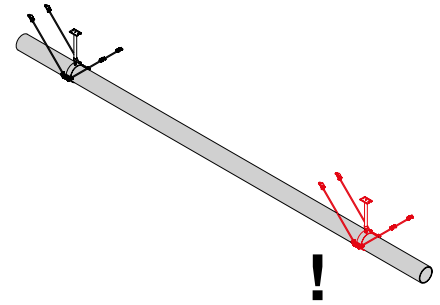
- $\mu$  - Friction factor  
 $M$  - Weight of the pipe: 1m, water-filled, incl. insulation  
 $L$  - Length of the pipe section from fixed point to bending arm



Technical compensation – rules to follow for safe design / control of expansion

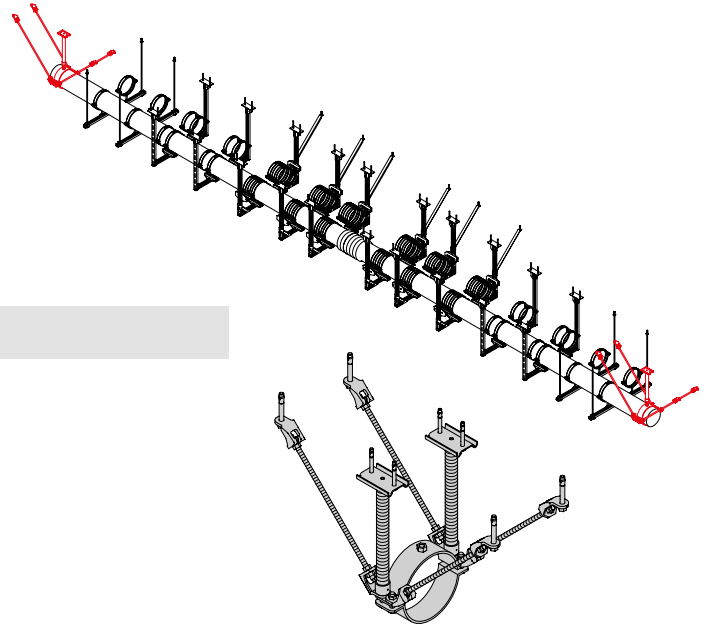
**Rule no. 1**

Never two fixed points on the same pipe without compensation between.



**Rule no. 2**

Every compensation must be accompanied by two fixed points – one on each side.

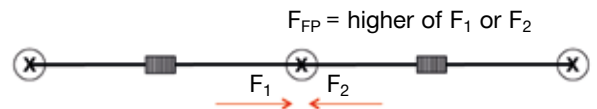


**Rule no. 3**

Every fixed point must be braced on both sides.

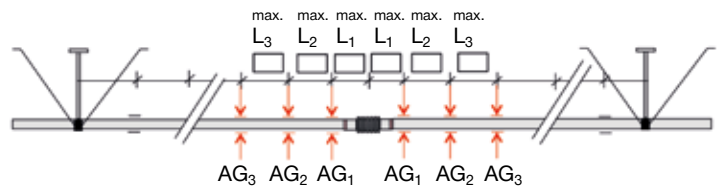
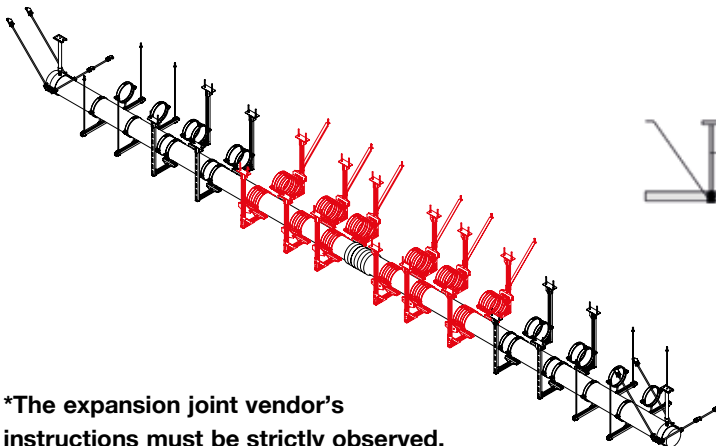
**Rule no. 4**

The fixed point between two compensations must be designed to take up a single load action – the higher of the two potential loads.



**Rule no. 5**

Axial expansion must be accommodated by \*two or three correctly engineered axial guides on both sides at the proper distance.



\*The expansion joint vendor's instructions must be strictly observed.



# Single Fastening On Concrete - M8 Options

M8 stud anchor		
1x	HST3 M8x75 -/10	2105888
	HST2 M8x75/10	2108161
1x	M8x25 coupler	216703

M8 drop in anchor		
1x	HKD M8x30 anchor	376959

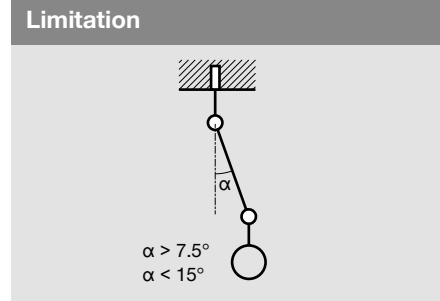
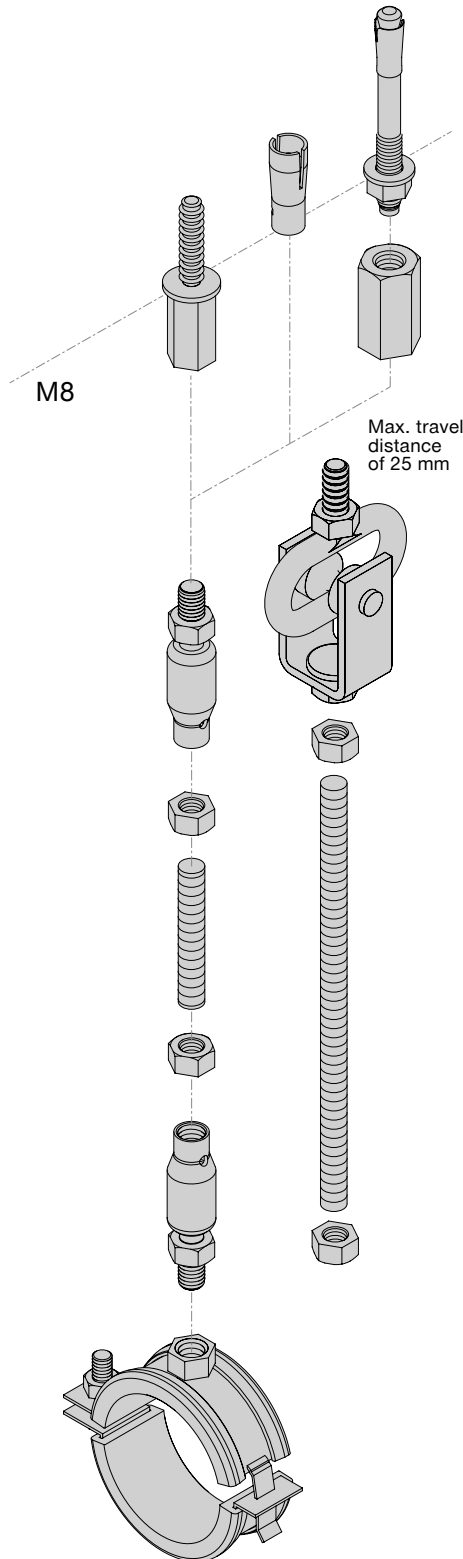
M8 screw anchor		
1x	HUS-I 6x55 M8/M10	423180

M8 swivel hanger		
1x	MPH M8 swivel hanger	418035
1x	M8 nut	216465

M8 threaded rods		
1x	AM8x1000 threaded rod	339793
1x	AM8x2000 threaded rod	339794
1x	AM8x3000 threaded rod	216415

M8 swivel hanger		
1x	MPH M8 swivel hanger	418035
1x	M8 nut	216465

M8 pipe rings		
<b>MP-LHI</b>	Sizes 8mm- 2"	
<b>MP-HI</b>	Sizes 8mm- 6"	
<b>MPN-LI</b>	Sizes 8mm- 2"	
<b>MPN-RC</b>	Sizes 8mm- 6"	



M8 swivel hanger		
1x	MPSG M8 swivel hanger	338994
1x	M8 nut	216465

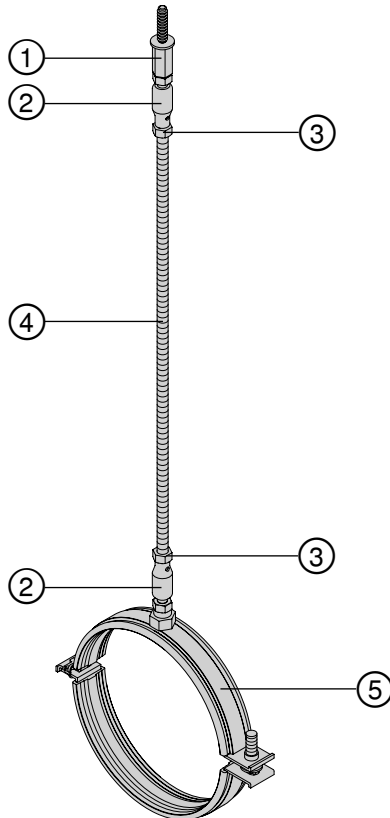
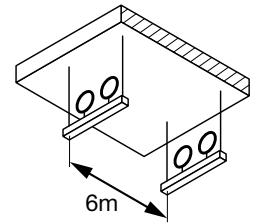
M8 nut		
1x	M8 nut	216465

Application description	Application	Product lines	Base material
Heating - single fastening M8		1 Anchors	Concrete
<b>General comments</b>		Swiveling elements	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Pipe rings	

# Heating Applications - Single Fastening

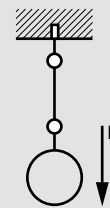
## Type H-SF1

- Limited to 1x DN 125 (O.D. 139.7 mm) steel pipe
- Spacing - support distance 6 m
- Insulation 40 mm rubber

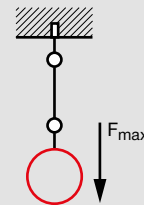


### Additional loading capacity limits

This particular case  
 $F = 1.66 \text{ kN}$  recommended load



$F_{\text{max.}} = 1.66 \text{ kN}$  recommended load



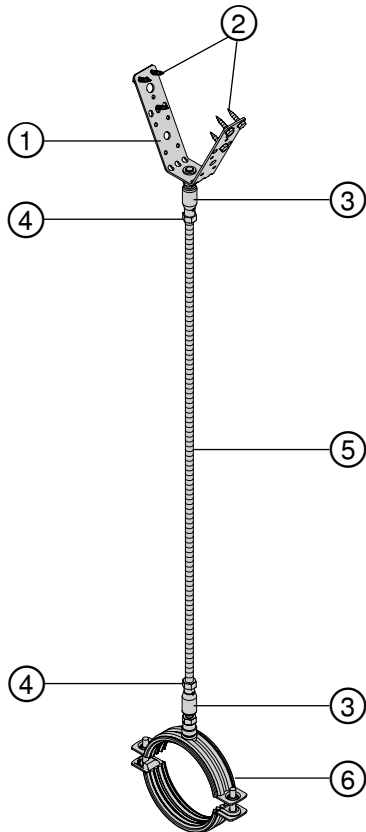
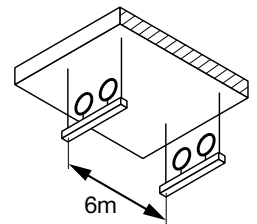
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
①	423180	HUS-I 6x55 M8/M10 screw anchor	1	-
②	418035	MPH M8 swivel hanger	2	-
③	216465	M8 nut	2	-
④	339793	AM8x1000 threaded rod	1	Depends on distance
⑤	335704	MPN-RC 5" B pipe ring	1	-

Application description	Application	
Heating - single fastening M8		Base material: Concrete
<b>General comments</b>		Product line: Swivel hangers
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Capacity limit: 1x DN125 steel

# Heating Applications - Single Fastening

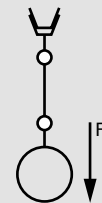
## Type H-SF40

- Limited to 1x DN 80 (O.D. 88.9 mm) steel pipe
- Spacing - support distance 6 m
- Insulation 40 mm rubber

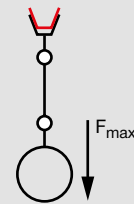


### Additional loading capacity limits

This particular case  
 $F = 0.76 \text{ kN}$  recommended load



$F_{max.} = \text{approx. } 0.6 - 0.8 \text{ kN}$   
 rec. loads - spot loading capacity of the PMS



### Bill of materials

Reference	Item no.	Description	Piece	Length (m)
①	386558	MVA-MS M8 V-hanger	1	-
②	406471	S-MS01Z 4.0x13 S screw	6	-
③	418035	MPH M8 swivel hanger	2	-
④	216465	M8 nut	2	-
⑤	339793	AM8x1000 threaded rod	1	Depends on distance
⑥	386414	MP-HI 84-93 M8/M10 pipe ring	1	-

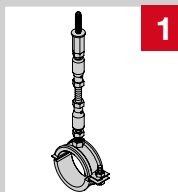
### Application description

Heating - single fastening M8

### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application



Base material	PMS
Product line	V-hangers
Capacity limit	1x DN80 steel



# Single Fastening On Concrete - M10 Options

M10 stud anchor		
1x	HST3 M10x100 40/20	2105713
	HST2 M10x100/20	2107846
1x	M10x30 coupler	216704

M10 drop in anchor		
1x	HKD M10x40 anchor	376967

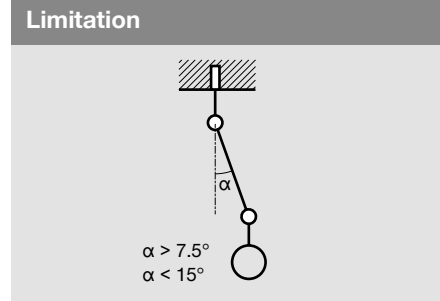
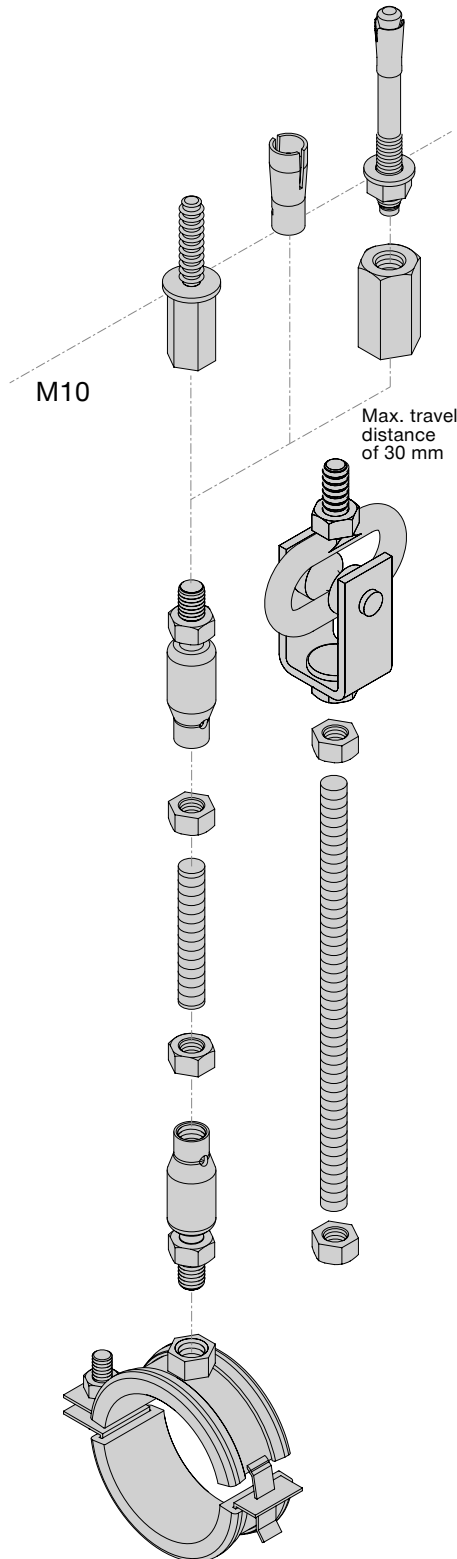
M10 screw anchor		
1x	HUS-I 6x55 M8/M10	423180

M10 swivel hanger		
1x	MPH M10 swivel hanger	418036
1x	M10 nut	216466

M10 threaded rods		
1x	AM10x1000 threaded rod	339795
1x	AM10x2000 threaded rod	339796
1x	AM10x3000 threaded rod	216418

M10 swivel hanger		
1x	MPH M10 swivel hanger	418036
1x	M10 nut	216466

M10 pipe rings		
MP-LHI	Sizes 8mm- 2"	
MP-HI	Sizes 8mm- 6"	
MPN-LI	Sizes 8mm- 2"	
MPN-RC	Sizes 8mm- 6"	



M10 swivel hanger		
1x	MPSG M10 swivel hanger	338995
1x	M10 nut	216466

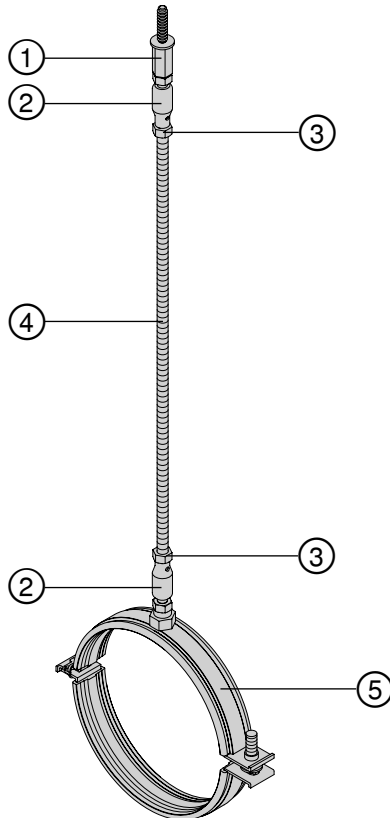
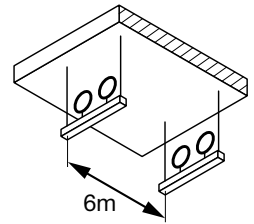
M10 nut		
1x	M10 nut	216466

Application description	Application	Product lines	Base material
Heating - single fastening M10		Anchors	Concrete
<b>General comments</b>		Swiveling elements	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Pipe rings	

# Heating Applications - Single Fastening

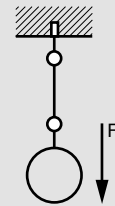
## Type H-SF2

- Limited to 1x DN 125 (O.D. 139.7 mm) steel pipe
- Spacing - support distance 6 m
- Insulation 40 mm rubber

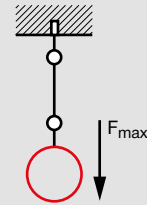


### Additional loading capacity limits

This particular case  
 $F = 1.66 \text{ kN}$  recommended load



$F_{\text{max.}} = 1.8 \text{ kN}$  recommended load



Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
①	423180	HUS-I 6x55 M8/M10 screw anchor	1	-
②	418036	MPH M10 swivel hanger	2	-
③	216466	M10 nut	3	-
④	339795	AM10x1000 threaded rod	1	Depends on distance
⑤	335704	MPN-RC 5" B pipe ring	1	-

Application description	Application	
Heating - single fastening M10		Base material: Concrete
<b>General comments</b>		Product line: Swivel hangers
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Capacity limit: 1x DN125 steel



# Single Fastening On Steel - M10 Options

Swivel beam clamp M10	
1x MQT-G M10 beam clamp	284239
1x MQT-S s-strap	284863
1x MPH M10 swivel hanger	418036
1x M10 nut	216466

Threaded beam clamp M10	
1x MAB-M10 beam clamp	2006879
1x MAB-S 11/13 s-strap	374409
1x MPH M10 swivel hanger	418036
1x M10 nut	216466

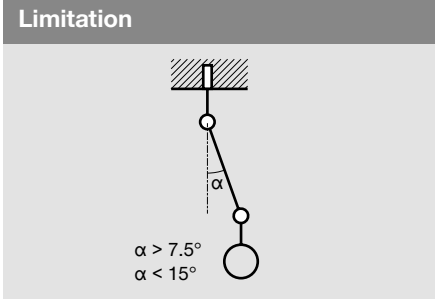
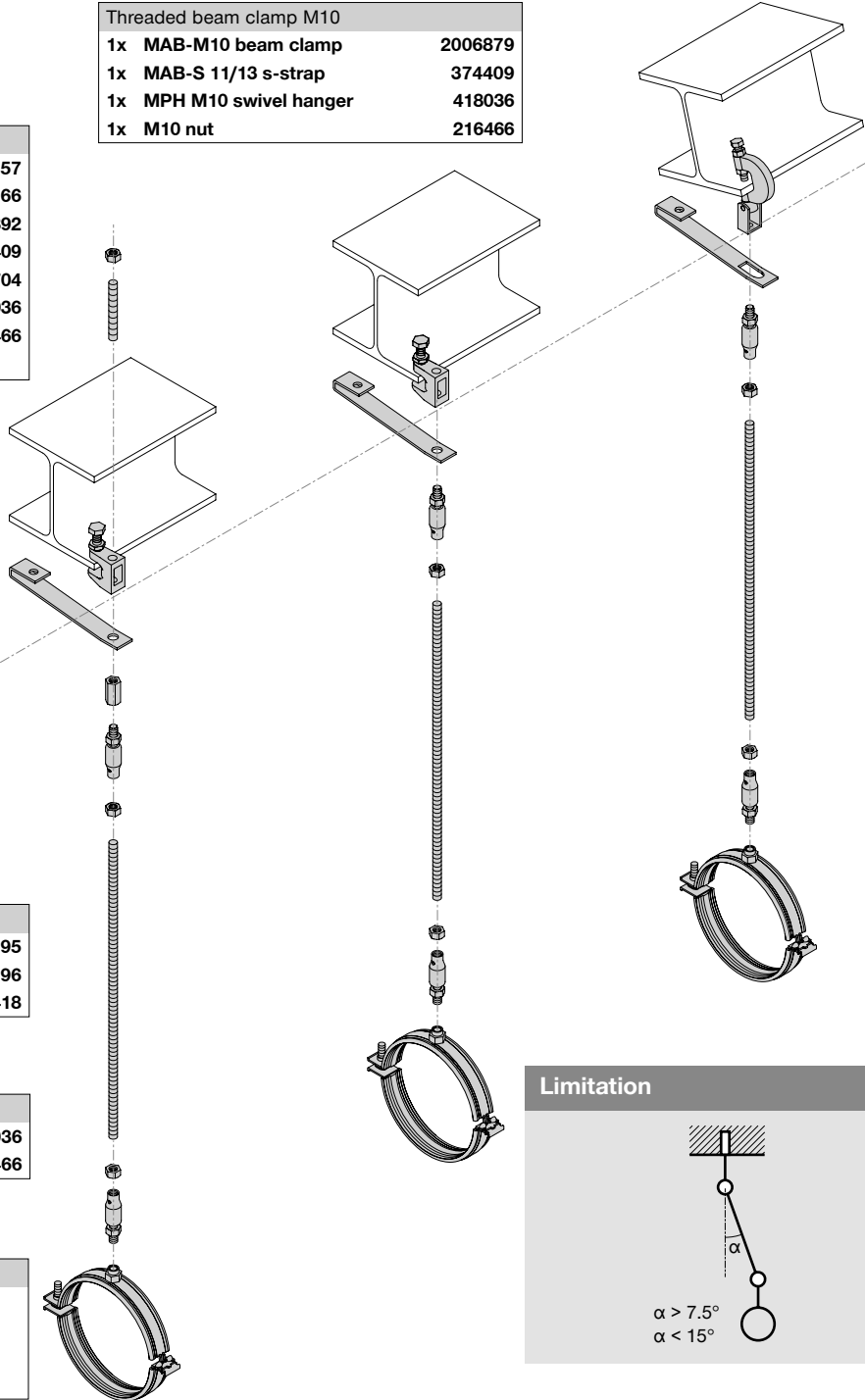
Unthreaded beam clamp M10	
1x MAB 11 beam clamp	375957
1x M10 nut	216466
1x AM10x80 threaded bolt	216392
1x MAB-S 11/13 s-strap	374409
1x M10x30 coupler	216704
1x MPH M10 swivel hanger	418036
1x M10 nut	216466

M10 threaded rods	
1x AM10x1000 threaded rod	339795
1x AM10x2000 threaded rod	339796
1x AM10x3000 threaded rod	216418

M10 swivel hanger	
1x MPH M10 swivel hanger	418036
1x M10 nut	216466

M10 pipe rings	
MP-LHI	Sizes 8mm- 2"
MP-HI	Sizes 8mm- 6"
MPN-LI	Sizes 8mm- 2"
MPN-RC	Sizes 8mm- 6"

M10

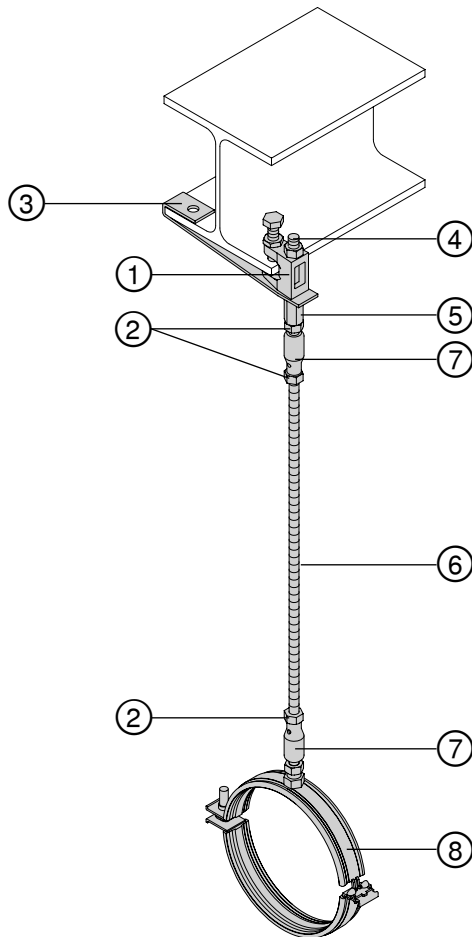
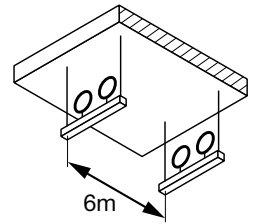


Application description	Application	Product lines	Base material
Heating - single fastening M10		Beam clamps	Steel
<b>General comments</b>		Swiveling elements	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Pipe rings	

# Heating Applications - Single Fastening

## Type H-SF21

- Limited to 1x DN 125 (O.D. 139.7 mm) steel pipe
- Spacing - support distance 6 m
- Insulation 40 mm rubber

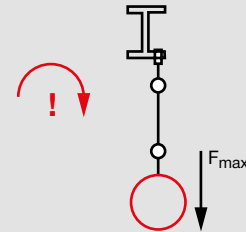


### Additional loading capacity limits

This particular case  
 $F = 1.66 \text{ kN}$  recommended loads



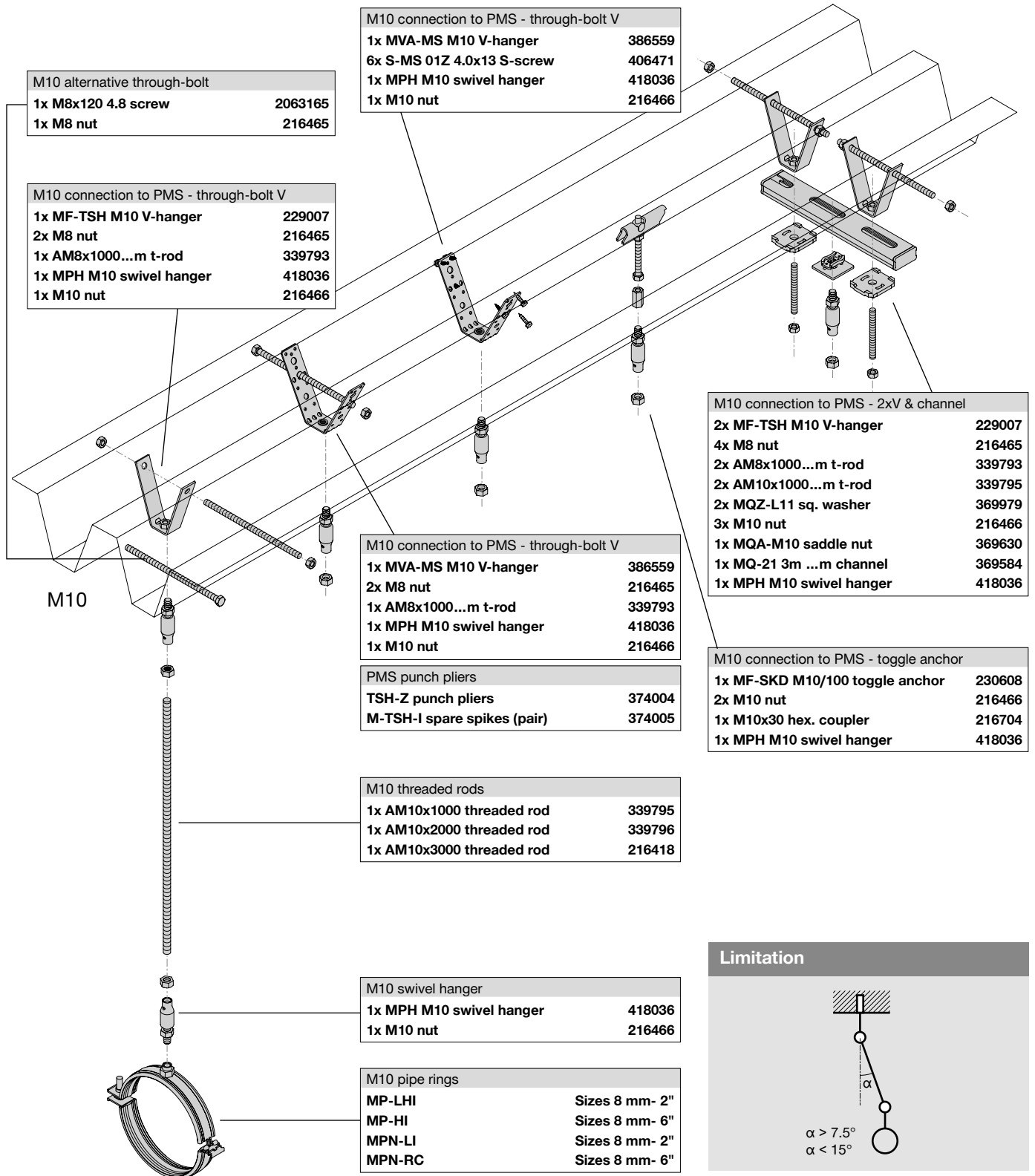
$F_{\text{max.}} = 1.8 \text{ kN}$  recommended loads  
 I-beam is subject to eccentricity



Bill of materials				
Reference	Item number	Description	Piece	Length (m)
①	375957	MAB-11 beam clamp	1	-
②	216466	M10 nut	3	-
③	374409	MAB-S 11/13 securing strap	1	-
④	216392	AM10x80 threaded bolt	1	-
⑤	216704	M10x30 coupler	1	-
⑥	339795	AM10x1000 threaded rod	1	Depends on distance
⑦	418036	MPH-M10 swivel hanger	2	-
⑧	335704	MPN-RC 5" B	1	-

Application description	Application	
Heating - single fastening M10		Base material: Steel
<b>General comments</b>		Product line: Beam clamps
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Capacity limit: 1x DN125 steel

# Single Fastening On PMS - M10 Options

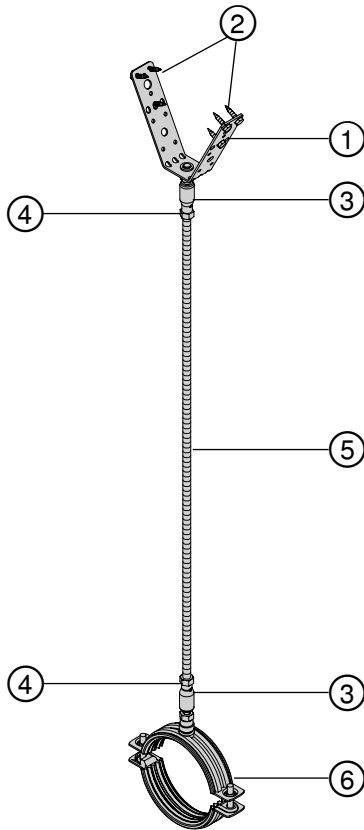
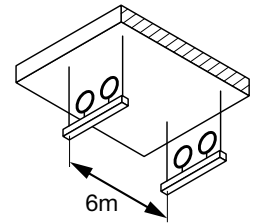


Application description	Application	Product lines	Base material
Heating - single fastening M10		1 Anchors	PMS
<b>General comments</b>		Swiveling elements	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Pipe rings	

# Heating Applications - Single Fastening

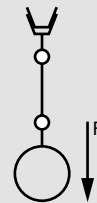
## Type H-SF 41

- Limited to 1x DN 80 (O.D. 88.9 mm) steel pipe
- Spacing - support distance 6 m
- Insulation 40 mm rubber

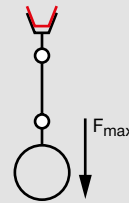


### Additional loading capacity limits

This particular case  
 $F = 0.76 \text{ kN}$  recommended load



$F_{\text{max.}}$  = approx. 0.6 - 0.8 kN  
 rec. loads - spot loading capacity of  
 the PMS



### Bill of materials

Reference	Item no.	Description	Piece	Length (m)
①	386559	MVA-MS M10 V-hanger	1	-
②	406471	S-MS 01Z 4.0x13 S screw	6	-
③	418036	MPH-M10 swivel hanger	2	-
④	216466	M10 nut	2	-
⑤	339795	AM10x1000 threaded rod	1	Depends on distance
⑥	386414	MP-HI 84-93 M8/M10 pipe ring	1	-

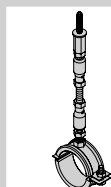
### Application description

Heating - single fastening M10

#### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application



<b>1</b>	Base material	PMS
	Product line	V-hangers
	Capacity limit	1x DN80 steel

# Single Fastening On Concrete - M12 Options

M12 safety anchor		
1x HSC-I M12x60 anchor		31146

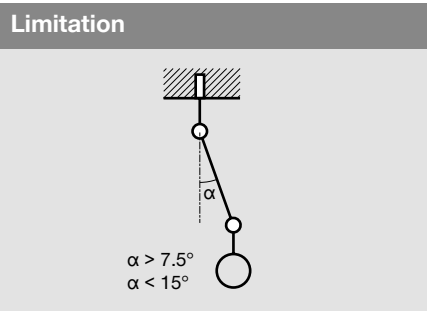
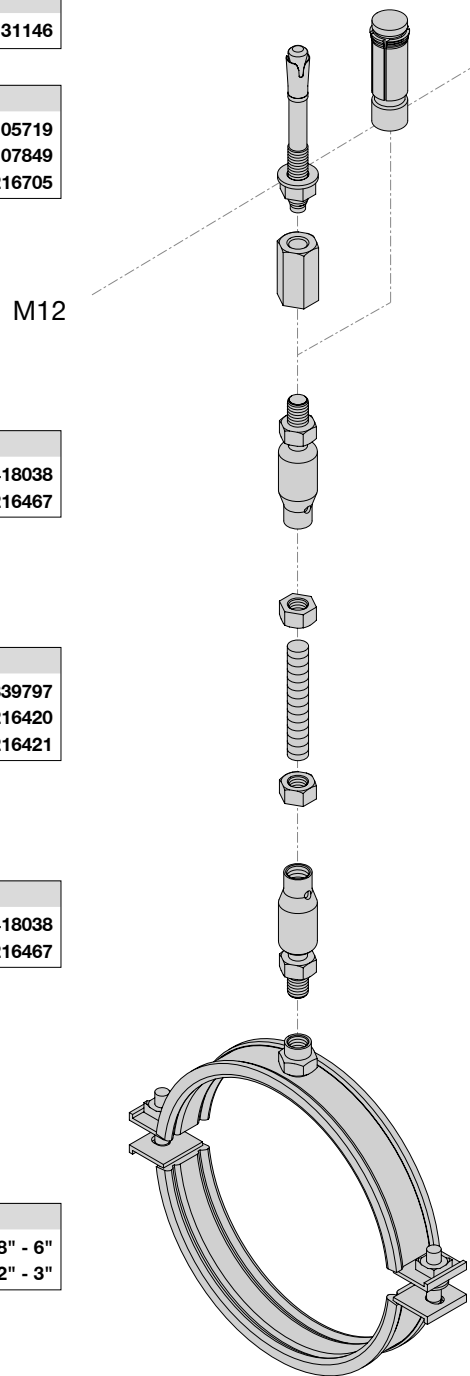
M12 stud anchor		
1x HST3 M12x115 40/20		2105719
1x HST2 M12x115/20		2107849
1x M12x40 coupler		216705

M12 swivel hanger		
1x MPH M12 swivel hanger		418038
1x M12 nut		216467

M12 threaded rods		
1x AM12x1000 threaded rod		339797
1x AM12x2000 threaded rod		216420
1x AM12x3000 threaded rod		216421

M12 swivel hanger		
1x MPH M12 swivel hanger		418038
1x M12 nut		216467

M12 pipe rings		
MP-MI..G		Sizes 3/8" - 6"
MP-MXI		Sizes 2" - 3"

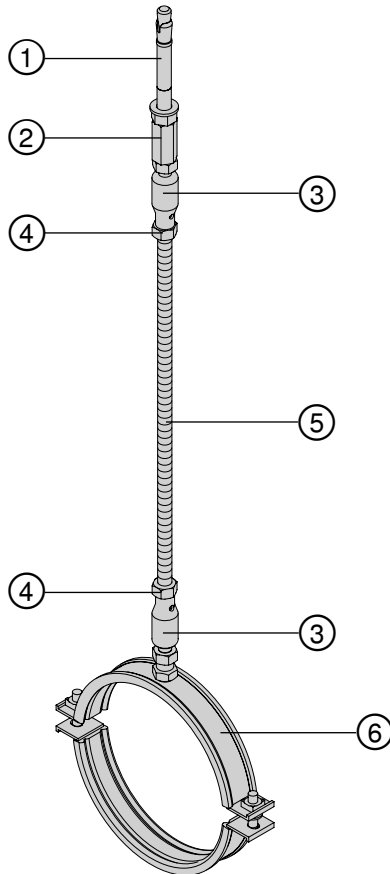
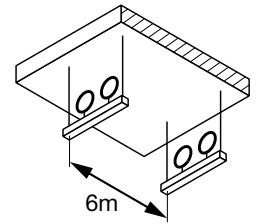


Application description	Application	Product lines	Base material
Heating - single fastening M12		Anchors	Concrete
<b>General comments</b>		Swiveling elements	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Pipe rings	

# Heating Applications - Single Fastening

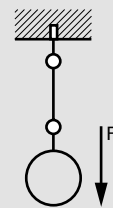
## Type H-SF3

- Limited to 1x DN 150 (O.D. 168.3 mm) steel pipe
- Spacing - support distance 6 m
- Insulation 40 mm rubber

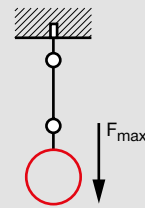


### Additional loading capacity limits

This particular case  
 $F = 2.32$  recommended load



$F_{max.} = 2.4$  kN recommended load



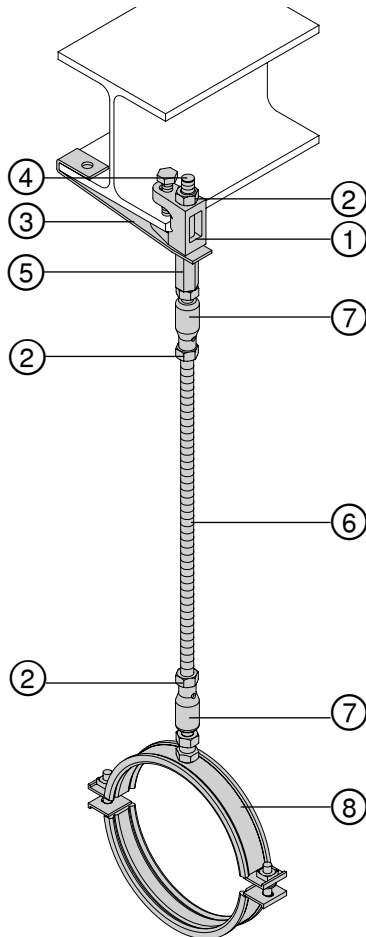
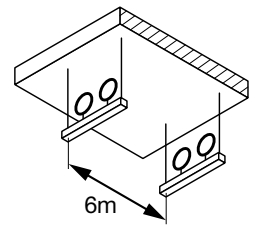
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
①	2105719	HST3 M12x115 40/20 stud anchor	1	-
②	216705	M12x40 coupler	1	-
③	418038	MPH M12 swivel hanger	2	-
④	216467	M12 nut	2	-
⑤	339797	AM12x1000 threaded rod	1	Depends on distance
⑥	20887	MP-MI 6" G pipe ring	1	-

Application description	Application	
Heating - single fastening M12		Base material: Concrete
<b>General comments</b>		Product line: Anchors
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Capacity limit: 1x DN150 steel

# Heating Applications - Single Fastening

## Type H-SF22

- Limited to 1x DN 150 (O.D. 168.3 mm) steel pipe
- Spacing - support distance 6 m
- Insulation 40 mm rubber



**Additional loading capacity limits**

This particular case  
 $F = 2.32 \text{ kN}$  recommended load

$F_{\text{max.}} = 2.4 \text{ kN}$  recommended load

### Bill of materials

Reference	Item number	Description	Piece	Length (m)
①	375958	MAB-13 beam clamp	1	-
②	216467	M12 nut	3	-
③	374409	MAB-S 11/13 securing strap	1	-
④	216399	AM 12x100 threaded bolt	1	-
⑤	216705	M12x40 coupler	1	-
⑥	339797	AM12x1000 threaded rod	1	Depends on distance
⑦	418038	MPH M12 swivel hanger	2	-
⑧	20887	MP-MI 6" G pipe ring	1	-

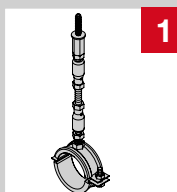
### Application description

Heating - single fastening M12

#### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application



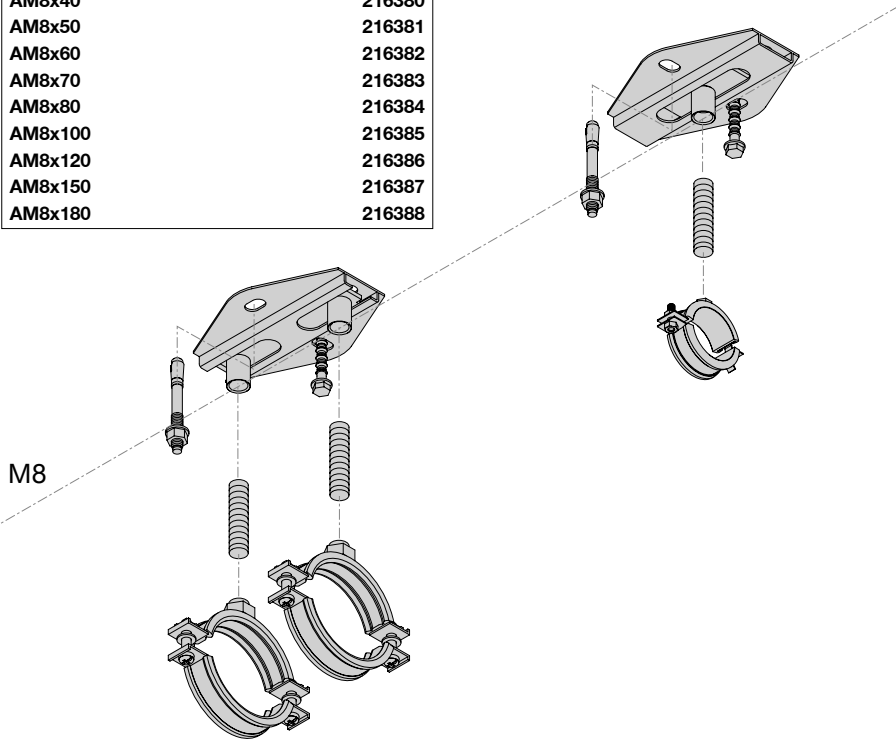
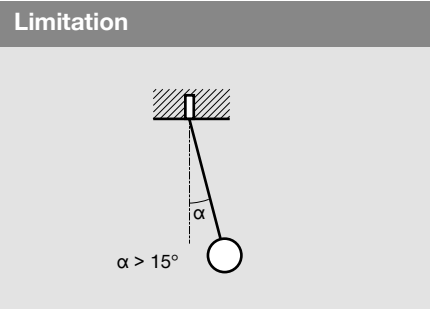
Base material	Steel
Product line	Beam clamps
Capacity limit	1x DN150 steel





# Single Fastening On Concrete - M8 Options

M8 sliding point	
Slider	
<b>1x MSG 1.75 M8/M10D</b>	<b>248209</b>
Anchor	
<b>2x HUS3-H 8x55/-/- screw anchor</b>	<b>2079794</b>
or	
<b>2x HST3 M10x90 30/10 stud anchor</b>	<b>2105712</b>
<b>HST2 M10x90/10 stud anchor</b>	<b>2107847</b>
2x M8 threaded bolt	
<b>AM8x30</b>	<b>216379</b>
<b>AM8x40</b>	<b>216380</b>
<b>AM8x50</b>	<b>216381</b>
<b>AM8x60</b>	<b>216382</b>
<b>AM8x70</b>	<b>216383</b>
<b>AM8x80</b>	<b>216384</b>
<b>AM8x100</b>	<b>216385</b>
<b>AM8x120</b>	<b>216386</b>
<b>AM8x150</b>	<b>216387</b>
<b>AM8x180</b>	<b>216388</b>



M8 sliding point	
Slider	
<b>1x MSG 1.0 M8/M10</b>	<b>248205</b>
Anchor	
<b>2x HUS3-H 8x55/-/- screw anchor</b>	<b>2079794</b>
or	
<b>2x HST3 M10x90 30/10 stud anchor</b>	<b>2105712</b>
<b>2x HST2 M10x90/10 stud anchor</b>	<b>2107847</b>
1x M8 threaded bolt	
<b>AM8x30</b>	<b>216379</b>
<b>AM8x40</b>	<b>216380</b>
<b>AM8x50</b>	<b>216381</b>
<b>AM8x60</b>	<b>216382</b>
<b>AM8x70</b>	<b>216383</b>
<b>AM8x80</b>	<b>216384</b>
<b>AM8x100</b>	<b>216385</b>
<b>AM8x120</b>	<b>216386</b>
<b>AM8x150</b>	<b>216387</b>
<b>AM8x180</b>	<b>216388</b>

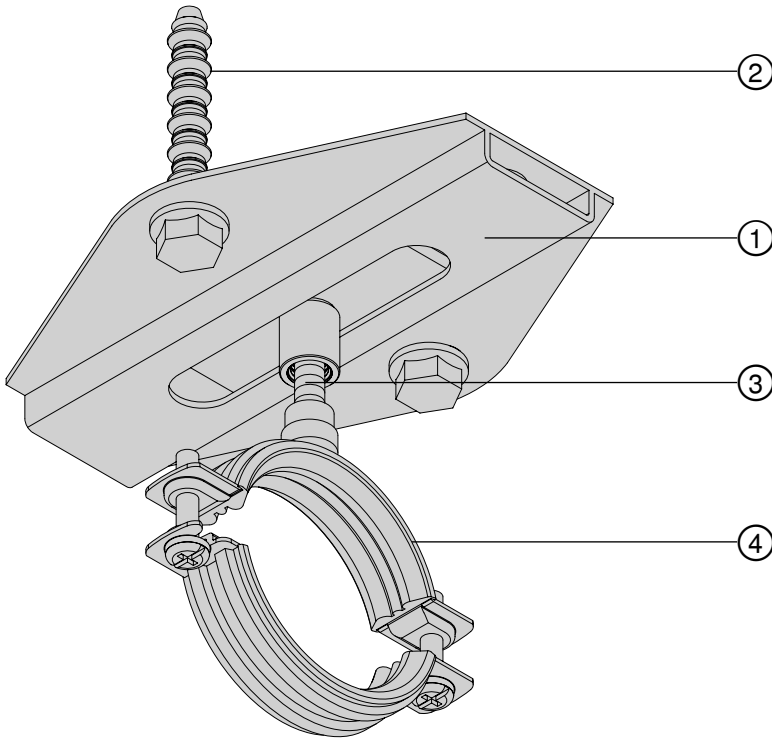
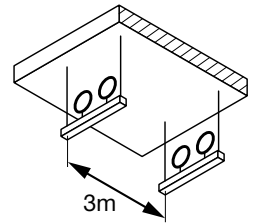
M8 pipe rings	
<b>MP-LHI</b>	<b>Sizes 8mm- 2"</b>
<b>MP-HI</b>	<b>Sizes 8mm- 6"</b>
<b>MPN-LI</b>	<b>Sizes 8mm- 2"</b>
<b>MPN-RC</b>	<b>Sizes 8mm- 6"</b>

Application description	Application	Product lines	Base material
Heating - single fastening M8		Anchors	Concrete
<b>General comments</b>		Sliders / rollers	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Pipe rings	

# Heating Applications - Single Fastening

## Type H-SF5

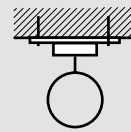
- Limited to 1x DN 50 (O.D. 60.3 mm) steel pipe
- Spacing - support distance 3 m
- Insulation 40 mm rubber



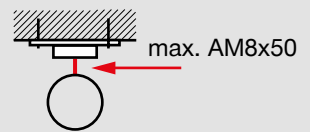
### Additional loading capacity limits

This particular case

$$F_w = 0.25 \text{ kN recommended load}$$



$$F_{max.} = 0.265 \text{ kN recommended load}$$



### Bill of materials

Reference	Item number	Description	Piece	Length (m)
①	248205	MSG 1.0 M8/M10 slider	1	-
②	2079794	HUS3-H 8x55/-/- screw anchor	2	-
③	216381	AM8x50 threaded bolt	1	-
④	386411	MP-HI 59-66 M8/M10	1	-

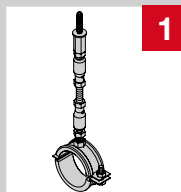
### Application description

Heating - single fastening M8

#### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application

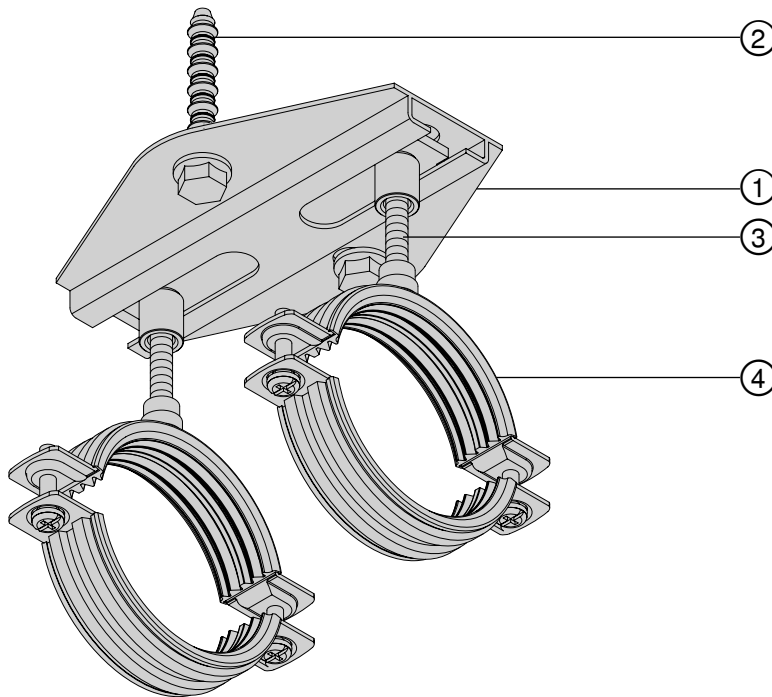
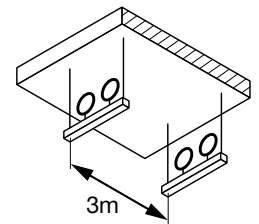


Base material	Concrete
Product line	Sliders, anchors
Capacity limit	1x DN50 steel

# Heating Applications - Single Fastening

## Type H-SF6

- Limited to 1x DN 80 (O.D. 88.9 mm) steel pipe
- Spacing - support distance 3 m
- Insulation 40 mm rubber



**Additional loading capacity limits**

This particular case  
 $F_w = 0.51$  kN recommended loads

$F_{max.} = 0.51$  kN recommended loads

### Bill of materials

Reference	Item number	Description	Piece	Length (m)
①	248209	MSG 1.75 M8/M10 slider	1	-
②	2079794	HUS3-H 8x55/-/- screw anchor	2	-
③	216380	AM8x40 threaded bolt	2	-
④	386414	MP-HI 84-93 M8/M10	2	-

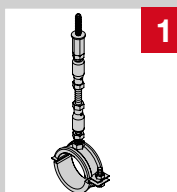
### Application description

Heating - single fastening M8

### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application

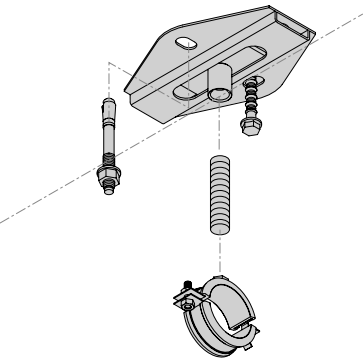


Base material	Concrete
Product line	Sliders, anchors
Capacity limit	1x DN80 steel

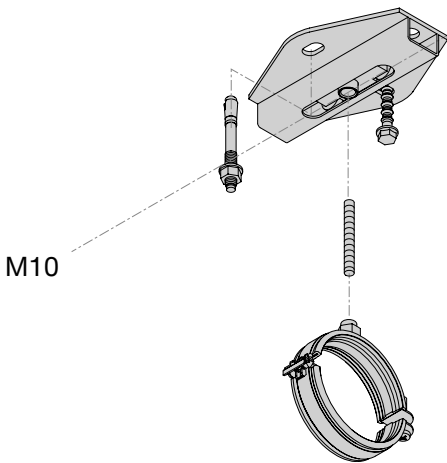


# Single Fastening On Concrete - M10 Options

M10 sliding point	
Slider	
1x MRG 2.0 M10/M12	243550
Anchor	
2x HUS3-H 8x55/-/- screw anchor	2079794
or	
2x HST3 M10x90 30/10 stud anchor	2105712
2x HST2 M10x90/10 stud anchor	2107847
1x M10 threaded bolt	
AM10x40	216390
AM10x60	216391
AM10x80	216392
AM10x100	216393
AM10x120	216394
AM10x150	216395
AM10x180	216396

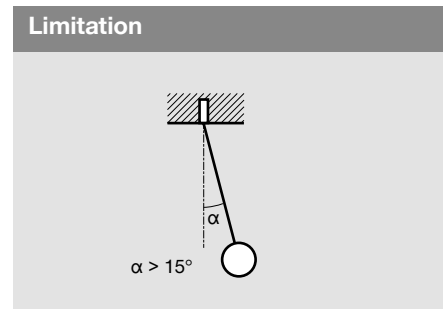


M10 sliding point	
Slider	
1x MSG 1.0 M8/M10	248205
Anchor	
2x HUS3-H 8x55/-/- screw anchor	2079794
or	
2x HST3 M10x90 30/10 stud anchor	2105712
2x HST2 M10x90/10 stud anchor	2107847
1x M10 threaded bolt	
AM10x40	216390
AM10x60	216391
AM10x80	216392
AM10x100	216393
AM10x120	216394
AM10x150	216395
AM10x180	216396



M10 sliding point	
Slider	
1x MSG 1.75 M8/M10D	248209
Anchor	
2x HUS3-H 8x55/-/- screw anchor	2079794
or	
2x HST3 M10x90 30/10 stud anchor	2105712
2x HST2 M10x90/10 stud anchor	2107847
2x M10 threaded bolt	
AM10x40	216390
AM10x60	216391
AM10x80	216392
AM10x100	216393
AM10x120	216394
AM10x150	216395
AM10x180	216396

M10 pipe rings	
MP-LHI	Sizes 8 mm- 2"
MP-HI	Sizes 8 mm- 6"
MPN-LI	Sizes 8 mm- 2"
MPN-RC	Sizes 8 mm- 6"

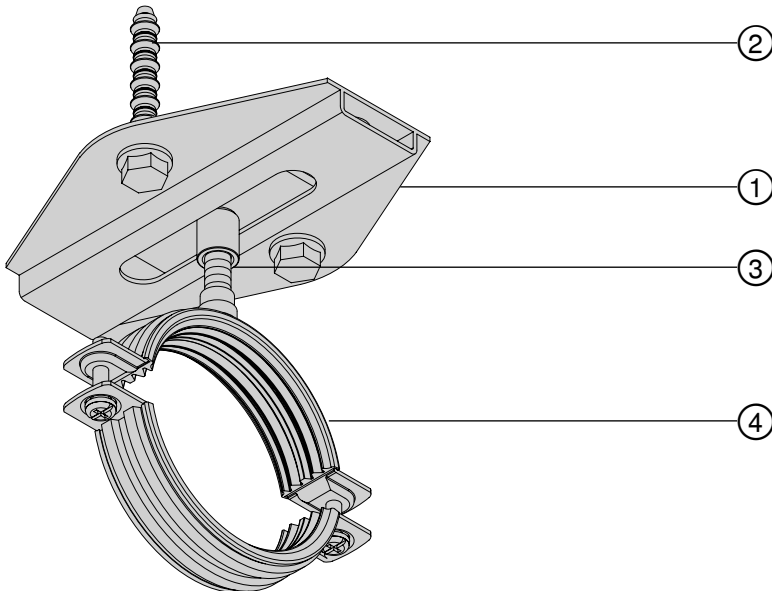
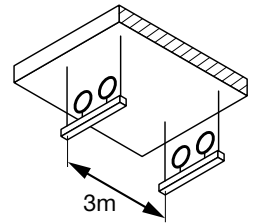


Application description	Application	Product lines	Base material
Heating - single fastening M10		1 Anchors	Concrete
<b>General comments</b>		Sliders / rollers	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Pipe rings	

# Heating Applications - Single Fastening

## Type H-SF7

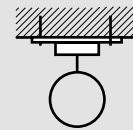
- Limited to 1x DN 80 (O.D. 88.9 mm) steel pipe
- Spacing - support distance 3 m
- Insulation 40 mm rubber



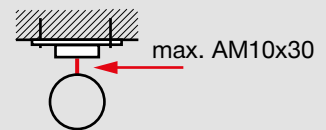
### Additional loading capacity limits

This particular case

$F_w = 0.51$  kN recommended load



$F_{max.} = 0.55$  kN recommended load



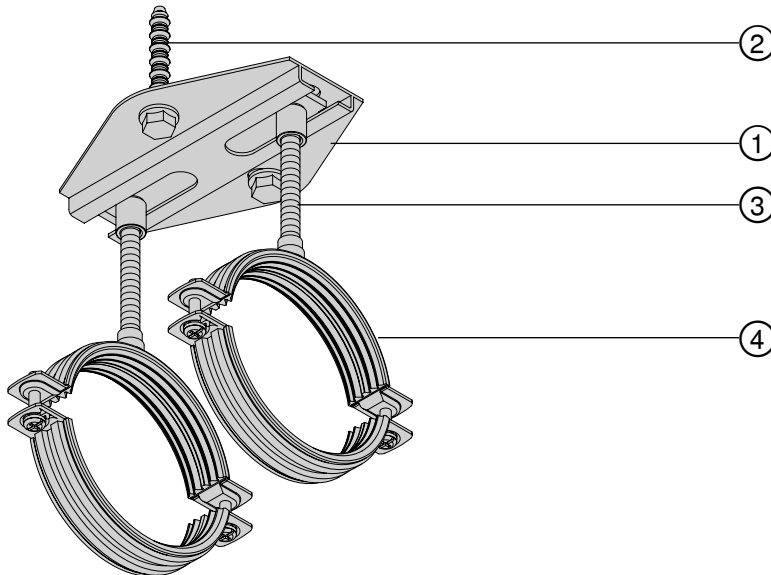
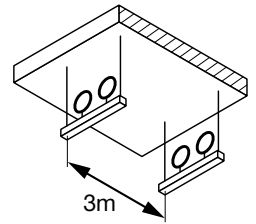
Bill of materials				
Reference	Item number	Description	Piece	Length (m)
①	248205	MSG 1.0 M8/M10 slider	1	-
②	2079794	HUS3-H 8x55/-/- screw anchor	2	-
③	216389	AM10x30 threaded bolt	1	-
④	386414	MP-HI 84-93 M8/M10 pipe ring	1	-

Application description	Application	
Heating - single fastening M10		Base material: Concrete
<b>General comments</b>		Product line: Sliders, anchors
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Capacity limit: 1x DN80 steel

# Heating Applications - Single Fastening

## Type H-SF8

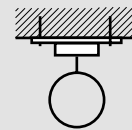
- Limited to 1x DN 100 (O.D. 108 mm) steel pipe
- Spacing - support distance 3 m
- Insulation 40 mm rubber



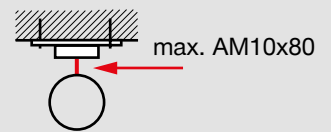
### Additional loading capacity limits

This particular case

$F_w = 0.68$  kN recommended loads



$F_{max.} = 0.68$  kN recommended loads



### Bill of materials

Reference	Item number	Description	Piece	Length (m)
①	248209	MSG 1.75 M8/M10 slider	1	-
②	2079794	HUS3-H 8x55/-/- screw anchor	2	-
③	216392	AM10x80 threaded bolt	2	-
④	386416	MP-HI 101 - 110 M8/M10	2	-

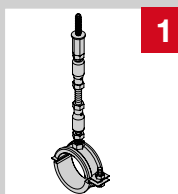
### Application description

Heating - single fastening M10

#### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application



Base material	Concrete
Product line	Sliders, anchors
Capacity limit	1x DN100 steel

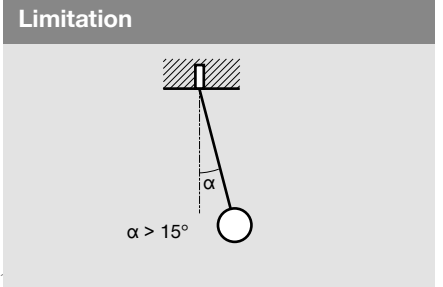




# Single Fastening On Concrete - M12 Options

M12 sliding point	
Roller	
1x MRG 4.0 M12/M16	243551
Anchor	
2x HUS3-H 10x60 5/-/- screw anchor	2079911
or	
2x HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848
1x M12 threaded bolt	
AM12x50	216397
AM12x80	216398
AM12x100	216399
AM12x120	216400
AM12x150	216401
AM12x200	216402

M12 sliding point	
Roller	
1x MRG 2.0 M10/M12	243550
Anchor	
2x HUS3-H 8x55/-/- screw anchor	2079794
or	
2x HST3 M10x90 30/10 stud anchor	2105712
HST2 M10x90/10 stud anchor	2107847
1x M12 threaded bolt	



M12 sliding point	
Slider	
1x MSG 1.0 M12/M16	248206
Anchor	
2x HUS3-H 8x55/-/- screw anchor	2079794
or	
2x HST3 M10x90 30/10 stud anchor	2105712
HST2 M10x90/10 stud anchor	2107847
1x M12 threaded bolt	

M12 sliding point	
Slider	
1x MSG 1.75 M12/M16D	248210
Anchor	
2x HUS3-H 8x55/-/- screw anchor	2079794
or	
2x HST3 M10x90 30/10 stud anchor	2105712
HST2 M10x90/10 stud anchor	2107847
2x M12 threaded bolt	

M12 sliding point	
Roller	
1x MRG-D6 roller	334131
Anchor	
2x HUS3-H 10x60 5/-/- screw anchor	2079911
or	
2x HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848
2x M12 threaded bolt	

M12 pipe rings	
MP-PI..M12	Sizes 219mm-326mm
MP-MI..G	Sizes 3/8" - 6"
MP-MXI	Sizes 2" - 3"

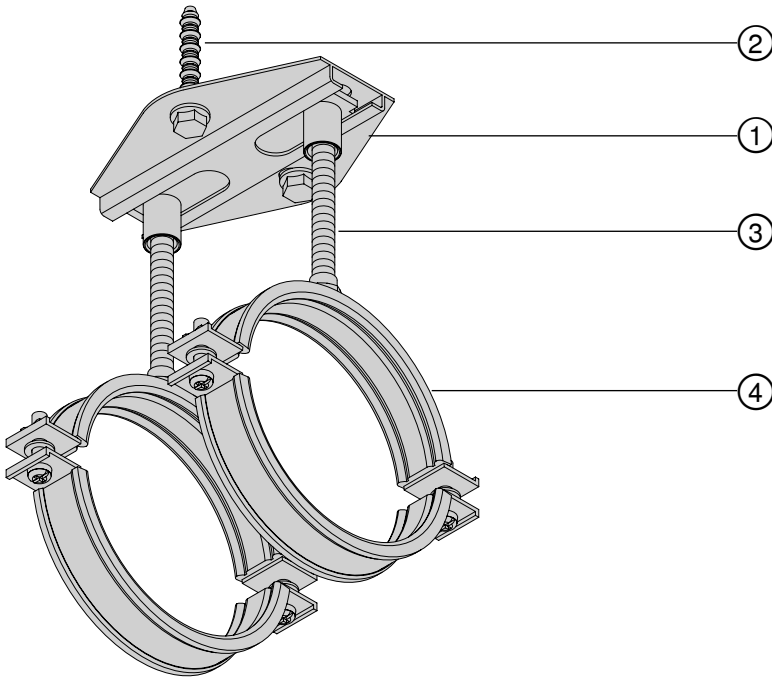
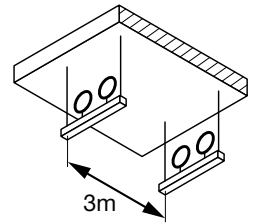
M12 sliding point	
Roller	
1x MRG-D 225 M12/M16	237394
Anchor	
2x HUS3-H 10x60 5/-/- screw anchor	2079911
or	
2x HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848
2x M12 threaded bolt	

Application description	Application	Product lines	Base material
Heating - single fastening M12		Anchors	Concrete
<b>General comments</b>		Sliders / rollers	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Pipe rings	

# Heating Applications - Single Fastening

## Type H-SF9

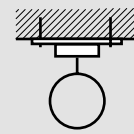
- Limited to 1x DN 125 (O.D. 133.0 mm) steel pipe
- Spacing - support distance 3 m
- Insulation 40 mm rubber



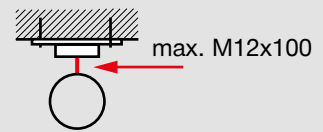
### Additional loading capacity limits

This particular case

$F_w = 0.93$  kN recommended load



$F_{max.} = 0.98$  kN recommended load



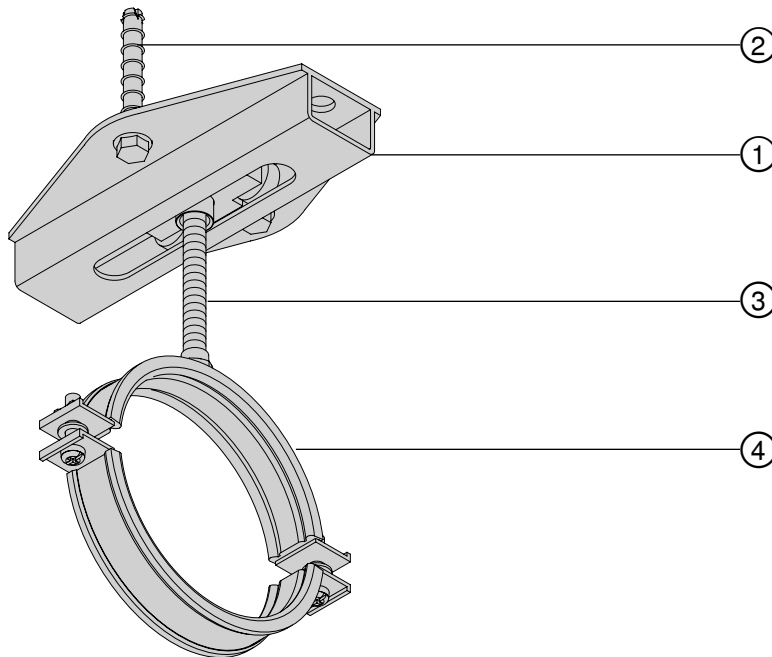
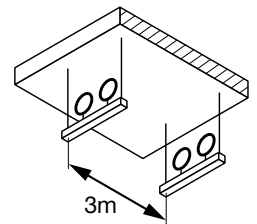
Bill of materials				
Reference	Item number	Description	Piece	Length (m)
①	248210	MSG 1.75 M12/M16 slider	1	-
②	2079794	HUS3-H 8x55/-/- screw anchor	2	-
③	216401	AM12x100 threaded bolt	2	-
④	20879	MP-MI 133 G pipe ring	2	-

Application description	Application							
Heating - single fastening M12		<table border="1"> <tr> <td>Base material</td> <td>Concrete</td> </tr> <tr> <td>Product line</td> <td>Sliders, anchors</td> </tr> <tr> <td>Capacity limit</td> <td>1x DN125 concrete</td> </tr> </table>	Base material	Concrete	Product line	Sliders, anchors	Capacity limit	1x DN125 concrete
Base material		Concrete						
Product line		Sliders, anchors						
Capacity limit	1x DN125 concrete							
<b>General comments</b> <ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>								

# Heating Applications - Single Fastening

## Type H-SF10

- Limited to 1x DN 125 (O.D. 133.0 mm) steel pipe
- Spacing - support distance 3 m
- Insulation 40 mm rubber



**Additional loading capacity limits**

This particular case  
 $F = 0.93 \text{ kN}$  recommended load

$F_{\text{max.}} = 0.96 \text{ kN}$  recommended load

### Bill of materials

Reference	Item number	Description	Piece	Length (m)
①	243550	MRG 2.0 M10/M12 roller	1	-
②	2079911	HUS3-H 10x60 5/- screw anchor	2	-
③	216400	AM12x120 threaded bolt	1	-
④	20879	MP-MI 133 G pipe ring	1	-

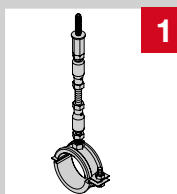
### Application description

Heating - single fastening M12

### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application

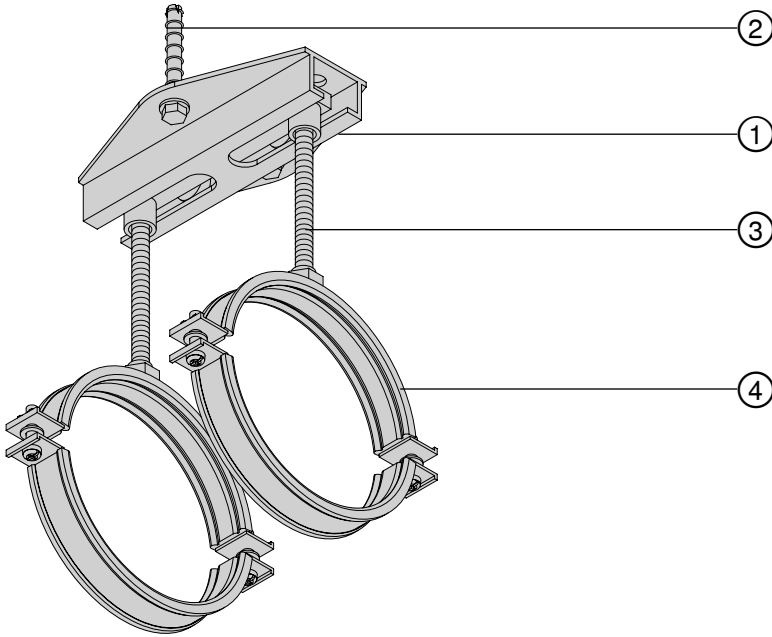
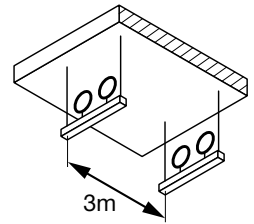


Base material	Concrete
Product line	Rollers, anchors
Capacity limit	1x DN125 concrete

# Heating Applications - Single Fastening

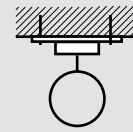
## Type H-SF11

- Limited to 1x DN 150 (O.D. 168.3 mm) steel pipe
- Spacing - support distance 3 m
- Insulation 40 mm rubber

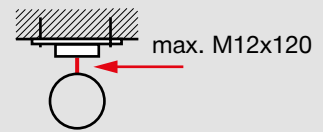


### Additional loading capacity limits

This particular case  
 $F = 1.35 \text{ kN}$  recommended load



$F_{\text{max.}} = 1.44 \text{ kN}$  recommended load



Bill of materials				
Reference	Item number	Description	Piece	Length (m)
①	334131	MRG-D6	1	-
②	2079911	HUS3-H 10x60 5/-/- screw anchor	2	-
③	339797	AM12x1000 threaded rod	2	0.18
④	20887	MP-MI 6" G pipe ring	2	-

Application description	Application							
Heating - single fastening M12		<table border="1"> <tr> <td>Base material</td> <td>Concrete</td> </tr> <tr> <td>Product line</td> <td>Rollers, anchors</td> </tr> <tr> <td>Capacity limit</td> <td>1x DN150 concrete</td> </tr> </table>	Base material	Concrete	Product line	Rollers, anchors	Capacity limit	1x DN150 concrete
Base material		Concrete						
Product line		Rollers, anchors						
Capacity limit	1x DN150 concrete							
<b>General comments</b> <ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>								

# Single Fastening On Concrete - M16 Options

M16 sliding point	
Roller	
<b>1x MRG 4.0 M12/M16</b>	<b>243551</b>
Anchor	
<b>2x HUS3-H 10x60 5/-/- screw anchor</b>	<b>2079911</b>
or	
<b>2x HST3 M12x105 30/10 stud anchor</b>	<b>2105718</b>
<b>HST2 M12x105/10 stud anchor</b>	<b>2107848</b>
1x M16 threaded bolt	
<b>AM16x60</b>	<b>212634</b>
<b>AM16x80</b>	<b>216403</b>
<b>AM16x100</b>	<b>212635</b>
<b>AM16x150</b>	<b>212636</b>

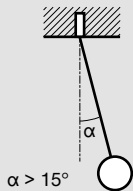
M16 sliding point	
Slider	
<b>1x MSG 1.75 M12/M16D</b>	<b>248210</b>
Anchor	
<b>2x HUS3-H 8x55/-/- screw anchor</b>	<b>2079794</b>
or	
<b>2x HST3 M10x90 30/10 stud anchor</b>	<b>2105712</b>
<b>HST2 M10x90/10 stud anchor</b>	<b>2107847</b>
2x M16 threaded bolt	

M16 sliding point	
Slider	
<b>1x MSG 1.0 M12/M16</b>	<b>248206</b>
Anchor	
<b>2x HUS3-H 8x55/-/- screw anchor</b>	<b>2079794</b>
or	
<b>2x HST3 M10x90 30/10 stud anchor</b>	<b>2105712</b>
<b>HST2 M10x90/10 stud anchor</b>	<b>2107847</b>
1x M16 threaded bolt	

M16

M16 pipe rings	
<b>MP-MI..C</b>	<b>Sizes 4" - 244.5 mm</b>
<b>MP-MXI..M16</b>	<b>Sizes 4" - 508mm</b>

### Limitation



M16 sliding point	
Roller	
<b>1x MRG-D 225 M12/M16</b>	<b>237394</b>
Anchor	
<b>2x HUS3-H 10x60 5/-/- screw anchor</b>	<b>2079911</b>
or	
<b>2x HST3 M12x105 30/10 stud anchor</b>	<b>2105718</b>
<b>HST2 M12x105/10 stud anchor</b>	<b>2107848</b>
2x M16 threaded bolt	

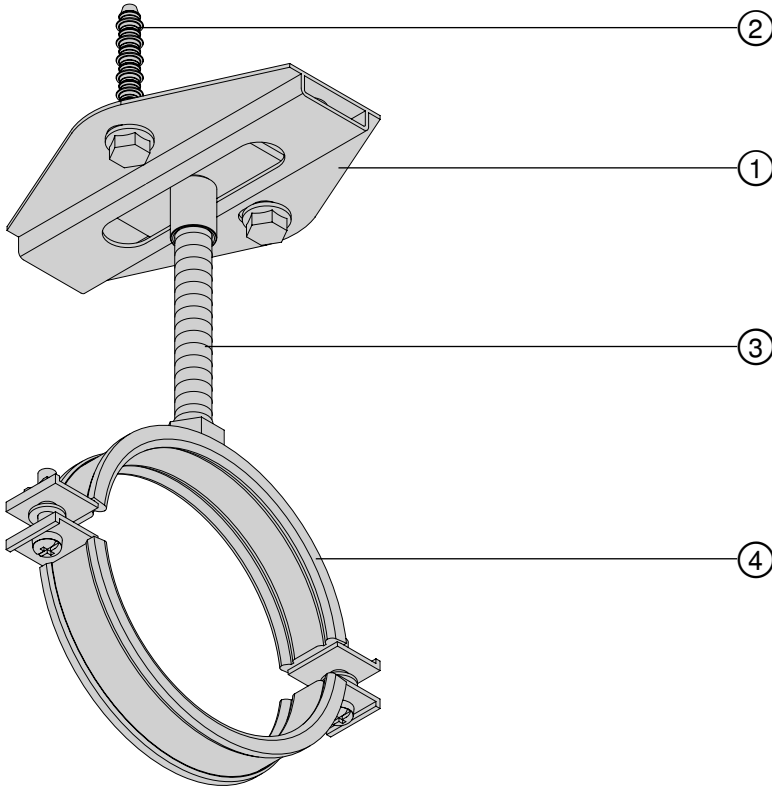
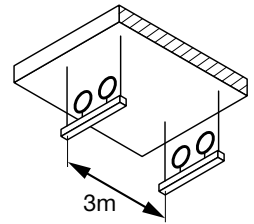
M16 sliding point	
Roller	
<b>1x MRG-D6 roller</b>	<b>334131</b>
Anchor	
<b>2x HUS3-H 10x60 5/-/- screw anchor</b>	<b>2079911</b>
or	
<b>2x HST3 M12x105 30/10 stud anchor</b>	<b>2105718</b>
<b>HST2 M12x105/1 stud anchor</b>	<b>2107848</b>
2x M16 threaded bolt	

Application description	Application	Product lines	Base material
Heating - single fastening M16		Anchors	Concrete
<b>General comments</b>		Sliders / rollers	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Pipe rings	

# Heating Applications - Single Fastening

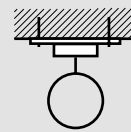
## Type H-SF12

- Limited to 1x DN 125 (O.D. 133.0 mm) steel pipe
- Spacing - support distance 3 m
- Insulation 40 mm rubber

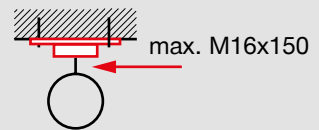


### Additional loading capacity limits

This particular case  
 $F = 0.93 \text{ kN}$  recommended load



$F_{\text{max.}} = 1.0 \text{ kN}$  recommended load



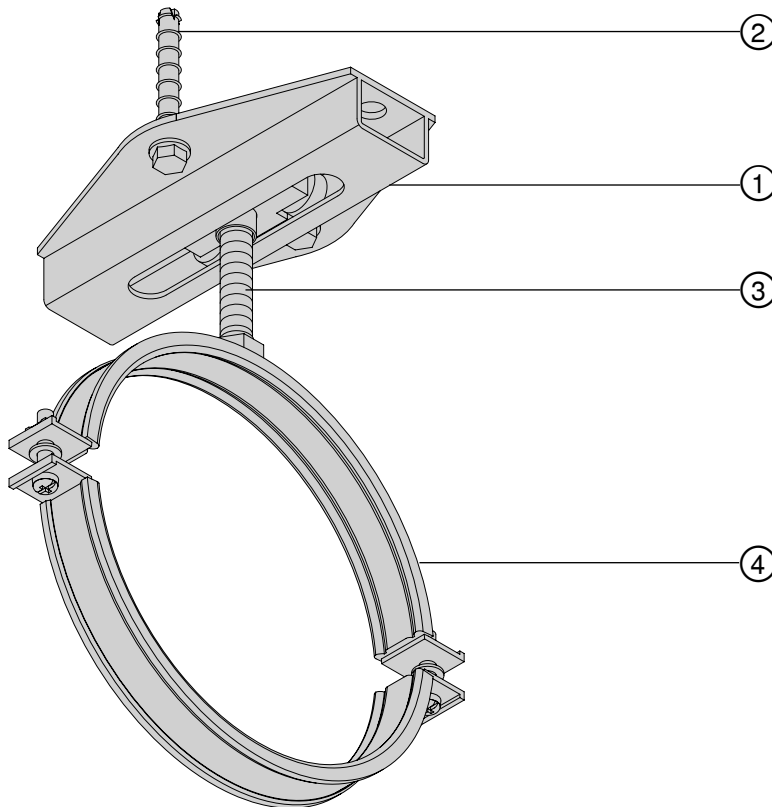
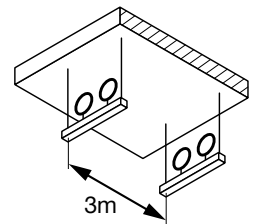
Bill of materials				
Reference	Item number	Description	Piece	Length (m)
①	248206	MSG 1.0 M12/M16 slider	1	-
②	2079794	HUS3-H 8x55/-/- screw anchor	2	-
③	212635	AM16x150 threaded bolt	1	-
④	20880	MP-MI 133 C pipe ring	1	-

Application description	Application	
Heating - single fastening M16		Base material: Concrete
<b>General comments</b>		Product line: Rollers, anchors
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Capacity limit: 1x DN125 concrete

# Heating Applications - Single Fastening

## Type H-SF13

- Limited to 1x DN 200 (O.D. 219.1 mm) steel pipe
- Spacing - support distance 3 m
- Insulation 40 mm rubber



**Additional loading capacity limits**

This particular case  
 $F = 2.24 \text{ kN}$  recommended loads

$F_{\text{max.}} = 2.3 \text{ kN}$  recommended loads

### Bill of materials

Reference	Item number	Description	Piece	Length (m)
①	243551	MRG 4.0 M12/M16	1	-
②	2079911	HUS3-H 10x60 5/- screw anchor	2	-
③	216403	AM16x80 threaded bolt	1	-
④	20896	MP-MI 219.1 C pipe ring	1	-

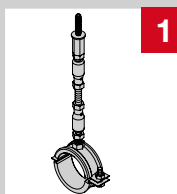
### Application description

Heating - single fastening M16

#### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application



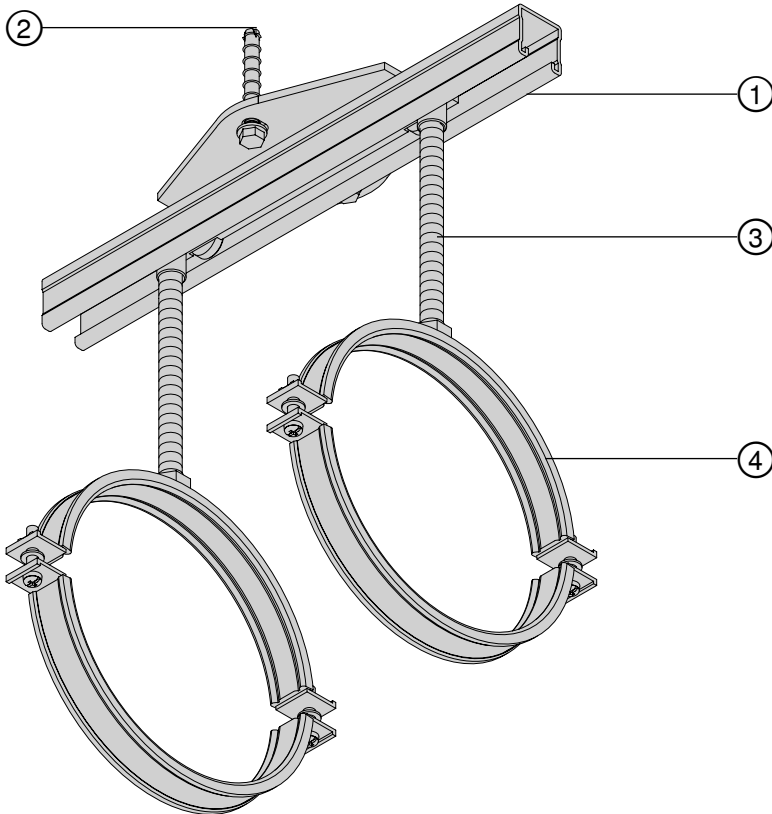
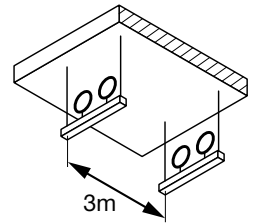
<b>1</b>	Base material	Concrete
	Product line	Rollers, anchors
	Capacity limit	1x DN200 concrete



# Heating Applications - Single Fastening

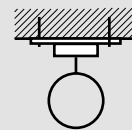
## Type H-SF14

- Limited to 1x DN 200 (O.D. 219.1 mm) steel pipe
- Spacing - support distance 3 m
- Insulation 40 mm rubber

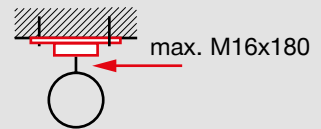


### Additional loading capacity limits

This particular case  
 $F = 2.24 \text{ kN}$  recommended loads



$F_{\text{max.}} = 2.5 \text{ kN}$  recommended loads



Bill of materials				
Reference	Item number	Description	Piece	Length (m)
①	237394	MRG-D225 M12/M16 roller	1	-
②	2079911	HUS3-H 10x60 5/- screw anchor	2	-
③	216422	AM16x1000 threaded rod	2	0.18
④	20896	MP-MI 219.1 C pipe ring	1	-

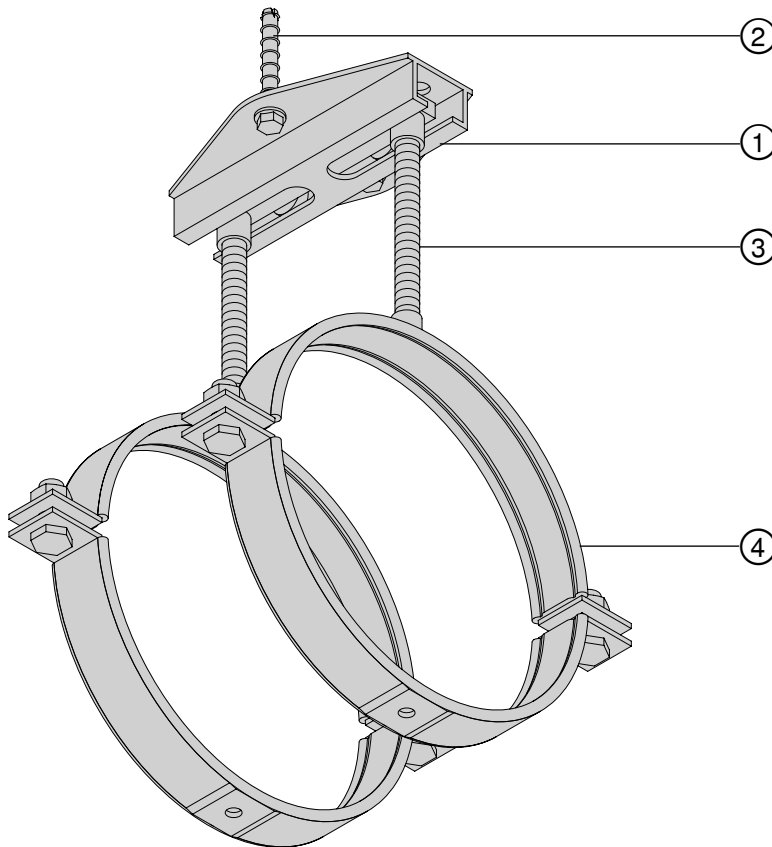
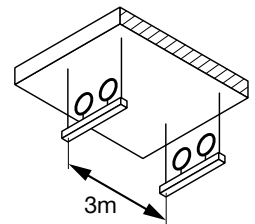
Application description	Application		
Heating - single fastening M16		1	
<b>General comments</b>		Base material	Concrete
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Product line	Rollers, anchors
		Capacity limit	1x DN200 concrete



# Heating Applications - Single Fastening

## Type H-SF15

- Limited to 1x DN 250 (O.D. 273.0 mm) steel pipe
- Spacing - support distance 3 m
- Insulation 40 mm rubber



**Additional loading capacity limits**

This particular case  
 $F = 3.12$  kN recommended loads

$F_{max} = 3.29$  kN recommended loads  
 max. M16x150

### Bill of materials

Reference	Item number	Description	Piece	Length (m)
①	334131	MRG-D6 M12/M16 roller	1	-
②	2079911	HUS3-H 10x60 5/-/- screw anchor	2	-
③	212636	AM16x150 threaded bolt	2	-
④	372240	MP-MXI 267/274 M16 pipe ring	2	-

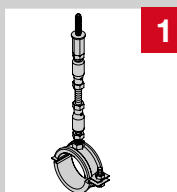
### Application description

Heating - single fastening M16

### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application



Base material	Concrete
Product line	Rollers, anchors
Capacity limit	1x DN250 concrete



# Head Rail On Concrete - Options For Connection To Concrete

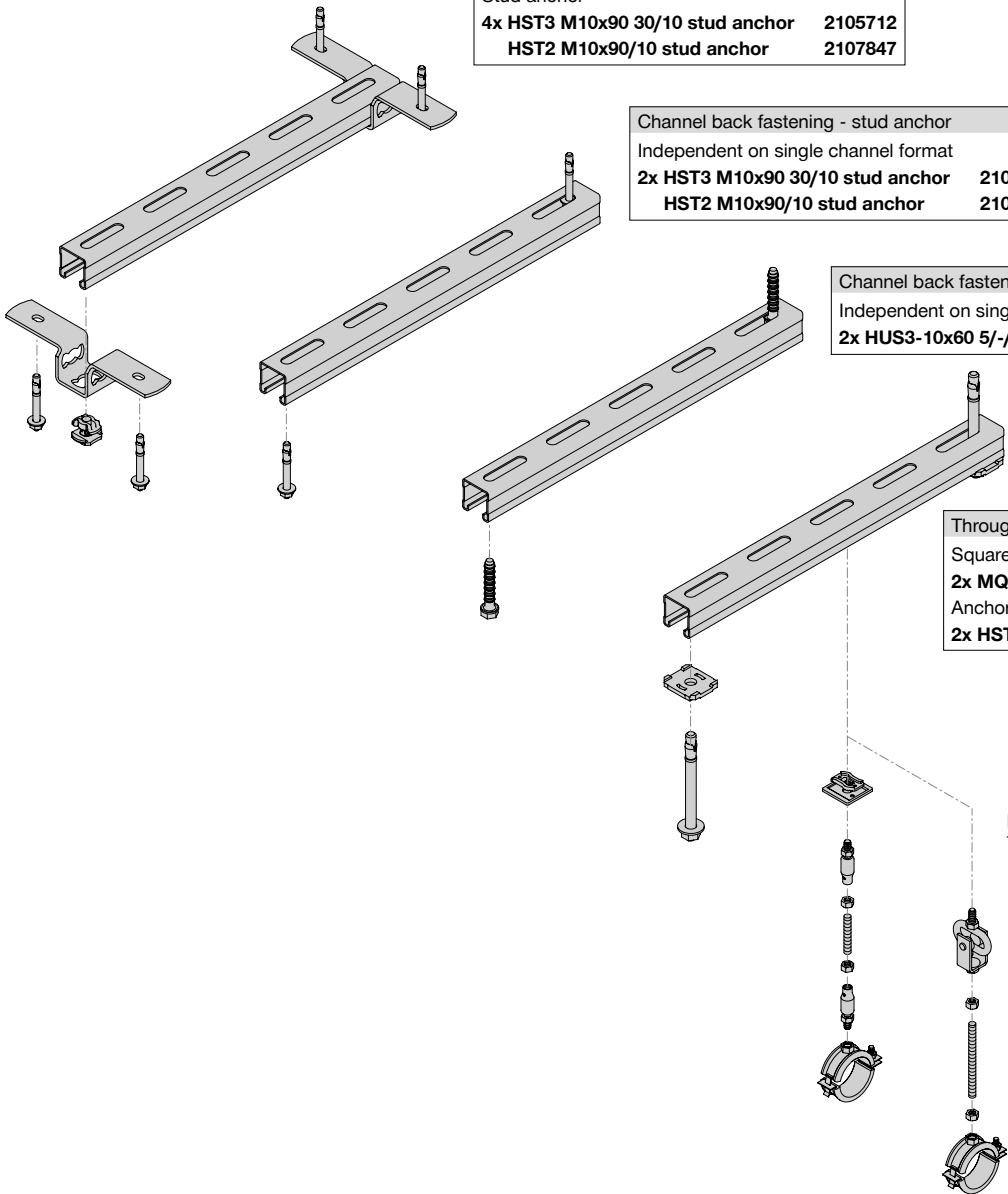
Wall clamp	
For 41 mm channel format only	
<b>2x MQB-G41 clamp</b>	<b>369674</b>
<b>2x MQN pushbutton</b>	<b>369623</b>
Screw anchor	
<b>4x HUS3-H 8x55/-/- screw anchor</b>	<b>2079794</b>
Stud anchor	
<b>4x HST3 M10x90 30/10 stud anchor</b>	<b>2105712</b>
<b>HST2 M10x90/10 stud anchor</b>	<b>2107847</b>

Channel back fastening - stud anchor	
Independent on single channel format	
<b>2x HST3 M10x90 30/10 stud anchor</b>	<b>2105712</b>
<b>HST2 M10x90/10 stud anchor</b>	<b>2107847</b>

Channel back fastening - screw anchor	
Independent on single channel format	
<b>2x HUS3-10x60 5/-/- screw anchor</b>	<b>2079911</b>

Through-bolting MQ-41 channel	
Square washer	
<b>2x MQZ-L13 sq. washer</b>	<b>369680</b>
Anchor	
<b>2x HST3 M12x145 70/50 stud anchor</b>	<b>2105851</b>

Pipe fastening: please see following optional pages



Application description	Application	Product lines	Base material
Heating - head rail		MQ System	Concrete
<b>General comments</b>		Anchors	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Expansion elements	



# Head Rail On Concrete - Options For M8, M10 Pipe Connections

## M8 solutions

M8 swivel hanger in channel	
1x MQA-M8 saddle nut	369629
2x MPH-M8 swivel hanger	418035
2x M8 nut	216465
1x M8 threaded rod	
AM8x1000 t-rod	339793
AM8x2000 t-rod	339794
AM8x3000 t-rod	216415

M8 pipe rings	
MP-LHI	Sizes 8 mm - 2"
MP-HI	Sizes 8 mm - 6"
MPN-LI	Sizes 8 mm - 2"
MPN-RC	Sizes 8 mm - 6"

M8 swivel slide in channel	
1x MQA-M8 saddle nut	369629
1x MSPG-M8 swivel slide hanger	338994
2x M8 nut	216465
1x M8 threaded rod	
AM8x1000 t-rod	339793
AM8x2000 t-rod	339794
AM8x3000 t-rod	216415

Double slider in channel	
1x MSG 1.75 M8/M10 slider	248209
2x MQM-M10 wing nut	369626
2x M10x25 hexagon screw	216454
2x M8 threaded bolts	
AM 8x 30	216379
AM 8x 40	216380
AM 8x 50	216381
AM 8x 60	216382
AM 8x 70	216383
AM 8x 80	216384
AM 8x100	216385
AM 8x120	216386
AM 8x150	216387
AM 8x180	216388

## M10 solutions

M10 swivel hanger in channel	
1x MQA-M10 saddle nut	369630
2x MPH-M10 swivel hanger	418036
2x M10 nut	216466
1x M10 threaded rod	
AM10x1000 t-rod	339795
AM10x2000 t-rod	339796
AM10x3000 t-rod	216418

M10 swivel slide in channel	
1x MQA-M10 saddle nut	369630
1x MSPG-M10 swivel slide hanger	338995
2x M10 nut	216466
1x M10 threaded rod	
AM10x1000 t-rod	339795
AM10x2000 t-rod	339796
AM10x3000 t-rod	216418

M10 pipe rings	
MP-LHI Sizes	8 mm- 2"
MP-HI Sizes	8 mm- 6"
MPN-LI Sizes	8 mm- 2"
MPN-RC Sizes	8 mm- 6"

Double slider in channel	
1x MSG 1.75 M8/M10 slider	248209
2x MQM-M10 wing nut	369626
2x M10x25 hexagon screw	216454
2x M10 threaded bolts	
AM10x40	216390
AM10x60	216391
AM10x80	216392
AM10x100	216393
AM10x120	216394
AM10x150	216395
AM10x180	216396

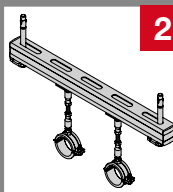
### Application description

Heating - head rail

### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application



### Product lines

MQ System

Anchors

Expansion elements

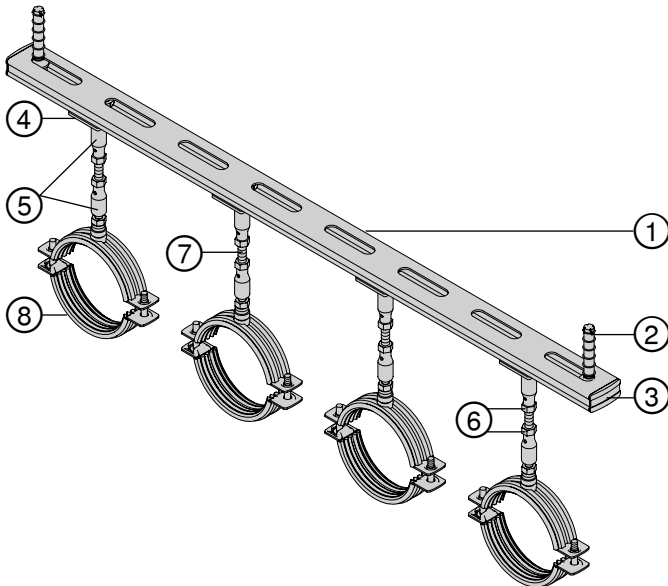
### Base material

Concrete

# Heating Applications - Head Rail

## Type H-HR1

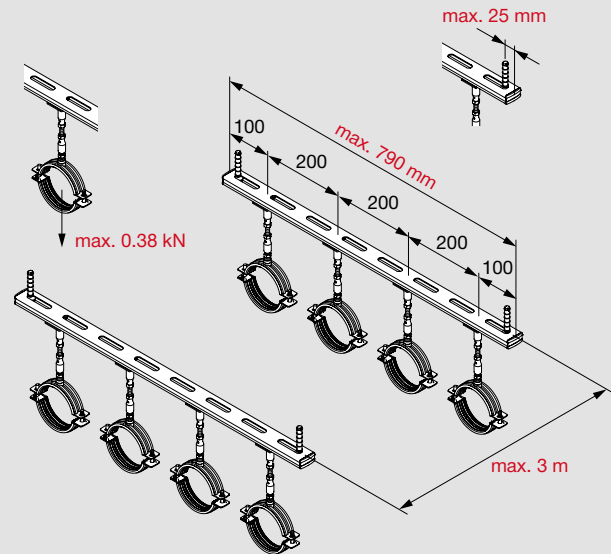
- Limited to max. 4 x DN 80 (O.D. 88.9 mm) water-filled steel pipe
- Spacing - support distance 3 m
- Insulation 20 mm elastomeric caoutchouc



### Additional loading capacity limits

The loading capacity limit is set by many different parameters for this complex case. Exceeding any (even only one) of the parameters shown in red would result in exceeding the limitation factors for this particular case. This would make it necessary to carry out the complete static calculations and may lead to selection of different products and dimensions.

Limited to max. 4x DN 80 (O.D. 88.9 mm) water-filled steel pipe



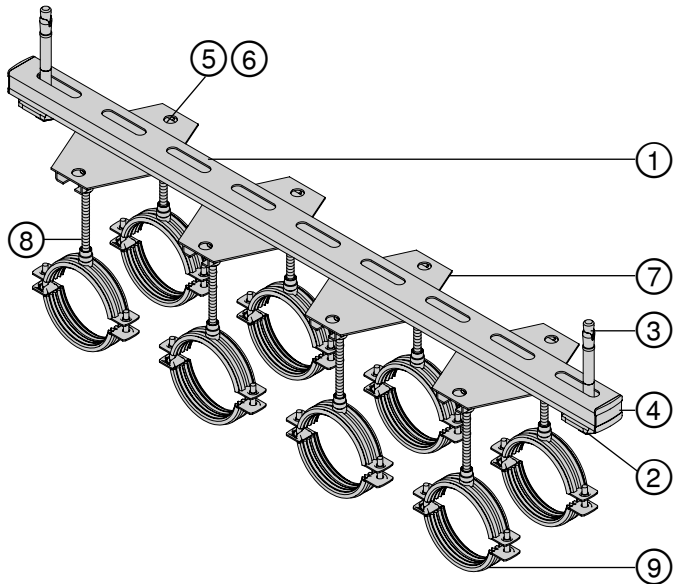
Bill of materials				
Reference	Item number	Description	Piece	Length (m)
①	369584	MQ-21 3 m channel	1	0.79
②	2079911	HUS3-H 10x60 5/-/- screw anchor	2	-
③	370598	MQZ-E21 end cap	2	-
④	369629	MQA-M8 saddle nut	4	-
⑤	418035	MPH M8 swivel hanger	8	-
⑥	216465	M8 nut	8	Depends on distance
⑦	339793	AM8x1000 threaded rod	4	-
⑧	386414	MP-HI 84-93 M8/M10 pipe ring	4	-

Application description		Application		
Heating - head rail			Base material	Concrete
<b>General comments</b>			Product line	MQ system, swivel
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			Capacity limit	4 x DN 80 concrete

# Heating Applications - Head Rail

## Type H-HR2

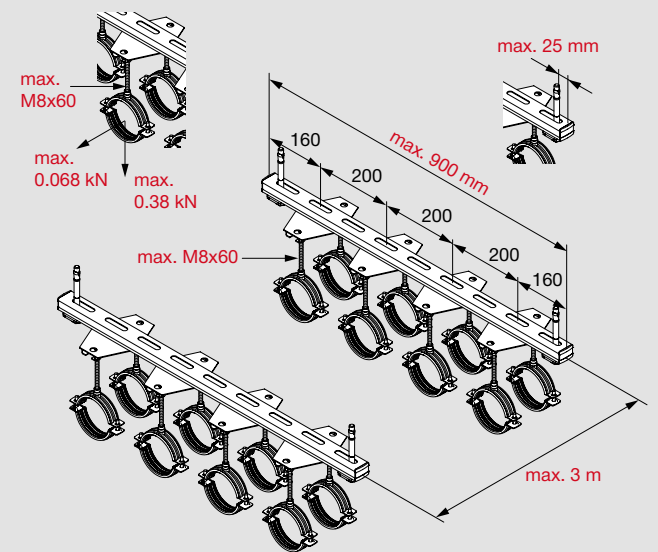
- Limited to max. 4 x DN 80 (O.D. 88.9 mm) water-filled steel pipe
- Spacing - support distance 3 m
- Insulation 20 mm elastomeric caoutchouc



### Additional loading capacity limits

The loading capacity limit is set by many different parameters for this complex case. Exceeding any (even only one) of the parameters shown in red would result in exceeding the limitation factors for this particular case. This would make it necessary to carry out the complete static calculations and may lead to selection of different products and dimensions.

Limited to max. 4x DN 80 (O.D. 88.9 mm) water-filled steel pipe



### Bill of materials

Reference	Item no.	Description	Piece	Length (m)
①	369589	MQ-31 3 m channel	1	0.9
②	369680	MQZ-L13 square washer	2	-
③	2105851	HST3 M12x145 70/50 stud anchor	2	-
④	369686	MQZ-E31 end cap	2	-
⑤	369626	MQM-M10 wing nut	8	-
⑥	216454	M10x25 screw	8	-
⑦	248209	MSG 1.75 M8/10D slider	4	-
⑧	216382	AM 8x 60 threaded bolt	8	-
⑨	386414	MP-HI 84-93 M8/M10 pipe ring	8	-

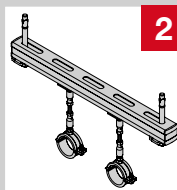
### Application description

Heating - head rail

#### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application

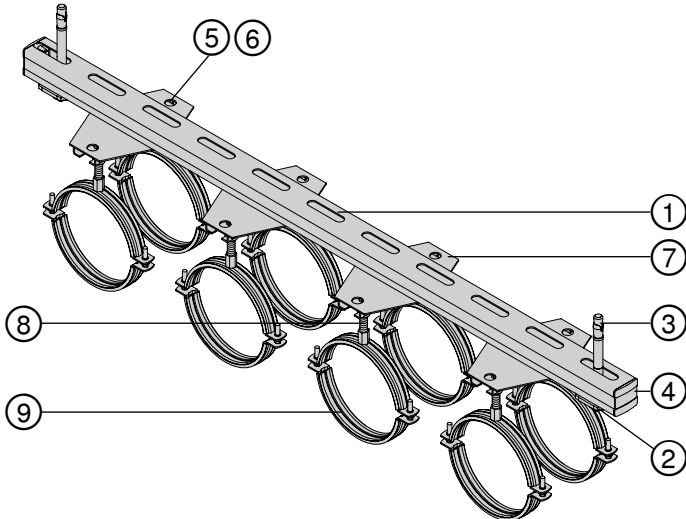


Base material	Concrete
Product line	MQ system, swivel
Capacity limit	4 x DN 80 concrete

# Heating Applications - Head Rail

## Type H-HR3

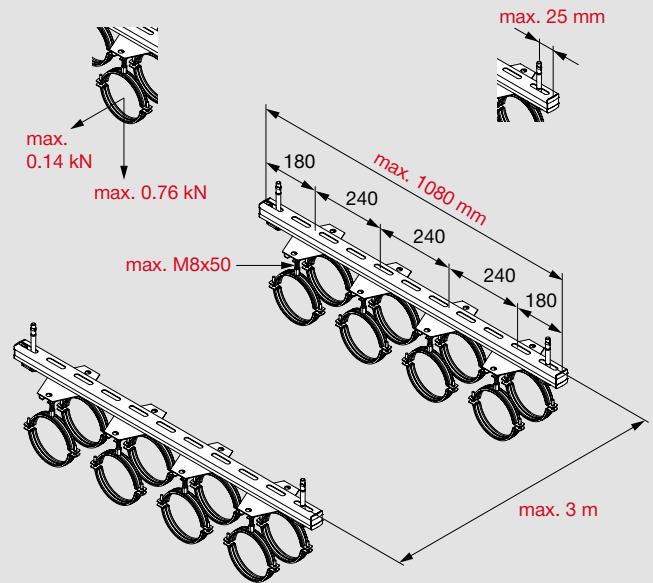
- Limited to max. 4 x DN 125 (O.D. 133.0 mm) water-filled steel pipe
- Spacing - support distance 3 m
- Insulation 20 mm elastomeric caoutchouc



### Additional loading capacity limits

The loading capacity limit is set by many different parameters for this complex case. Exceeding any (even only one) of the parameters shown in red would result in exceeding the limitation factors for this particular case. This would make it necessary to carry out the complete static calculations and may lead to selection of different products and dimensions.

Limited to max. 4x DN 125 (O.D. 133.0 mm) water-filled steel pipe



Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
①	369591	MQ-41 3 m channel	1	1.08
②	369680	MQZ-L13 square washer	2	-
③	2105851	HST3 M12x145 70/50 stud anchor	2	-
④	369685	MQZ-E41 end cap	2	-
⑤	369626	MQM-M10 wing nut	8	-
⑥	216454	M10x25 screw	8	-
⑦	248209	MSG 1.75 M8/10D slider	4	-
⑧	216390	AM10x40 threaded bolt	8	-
⑨	386419	MP-HI 129 - 137 pipe ring	8	-

Application description		Application		
Heating - head rail			Base material	Concrete
<b>General comments</b>			Product line	MQ system, swivel
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			Capacity limit	4 x DN 125 concrete



# Head Rail On Concrete - Options For M12, M16 Pipe Connections

M12 solutions

M12 swivel hanger in channel	
1x MQA-M12 saddle nut	369631
2x MPH-M12 sw. hanger	418038
2x M12 nut	216467
1x M12 threaded rod	
AM12x1000 t-rod	339797
AM12x2000 t-rod	216420
AM12x3000 t-rod	216421

M12 pipe rings	
MP-PI..M12	Sizes 219 mm - 326 mm
MP-MI..G	Sizes 3/8" - 6"
MP-MXI	Sizes 2" - 3"

Double slider in channel	
1x MSG 1.75 M12/M16 slider	248210
2x MQM-M10 wing nut	369626
2x M10x25 hexagon screw	216454
2x M12 threaded bolts	
AM12x50	216397
AM12x80	216398
AM12x100	216399
AM12x120	216400
AM12x150	216401
AM12x200	216402

M16 solutions

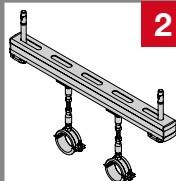
Double slider in channel	
1x MSG 1.75 M12/M16 slider	248210
2x MQM-M10 wing nut	369626
2x M10x25 hexagon screw	216454
2x M 16 threaded bolts	
AM 16x60	212634
AM16x80	216403
AM16x100	212635
AM16x150	212636

Double roller in channel	
1x MRG-D6 M12/M16 roller	334131
2x MQM-M12 wing nut	369627
2x M12x25 hexagon screw	216458
2x M 12 threaded bolts	
AM12x50	216397
AM12x80	216398
AM12x100	216399
AM12x120	216400
AM12x150	216401
AM12x200	216402

Double roller in channel	
1x MRG-D6 M12/M16 roller	334131
2x MQM-M12 wing nut	369627
2x M12x25 hexagon screw	216458
2x M 16 threaded bolts	
AM 16x60	212634
AM16x80	216403
AM16x100	212635
AM16x150	212636

M16 pipe rings	
MP-MI..C	Sizes 4" - 244.5 mm
MP-MXI..M16	Sizes 4" - 508 mm

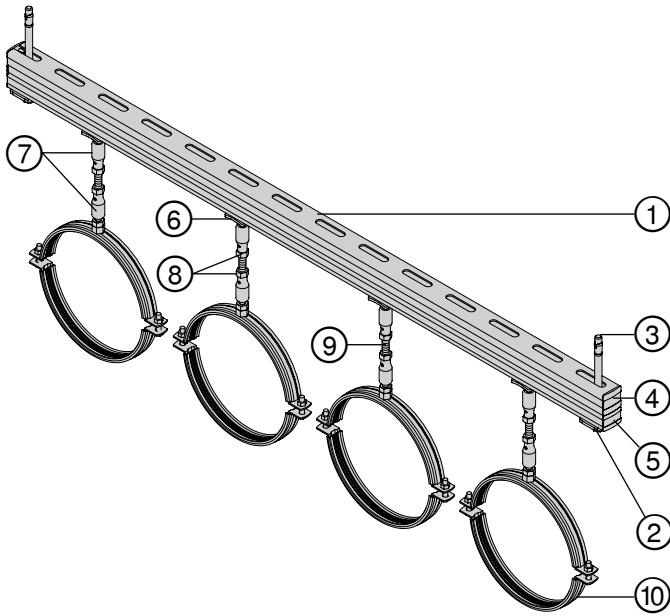
M16 threaded rods	
216422	AM16x1000
216423	AM16x2000
216424	AM16x3000

Application description	Application	Product lines	Base material
Heating - head rail		MQ System	Concrete
General comments		Anchors	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Expansion elements	

# Heating Applications - Head Rail

## Type H-HR4

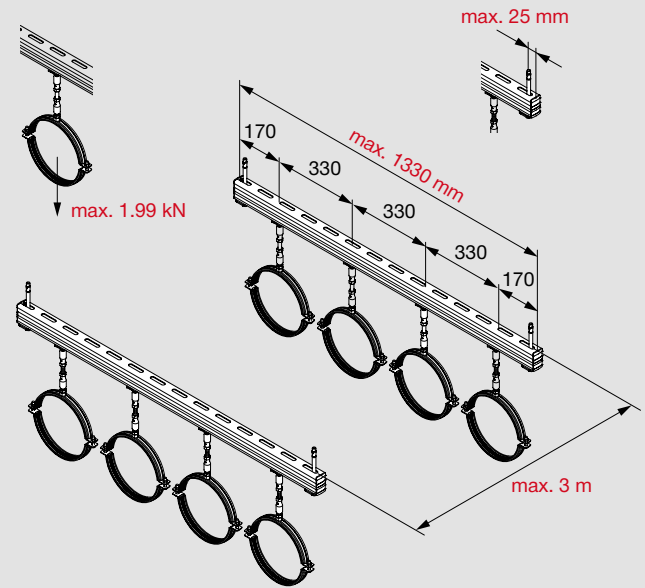
- Limited to max. 4 x DN 200 (O.D. 219.1 mm) water-filled steel pipe
- Spacing - support distance 3 m
- Insulation 20 mm elastomeric caoutchouc



### Additional loading capacity limits

The loading capacity limit is set by many different parameters for this complex case. Exceeding any (even only one) of the parameters shown in red would result in exceeding the limitation factors for this particular case. This would make it necessary to carry out the complete static calculations and may lead to selection of different products and dimensions.

Limited to max. 4x DN 200 (O.D. 219.1 mm) water-filled steel pipe



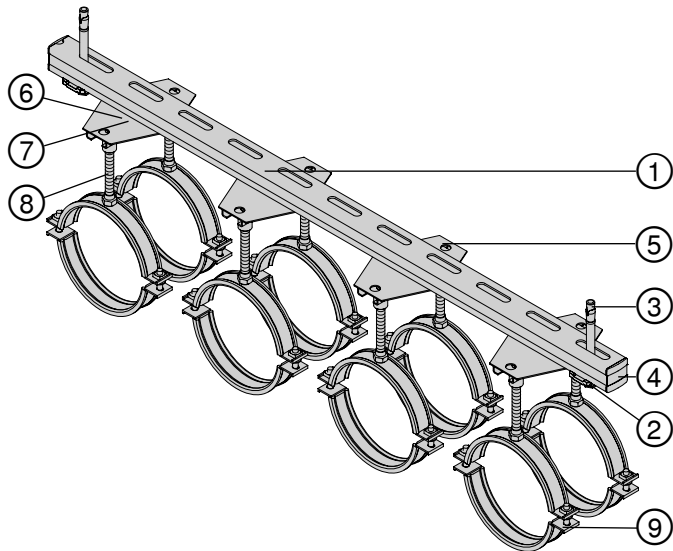
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
①	369599	MQ-72 6 m channel	1	1.33
②	369680	MQZ-L13 square washer	2	-
③	2105853	HST3 M12x185 110/90 stud anchor	2	-
④	369685	MQZ-E41 end cap	2	-
⑤	369686	MQZ-E31 end cap	2	-
⑥	369631	MQA-M12-B saddle nut	4	-
⑦	418038	MPH-M12 swivel hanger	8	-
⑧	216467	M12 nut	8	-
⑨	339797	AM12x1000 threaded rod	4	Depends on distance
⑩	2073484	MP-PI 218-226 8" M12 pipe ring	4	-

Application description		Application		
Heating - head rail			Base material	Concrete
<b>General comments</b>			Product line	MQ system, swivel
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			Capacity limit	4 x DN 200 concrete

# Heating Applications - Head Rail

## Type H-HR5

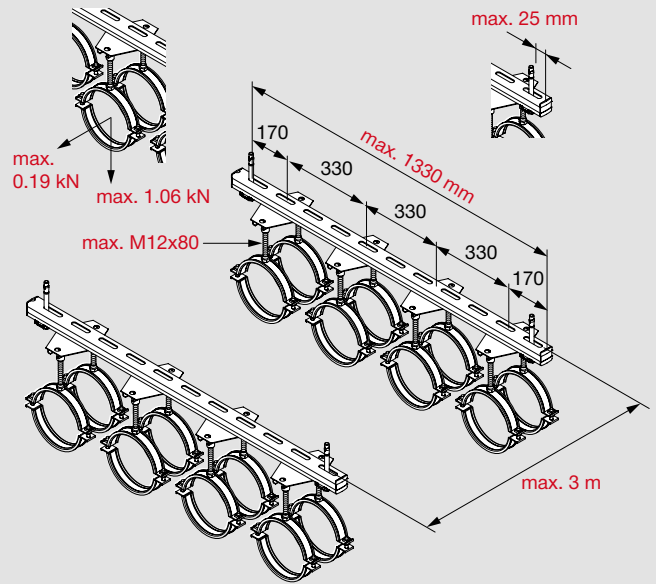
- Limited to max. 4 x DN 150 (O.D. 159.0 mm) water-filled steel pipe
- Spacing - support distance 3 m
- Insulation 20 mm elastomeric caoutchouc



### Additional loading capacity limits

The loading capacity limit is set by many different parameters for this complex case. Exceeding any (even only one) of the parameters shown in red would result in exceeding the limitation factors for this particular case. This would make it necessary to carry out the complete static calculations and may lead to selection of different products and dimensions.

Limited to max. 4x DN 150 (O.D. 159.0 mm) water-filled steel pipe



### Bill of materials

Reference	Item no.	Description	Piece	Length (m)
①	369596	MQ-41/3 3 m channel	1	1.12
②	369680	MQZ-L13 square washer	2	-
③	2105851	HST3 M12x145 70/50 stud anchor	2	-
④	369685	MQZ-E41 end cap	2	-
⑤	248210	MSG 1.75 M12/16D slider	4	-
⑥	369626	MQM-M10 wing nut	8	-
⑦	216454	M10x25 screw	8	-
⑧	216398	AM12x80 threaded bolt	8	-
⑨	20885	MP-MI 159 G pipe ring	4	-

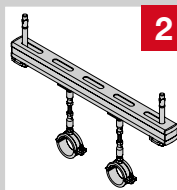
### Application description

Heating - head rail

#### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application

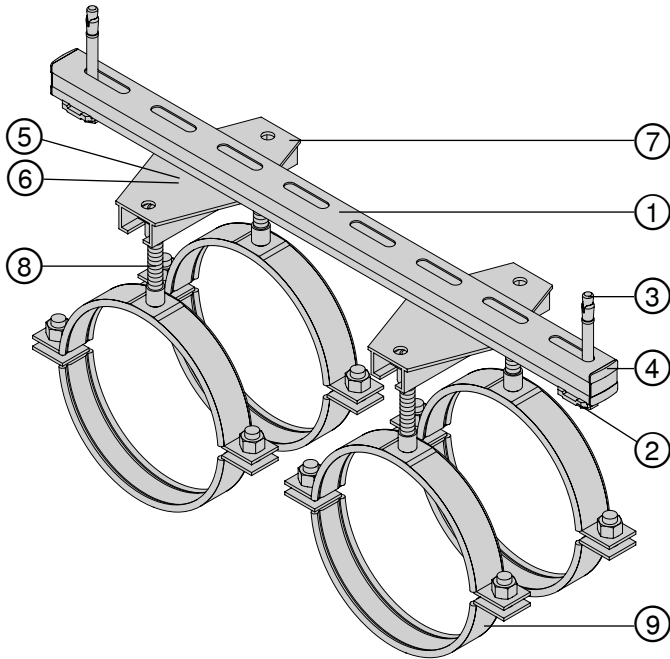


Base material	Concrete
Product line	MQ system, swivel
Capacity limit	4 x DN 150 concrete

# Heating Applications - Head Rail

## Type H-HR6

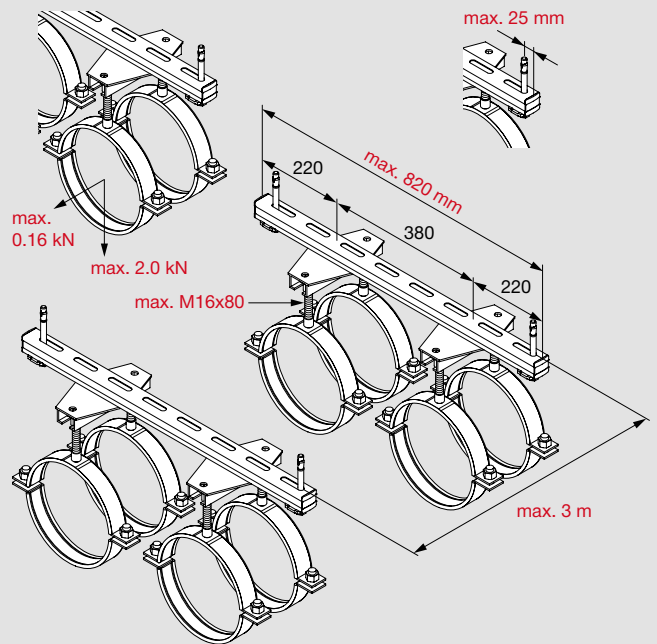
- Limited to max. 2 x DN 200 (O.D. 219.1 mm) water-filled steel pipe
- Spacing - support distance 3 m
- Insulation 20 mm elastomeric caoutchouc



### Additional loading capacity limits

The loading capacity limit is set by many different parameters for this complex case. Exceeding any (even only one) of the parameters shown in red would result in exceeding the limitation factors for this particular case. This would make it necessary to carry out the complete static calculations and may lead to selection of different products and dimensions.

Limited to max. 2x DN 200 (O.D. 219.1 mm) water-filled steel pipe

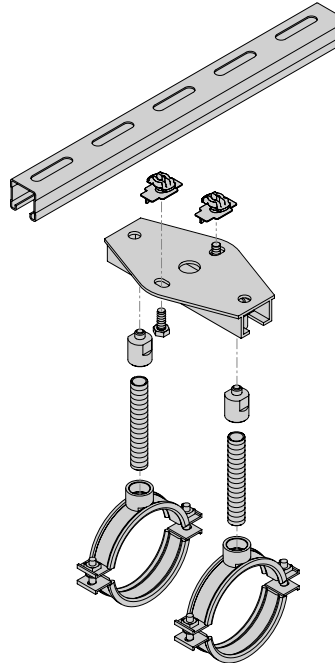


Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
①	369591	MQ-41 3 m channel	-	0.81
②	369680	MQZ-L13 square washer	2	-
③	2105851	HST3 M12x145 70/50 stud anchor	2	-
④	369685	MQZ-E41 end cap	2	-
⑤	369627	MQM-M12 wing nut	4	-
⑥	216458	M12x25 screw	4	-
⑦	334131	MRG-D6 M12/M16 roller	2	-
⑧	216422	AM16x1000 threaded rod	4	0.08
⑨	372238	MP-MXI 219 M16 pipe ring	4	-

Application description		Application		
Heating - head rail			Base material	Concrete
<b>General comments</b>			Product line	MQ system, rollers
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			Capacity limit	2 x DN 200 concrete

# Head Rail On Concrete - Options For 1/2", 3/4" Pipe Connections

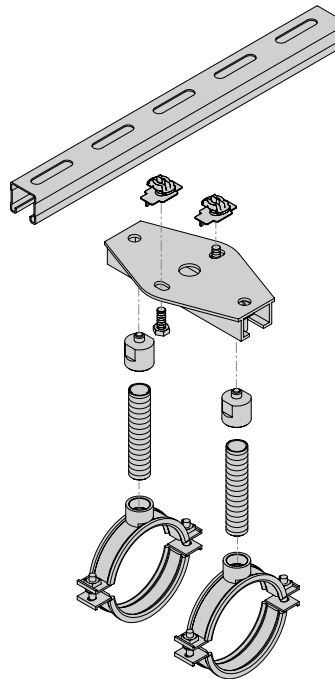
1/2" threaded pipe solutions



Double roller in channel		
1x MRG-D6 M12/M16 roller		334131
2x MQM-M12 wing nut		369627
2x M12x25 hexagon screw		216458
2x MRA 1/2" M16 adapter		338992
2x 1/2" threaded pipe GR-G 1/2"x2000		56428

1/2" connection boss pipe rings		
MP-MI..DL		Sizes 3/4" - 2"
MP-MXI..M16		Sizes 4" - 508 mm

3/4" threaded pipe solutions



Double roller in channel		
1x MRG-D6 M12/M16 roller		334131
2x MQM-M12 wing nut		369627
2x M12x25 hexagon screw		216458
2x MRA 3/4" M16 adapter		338993
2x 3/4" threaded pipe GR-G 3/4"x2000		56429

3/4" connection boss pipe rings		
MP-MI..EL Sizes		117mm - 267 mm
MP-MXI..3/4"		Sizes 2" - 133 mm

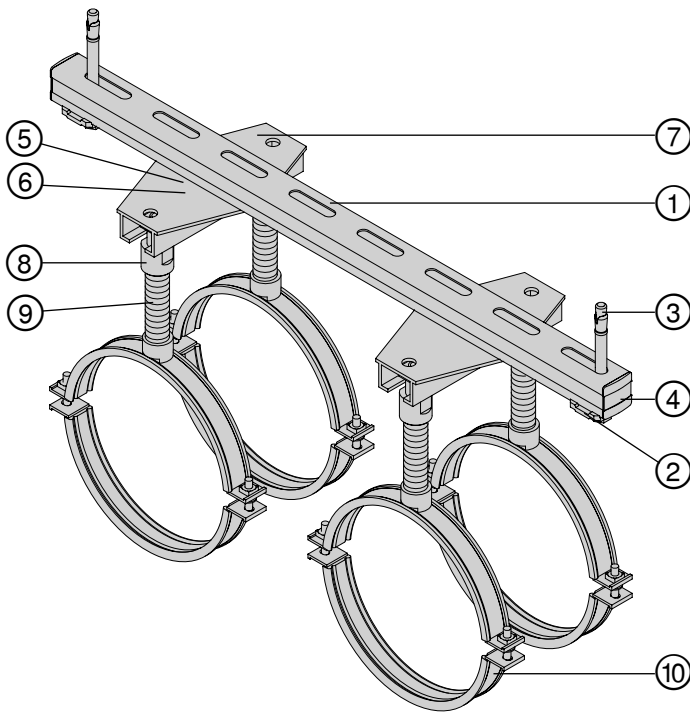
Application description	Application	Product lines	Base material
Heating - head rail		MQ System	Concrete
<b>General comments</b>		Anchors	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Expansion elements	



# Heating Applications - Head Rail

## Type H-HR7

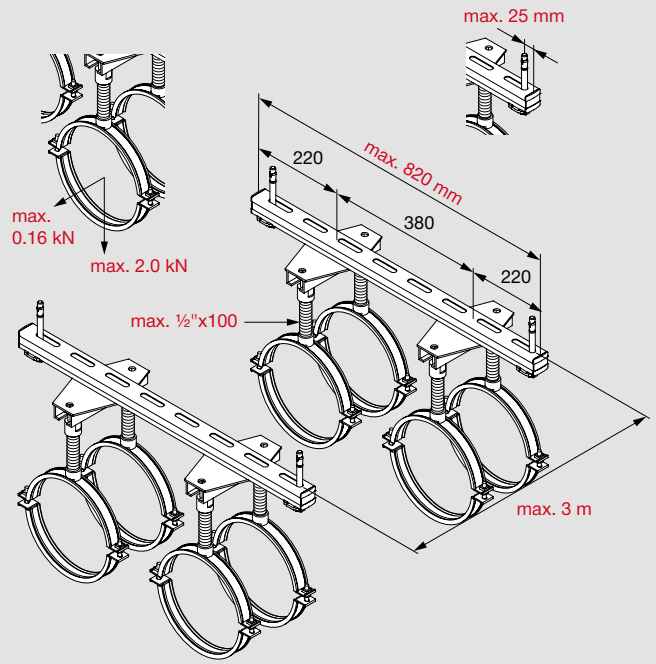
- Limited to max. 2 x DN 200 (O.D. 219.1 mm) water-filled steel pipe
- Spacing - support distance 3 m
- Insulation 20 mm elastomeric caoutchouc



### Additional loading capacity limits

The loading capacity limit is set by many different parameters for this complex case. Exceeding any (even only one) of the parameters shown in red would result in exceeding the limitation factors for this particular case. This would make it necessary to carry out the complete static calculations and may lead to selection of different products and dimensions.

Limited to max. 2 x DN 200 (O.D. 219.1 mm) water-filled steel pipe

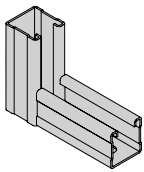


Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
①	369591	MQ-41 3 m channel	-	0.81
②	369680	MQZ-L13 square washer	2	-
③	2105851	HST3 M12x145 70/50 stud anchor	2	-
④	369685	MQZ-E41 end cap	2	-
⑤	369627	MQM-M12 wing nut	4	-
⑥	216458	M12x25 screw	4	-
⑦	334131	MRG-D6 M12/M16 roller	2	-
⑧	338993	MRA 3/4" M16 adapter	4	-
⑨	56429	GR-G 3/4" x 2000 threaded pipe	4	0.1
⑩	20895	MP-MI 212 EL pipe ring	4	-

Application description		Application		
Heating - head rail			Base material	Concrete
<b>General comments</b>			Product line	MQ system, rollers
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			Capacity limit	2 x DN 200 concrete

# Trapeze On Concrete - Main Frame Options

Open section of vertical profiles facing the inside of the trapeze



41 format cantilever arms 4-hole base	
<b>MQK-41/600/4</b>	<b>369613</b>
<b>MQK-41/1000/4</b>	<b>369614</b>

41 format cantilever arms 2-hole base	
<b>MQK-41/300</b>	<b>369609</b>
<b>MQK-41/450</b>	<b>369610</b>
<b>MQK-41/600</b>	<b>369611</b>
<b>MQK-41/1000</b>	<b>369612</b>
<b>MQK-41/3/300</b>	<b>370595</b>
<b>MQK-41/3/450</b>	<b>370596</b>
<b>MQK-41/3/600</b>	<b>370597</b>
<b>MQK-21 D/300</b>	<b>369617</b>
<b>MQK-21 D/450</b>	<b>369618</b>
<b>MQK-21 D/600</b>	<b>369619</b>

Connector	
<b>1x MQW-Q2 connector</b>	<b>369655</b>

Connector	
<b>1x MQW-3 connector</b>	<b>369656</b>
<b>3x MQN push button</b>	<b>369623</b>

Connector	
<b>1x MQW-4 connector</b>	<b>369658</b>
<b>2x MQN push button</b>	<b>369623</b>

Connector	
<b>1x MQW-8 connector</b>	<b>369659</b>
<b>4x MQN push button</b>	<b>369623</b>

Connector	
<b>1x MQW-S1 connector</b>	<b>369664</b>
<b>4x MQN push button</b>	<b>369623</b>

Connector	
<b>1x MQW-S2 connector</b>	<b>369665</b>
<b>4x MQN push button</b>	<b>369623</b>

Connection to concrete - channel base	
<b>1x MQP 21-72 channel base</b>	<b>369651</b>
<b>2x MQN push button</b>	<b>369623</b>

Connection to concrete - channel base	
<b>1x MQV -2/2 D-14 channel base</b>	<b>369639</b>
<b>2x MQN push button</b>	<b>369623</b>

Connection to concrete - channel base	
<b>1x MQP 1/3 channel base</b>	<b>369647</b>
<b>1x MQN push button</b>	<b>369623</b>

Connection to concrete - channel base	
<b>1x MQP 1/1 channel base</b>	<b>369646</b>
<b>1x MQN push button</b>	<b>369623</b>

Relevant anchors for channel bases	
<b>2x HUS3-H 10x70/-/- screw anchor</b>	<b>2079912</b>
or	
<b>2x HST3 M12x105 30/10 stud anchor</b>	<b>2105718</b>
<b>HST2 M12x105/10 stud anchor</b>	<b>2107848</b>

Pipe fastening:  
please see following pages

41 format channels	
<b>MQ-41 2m</b>	<b>304559</b>
<b>MQ-41 3m</b>	<b>369591</b>
<b>MQ-41 6m</b>	<b>369592</b>
<b>MQ-41 3m LL</b>	<b>2048100</b>
<b>MQ-41 6m LL</b>	<b>2048101</b>
<b>MQ-41/3 3m</b>	<b>369596</b>
<b>MQ-41/3 6m</b>	<b>369597</b>
<b>MQ-41 U 6m</b>	<b>369595</b>
<b>MQ-21D 3m</b>	<b>369601</b>
<b>MQ-21D 6m</b>	<b>369602</b>

Plastic end caps	
<b>1x MQZ-E41 for 41channel</b>	<b>369685</b>
<b>2x MQZ-E21 for 21D channel</b>	<b>370598</b>

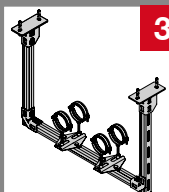
## Application description

Heating - trapeze frame

## General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

## Application



**3**

## Product lines

MQ System  
Sliders / Rollers  
Anchors

## Base material

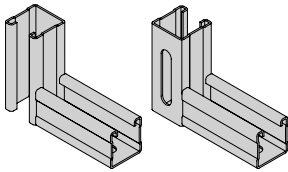
Concrete





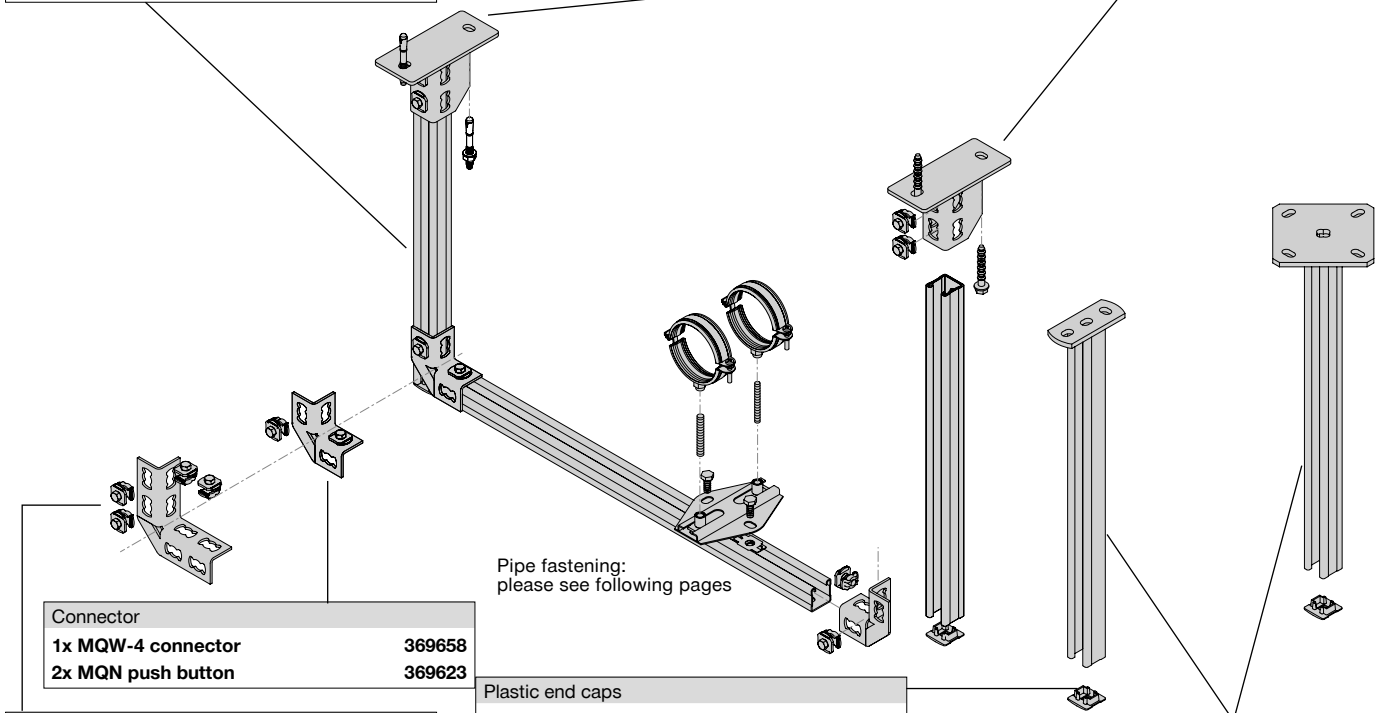
# Trapeze On Concrete - Main Frame Options

Open section of vertical profiles facing pipe axis



41 mm format channels	
MQ-41 2m	304559
MQ-41 3m	369591
MQ-41 6m	369592
MQ-41 3m LL	2048100
MQ-41 6m LL	2048101
MQ-41/3 3m	369596
MQ-41/3 6m	369597
MQ-41 U 6m	369595
MQ-21D 3m	369601
MQ-21D 6m	369602

Connection to concrete - channel base	
1x MQP 21-72 channel base	369651
2x MQN push button	369623
2x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 Stud anchor	2105718
HST2 M12x105/10 Stud anchor	2107848



Pipe fastening:  
please see following pages

Connector	
1x MQW-4 connector	369658
2x MQN push button	369623

Connector	
1x MQW-8 connector	369659
4x MQN push button	369623

Plastic end caps	
1x MQZ-E41 for 41 channel	369685
2x MQZ-E21 for 21D channel	370598

41 format cantilever arms	
MQK-41/300	369609
MQK-41/450	369610
MQK-41/600	369611
MQK-41/1000	369612
MQK-41/3/300	370595
MQK-41/3/450	370596
MQK-41/3/600	370597
MQK-41/600/4	369613
MQK-41/1000/4	369614
MQK-21 D/300	369617
MQK-21 D/450	369618
MQK-21 D/600	369619

Application description	Application	Product lines	Base material
Heating - trapeze frame		MQ System	Concrete
<b>General comments</b>		Sliders / Rollers	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Anchors	



# Trapeze On Concrete - Main Frame Options: Vertical Upright

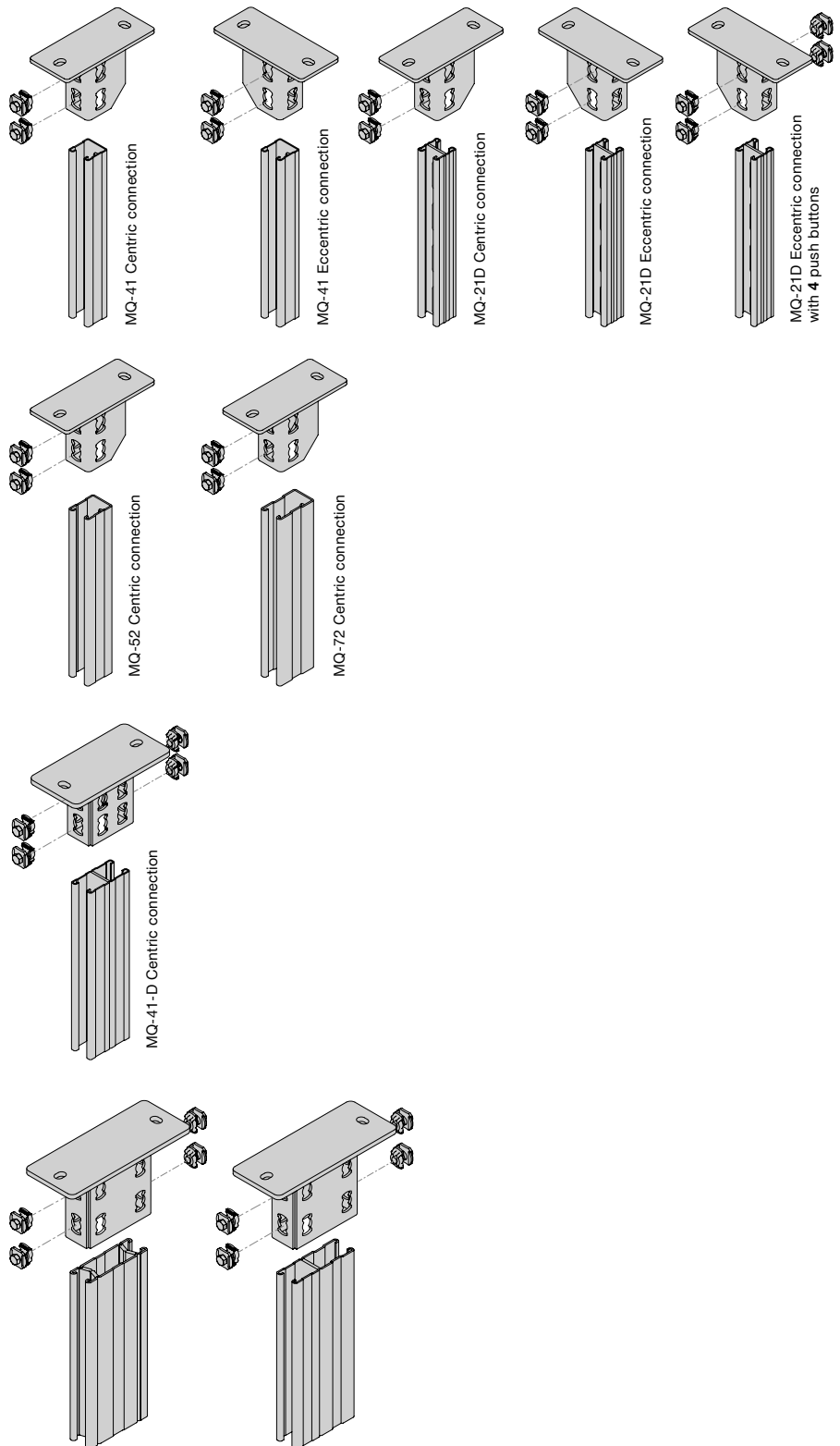
## Assembly options

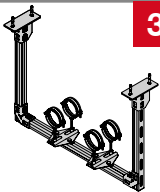
MQP 21-72 Channel base with multidirectional connection associated channels	
1x MQP 21-72 channel base	369651
2x MQN push button	369623
41 mm format channels	
MQ-41 2m	304559
MQ-41 3m	369591
MQ-41 6m	369592
MQ-41 3m LL	2048100
MQ-41 6m LL	2048101
MQ-41/3 3m	369596
MQ-41/3 6m	369597
MQ-41 U 6m	369595
MQ-21D 3m	369601
MQ-21D 6m	369602

MQP 21-72 Channel base with one direction connection associated channels	
1x MQP 21-72 channel base	369651
2x MQN push button	369623
52 and 72 mm format channels	
MQ-52 3m	373795
MQ-52 6m	369598
MQ-72 3m	373797
MQ-72 6m	369599
MQ-72 6m U	370593

MQP 82 Channel base with associated channels	
1x MQP 82 channel base	369652
4x MQN push button	369623
41D mm format channels	
MQ-41D 3m	369603
MQ-41D 6m	369604

MQP 124 Channel base with associated channels	
1x MQP 124 channel base	369653
4x MQN push button	369623
41D mm format channels	
MQ-52-72 D 3m	373799
MQ-52-72 D 6m	369605
MQ-124X D 6m	369606



Application description	Application	Product lines	Base material
Heating - trapeze frame	 <b>3</b>	MQ System	Concrete
<b>General comments</b>			
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			



# Trapeze On Concrete - Quiet Zone Pipe Fastening M8, M10

## Quiet zone solutions M8

M8 channel nut and square washer	
1x AM8x.. threaded bolt	216465
1x M8 hex. nut	369678
1x MQZ-L9 square washer	369698
1x MQM-M8 wing nut	369698

M8 quick release saddle nut	
1x AM8x.. threaded bolt	369635
1x MQA-Q8 saddle nut	

M8 saddle nut	
1x AM8x.. threaded bolt	216465
1x M8 hex. nut	369629
1x MQA-M8 saddle nut	

M8 pipe rings	
MP-LHI	Sizes 8mm- 2"
MP-HI	Sizes 8mm- 6"
MPN-LI	Sizes 8mm- 2"
MPN-RC	Sizes 8mm- 6"

For quiet zone solutions

M8 threaded bolts	
AM 8x 30	216379
AM 8x 40	216380
AM 8x 50	216381
AM 8x 60	216382
AM 8x 70	216383
AM 8x 80	216384
AM 8x100	216385
AM 8x120	216386
AM 8x150	216387
AM 8x180	216388

## Quiet zone solutions M10

M10 threaded bolts	
AM10x40	216390
AM10x60	216391
AM10x80	216392
AM10x100	216393
AM10x120	216394
AM10x150	216395
AM10x180	216396

M10 saddle nut	
1x AM10x.. threaded bolt	216466
1x M10 hex. nut	369630
1x MQA-M10 saddle nut	

M10 pipe rings	
MP-LHI	Sizes 8 mm- 2"
MP-HI	Sizes 8 mm- 6"
MPN-LI	Sizes 8 mm- 2"
MPN-RC	Sizes 8 mm- 6"

M10 channel nut and square washer	
1x AM10x.. threaded bolt	216466
1x M10 hex. nut	369679
1x MQZ-L11 square washer	369626
1x MQM-M10 wing nut	

M10 fire-rated saddle nut	
1x AM10x..4.8 threaded rod	339795
1x M10 hex. nut	216466
1x MQA-M10 B saddle nut	372471

Application description	Application	Product lines	Base material
Heating - trapeze frame		MQ System	Concrete
<b>General comments</b> <ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Pipe rings	



# Trapeze On Concrete - Quiet Zone Pipe Fastening M12, M16

## Quiet zone solutions M12

M12 channel nut and square washer	
1x AM12x.. threaded bolt	216467
1x M12 hex. nut	369680
1x MQZ-L13 square washer	369627
1x MQM-M12 wing nut	369627

M12 fire-rated saddle nut	
1x AM12x.. threaded bolt	216467
1x M12 hex. nut	369631
1x MQA-M12 B saddle nut	369631

M12 pipe rings	
MP-PI..M12	Sizes 219 mm-326 mm
MP-MI..G	Sizes 3/8" - 6"
MP-MXI	Sizes 2" - 3"

For quiet zone solutions

Upper surface of channel

M12 threaded bolts	
AM12x50	216397
AM12x80	216398
AM12x100	216399
AM12x120	216400
AM12x150	216401
AM12x200	216402

**M12**

## Quiet zone solutions M16

M16 fire-rated saddle nut	
1x AM16x.. threaded bolt	216468
1x M16 hex. nut	369632
1x MQA-M16 B saddle nut	369632

M16 pipe rings	
MP-MI..C	Sizes 4" - 244.5 mm
MP-MXI..M16	Sizes 4" - 508 mm

M16 threaded bolts	
AM 16x60	212634
AM16x80	216403
AM16x100	212635
AM16x150	212636

M16 pipe ring connection saddle	
1x AM16x... threaded bolt	369682
1x MQG-2-M16 base plate	369623
2x MQN push button	369623

**M16**

Application description	Application	Product lines	Base material
Heating - trapeze frame		MQ System	Concrete
<b>General comments</b> <ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Pipe rings	



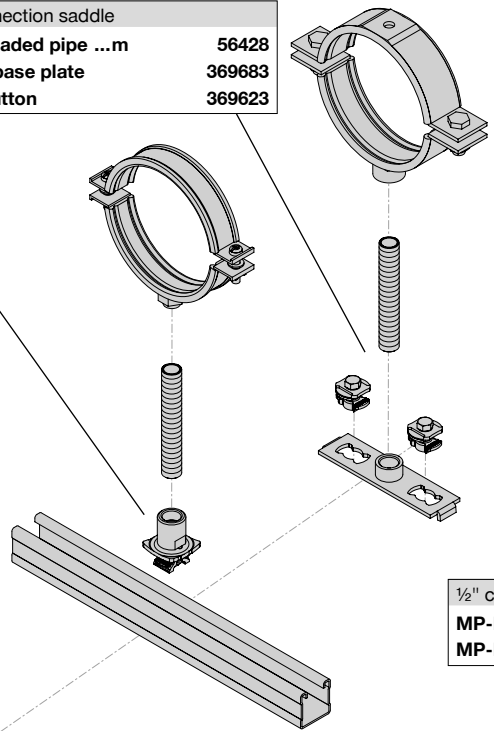
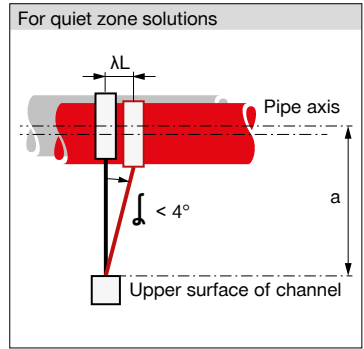


# Trapeze On Concrete - Quiet Zone Pipe Fastening 1/2", 3/4"

Quiet zone solutions 1/2"

1/2" pipe ring connection saddle	
1x GR-G 1/2" threaded pipe ...m	56428
1x MQG-2-1/2" base plate	369683
2x MQN push button	369623

1/2" pipe ring saddle with adapter	
1x GR-G 1/2" threaded pipe ...m	56428
1x MQA-1/2" saddle nut	369633



1/2" connection boss pipe rings	
MP-MI..DL	Sizes 3/4" - 2"
MP-MXI..M16	Sizes 4" - 508 mm

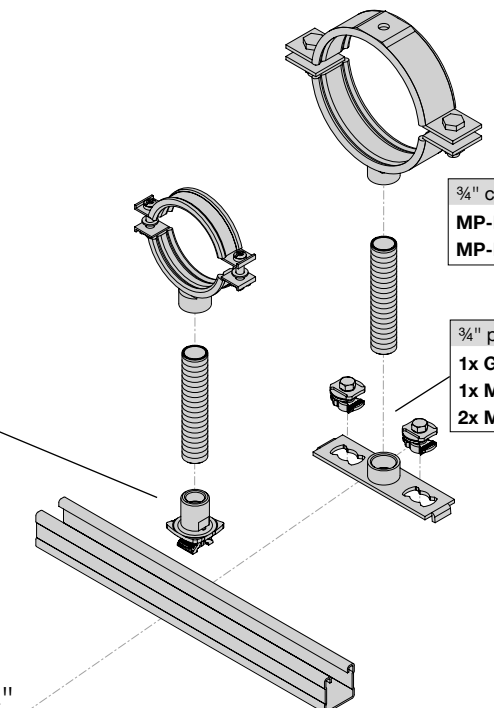
1/2"

Quiet zone solutions 3/4"

3/4" connection boss pipe rings	
MP-MI..EL	Sizes 117 mm - 267 mm
MP-MXI..3/4"	Sizes 2" - 133 mm

3/4" pipe ring connection saddle	
1x GR-G 3/4" threaded pipe ...m	56429
1x MQG-2-3/4" base plate	369684
2x MQN push button	369623

3/4" pipe ring saddle with adapter	
1x GR-G 3/4" threaded pipe ...m	56429
1x MQA-3/4" saddle nut	369634



3/4"

Application description	Application	Product lines	Base material
Heating - trapeze frame		MQ System	Concrete
<b>General comments</b> <ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Pipe rings	

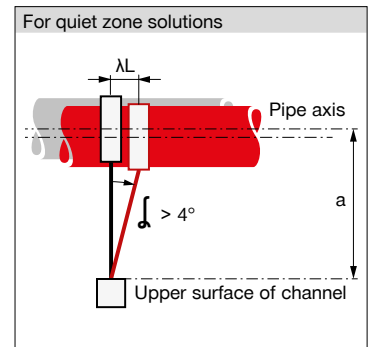
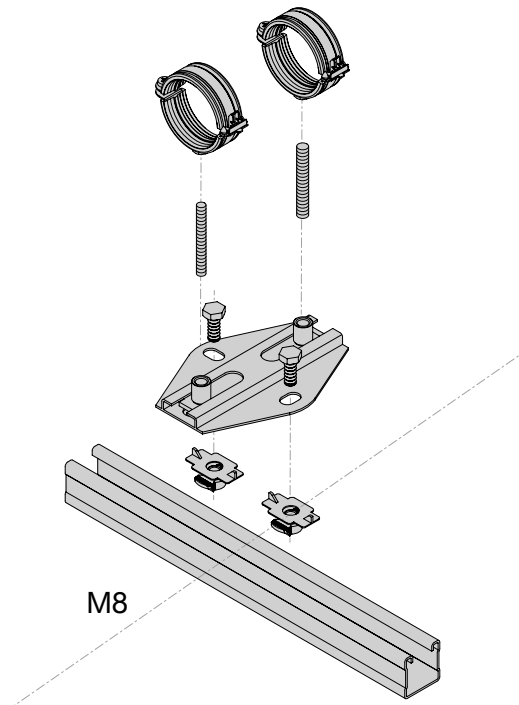


# Trapeze On Concrete - Expansion Zone Pipe Fastening M8, M10

## Expansion zone solutions M8

Double slider in channel	
1x MSG 1.75 M8/M10 slider	248209
2x MQM-M10 wing nut	369626
2x M10x25 hexagon screw	216454
2x M8 threaded bolts	
AM 8x 30	216379
AM 8x 40	216380
AM 8x 50	216381
AM 8x 60	216382
AM 8x 70	216383
AM 8x 80	216384
AM 8x100	216385
AM 8x120	216386
AM 8x150	216387
AM 8x180	216388

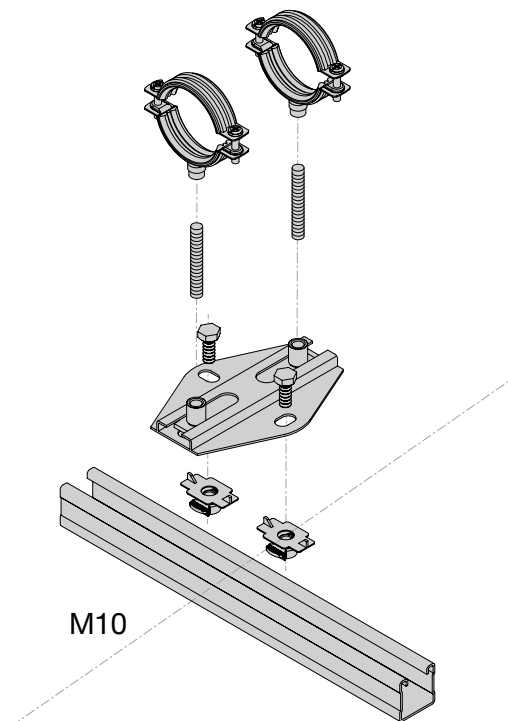
M8 pipe rings	
MP-LHI	Sizes 8 mm- 2"
MP-HI	Sizes 8 mm- 6"
MPN-LI	Sizes 8 mm- 2"
MPN-RC	Sizes 8 mm- 6"



## Expansion zone solutions M10

Double slider in channel	
1x MSG 1.75 M8/M10 slider	248209
2x MQM-M10 wing nut	369626
2x M10x25 hexagon screw	216454
2x M10 threaded bolts	
AM10x40	216390
AM10x60	216391
AM10x80	216392
AM10x100	216393
AM10x120	216394
AM10x150	216395
AM10x180	216396

M10 pipe rings	
MP-LHI	Sizes 8 mm - 2"
MP-HI	Sizes 8 mm - 6"
MPN-LI	Sizes 8 mm - 2"
MPN-RC	Sizes 8 mm - 6"



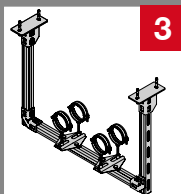
### Application description

Heating - trapeze frame

### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application



3

### Product lines

MQ System

Pipe rings

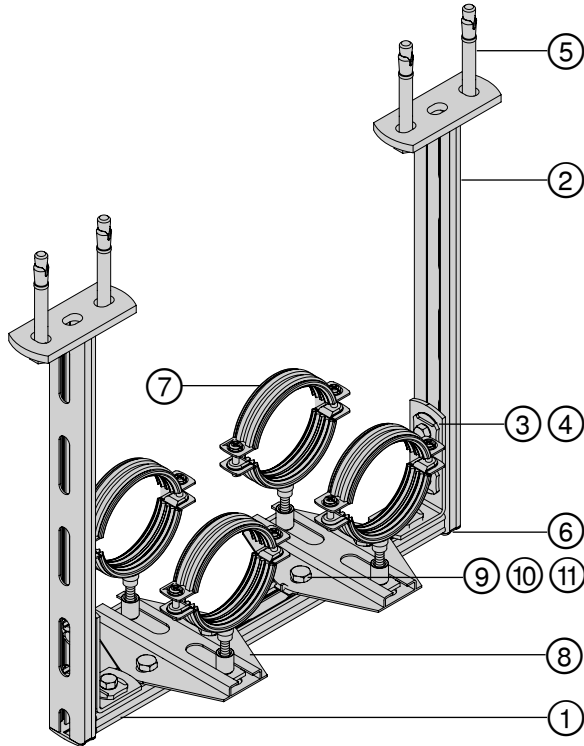
### Base material

Concrete

# Heating Applications - Trapeze Frame

## Type H-T1

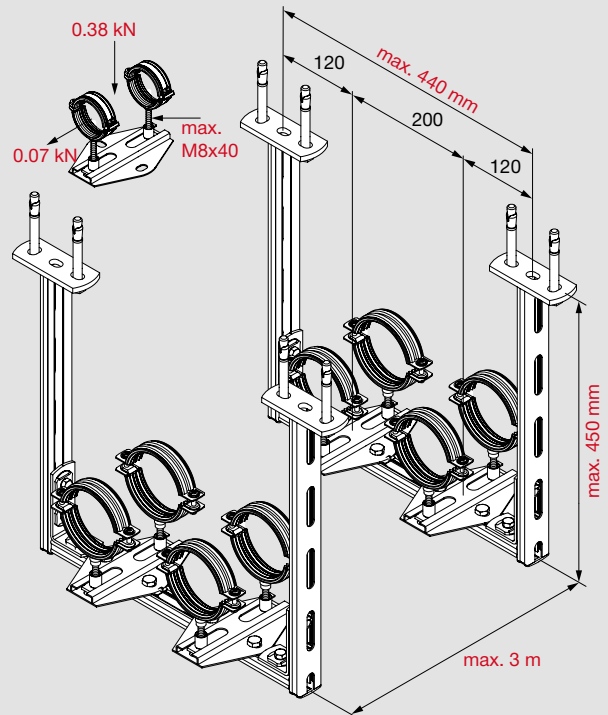
- Limited to max. 2 x DN 80 (O.D. 88.9 mm) water-filled steel pipe
- Spacing - support distance 3 m
- Insulation 20 mm elastomeric caoutchouc



### Additional loading capacity limits

The loading capacity limit is set by many different parameters for this complex case. Exceeding any (even only one) of the parameters shown in red would result in exceeding the limitation factors for this particular case. This would make it necessary to carry out the complete static calculations and may lead to selection of different products and dimensions.

Limited to max. 2 x DN 80 (O.D. 88.9 mm) water-filled steel pipe



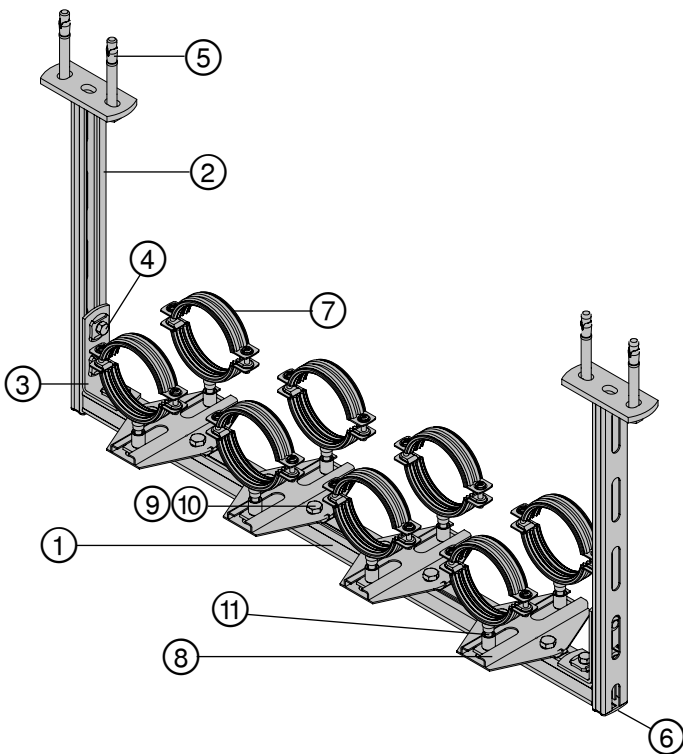
Reference	Item no.	Description	Piece	Length (m)
①	369584	MQ-21 3 m channel	1	0.44
②	369608	MQK-21/450 bracket	2	-
③	369656	MQW-3 connector	2	-
④	369623	MQN push button	6	-
⑤	2105718	HST3 M12x105 30/10 stud anchor	4	-
⑥	370598	MQZ-E21 plastic end cap	2	-
⑦	386414	MP-HI 84-93 M8/M10 pipe ring	4	-
⑧	248209	MSG 1.75 M8/10D double slider	2	-
⑨	369626	MQM-M10 wing nut	4	-
⑩	216454	M10x25 hexagonal screw	4	-
⑪	216380	AM8x40 threaded bolt	4	-

Application description	Application						
Heating - trapeze frame							
<b>General comments</b>							
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>							
	<table border="1"> <tr> <td>Base material</td> <td>Concrete</td> </tr> <tr> <td>Product line</td> <td>MQ system, sliders</td> </tr> <tr> <td>Capacity limit</td> <td>2 x DN 80 concrete</td> </tr> </table>	Base material	Concrete	Product line	MQ system, sliders	Capacity limit	2 x DN 80 concrete
Base material	Concrete						
Product line	MQ system, sliders						
Capacity limit	2 x DN 80 concrete						

# Heating Applications - Trapeze Frame

## Type H-T2

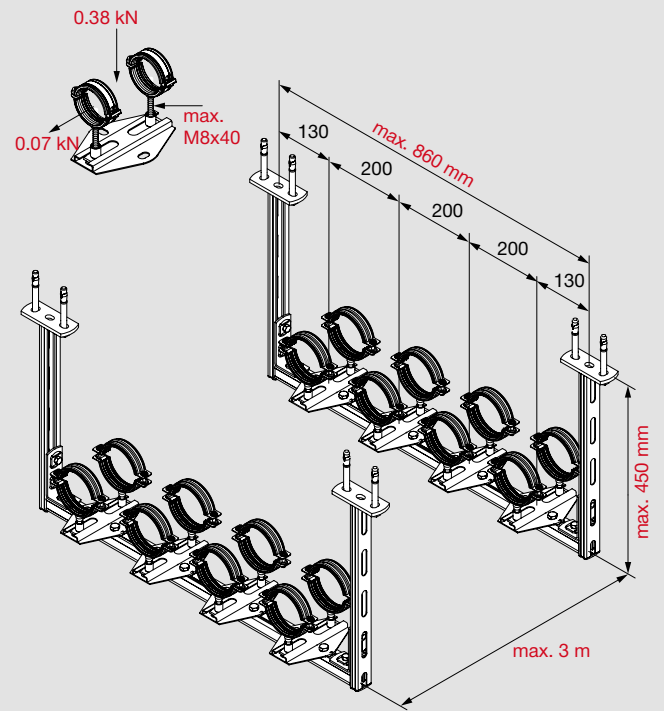
- Limited to max. 4 x DN 80 (O.D. 88.9 mm) water-filled steel pipe
- Spacing - support distance 3 m
- Insulation 20 mm elastomeric caoutchouc



### Additional loading capacity limits

The loading capacity limit is set by many different parameters for this complex case. Exceeding any (even only one) of the parameters shown in red would result in exceeding the limitation factors for this particular case. This would make it necessary to carry out the complete static calculations and may lead to selection of different products and dimensions.

Limited to max. 4 x DN 80 (O.D. 88.9 mm) water-filled steel pipe



### Bill of materials

Reference	Item no.	Description	Piece	Length (m)
①	369584	MQ-21 3 m channel	1	0.86
②	369608	MQK-21/450 bracket	2	-
③	369656	MQW-3 connector	2	-
④	369623	MQN push button	6	-
⑤	2105718	HST3 M12x105 30/10 stud anchor	4	-
⑥	370598	MQZ-E21 plastic end cap	2	-
⑦	386414	MP-HI 84-93 M8/M10 pipe ring	8	-
⑧	248209	MSG 1.75 M8/10D double slider	4	-
⑨	369626	MQM-M10 wing nut	8	-
⑩	216454	M10x25 hexagonal screw	8	-
⑪	216380	AM8x40 threaded bolt	8	-

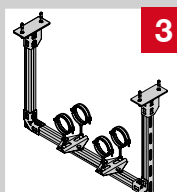
### Application description

Heating - trapeze frame

### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application

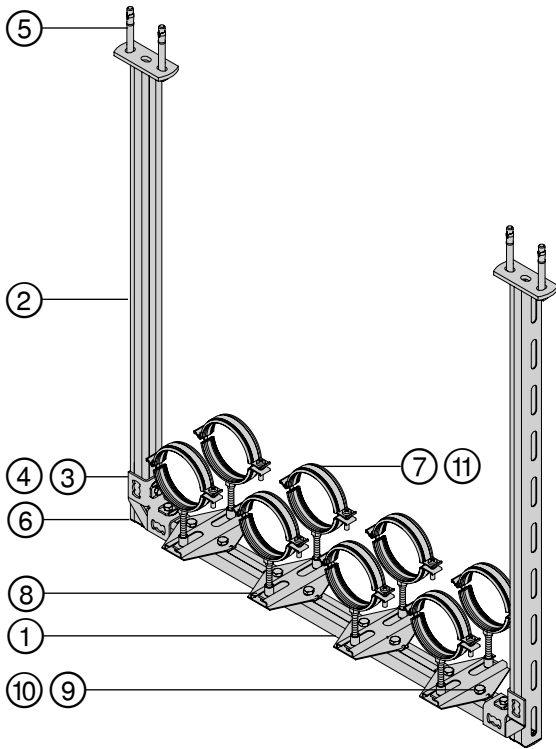


Base material	Concrete
Product line	MQ system, sliders
Capacity limit	4 x DN 80 concrete

# Heating Applications - Trapeze Frame

## Type H-T3

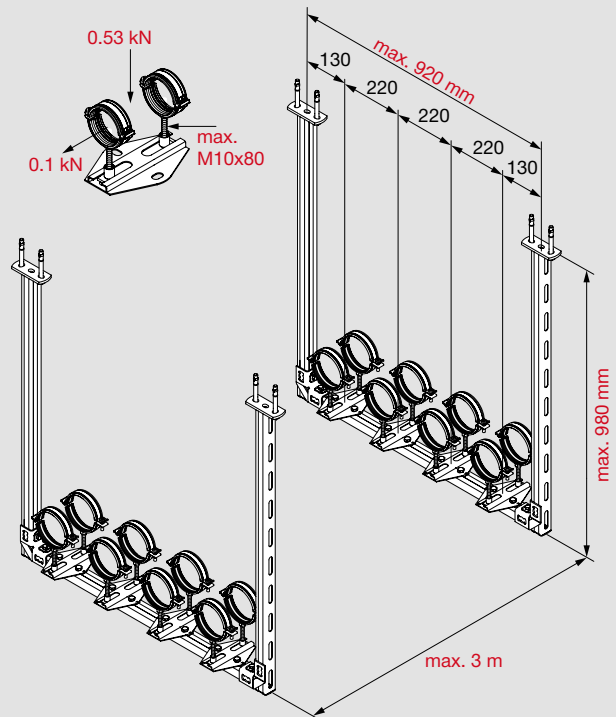
- Limited to max. 4 x DN 100 (O.D. 108 mm) water-filled steel pipe
- Spacing - support distance 3 m
- Insulation 20 mm elastomeric caoutchouc



### Additional loading capacity limits

The loading capacity limit is set by many different parameters for this complex case. Exceeding any (even only one) of the parameters shown in red would result in exceeding the limitation factors for this particular case. This would make it necessary to carry out the complete static calculations and may lead to selection of different products and dimensions.

Limited to max. 4 x DN 100 (O.D. 108 mm) water-filled steel pipe



Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
①	369591	MQ-41 3m channel	1	0.91
②	369612	MQK-41/1000 bracket	2	-
③	369658	MQW-4 connector	2	-
④	369623	MQN push button	4	-
⑤	2105718	HST3 M12x105 30/10 stud anchor	4	-
⑥	369685	MQZ-E41 plastic end cap	2	-
⑦	335696	MPN-RC 110 B pipe ring	8	-
⑧	248209	MSG 1.75 M8/10D double slider	4	-
⑨	369626	MQM-M10 wing nut	8	-
⑩	216454	M10x25 hexagonal screw	8	-
⑪	216391	AM10x60 threaded bolt	8	-

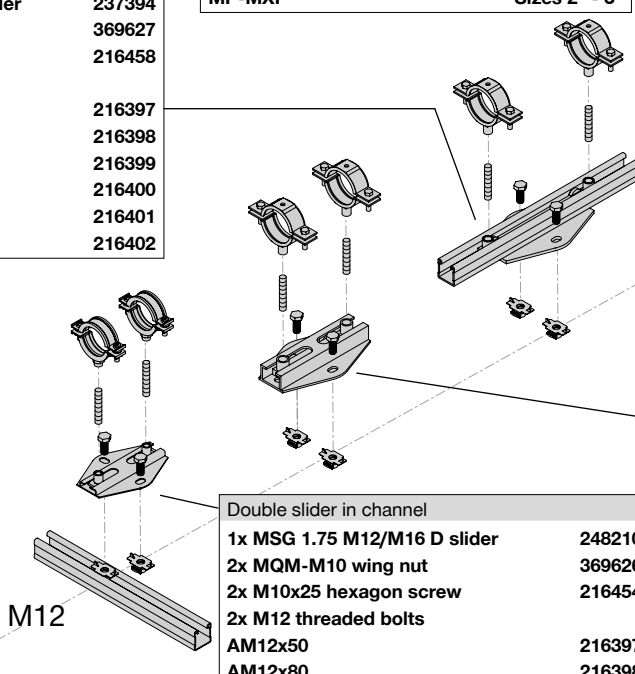
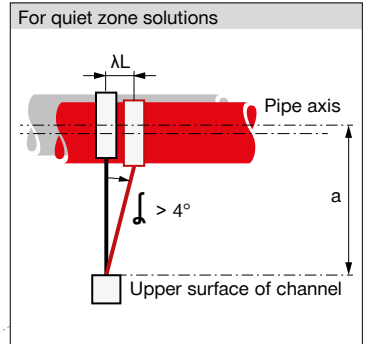
Application description		Application		
Heating - trapeze frame			Base material	Concrete
<b>General comments</b>			Product line	MQ system, sliders
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			Capacity limit	4 x DN 100 concrete

# Trapeze On Concrete - Expansion Zone Pipe Fastening M12, M16

## Expansion zone solutions M12

Long double roller in channel	
1x MRG-D225 M12/M16 D roller	237394
2x MQM-M12 wing nut	369627
2x M12x25 hexagon screw	216458
2x M12 threaded bolts	
AM12x50	216397
AM12x80	216398
AM12x100	216399
AM12x120	216400
AM12x150	216401
AM12x200	216402

M12 pipe rings	
MP-PI..M12	Sizes 219 mm - 326 mm
MP-MI..G	Sizes 3/8" - 6"
MP-MXI	Sizes 2" - 3"



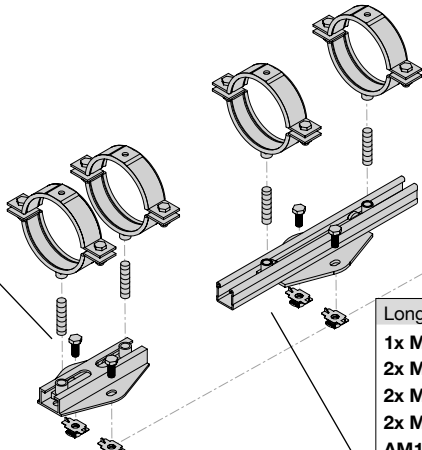
Double roller in channel	
1x MRG-D6 M12/M16 roller	334131
2x MQM-M12 wing nut	369627
2x M12x25 hexagon screw	216458
2x M12 threaded bolts	
AM12x50	216397
AM12x80	216398
AM12x100	216399
AM12x120	216400
AM12x150	216401
AM12x200	216402

Double slider in channel	
1x MSG 1.75 M12/M16 D slider	248210
2x MQM-M10 wing nut	369626
2x M10x25 hexagon screw	216454
2x M12 threaded bolts	
AM12x50	216397
AM12x80	216398
AM12x100	216399
AM12x120	216400
AM12x150	216401
AM12x200	216402

M12

## Expansion zone solutions M16

Double roller in channel	
1x MRG-D6 M12/M16 D roller	334131
2x MQM-M12 wing nut	369627
2x M12x25 hexagon screw	216458
2x M16 threaded bolts	
AM16x60	212634
AM16x80	216403
AM16x100	212635
AM16x150	212636

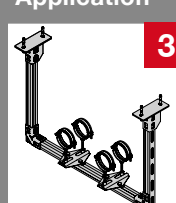


Double slider in channel	
1x MSG 1.75 M12/M16 slider	248210
2x MQM-M10 wing nut	369626
2x M10x25 hexagon screw	216454
2x M16 threaded bolts	
AM16x60	212634
AM16x80	216403
AM16x100	212635
AM16x150	212636

Long double roller in channel	
1x MRG-D225 M12/M16 roller	237394
2x MQM-M12 wing nut	369627
2x M12x25 hexagon screw	216458
2x M16 threaded bolts	
AM16x60	212634
AM16x80	216403
AM16x100	212635
AM16x150	212636

M16 pipe rings	
MP-MI..C	Sizes 4" - 244.5 mm
MP-MXI..M16	Sizes 4" - 508 mm

M16

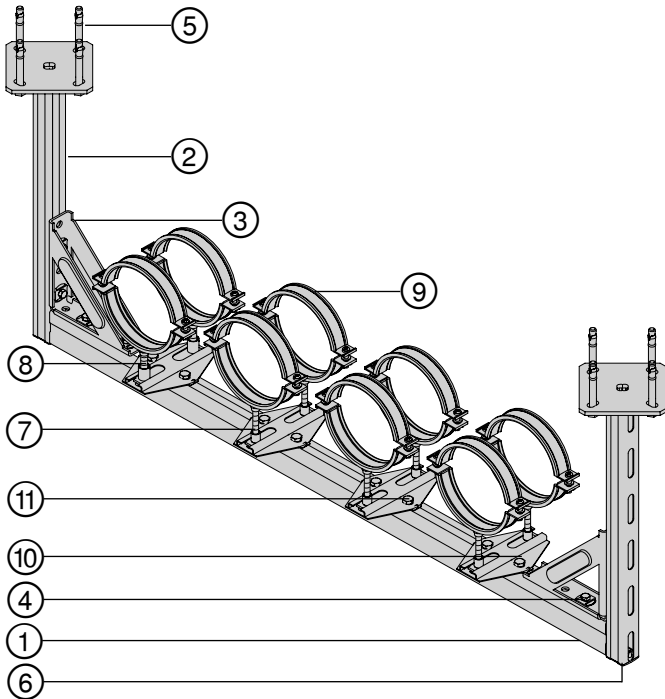
Application description	Application	Product lines	Base material
Heating - trapeze frame	 <b>3</b>	MQ System	Concrete
<b>General comments</b>		Pipe rings	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			



# Heating Applications - Trapeze Frame

## Type H-T4

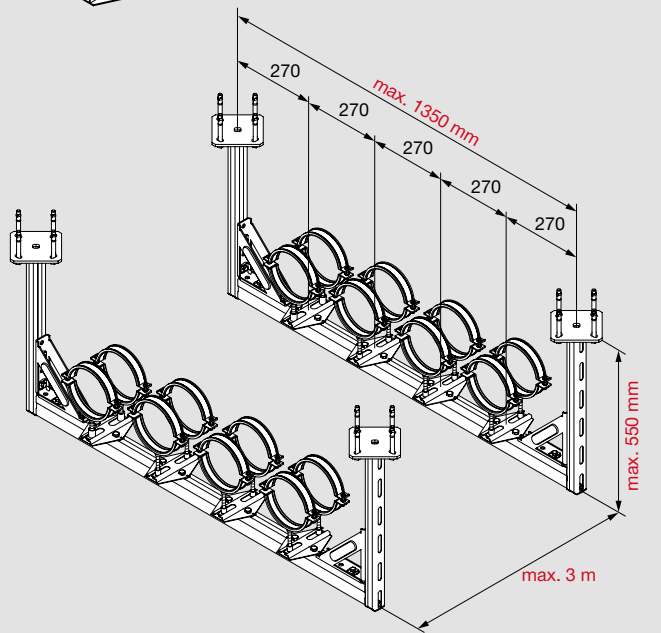
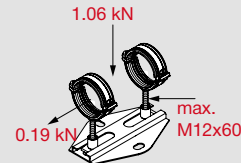
- Limited to max. 4 x DN 150 (O.D. 159 mm) water-filled steel pipe
- Spacing - support distance 3 m
- Insulation 20 mm elastomeric caoutchouc



### Additional loading capacity limits

The loading capacity limit is set by many different parameters for this complex case. Exceeding any (even only one) of the parameters shown in red would result in exceeding the limitation factors for this particular case. This would make it necessary to carry out the complete static calculations and may lead to selection of different products and dimensions.

Limited to max. 4 x DN 150 (O.D. 159 mm) water-filled steel pipe



### Bill of materials

Reference	Item no.	Description	Piece	Length (m)
①	373797	MQ-72 3 m channel	1	1.36
②	369613	MQK-41/600/4 bracket	2	-
③	369665	MQW-S/2 connector	2	-
④	369623	MQN push button	8	-
⑤	2105718	HST3 M12x105 30/10 stud anchor	8	-
⑥	369685	MQZ-E41 plastic end cap	2	-
⑦	248210	MSG 1.75 M12/16D slider	4	-
⑧	216397	AM12x50 threaded bolt	8	-
⑨	20885	MP-MI 159 G pipe ring	8	-
⑩	369626	MQM-M10 wing nut	8	-
⑪	216454	M10x25 hexagon screw	8	-

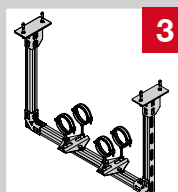
### Application description

Heating - trapeze frame

#### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application

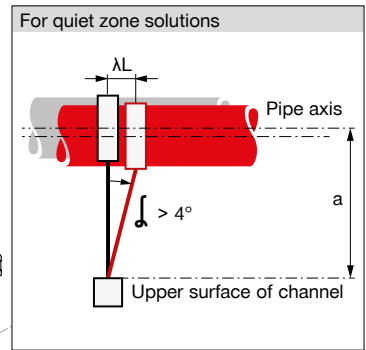


Base material	Concrete
Product line	MQ system, sliders
Capacity limit	4 x DN 150 concrete



# Trapeze On Concrete - Expansion Zone Pipe Fastening 1/2", 3/4"

## Expansion zone solutions 1/2"



Double roller in channel		
1x MRG-D6 M12/M16 roller		334131
2x MQM-M12 wing nut		369627
2x M12x25 hexagon screw		216458
2x MRA 1/2" M16 adapter		338992
2x 1/2" threaded pipe GR-G 1/2"x2000		56428

Double slider in channel		
1x MSG 1.75 M12/M16 D slider		248210
2x MQM-M10 wing nut		369626
2x M10x25 hexagon screw		216454
2x MRA 1/2" M16 adapter		338992
2x Threaded pipe GR-G 1/2"x2000		56428

Long double roller in channel		
1x MRG-D225 M12/M16 roller		237394
2x MQM-M12 wing nut		369627
2x M12x25 hexagon screw		216458
2x MRA 1/2" M16 adapter		338992
2x Threaded pipe GR-G 1/2"x2000		56428

1/2" connection boss pipe rings		
MP-MI..DL		Sizes 3/4" - 2"
MP-MXI..M16		Sizes 4" - 508 mm

1/2"

## Expansion zone solutions 3/4"

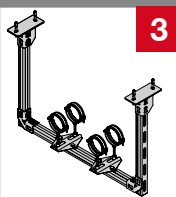
Double roller in channel		
1x MRG-D6 M12/M16 roller		334131
2x MQM-M12 wing nut		369627
2x M12x25 hexagon screw		216458
2x MRA 3/4" M16 adapter		338993
2x 3/4" threaded pipe GR-G 3/4"x2000		56429

Double slider in channel		
1x MSG 1.75 M12/M16 D slider		248210
2x MQM-M10 wing nut		369626
2x M10x25 hexagon screw		216454
2x MRA 3/4" M16 adapter		338993
2x 3/4" threaded pipe GR-G 3/4"x2000		56429

Long double roller in channel		
1x MRG-D225 M12/M16 roller		237394
2x MQM-M12 wing nut		369627
2x M12x25 hexagon screw		216458
2x MRA 3/4" M16 adapter		338993
2x 3/4" threaded pipe GR-G 3/4"x2000		56429

3/4" connection boss pipe rings		
MP-MI..EL		Sizes 117 mm - 267 mm
MP-MXI..3/4"		Sizes 2" - 133 mm

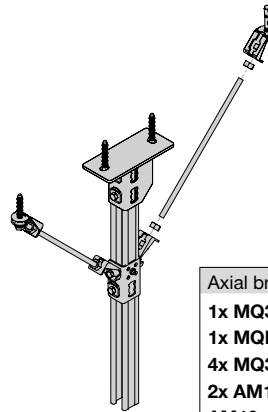
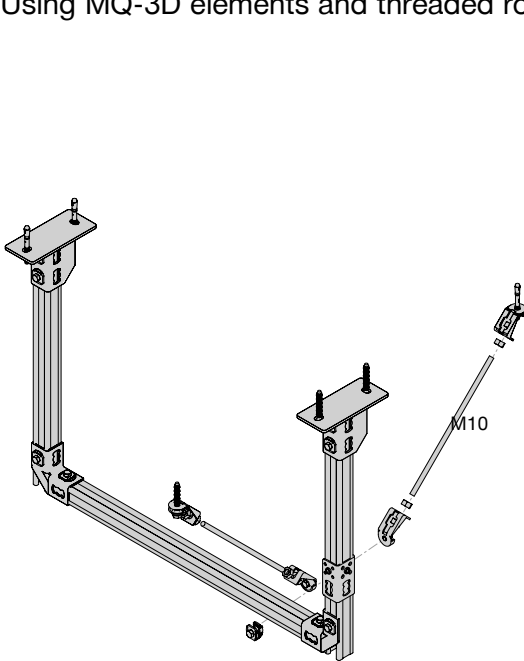
3/4"

Application description	Application	Product lines	Base material
Heating - trapeze frame		MQ System	Concrete
<b>General comments</b>		Pipe rings	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			



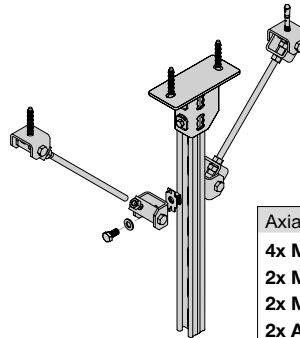
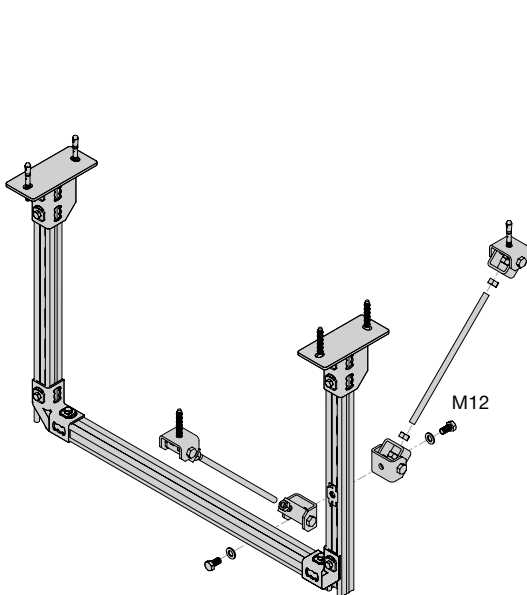
# Trapeze On Concrete - Main Frame Options: Axial Bracing

Using MQ-3D elements and threaded rods



Axial bracing using 3D elements		
1x MQ3D-B 3D base		369694
1x MQN push button		369623
4x MQ3D-A brace connector		369697
2x AM10 threaded rod		
AM10x1000 t. rod		339795
AM10x2000 t. rod		339796
AM10x3000 t. rod		216418
8x M10 hex. nut		216466
2x Anchor		
HUS3-H 8x55/-/- screw anchor		2079794
or		
HST3 M10x90 30/10 stud anchor		2105712
HST2 M10x90/10 stud anchor		2107847

Using MQP-U hinge and threaded rods



Axial bracing using MQP-U hinge		
4x MQP-U M12 hinge		284248
2x MQM-M12		369627
2x M12x25 hex. screw		216458
2x AM12 threaded rod		
AM12x1000 t. rod		339797
AM12x2000 t. rod		216420
AM12x3000 t. rod		216421
8x M12 hex. nut		216467
2x anchor		
HUS3-H 10x70/-/- screw anchor		2079912
or		
HST3 M12x105 30/10 stud anchor		2105718
HST2 M12x105/10 stud anchor		2107848

Application description	Application	Product lines	Base material
Heating - trapeze frame		MQ System	Concrete
<b>General comments</b> <ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		MQ3D System	
		MQP-U hinge	

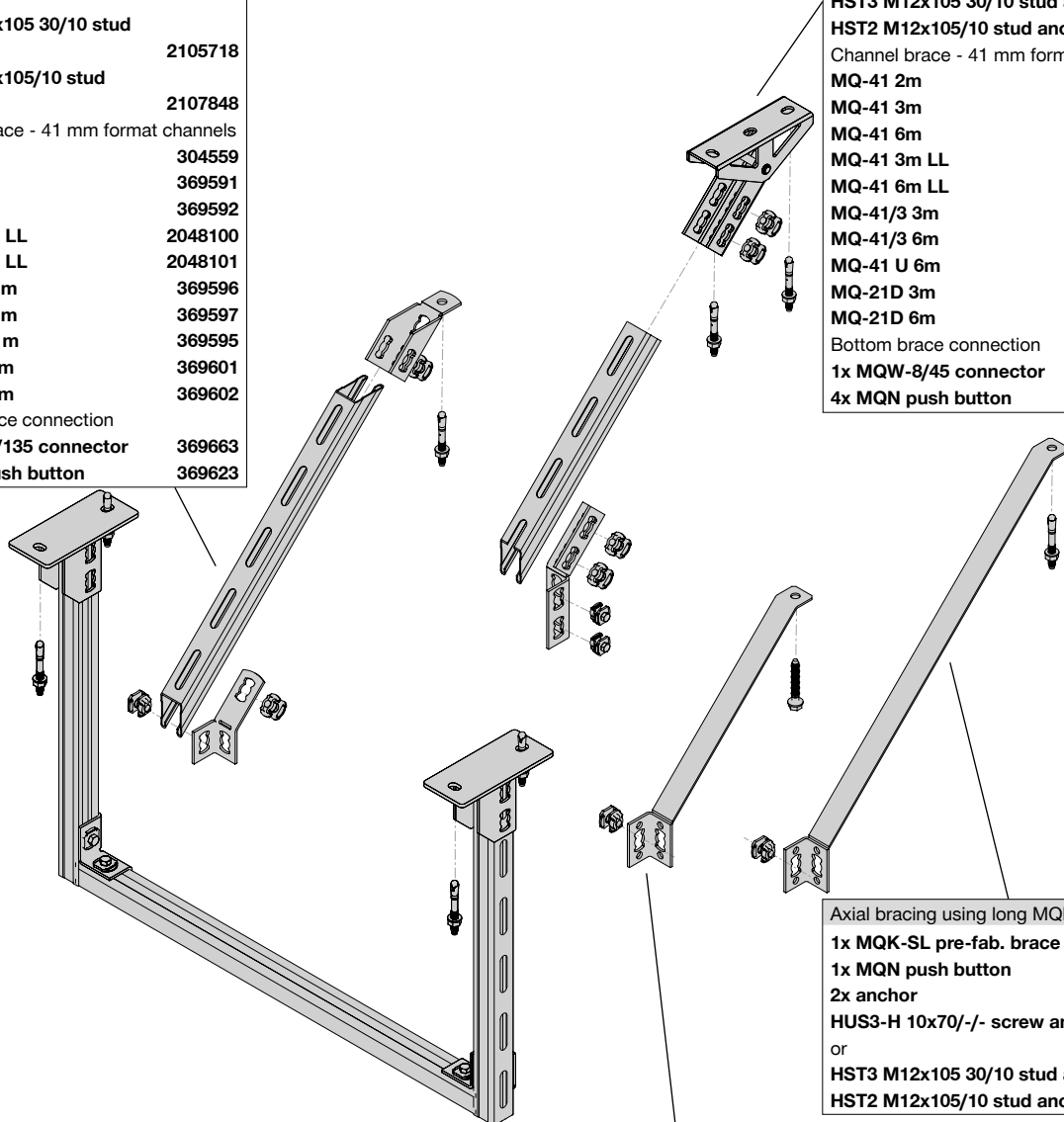


# Trapeze On Concrete - Main Frame Options: Axial Bracing

Axial bracing using MQP-45 connector	
Upper brace connection	
1x MQP-45 channel base	369649
1x MQN push button	369623
1x Anchor	
HUS3-H 10x70/-/- screw anchor	
anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	
anchor	2105718
HST2 M12x105/10 stud anchor	
anchor	2107848
Channel brace - 41 mm format channels	
MQ-41 2 m	304559
MQ-41 3 m	369591
MQ-41 6 m	369592
MQ-41 3 m LL	2048100
MQ-41 6 m LL	2048101
MQ-41/3 3 m	369596
MQ-41/3 6 m	369597
MQ-41 U 6 m	369595
MQ-21D 3 m	369601
MQ-21D 6 m	369602
Bottom brace connection	
1x MQW-3/135 connector	369663
2x MQN push button	369623

## Using MQ channels or pre-fab. braces

Axial bracing using MQP-45 connector	
Upper brace connection	
1x MQP-G pivot base	369654
2x MQN push button	369623
2x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848
Channel brace - 41 mm format channels	
MQ-41 2m	304559
MQ-41 3m	369591
MQ-41 6m	369592
MQ-41 3m LL	2048100
MQ-41 6m LL	2048101
MQ-41/3 3m	369596
MQ-41/3 6m	369597
MQ-41 U 6m	369595
MQ-21D 3m	369601
MQ-21D 6m	369602
Bottom brace connection	
1x MQW-3/45 connector	369660
4x MQN push button	369623



Axial bracing using long MQK brace	
1x MQK-SL pre-fab. brace	369621
1x MQN push button	369623
2x anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

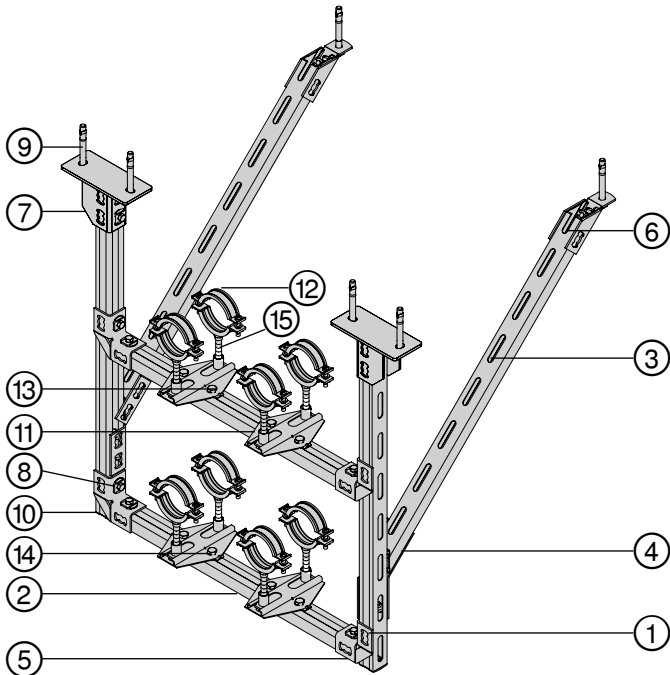
Axial bracing using short MQK brace	
1x MQK-SK pre-fab. brace	369622
1x MQN push button	369623
2x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

Application description	Application	Product lines	Base material
Heating - trapeze frame		MQ system	Concrete
<b>General comments</b> <ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Anchors	

# Heating Applications - Trapeze Frame

## Type H-T5

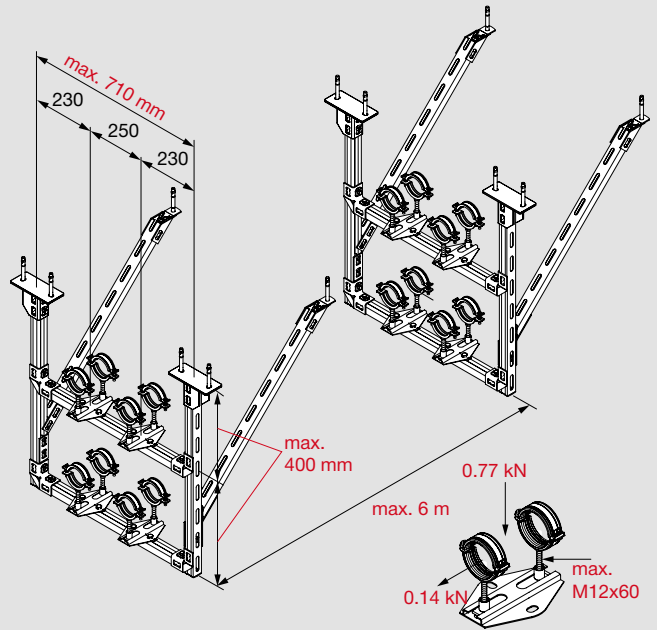
- Limited to max. 4 x DN 80 (O.D. 88.9 mm) water-filled steel pipe
- Spacing - support distance 6 m
- Insulation 40 mm elastomeric caoutchouc



### Additional loading capacity limits

The loading capacity limit is set by many different parameters for this complex case. Exceeding any (even only one) of the parameters shown in red would result in exceeding the limitation factors for this particular case. This would make it necessary to carry out the complete static calculations and may lead to selection of different products and dimensions.

Limited to max. 4 x DN 80 (O.D. 88.9 mm) water-filled steel pipe



### Bill of materials

Reference	Item no.	Description	Piece	Length (m)
①	369591	MQ-41 3 m channel (vertical)	2	0.75
②	369591	MQ-41 3 m channel	2	0.71
③	369591	MQ-41 3 m channel (brace)	2	0.82
④	369660	MQW-8/45 connector	2	-
⑤	369658	MQW-4 connector	4	-
⑥	369649	MQP-45 base material connector	2	-
⑦	369651	MQP-21-72 channel base connector	2	-
⑧	369623	MQN push button	22	-
⑨	2105718	HST3 M12x105 30/10 stud anchor	6	-
⑩	369685	MQT-E41 plastic end cap	2	-
⑪	248210	MSG 1.75 M12/16D slider	4	-
⑫	20866	MP-MI 3" G pipe ring	8	-
⑬	369626	MQM-M10 wing nut	8	-
⑭	216454	M10x25 hexagon screw	8	-
⑮	216397	AM12x50 threaded bolt	8	-

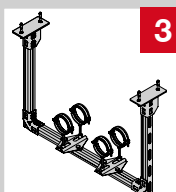
### Application description

Heating - trapeze frame

#### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

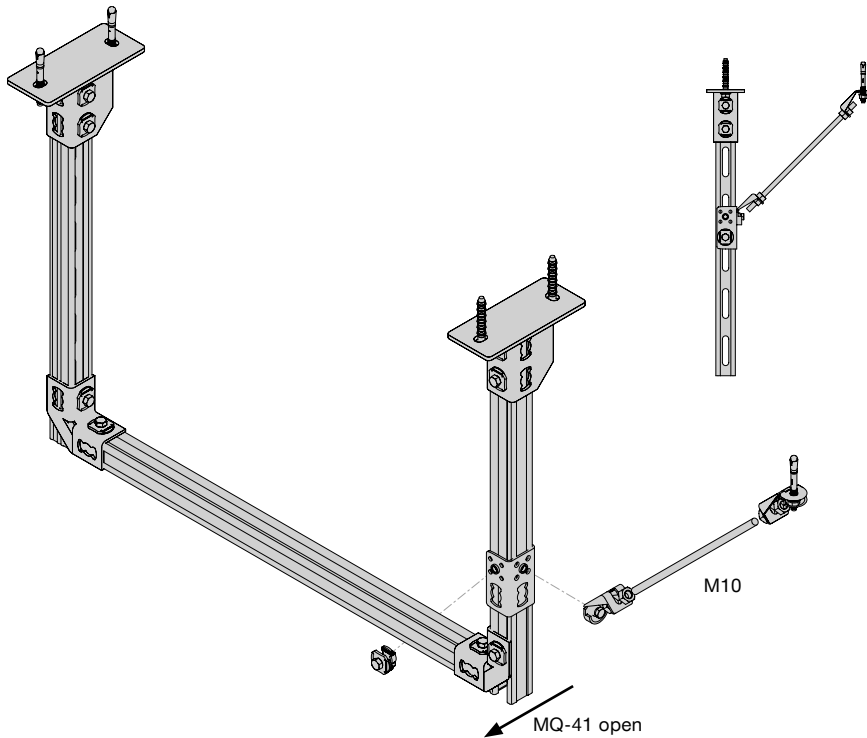
### Application



Base material	Concrete
Product line	MQ system, sliders
Capacity limit	4 x DN 80 concrete

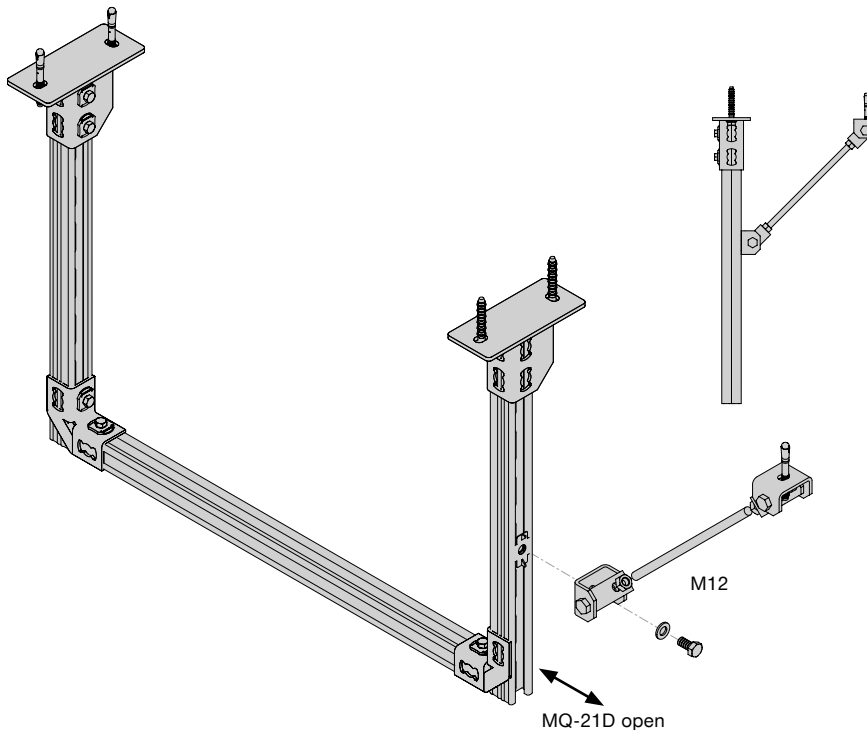
# Trapeze On Concrete - Main Frame Options: Lateral Bracing

Using MQ - 3D elements and threaded rods



Lateral bracing using 3D elements	
Set of 2 braces	
2x MQ3D-B 3D base	369694
2x MQN push button	369623
4x MQ3D-A brace connector	369697
2x AM10 threaded rod	
AM10x1000 t. rod	339795
AM10x2000 t. rod	339796
AM10x3000 t. rod	216418
8x M10 hex. nut	216466
2x Anchor	
HUS3-H 8x55/-/- screw anchor	2079794
HST3 M10x90 30/10 stud anchor	2105712
HST2 M10x90/10 stud anchor	2107847

Using MQP-U hinge and threaded rods



Lateral bracing using MQP-U hinge	
Set of 2 braces	
4x MQP-U M12 hinge	284248
2x MQM-M12	369627
2x M12x25 hex. screw	216458
2x AM12 threaded rod	
AM12x1000 t. rod	339797
AM12x2000 t. rod	216420
AM12x3000 t. rod	216421
8x M12 hex. nut	216467
2x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

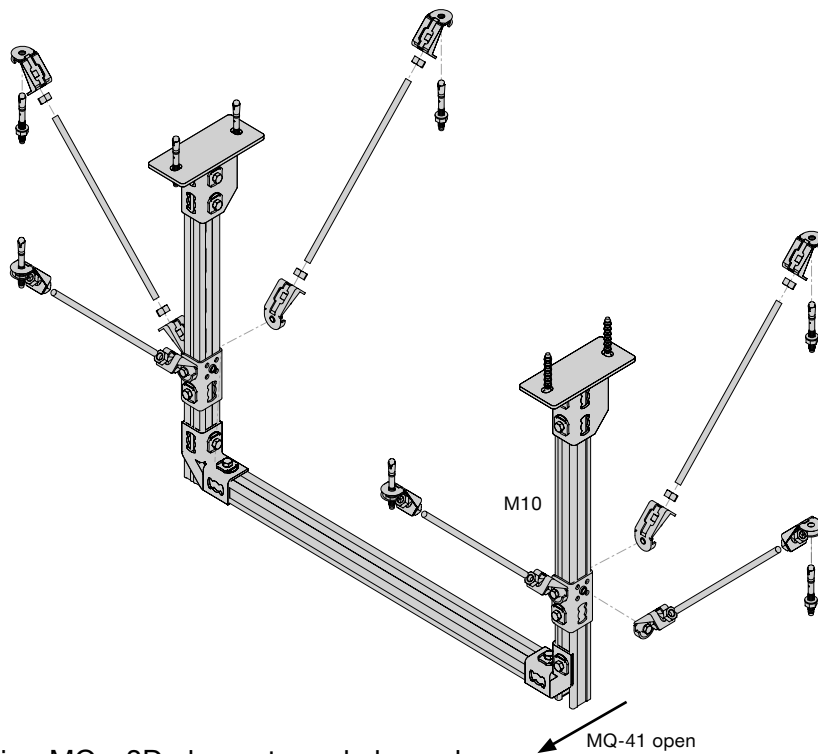
Application description	Application	Product lines	Base material
Heating - trapeze frame		MQ System	Concrete
<b>General comments</b> <ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Anchors	





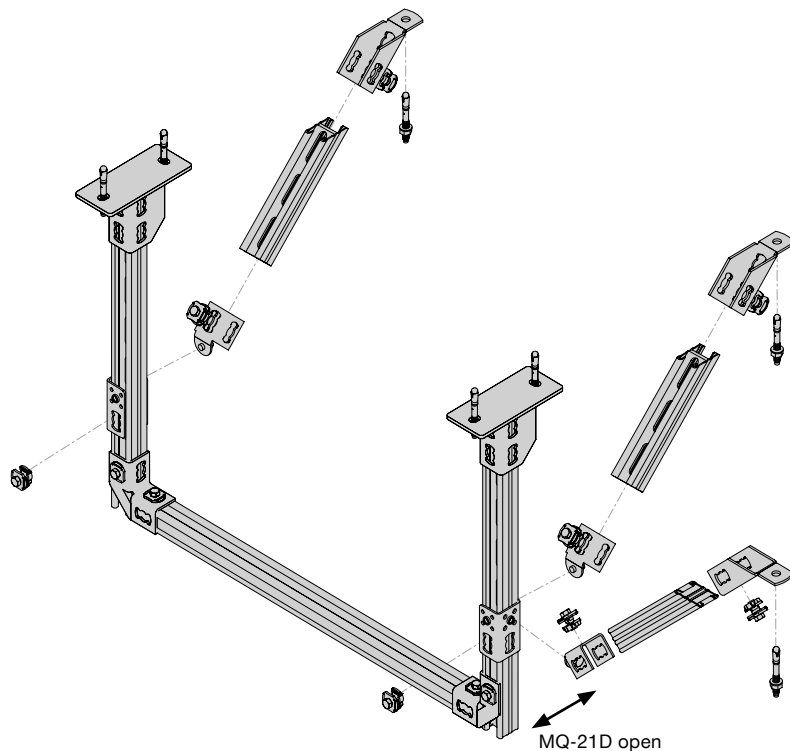
# Trapeze On Concrete - Main Frame Options: Lateral Bracing

Using MQ - 3D elements and threaded rods

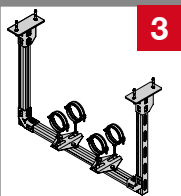


Axial and lateral bracing using 3D elements	
Set of axial bracing (4 braces)	
2x MQ3D-B 3D base	369694
2x MQN push button	369623
8x MQ3D-A brace connector	369697
4x AM10 threaded rod	
AM10x1000 t. rodv	339795
AM10x2000 t. rod	339796
AM10x3000 t. rod	216418
16x M10 hex. nut	216466
4x anchor	
HUS3-H 8x55/-/- screw anchor	2079794
or	
HST3 M10x90 30/10 stud anchor	2105712
HST2 M10x90/10 stud anchor	2107847
Set of lateral bracing (2 braces)	
2x MQ3D-B 3D base in case it is independent	369694
2x MQN push button	369623
4x MQ3D-A brace connector	369697
2x AM10 threaded rod	
AM10x1000 t. rod	339795
AM10x2000 t. rod	339796
AM10x3000 t. rod	216418
8x M10 hex. nut	216466
2x anchor	
HUS3-H 8x55/-/- screw anchor	2079794
or	
HST3 M10x90 30/10 stud anchor	2105712
HST2 M10x90/10 stud anchor	2107847

Using MQ - 3D elements and channels



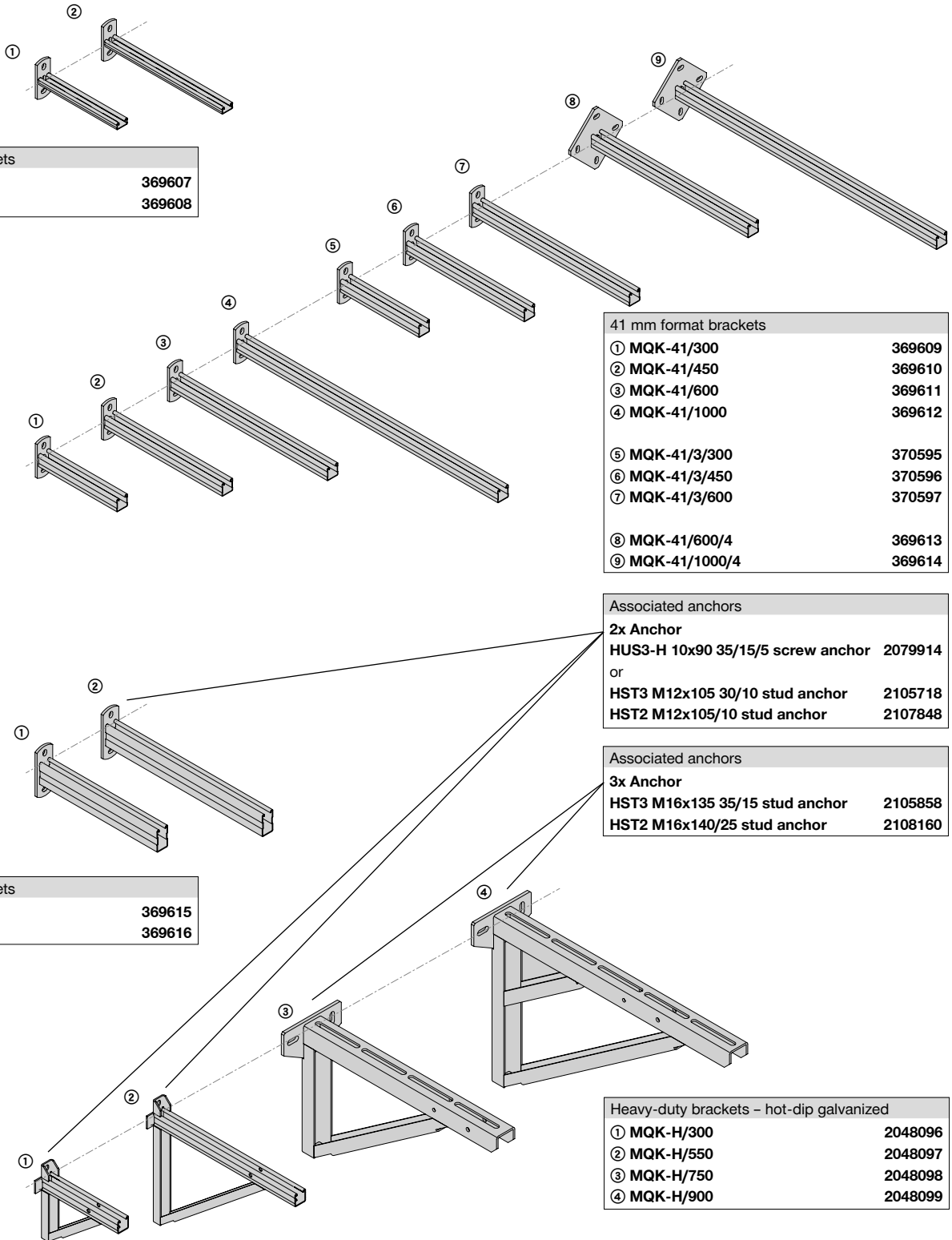
Axial and lateral bracing using 3D elements	
Set of axial bracing (2 braces)	
2x MQ3D-B 3D base	369694
6x MQN push button	369623
2x MQ3D-W45channel brace connector	369696
2x MQ-21D 3m...m channel	369601
2x MQP-45 base connector	369649
2x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848
Set of lateral bracing (1 brace)	
1x MQ3D-B 3D base	369694
3x MQN push button	369623
1x MQ3D-W45channel brace connector	369696
1x MQ-21D 3m...m channel	369601
1x MQP-45 base connector	369649
1x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

Application description	Application	Product lines	Base material
Heating - trapeze frame		MQ System	Concrete
<b>General comments</b>		Anchors	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			



# Cantilever Arm On Concrete - Options

Single profile brackets - galvanized portfolio



21 mm format brackets	
① MQK-21/300	369607
② MQK-21/450	369608

41 mm format brackets	
① MQK-41/300	369609
② MQK-41/450	369610
③ MQK-41/600	369611
④ MQK-41/1000	369612
⑤ MQK-41/3/300	370595
⑥ MQK-41/3/450	370596
⑦ MQK-41/3/600	370597
⑧ MQK-41/600/4	369613
⑨ MQK-41/1000/4	369614

Associated anchors	
<b>2x Anchor</b>	
HUS3-H 10x90 35/15/5 screw anchor	2079914
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

Associated anchors	
<b>3x Anchor</b>	
HST3 M16x135 35/15 stud anchor	2105858
HST2 M16x140/25 stud anchor	2108160

72 mm format brackets	
① MQK-72/450	369615
② MQK-72/600	369616

Heavy-duty brackets – hot-dip galvanized	
① MQK-H/300	2048096
② MQK-H/550	2048097
③ MQK-H/750	2048098
④ MQK-H/900	2048099

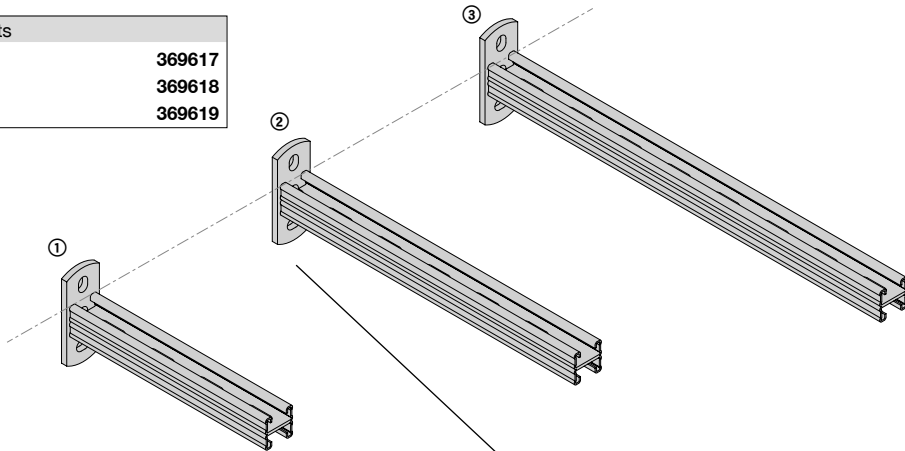
Application description	Application	Product lines	Base material
Heating - cantilever arm		MQ system	Concrete
<b>General comments</b>		Anchors	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			



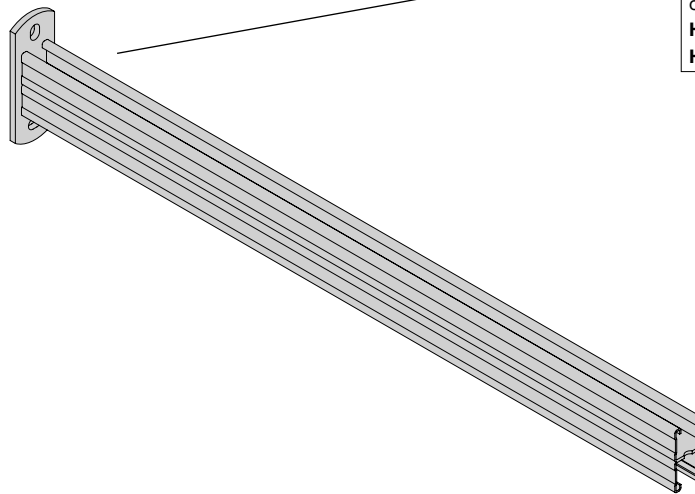
# Cantilever Arm On Concrete - Options

## Double - B2B profile brackets - galvanized

21D mm format brackets	
① MQK-21D/300	369617
② MQK-21D/450	369618
③ MQK-21D/600	369619

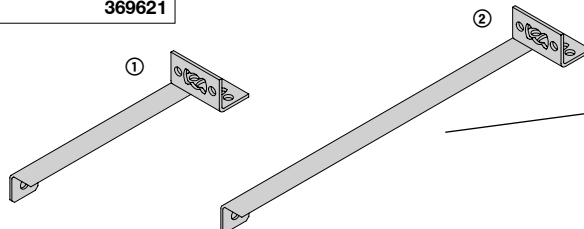


41D mm format brackets	
MQK-41D/1000	369620



Associated anchors	
<b>2x Anchor</b>	
HUS3-H 10x90 35/15/5 screw anchor	2079914
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

Pre-fab braces	
① MQK-SK	369622
② MQK-SL	369621



Associated anchors	
<b>1x Anchor</b>	
HUS3-H 10x90 35/15/5 screw anchor	2079914
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

Application description	Application	Product lines	Base material
Heating - cantilever arm		MQ system	Concrete
<b>General comments</b>		Anchors	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			



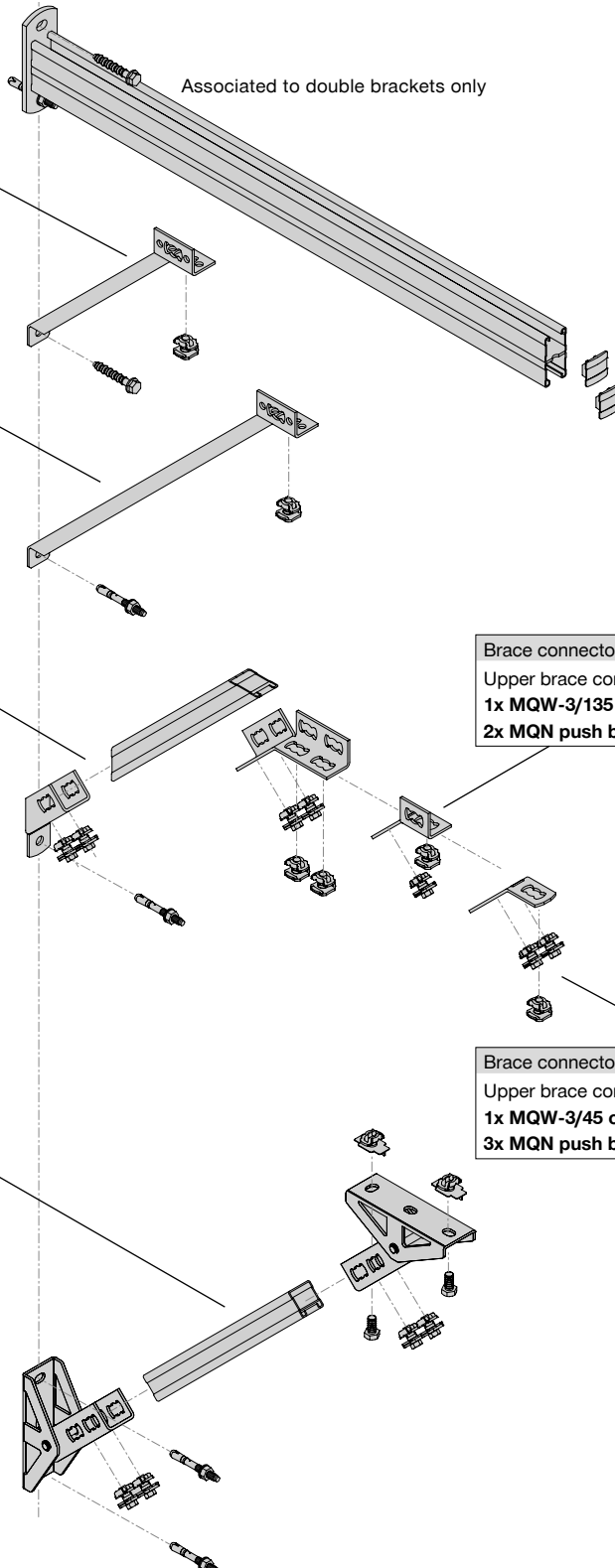
# Cantilever Arm On Concrete - Vertical Bottom Bracing

Short pre-fab. brace for min. bracket arm 450mm	
Pre-fab brace	
1x MQK-SK pre-fab. brace	369622
1x MQN push button	369623
1x Anchor	
HUS3-H 10x90 35/15/5 screw anchor	2079914
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

Long pre-fab. brace for min. bracket arm 600mm	
Pre-fab brace	
1x MQK-SL pre-fab. brace	369621
1x MQN push button	369623
1x Anchor	
HUS3-H 10x90 35/15/5 screw anchor	2079914
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

Axial bracing using MQP-45 connector	
Upper brace connection	
1x MQW-8/45 connector	369660
4x MQN push button	369623
Channel brace - 41 mm format channels	
MQ-41 3m	369591
Bottom brace connection	
1x MQP-45 channel base	369649
2x MQN push button	369623
1x Anchor	
HUS3-H 10x90 35/15/5 screw anchor	2079914
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

Axial bracing using MQP-G pivot connector	
Upper brace connection	
1x MQP-G pivot connector	369654
2x MQN push button	369623
2x M12x25 hex. screw	216458
2x MQM-M12 wing nut	369627
Channel brace - 41 mm format channels	
MQ-41 3m	369591
Bottom brace connection	
1x MQP-G pivot connector	369654
2x MQN push button	369623
2x Anchor	
HUS3-H 10x90 35/15/5 screw anchor	2079914
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848



Brace connector	
Upper brace connection alternative	
1x MQW-3/135 connector	369663
2x MQN push button	369623

Brace connector	
Upper brace connection alternative	
1x MQW-3/45 connector	369657
3x MQN push button	369623

Application description	Application	Product lines	Base material
Heating - cantilever arm		MQ system	Concrete
<b>General comments</b>		Anchors	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			

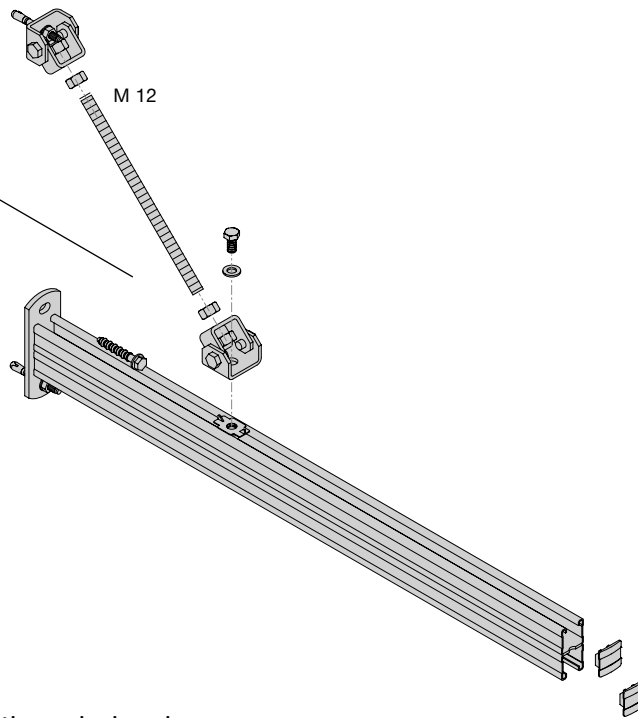




# Cantilever Arm On Concrete - Vertical Upper Bracing With Threaded Rods

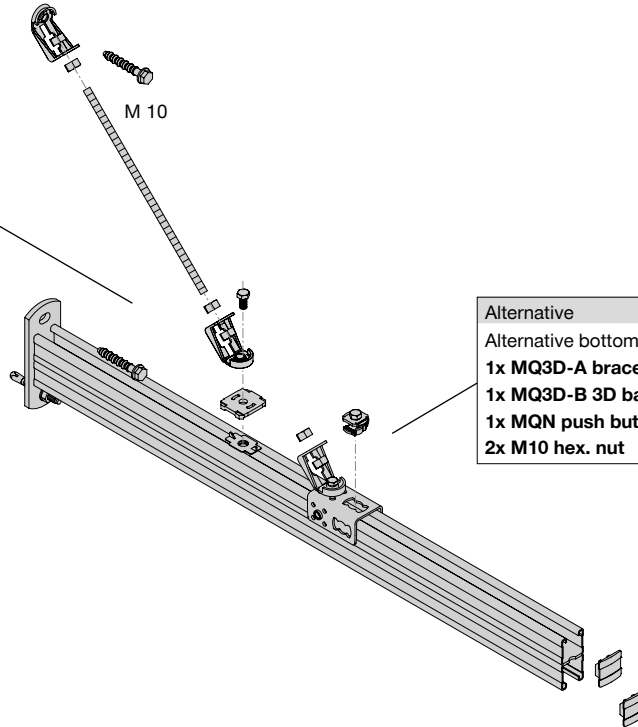
Using MQP-U hinge connectors and M12 threaded rods

Vertical upper bracing using MQP-U M12 hinge	
Upper brace connection	
1x MQP-U M12 hinge	284248
1x Anchor	
HUS3-H 10x90 35/15/5 screw anchor	2079914
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848
2x M12 hex. nut	216467
Brace	
1x M12 threaded rod	
AM12x1000 t. rod	339797
AM12x2000 t. rod	216420
AM12x3000 t. rod	216421
Bottom brace connection	
1x MQP-U M12 hinge	284248
1x M12x25 hexagon screw	216458
2x M12 hex. nut	216467
1x MQM-M12 wing nut	369627
1x A13/24 washer	282852



Using MQ - 3D elements and M10 threaded rods

Vertical upper bracing using MQ3D elements	
Upper brace connection	
1x MQ3D-A brace connector with removed screw	369697
2x M10 hex. nut	216466
1x Anchor	
HUS3-H 8x65 15/5/- screw anchor	2079795
or	
HST3 M10x90 30/10 stud anchor	2105712
HST2 M10x90/10 stud anchor	2107847
Brace	
1x AM10 threaded rod	
AM10x1000 t. rod	339795
AM10x2000 t. rod	339796
AM10x3000 t. rod	216418
Bottom brace connection	
1x MQ3D-A brace connector with removed screw	369697
2x M10 hex. nut	216466
1x M10x25 hex. Screw	216454
1x MQZ-L11 square washer	369679
1x MQM-M10 wing nut	369626



Alternative	
Alternative bottom brace connection	
1x MQ3D-A brace connector	369697
1x MQ3D-B 3D base	369694
1x MQN push button	369623
2x M10 hex. nut	216466

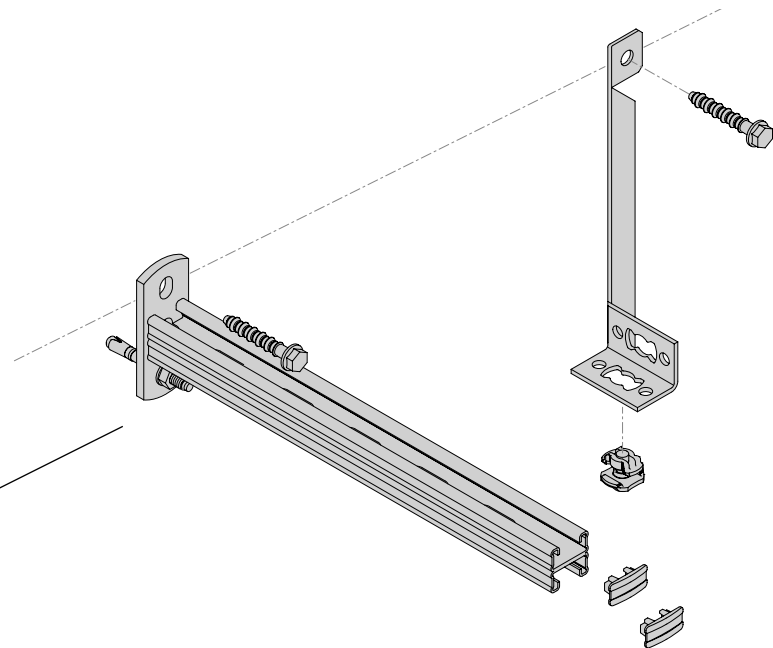
Application description	Application	Product lines	Base material
Heating - cantilever arm		MQ system	Concrete
<b>General comments</b>		Anchors	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			



# Cantilever Arm On Concrete - Side (Axial) Bracing With Pre-fab. Braces

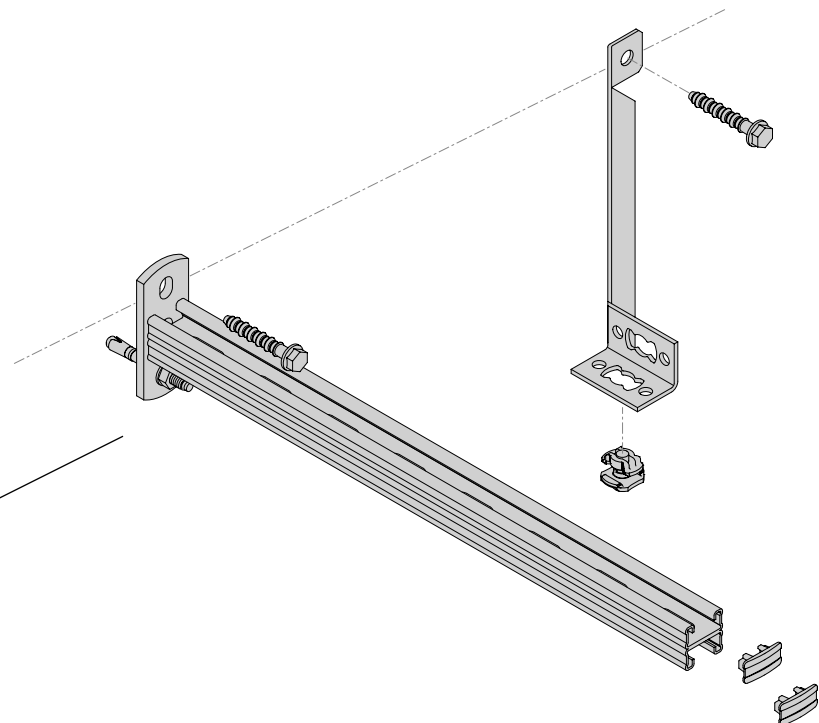
Bracket with short pre-fab. brace

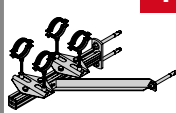
For double brackets min. arm 450 mm	
Cantilever arm	
<b>1x MQK cantilever arm</b>	
<b>MQK-21D/450</b>	<b>369618</b>
<b>MQK-21D/600</b>	<b>369619</b>
<b>MQK-41D/1000</b>	<b>369620</b>
Side brace	
<b>1x MQK-SK pre-fab. brace</b>	
	<b>369622</b>
<b>1x MQN push button</b>	
	<b>369623</b>
<b>3x Anchor</b>	
<b>HUS3-H 10x90 35/15/5 screw anchor</b>	<b>2079914</b>
or	
<b>HST3 M12x105 30/10 stud anchor</b>	<b>2105718</b>
<b>HST2 M12x105/10 stud anchor</b>	<b>2107848</b>



Bracket with long pre-fab. brace

For double brackets min. arm 600 mm	
Cantilever arm	
<b>1x MQK cantilever arm</b>	
<b>MQK-21D/600</b>	<b>369619</b>
<b>MQK-41D/1000</b>	<b>369620</b>
Side brace	
<b>1x MQK-SL pre-fab. brace</b>	
	<b>369621</b>
<b>1x MQN push button</b>	
	<b>369623</b>
<b>3x Anchor</b>	
<b>HUS3-H 10x90 35/15/5 screw anchor</b>	<b>2079914</b>
or	
<b>HST3 M12x105 30/10 stud anchor</b>	<b>2105718</b>
<b>HST2 M12x105/10 stud anchor</b>	<b>2107848</b>



Application description	Application	Product lines	Base material
Heating - cantilever arm	 <b>4</b>	MQ system	Concrete
<b>General comments</b>		Anchors	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			



# Cantilever Arm On Concrete - Side (Axial) Bracing Using Channel

Double bracket with standard connectors and braced with channel

Base material brace connection MQP-45	
1x MQP-45 channel base	369649
2x MQN push button	369623
1x Anchor	
HUS3-H 10x90 35/15/5 screw anchor	2079914
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

Base material brace connection MQP-G	
1x MQP-G pivot connector	369654
2x MQN push button	369623
2x Anchor	
HUS3-H 10x90 35/15/5 screw anchor	2079914
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

Brace made of 41 mm format channel	
MQ-41 2 m	304559
MQ-41 3 m	369591
MQ-41 6 m	369592
MQ-41 3 m LL	2048100
MQ-41 6 m LL	2048101
MQ-41/3 3 m	369596
MQ-41/3 6 m	369597
MQ-41 U 6 m	369595
MQ-21D 3 m	369601
MQ-21D 6 m	369602

Cantilever arm brace connection	
1x MQW-3/135 connector	369663
2x MQN push button	369623

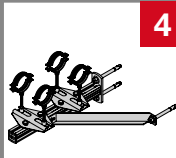
Cantilever arm brace connection	
1x MQW-8/45 connector	369660
4x MQN push button	369623

Bracket 41 mm format with MQ3D elements and braced with channel

Base material brace connection MQP-45	
1x MQP-45 channel base	369649
1x MQN push button	369623
1x Anchor	
HUS3-H 10x90 35/15/5 screw anchor	2079914
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

Brace made of 41 mm format channel	
MQ-41 2 m	304559
MQ-41 3 m	369591
MQ-41 6 m	369592
MQ-41 3 m LL	2048100
MQ-41 6 m LL	2048101
MQ-41/3 3 m	369596
MQ-41/3 6 m	369597
MQ-41 U 6 m	369595
MQ-21D 3 m	369601
MQ-21D 6 m	369602

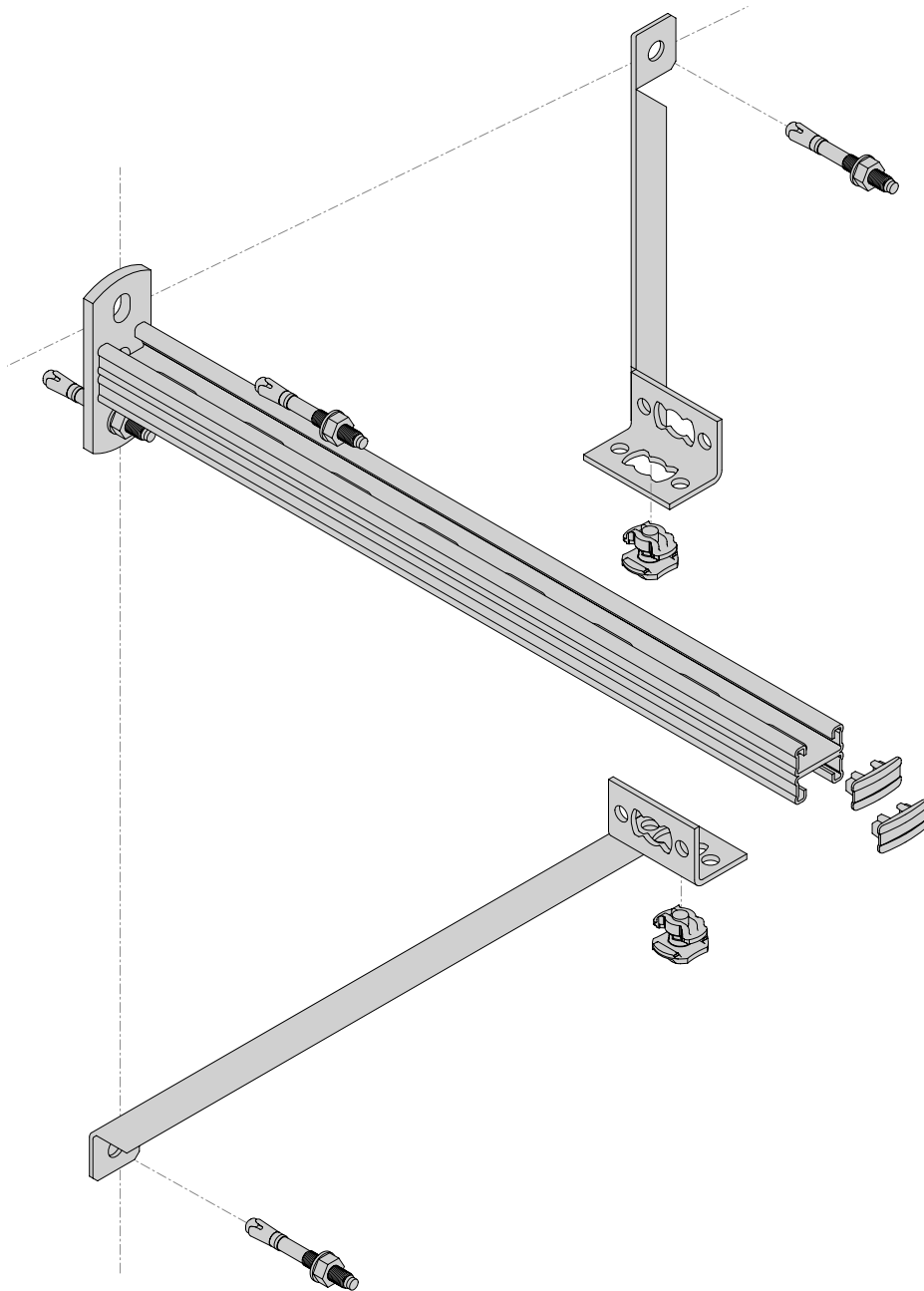
Cantilever arm brace connection	
1x MQ3D-B 3D base	369694
2x MQN push button	369623
1x MQ3D-W45 channel brace connector	369696

Application description	Application	Product lines	Base material
Heating - cantilever arm		MQ system	Concrete
<b>General comments</b>		Anchors	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			



# Cantilever Arm On Concrete - Vertical And Side Bracing (Pre-fab.)

Cantilever arm with vertical and side (axial) bracing using pre-fab. braces  
 For brackets with min. arm of 600 mm



For double brackets min. arm 600 mm	
Cantilever arm	
<b>1x MQK cantilever arm</b>	
<b>MQK-21D/600</b>	<b>369619</b>
<b>MQK-41D/1000</b>	<b>369620</b>
<b>2x Anchor</b>	
<b>HUS3-H 10x90 35/15/5 screw anchor</b>	<b>2079914</b>
or	
<b>HST3 M12x105 30/10 stud anchor</b>	<b>2105718</b>
<b>HST2 M12x105/10 stud anchor</b>	<b>2107848</b>
Plastic end cap	
<b>1x MQZ-E41 end cap for MQK-41</b>	<b>369685</b>
or	
<b>2x MQZ-E21 end cap for MQ-21D</b>	<b>370598</b>
Side brace	
<b>1x MQK-SK pre-fab. brace</b>	<b>369622</b>
<b>1x MQN push button</b>	<b>369623</b>
<b>1x Anchor</b>	
<b>HUS3-H 10x90 35/15/5 screw anchor</b>	<b>2079914</b>
or	
<b>HST3 M12x105 30/10 stud anchor</b>	<b>2105718</b>
<b>HST2 M12x105/10 stud anchor</b>	<b>2107848</b>
Vertical brace	
<b>1x MQK-SL pre-fab. brace</b>	<b>369621</b>
<b>1x MQN push button</b>	<b>369623</b>
<b>1x Anchor</b>	
<b>HUS3-H 10x90 35/15/5 screw anchor</b>	<b>2079914</b>
or	
<b>HST3 M12x105 30/10 stud anchor</b>	<b>2105718</b>
<b>HST2 M12x105/10 stud anchor</b>	<b>2107848</b>

Application description	Application	Product lines	Base material
Heating - cantilever arm		MQ system	Concrete
<b>General comments</b>		Anchors	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			





# Cantilever Arm On Concrete - Slider Fastening

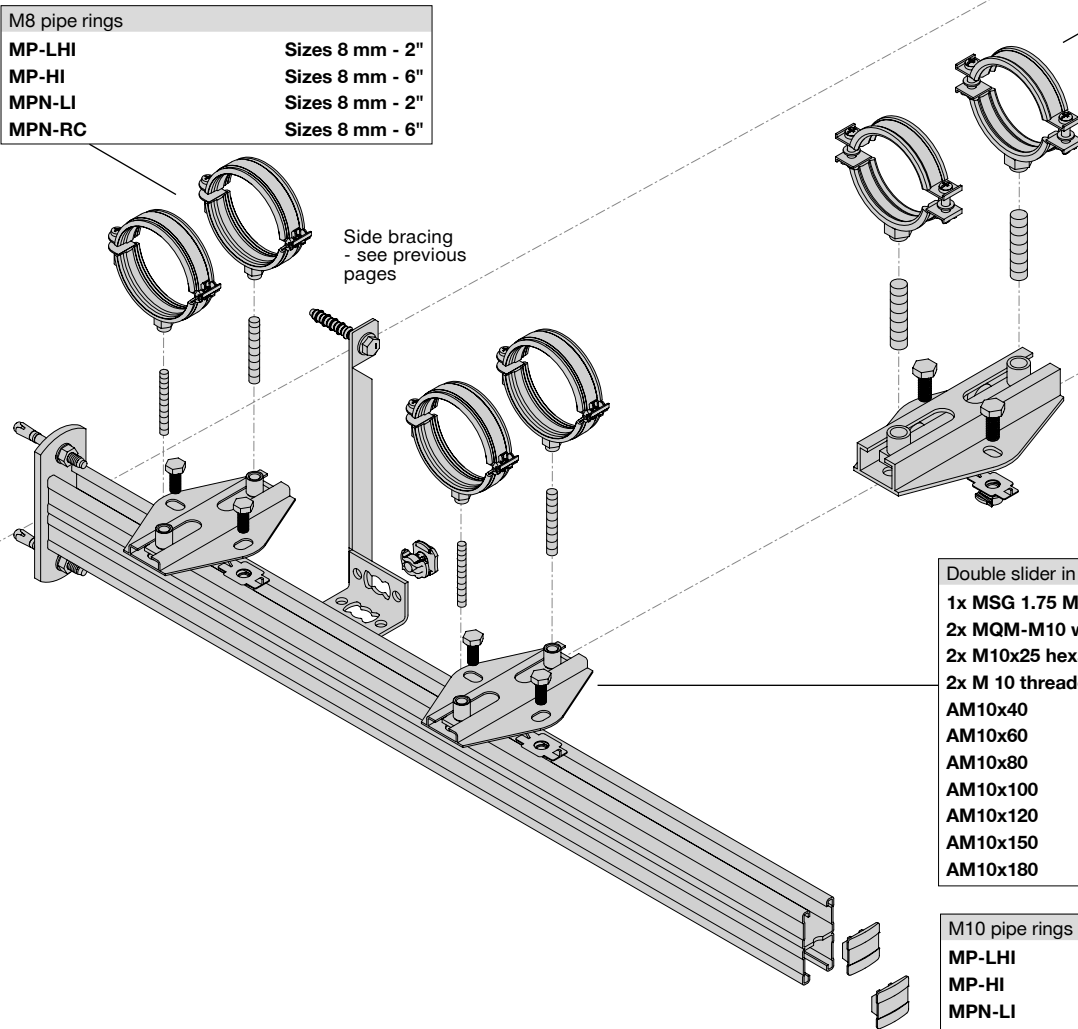
Use of slider is associated with axial loads, making side (axial) bracing necessary

Double slider in bracket with M8 connections	
1x MSG 1.75 M8/M10 D slider	248209
2x MQM-M10 wing nut	369626
2x M10x25 hexagon screw	216454
2x M8 threaded bolts	
AM 8x 30	216379
AM 8x 40	216380
AM 8x 50	216381
AM 8x 60	216382
AM 8x 70	216383
AM 8x 80	216384
AM 8x100	216385
AM 8x120	216386
AM 8x150	216387
AM 8x180	216388

Double roller in bracket with M16 connection	
1x MRG-D6 M12/M16 roller	334131
2x MQM-M12 wing nut	369627
2x M12x25 hexagon screw	216458
2x M 16 threaded bolts	
AM 16x60	212634
AM16x80	216403
AM16x100	212635
AM16x150	212636

M16 pipe rings	
MP-MI..C	Sizes 4" - 244.5 mm
MP-MXI..M16	Sizes 4" - 508 mm

M8 pipe rings	
MP-LHI	Sizes 8 mm - 2"
MP-HI	Sizes 8 mm - 6"
MPN-LI	Sizes 8 mm - 2"
MPN-RC	Sizes 8 mm - 6"



Double slider in channel with M10 connections	
1x MSG 1.75 M8/M10 D slider	248209
2x MQM-M10 wing nut	369626
2x M10x25 hexagon screw	216454
2x M 10 threaded bolts	
AM10x40	216390
AM10x60	216391
AM10x80	216392
AM10x100	216393
AM10x120	216394
AM10x150	216395
AM10x180	216396

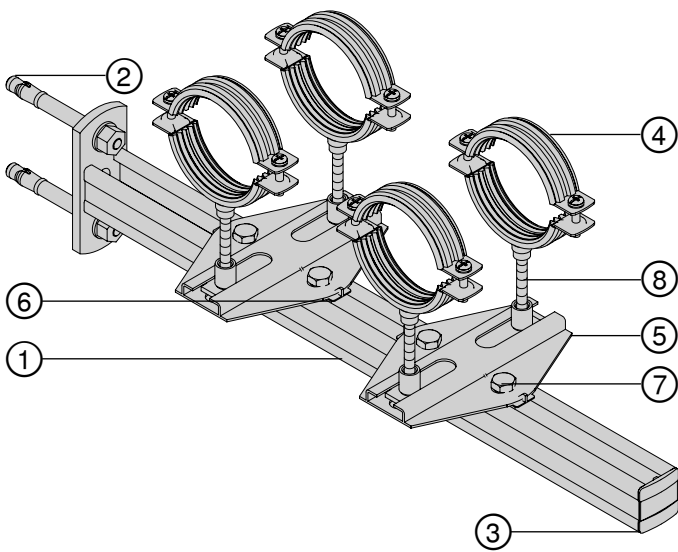
M10 pipe rings	
MP-LHI	Sizes 8 mm - 2"
MP-HI	Sizes 8 mm - 6"
MPN-LI	Sizes 8 mm - 2"
MPN-RC	Sizes 8 mm - 6"

Application description	Application	Product lines	Base material
Heating - cantilever arm		MQ system	Concrete
<b>General comments</b> <ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Sliders / rollers	

# Heating Applications - Cantilever Arm

## Type H-CA1

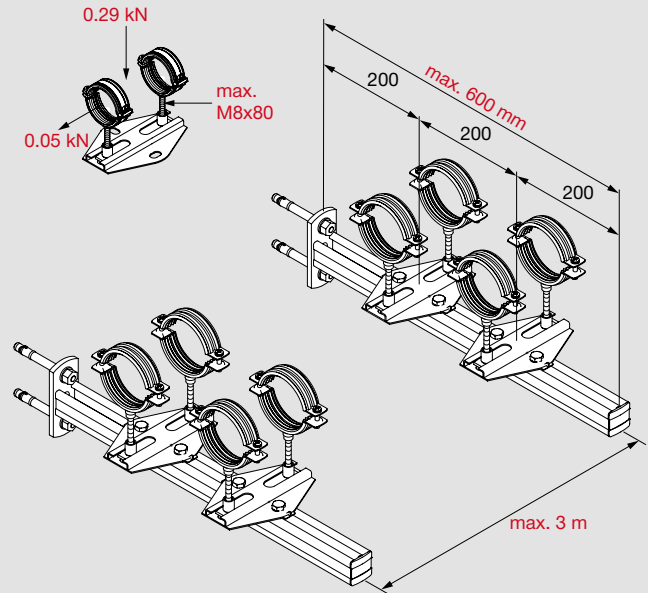
- Limited to max. 2 x DN 65 (O.D. 76.1 mm) water-filled steel pipe
- Spacing - support distance 3 m
- Insulation 20 mm elastomeric caoutchouc



### Additional loading capacity limits

The loading capacity limit is set by many different parameters for this complex case. Exceeding any (even only one) of the parameters shown in red would result in exceeding the limitation factors for this particular case. This would make it necessary to carry out the complete static calculations and may lead to selection of different products and dimensions.

Limited to max. 2 x DN 65 (O.D. 76.1 mm) water-filled steel pipe



### Bill of materials

Reference	Item no.	Description	Piece	Length (m)
①	369611	MQK-41/600 bracket	1	-
②	2105718	HST3 M12x105 30/10 stud anchor	2	-
③	369685	MQZ-E41 plastic end cap	1	-
④	386413	MP-HI 75-84 M8/M10 pipe ring	4	-
⑤	248209	MSG 1.75 M8/10D slider	2	-
⑥	369626	MQM-M10 wing nut	4	-
⑦	216454	M10x25 hexagonal screw	4	-
⑧	216384	AM8x80 threaded bolt	4	-

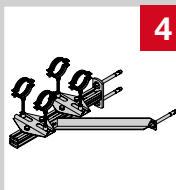
### Application description

Heating - cantilever arm

#### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application

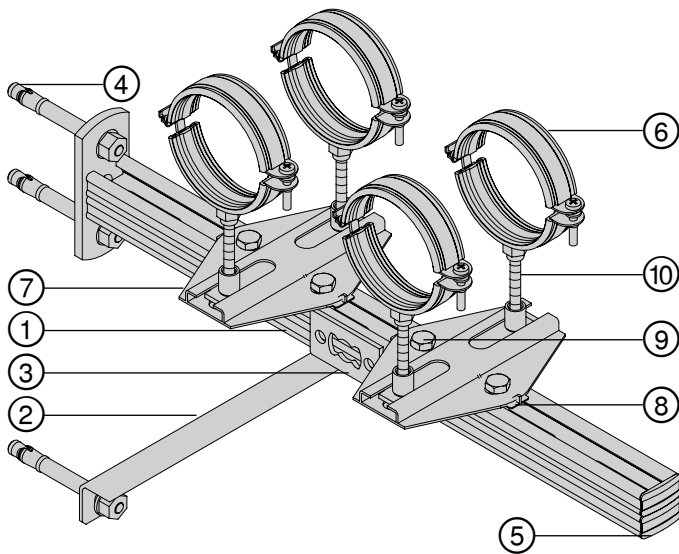


Base material	Concrete
Product line	MQ system, sliders
Capacity limit	2 x DN 65 concrete

# Heating Applications - Cantilever Arm

## Type H-CA2

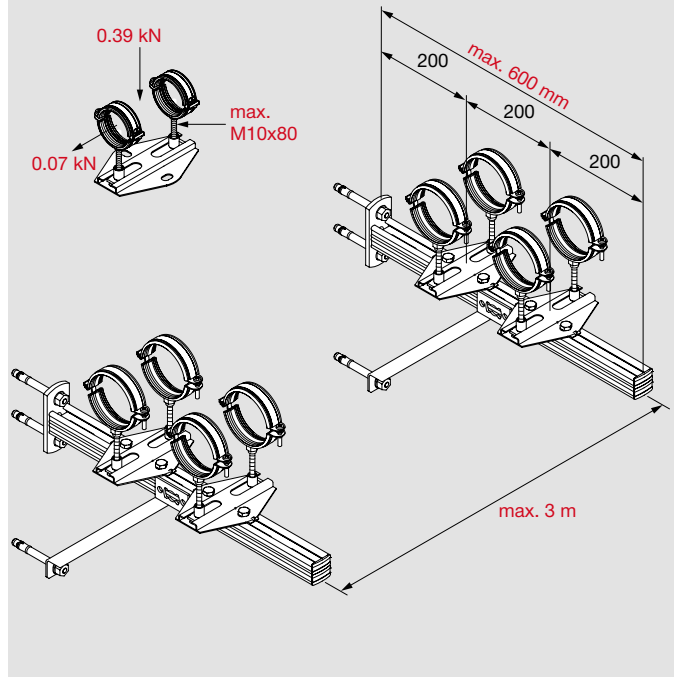
- Limited to max. 2 x DN 80 (O.D. 88.9 mm) water-filled steel pipe
- Spacing - support distance 3 m
- Insulation 20 mm elastomeric caoutchouc



### Additional loading capacity limits

The loading capacity limit is set by many different parameters for this complex case. Exceeding any (even only one) of the parameters shown in red would result in exceeding the limitation factors for this particular case. This would make it necessary to carry out the complete static calculations and may lead to selection of different products and dimensions.

Limited to max. 2 x DN 80 (O.D. 88.9 mm) water-filled steel pipe



### Bill of materials

Reference	Item no.	Description	Piece	Length (m)
①	369619	MQK-21 D/600 bracket	1	-
②	369622	MQK-SK pre-fab. brace short	1	-
③	369623	MQN push button	1	-
④	2105718	HST3 M12x105 30/10 stud anchor	3	-
⑤	370598	MQZ-E21 plastic end cap	2	-
⑥	335692	MPN-RC 3" B pipe ring	4	-
⑦	248209	MSG 1.75 M8/10D slider	2	-
⑧	369626	MQM-M10 wing nut	4	-
⑨	216453	M10x20 hexagonal screw	4	-
⑩	216392	AM10x80 threaded bolt	4	-

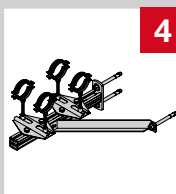
### Application description

Heating - cantilever arm

#### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application

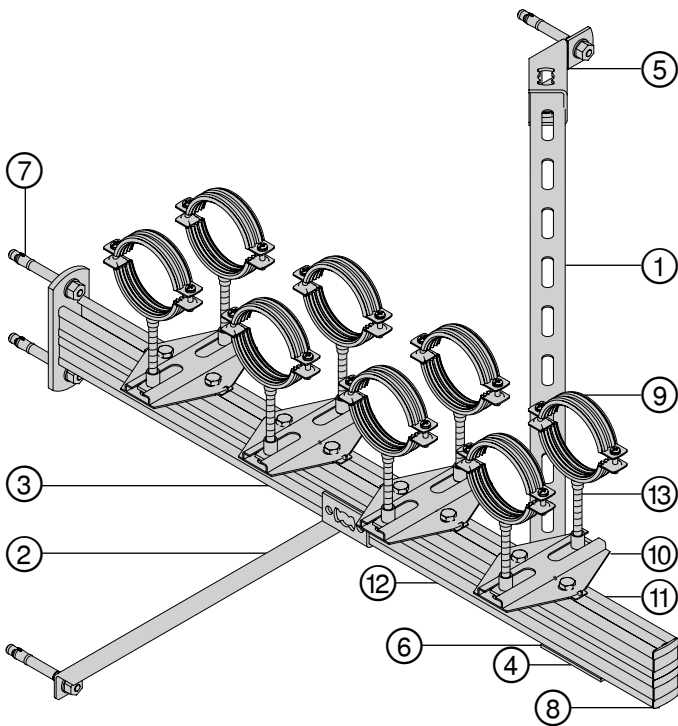


Base material	Concrete
Product line	MQ system, sliders
Capacity limit	2 x DN 80 concrete

# Heating Applications - Cantilever Arm

## Type H-CA3

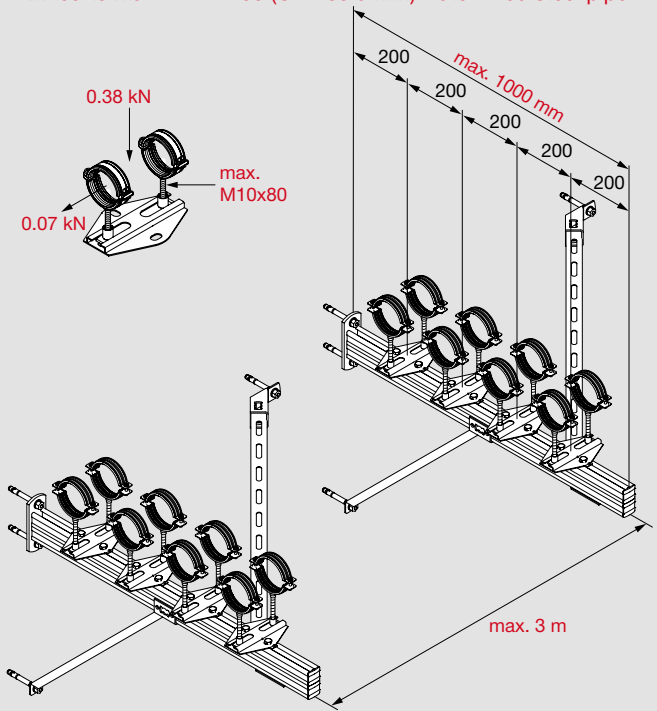
- Limited to max. 4 x DN 80 (O.D. 88.9 mm) water-filled steel pipe
- Spacing - support distance 3 m
- Insulation 20 mm elastomeric caoutchouc



### Additional loading capacity limits

The loading capacity limit is set by many different parameters for this complex case. Exceeding any (even only one) of the parameters shown in red would result in exceeding the limitation factors for this particular case. This would make it necessary to carry out the complete static calculations and may lead to selection of different products and dimensions.

Limited to max. 4 x DN 80 (O.D. 88.9 mm) water-filled steel pipe



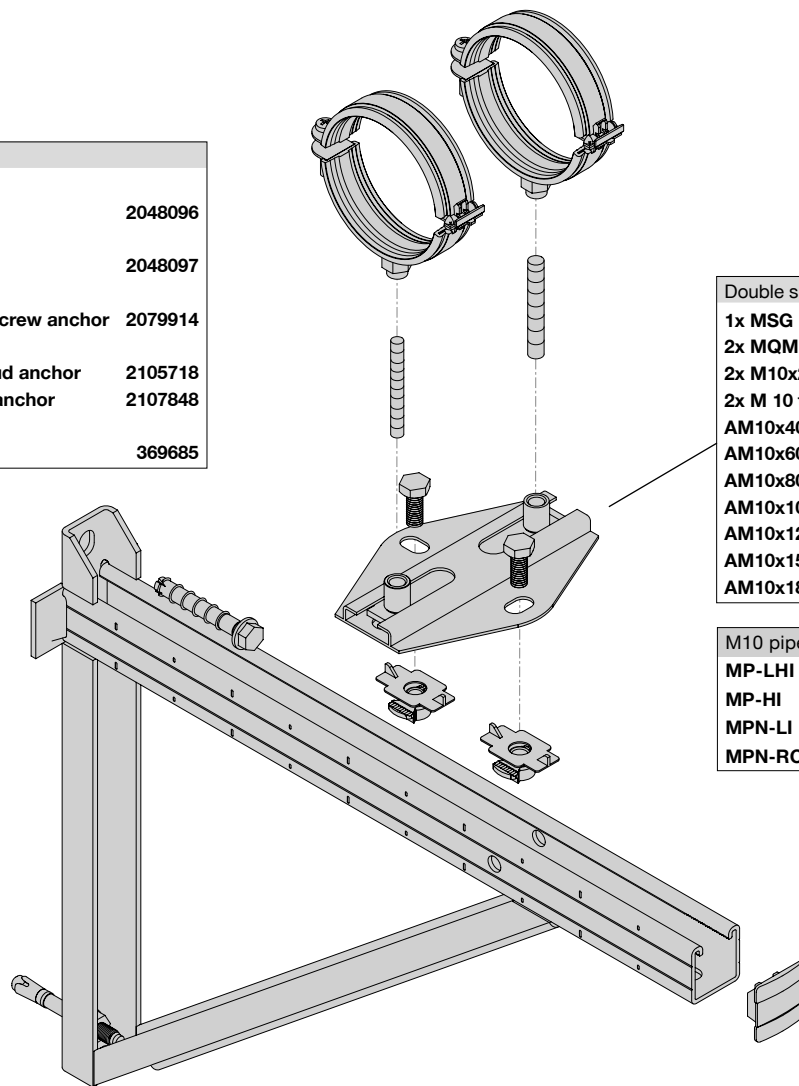
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
①	369584	MQ-21 3m channel	1	1.01
②	369621	MQK-SL pre-fab. brace	1	-
③	369620	MQK-41 D/1000 bracket	1	-
④	369660	MQW-8/45 connector	1	-
⑤	369649	MQP-45 base material connector	1	-
⑥	369623	MQN push button	7	-
⑦	2105718	HST3 M12x105 30/10 stud anchor	4	-
⑧	369685	MQZ-E41 plastic end cap	2	-
⑨	386414	MP-HI 84-93 M8/M10 pipe ring	8	-
⑩	248209	MSG 1.75 M8/10D slider	4	-
⑪	369626	MQM-M10 wing nut	8	-
⑫	216454	M10x25 hexagon screw	8	-
⑬	216392	AM10x80 threaded bolt	8	0.21

Application description		Application		
Heating - cantilever arm			Base material	Concrete
<b>General comments</b>			Product line	MQ system, sliders
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			Capacity limit	4 x DN 80 concrete

# Heavy Cantilever Arm On Concrete - Slider Fastening On MQK-H Brackets

Sliders / rollers on MQK-H300 and MQK-H500

Heavy bracket	
<b>Bracket</b>	
1x MQK-H/300 bracket	2048096
or	
1x MQK-H/550 bracket	2048097
<b>2x Anchors</b>	
HUS3-H 10x90 35/15/5 screw anchor	2079914
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848
<b>Plastic end cap</b>	
1x MQZ-E41 end cap	369685



Double slider in channel with M10 connections	
1x MSG 1.75 M8/M10 D slider	248209
2x MQM-M10 wing nut	369626
2x M10x25 hexagon screw	216454
2x M 10 threaded bolts	
AM10x40	216390
AM10x60	216391
AM10x80	216392
AM10x100	216393
AM10x120	216394
AM10x150	216395
AM10x180	216396

M10 pipe rings	
MP-LHI	Sizes 8mm- 2"
MP-HI	Sizes 8mm- 6"
MPN-LI	Sizes 8mm- 2"
MPN-RC	Sizes 8mm- 6"

Application description	Application	Product lines	Base material
Heating - cantilever arm		MQ system	Concrete
<b>General comments</b>		Sliders / rollers	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			



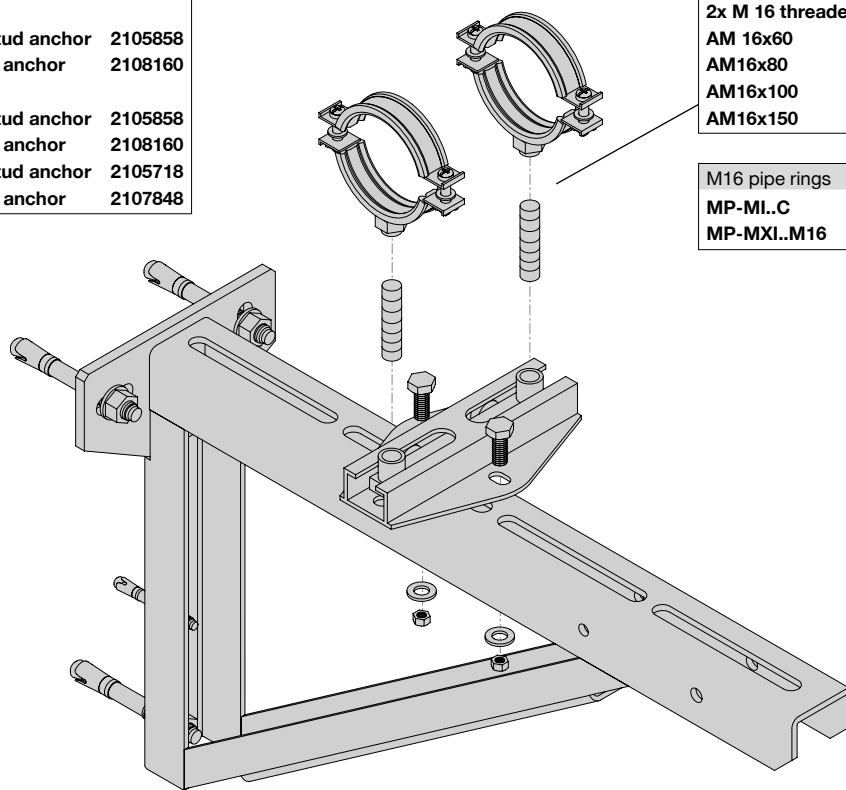
# Heavy Cantilever Arm On Concrete - Slider Fastening On MQK-H Brackets

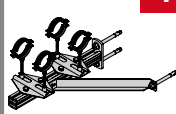
Sliders / rollers on MQK-H750 and MQK-H900

Heavy bracket	
<b>Bracket</b>	
1x MQK-H/550 bracket	2048098
or	
1x MQK-H/900 bracket	2048099
<b>Anchors</b>	
3x HST3 M16x135 35/15 stud anchor	2105858
3x HST2 M16x140/25 stud anchor	2108160
or	
2x HST3 M16x135 35/15 stud anchor	2105858
HST2 M16x140/25 stud anchor	2108160
1x HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

Double roller in bracket with M16 connection	
1x MRG-D6 M12/M16 roller	334131
2x M12x25 hexagon screw	216458
2x A13/24 washer	282852
2x M12 hex. nut	216467
2x M 16 threaded bolts	
AM 16x60	212634
AM16x80	216403
AM16x100	212635
AM16x150	212636

M16 pipe rings	
MP-MI..C	Sizes 4" - 244.5 mm
MP-MXI..M16	Sizes 4" - 508 mm



Application description	Application	Product lines	Base material
Heating - cantilever arm		MQ system	Concrete
<b>General comments</b>		Heavy brackets	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Sliders / rollers	

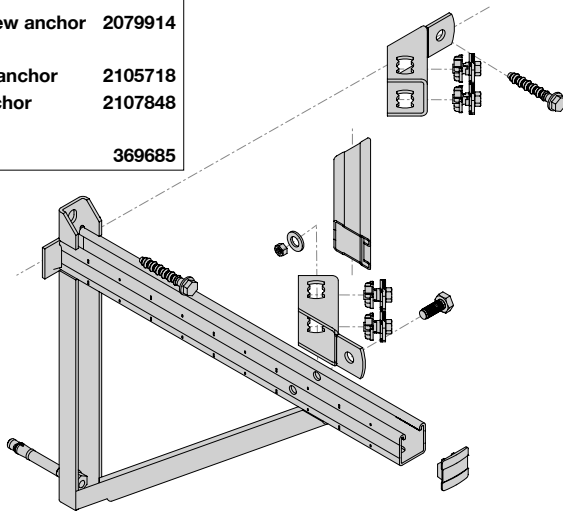




# Heavy Cantilever Arm On Concrete – Side Bracing For MQK Heavy Brackets

Side (axial) bracing with channel for MQK-H300 and MQK-H550

Heavy bracket	
<b>Bracket</b>	
1x MQK-H/300 bracket	2048096
or	
1x MQK-H/550 bracket	2048097
<b>2x Anchors</b>	
HUS3-H 10x90 35/15/5 screw anchor	2079914
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848
<b>Plastic end cap</b>	
1x MQZ-E41 end cap	369685



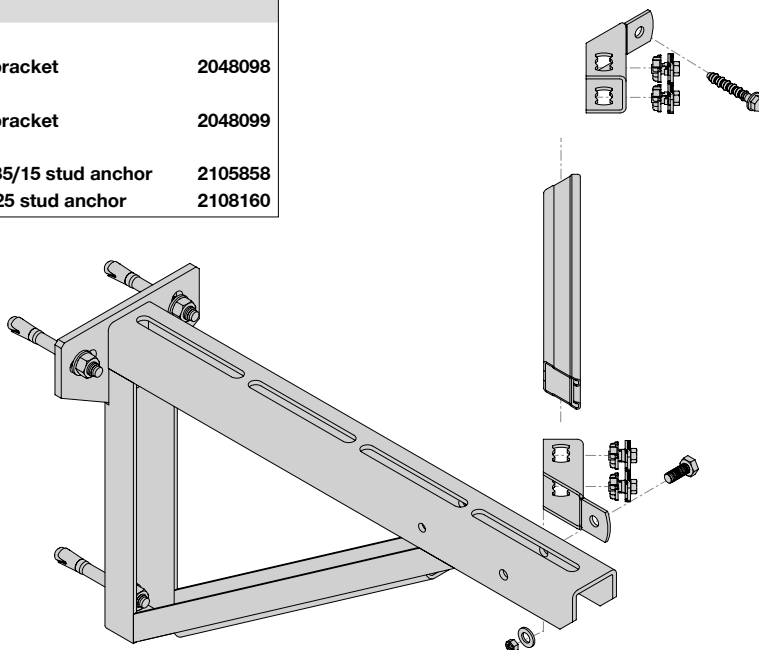
Base material brace connection MQP-45	
1x MQP-45 channel base	369649
2x MQN push button	369623
1x Anchor	
HUS3-H 10x90 35/15/5 screw anchor	2079914
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

Brace made of 41 mm format channel	
MQ-41 2 m	304559
MQ-41 3 m	369591
MQ-41 6 m	369592
MQ-41 3 m LL	2048100
MQ-41 6 m LL	2048101
MQ-41/3 3 m	369596
MQ-41/3 6 m	369597
MQ-41 U 6 m	369595
MQ-21D 3 m	369601
MQ-21D 6 m	369602

Cantilever arm brace connection	
1x MQP-45 channel base	369649
2x MQN push button	369623
1x M12x25 hexagon screw	216458
1x A13/24 washer	282852
1x M12 hex. nut	216467

Side (axial) bracing with channel for MQK-H750 and MQK-H900

Heavy bracket	
<b>Bracket</b>	
1x MQK-H/750 bracket	2048098
or	
1x MQK-H/900 bracket	2048099
<b>3x Anchors</b>	
HST3 M16x135 35/15 stud anchor	2105858
HST2 M16x140/25 stud anchor	2108160



Base material brace connection MQP-45	
1x MQP-45 channel base	369649
2x MQN push button	369623
1x Anchor	
HUS3-H 10x90 35/15/5 screw anchor	2079914
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

Brace made of 41 mm format channel	
MQ-41 2 m	304559
MQ-41 3 m	369591
MQ-41 6 m	369592
MQ-41 3 m LL	2048100
MQ-41 6 m LL	2048101
MQ-41/3 3 m	369596
MQ-41/3 6 m	369597
MQ-41 U 6 m	369595
MQ-21D 3 m	369601
MQ-21D 6 m	369602

Cantilever arm brace connection	
1x MQP-45 channel base	369649
2x MQN push button	369623
1x M12x25 hexagon screw	216458
1x A13/24 washer	282852
1x M12 hex. nut	216467

Application description	Application	Product lines	Base material
Heating - cantilever arm		MQ system	Concrete
<b>General comments</b> <ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Heavy brackets	

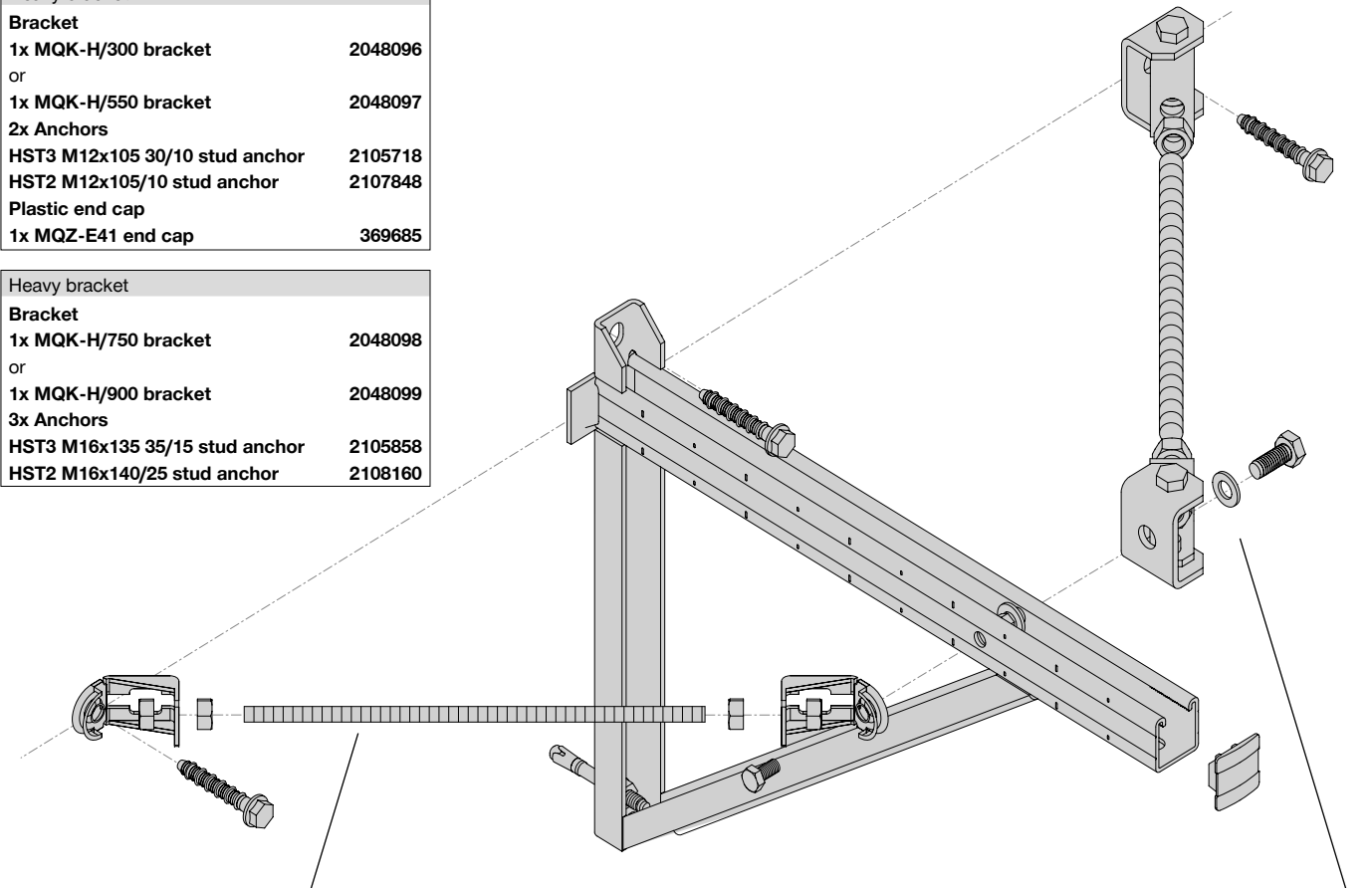


# Heavy Cantilever Arm On Concrete - Side Bracing For MQK Heavy Brackets

Side (axial) bracing with threaded rod for MQK-H300, 550, 750, 900

Heavy bracket	
<b>Bracket</b>	
1x MQK-H/300 bracket	2048096
or	
1x MQK-H/550 bracket	2048097
<b>2x Anchors</b>	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848
<b>Plastic end cap</b>	
1x MQZ-E41 end cap	369685

Heavy bracket	
<b>Bracket</b>	
1x MQK-H/750 bracket	2048098
or	
1x MQK-H/900 bracket	2048099
<b>3x Anchors</b>	
HST3 M16x135 35/15 stud anchor	2105858
HST2 M16x140/25 stud anchor	2108160



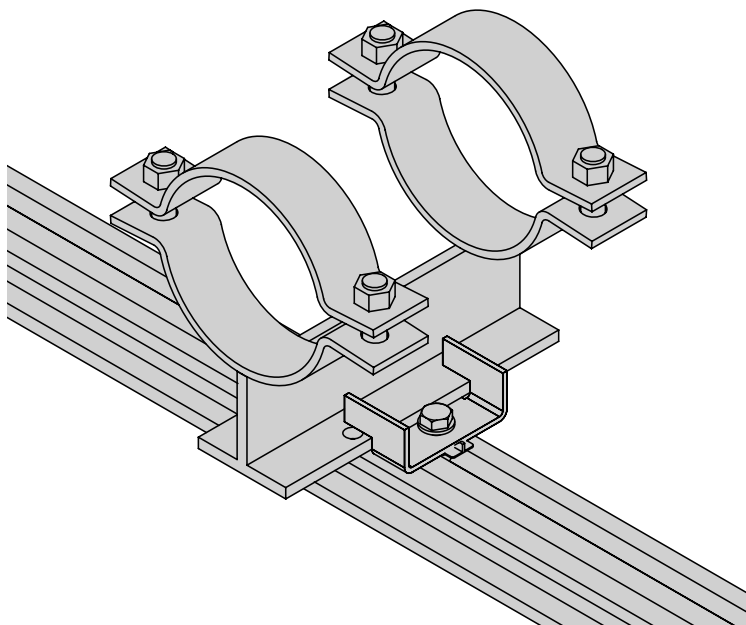
Side (axial) bracing using MQ3D elements	
Base material brace connector	
1x MQ3D-A brace connector with removed screw	369697
2x M10 hex. nut	216466
1x Anchor	
HUS3-H 8x65 15/5/- screw anchor	2079795
or	
HST3 M10x90 30/10 stud anchor	2105712
HST2 M10x90/10 stud anchor	2107847
Brace	
1x AM10 threaded rod	
AM10x1000 t. rod	339795
AM10x2000 t. rod	339796
AM10x3000 t. rod	216418
Bracket brace connection	
1x MQ3D-A brace connector with removed screw	369697
1x A0.5/20 washer	282851
1x M10x25 hex. screw	216454
3x M10 hex. nut	216466

Side (axial) bracing using MQP-U M12 hinge	
Base material brace connection	
1x MQP-U M12 hinge	284248
1x Anchor	
HUS3-H 10x90 35/15/5 screw anchor	2079914
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848
2x M12 hex. nut	216467
Brace	
1x M12 threaded rod	
AM12x1000 t. rod	339797
AM12x2000 t. rod	216420
AM12x3000 t. rod	216421
Bracket brace connection	
1x MQP-U M12 hinge	284248
1x M12x25 hexagon screw	216458
1x A13/24 washer	282853
3x M12 hex. nut	216467

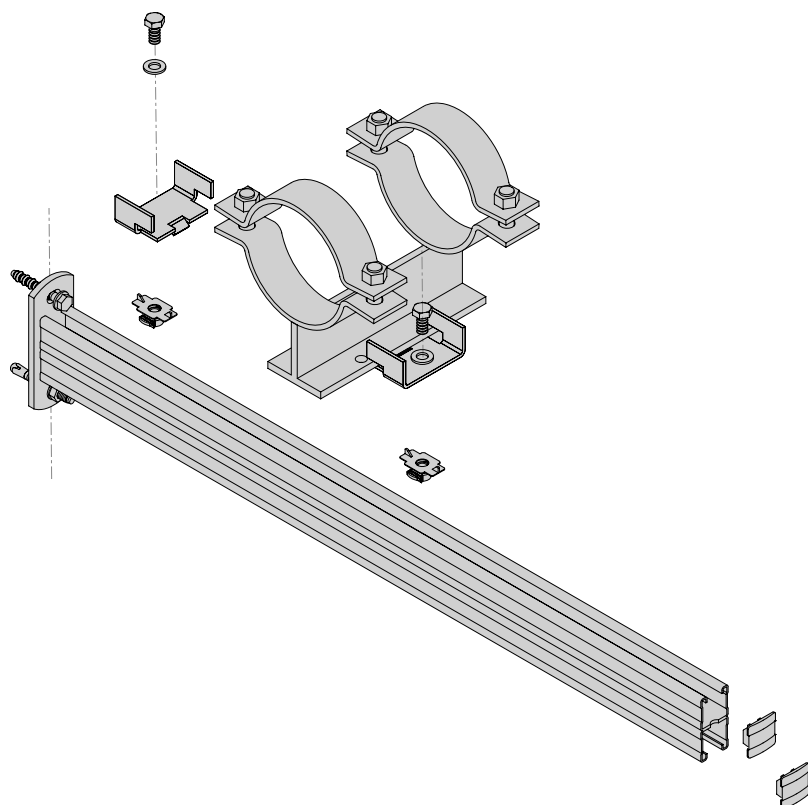
Application description	Application	Product lines	Base material
Heating - cantilever arm		MQ system	Concrete
<b>General comments</b>		Heavy brackets	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			



# Cantilever Arm On Concrete - Fastening Pipe Shoes On MQK Bracket



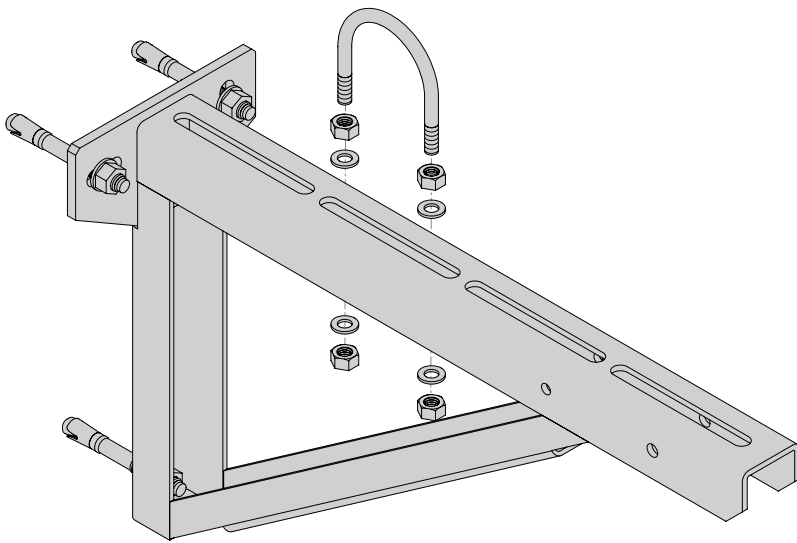
Fastening pipe shoe on MQK bracket		
1x Pipe shoe		
MI-PS2/1 25-85		304852
MI-PS2/1 25-140		286965
MI-PS2/1 40-85		304853
MI-PS2/1 40-140		286966
MI-PS2/1 50-85		304854
MI-PS2/1 50-140		286967
MI-PS2/1 65-85		304855
MI-PS2/1 65-140		286968
MI-PS2/1 80-85		304856
MI-PS2/1 80-140		286969
MI-PS2/1 100-85		304857
MI-PS2/1 100-140		286970
MI-PS2/1 125-85		304858
MI-PS2/1 125-140		286971
MI-PS2/1 150-85		304859
MI-PS2/1 150-140		286972
MI-PS2/1 200-107		304860
MI-PS2/1 200-142		286973
1x MQV-PS connector (pair)		304886
2x MQM-M10 wing nut		369626
2x A10,5/20 washer		282851
2x M10x25 hexagon screw		216454



Application description	Application	Product lines	Base material
Heating - cantilever arm		MQ system	Concrete
General comments		Pipe shoes	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			



# Cantilever Arm On Concrete - Mounting U-bolts



Heavy bracket	
<b>Bracket</b>	
1x MQK-H/750 bracket	2048098
or	
1x MQK-H/900 bracket	2048099
<b>Anchors</b>	
3x HST3 M16x135 35/15 stud anchor	2105858
3x HST2 M16x140/25 stud anchor	2108160

Mounting U-bolt on MQK-H750,900 bracket	
1x MI-UB U-bolt	
MI - UB 25 - M10	431587
MI - UB 40 - M10	431588
MI - UB 50 - M12	431589
MI - UB 65 - M12	431590
MI - UB 80 - M12	431591
MI - UB 100 - M16	431592
MI - UB 125 - M16	431593
MI - UB 150 - M16	431594
MI - UB 200 - M16	431595
MI - UB 250 - M16	431598
MI UB-bolt contains 4x washer and 4x hex. nut	
<b>M-UB U-bolts M8</b>	
1x M8 U-bolt	
M-UB 1/2"	409319
M-UB 3/4"	409320
M-UB 1"	409321
M-UB 1 1/4"	409322
4x A 8,4/28 washer	282861
2x M8 hex. nut	216465
Notice: Additional set of large washers needed	
<b>M-UB U-bolts M10</b>	
1x M10 U-bolt	
M-UB 1 1/2"	409323
M-UB 2"	409324
M-UB 2 1/2"	409325
M-UB 3"	409326
4x A10,5/28 washer	282862
2x M10 hex. nut	216466
Notice: Additional set of large washers needed	
<b>M-UB U-bolts M12</b>	
1x M12 U-bolt	
M-UB 3 1/2"	409327
M-UB 4"	409328
M-UB 5"	409329
M-UB 6"	409330
2x A13/24 washer	282852
2x M12 hex. nut	216467
<b>M-UB U-bolts M16</b>	
1x M16 U-bolt	
M-UB 8"	409331
M-UB 10"	409332
2x A17/30 washer	282853
2x M16 hex. nut	216468
M-UB bolt contain 2x washer and 2x nut	

Application description	Application	Product lines	Base material
Heating - cantilever arm		MQ system	Concrete
<b>General comments</b>		U-bolts	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			





# Natural Compensation Zone Trapeze - Options

Connection to concrete - channel base

1x MQP 1/3 channel base	369647
1x MQN push button	369623

Connection to concrete - channel base

1x MQP 1/1 channel base	369646
1x MQN push button	369623

Connection to concrete - channel base

1x MQV -2/2 D-14 channel base	369639
2x MQN push button	369623

Connection to concrete - channel base

1x MQP 21-72 channel base	369651
2x MQN push button	369623

41 format cantilever arms 4 hole base

MQK-41/600/4	369613
MQK-41/1000/4	369614

41 format cantilever arms 2 hole base

MQK-41/300	369609
MQK-41/450	369610
MQK-41/600	369611
MQK-41/1000	369612
MQK-41/3/300	370595
MQK-41/3/450	370596
MQK-41/3/600	370597
MQK-21 D/300	369617
MQK-21 D/450	369618
MQK-21 D/600	369619

Connector

1x MQW-Q2 connector	369655
---------------------	--------

Connector

1x MQW-3 connector	369656
3x MQN push button	369623

Connector

1x MQW-4 connector	369658
2x MQN push button	369623

Connector

1x MQW-8 connector	369659
4x MQN push button	369623

Connector

1x MQW-S2 connector	369665
4x MQN push button	369623

Connector

1x MQW-S1 connector	369664
4x MQN push button	369623

Relevant anchors for channel bases

2x HUS3-H 10x70/-/- screw anchor	2079912
or	
2x HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

41 format channels

MQ-41 2 m	304559
MQ-41 3 m	369591
MQ-41 6 m	369592
MQ-41 3 m LL	2048100
MQ-41 6 m LL	2048101
MQ-41/3 3 m	369596
MQ-41/3 6 m	369597
MQ-41 U 6 m	369595
MQ-21D 3 m	369601
MQ-21D 6 m	369602

Plastic end caps

1x MQZ-E41 for 41 channel	369685
2x MQZ-E21 for 21D channel	370598

Pipe fastening:  
please see following pages

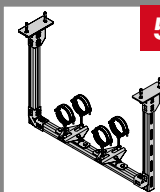
**Application description**

Heating - natural compensation zone trapeze

**General comments**

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

**Application**



**5**

**Product lines**

MQ system  
Anchors

**Base material**

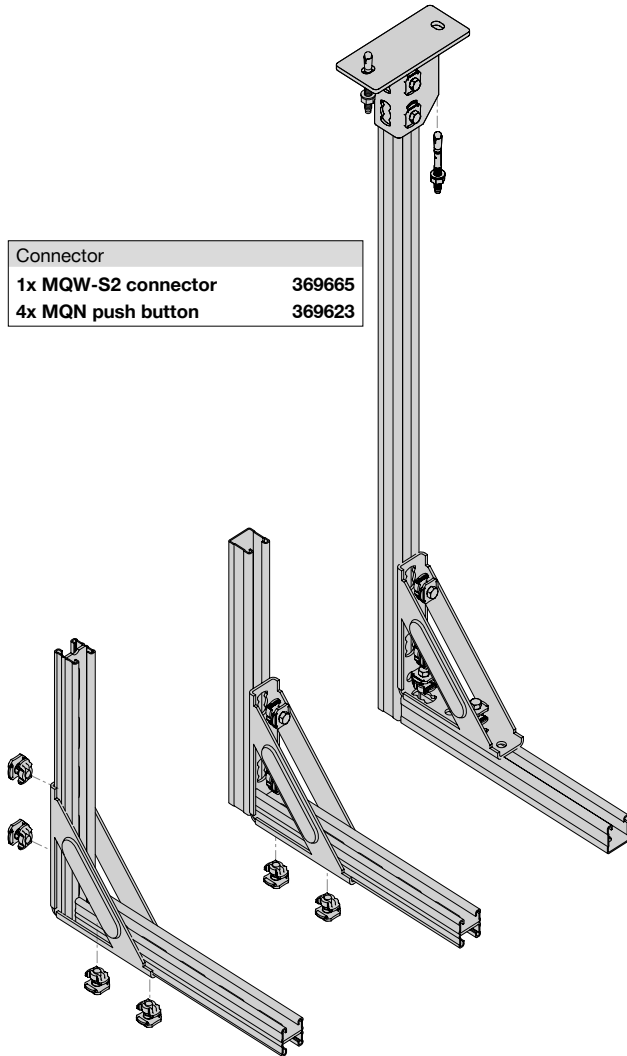
Concrete



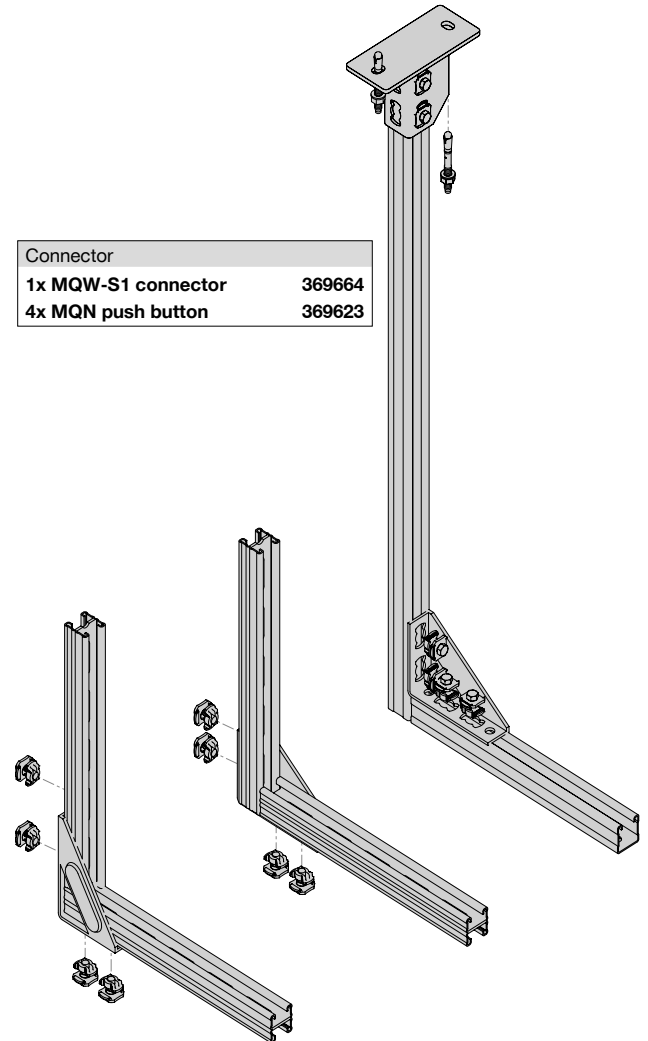
# Natural Compensation Zone Trapeze - Node Stiffening Options 1

Stiffening by using MQW-S2

Stiffening by using MQW-S1



Connector	
1x MQW-S2 connector	369665
4x MQN push button	369623



Connector	
1x MQW-S1 connector	369664
4x MQN push button	369623

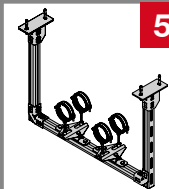
## Application description

Heating - natural compensation zone trapeze

## General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

## Application



## Product lines

MQ system

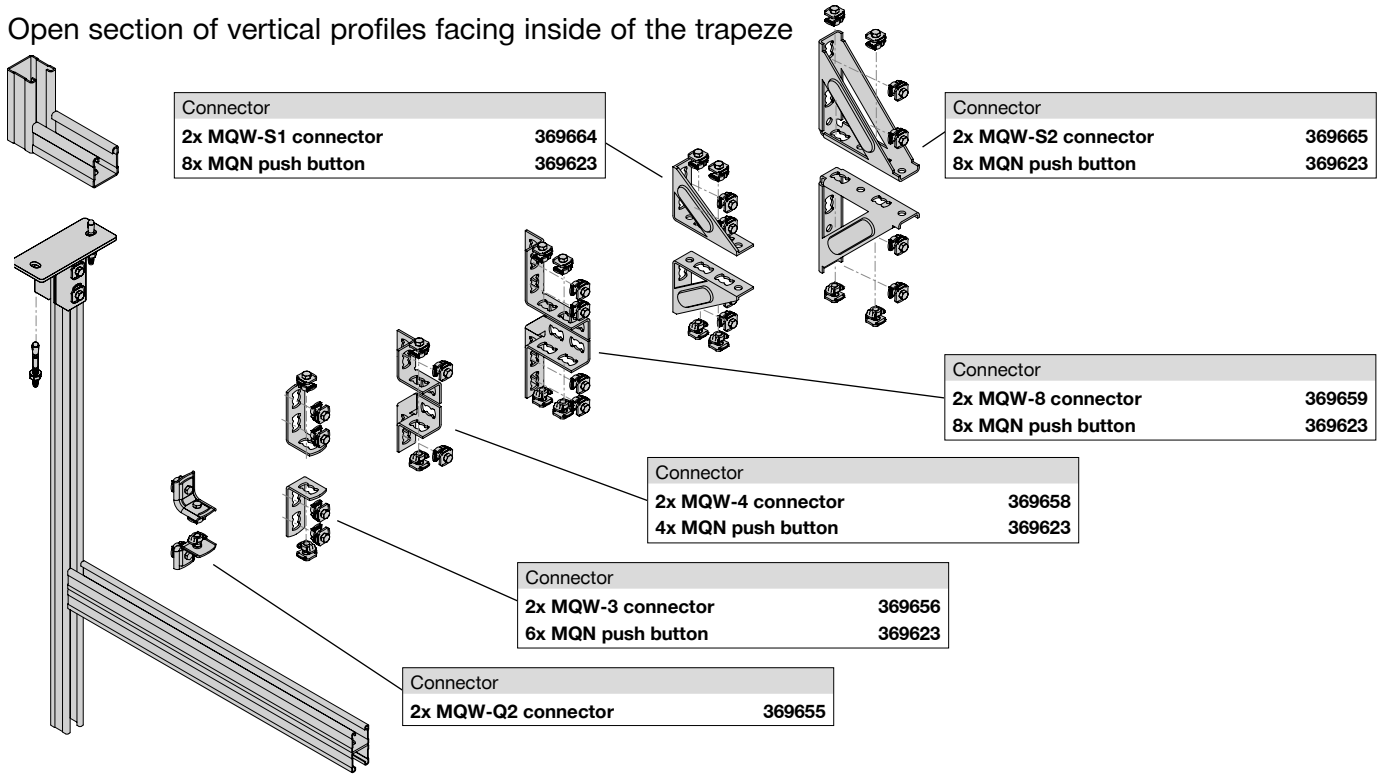
## Base material

Concrete

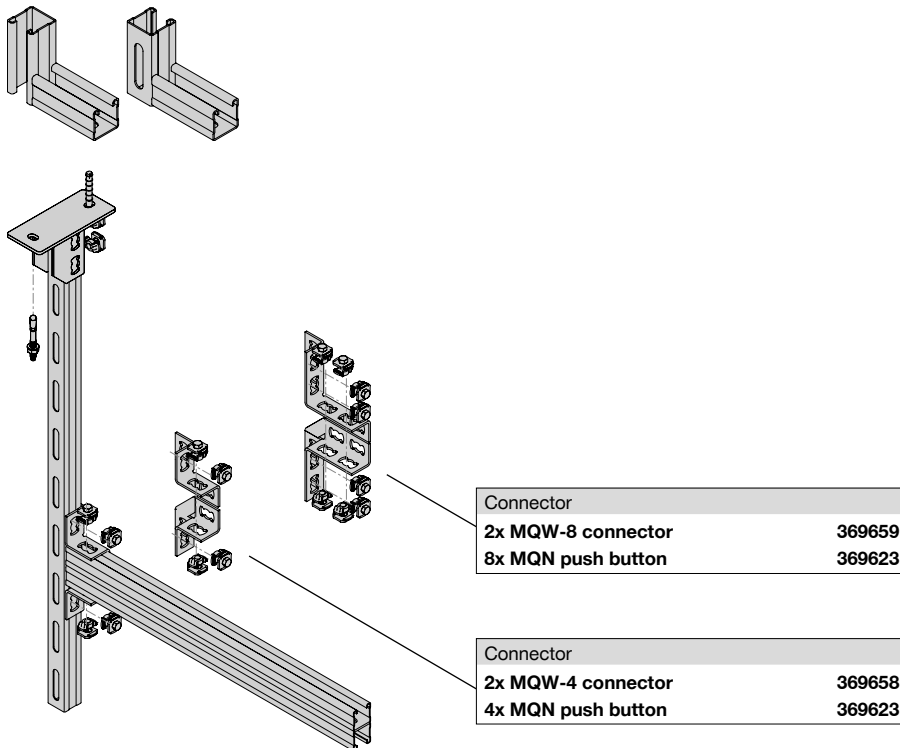


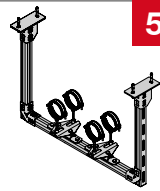
# Natural Compensation Zone Trapeze - Node Stiffening Options 2

Open section of vertical profiles facing inside of the trapeze



Open section of vertical profiles facing pipe axis

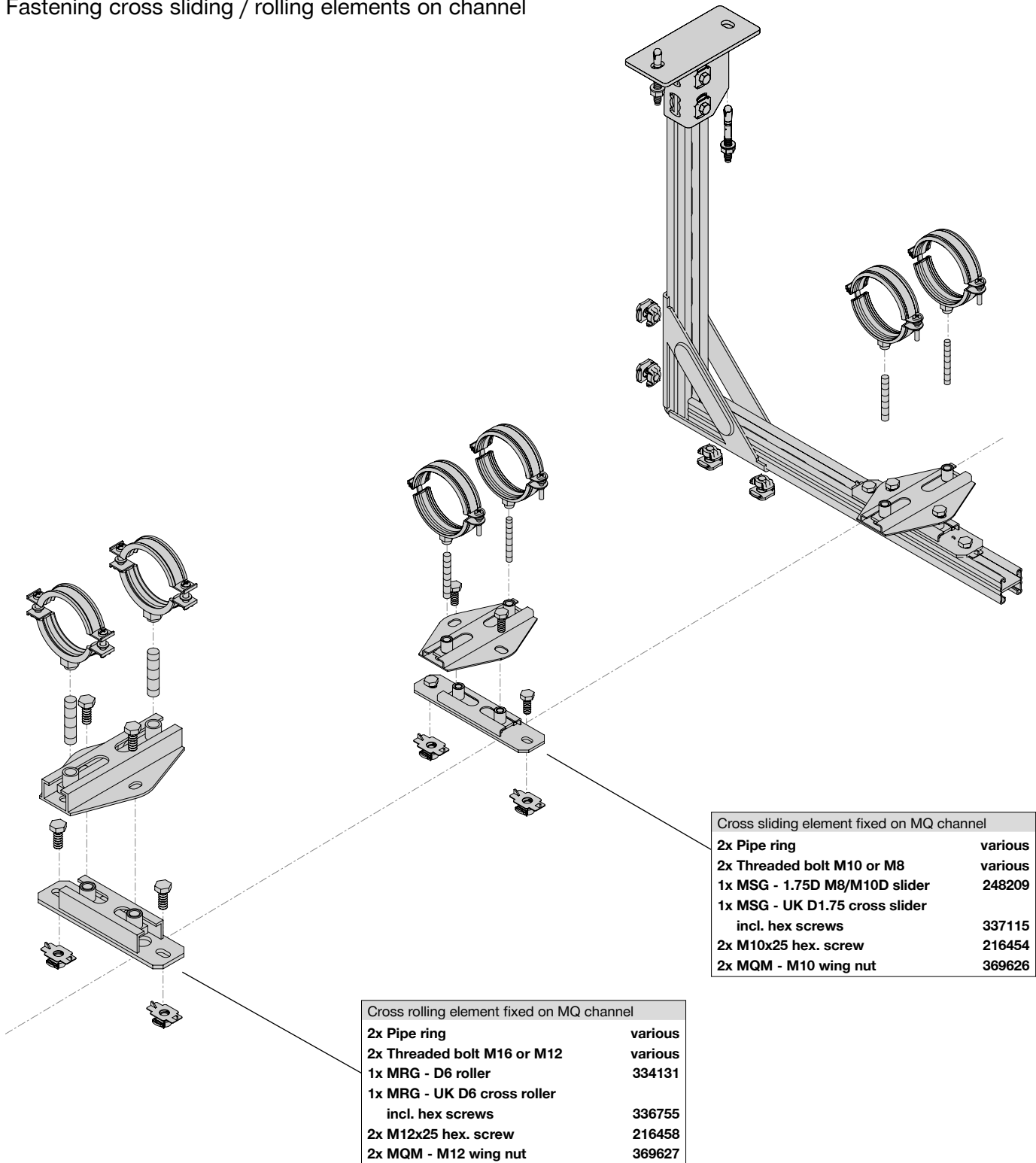


Application description	Application	Product lines	Base material
Heating - natural compensation zone trapeze	 <b>5</b>	MQ system	Concrete
<b>General comments</b>			
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			



# Natural Compensation Zone Trapeze - Fastening Cross Sliding / Rolling Elements

Fastening cross sliding / rolling elements on channel



Cross sliding element fixed on MQ channel	
2x Pipe ring	various
2x Threaded bolt M10 or M8	various
1x MSG - 1.75D M8/M10D slider	248209
1x MSG - UK D1.75 cross slider	
incl. hex screws	337115
2x M10x25 hex. screw	216454
2x MQM - M10 wing nut	369626

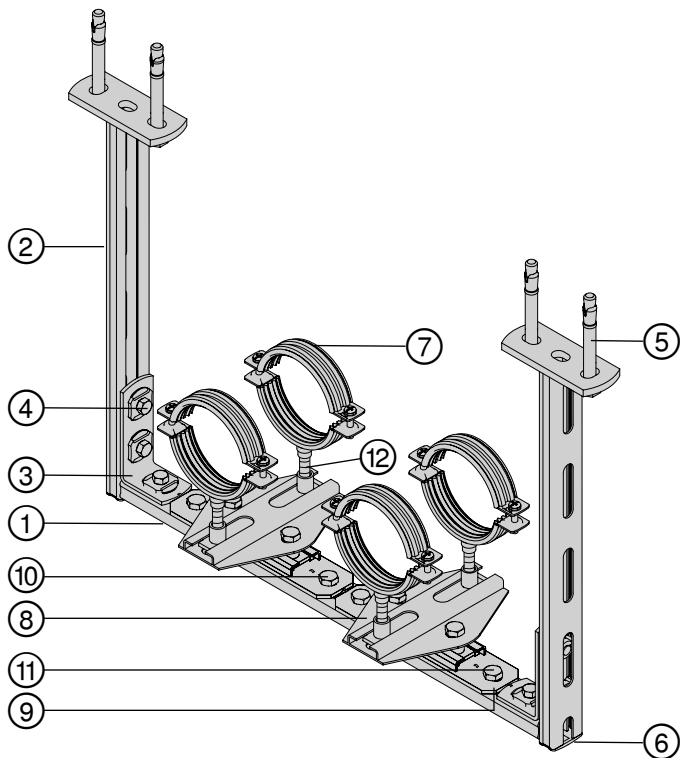
Cross rolling element fixed on MQ channel	
2x Pipe ring	various
2x Threaded bolt M16 or M12	various
1x MRG - D6 roller	334131
1x MRG - UK D6 cross roller	
incl. hex screws	336755
2x M12x25 hex. screw	216458
2x MQM - M12 wing nut	369627

Application description	Application	Product lines	Base material
Heating - natural compensation zone trapeze		MQ system	Concrete
<b>General comments</b> <ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Sliders / rollers	

# Heating Applications - Natural Compensation Zone Trapeze

## Type H-NCZT1

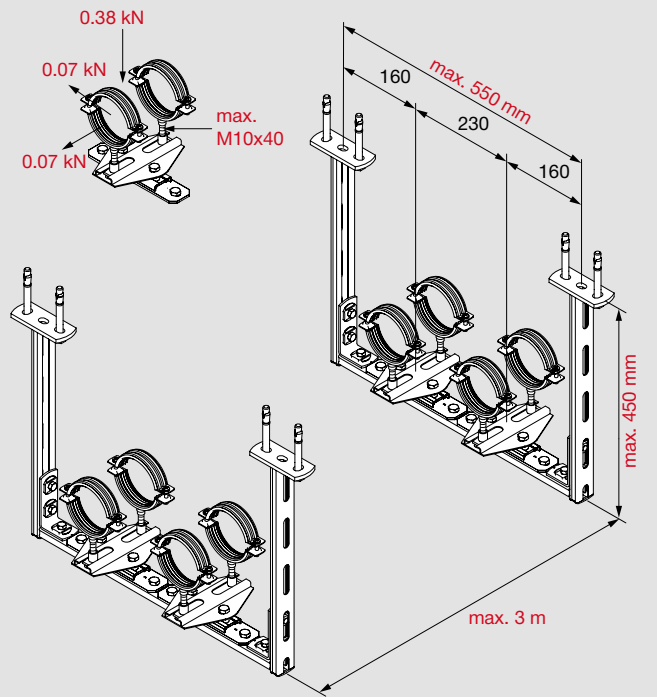
- Limited to max. 2 x DN 80 (O.D. 88.9 mm) water-filled steel pipe
- Spacing - support distance 3 m
- Insulation 20 mm elastomeric caoutchouc



### Additional loading capacity limits

The loading capacity limit is set by many different parameters for this complex case. Exceeding any (even only one) of the parameters shown in red would result in exceeding the limitation factors for this particular case. This would make it necessary to carry out the complete static calculations and may lead to selection of different products and dimensions.

Limited to max. 2 x DN 80 (O.D. 88.9 mm) water-filled steel pipe



### Bill of materials

Reference	Item no.	Description	Piece	Length (m)
①	369584	MQ-21 3 m channel	1	0.55
②	369608	MQK-21/450 bracket	2	-
③	369656	MQW-3 connector	2	-
④	369623	MQN push button	6	-
⑤	2105718	HST3 M12x105 30/10 stud anchor	4	-
⑥	370598	MQZ-E21 plastic end cap	2	-
⑦	386414	MP-HI 84-93 M8/M10 pipe ring	4	-
⑧	248205	MSG 1.0 M8/10 slider	2	-
⑨	337115	MSG-UK D1.75 cross slider	2	-
⑩	216454	M10x25 hexagon screw	4	-
⑪	369626	MQM-M10 wing nut	4	-
⑫	216390	AM10x40 threaded bolt	4	-

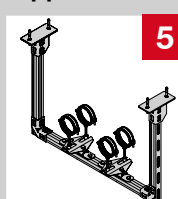
### Application description

Heating - natural compensation zone trapeze

### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application

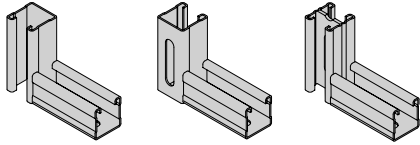


Base material	Concrete
Product line	MQ system, sliders
Capacity limit	2 x DN 80 concrete



# Natural Compensation Zone Trapeze - Axial Bracing Options

Open section of vertical profiles facing pipe axis



Axial bracing base material hinge connector	
1x MQP-G pivot connector	369654
2x MQN push button	369623
1x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

Axial bracing - base material connector	
Upper brace connection alternative	
1x MQP-45 connector	369649
2x MQN push button	369623
1x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

Long pre-fab. brace	
Pre-fab brace	
1x MQK-SL pre-fab. brace	369621
1x MQN push button	369623
1x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

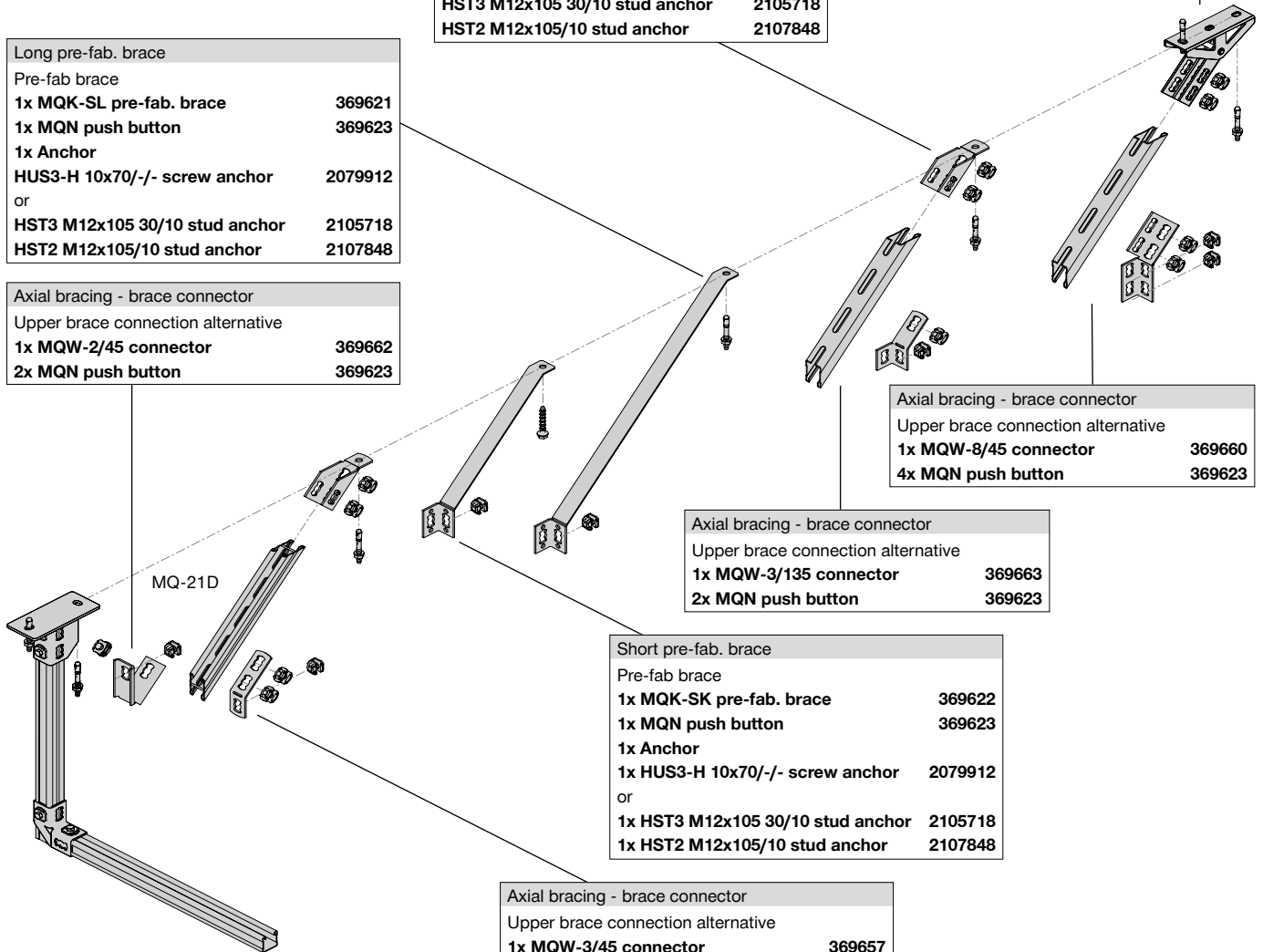
Axial bracing - brace connector	
Upper brace connection alternative	
1x MQW-2/45 connector	369662
2x MQN push button	369623

Axial bracing - brace connector	
Upper brace connection alternative	
1x MQW-8/45 connector	369660
4x MQN push button	369623

Axial bracing - brace connector	
Upper brace connection alternative	
1x MQW-3/135 connector	369663
2x MQN push button	369623

Short pre-fab. brace	
Pre-fab brace	
1x MQK-SK pre-fab. brace	369622
1x MQN push button	369623
1x Anchor	
1x HUS3-H 10x70/-/- screw anchor	2079912
or	
1x HST3 M12x105 30/10 stud anchor	2105718
1x HST2 M12x105/10 stud anchor	2107848

Axial bracing - brace connector	
Upper brace connection alternative	
1x MQW-3/45 connector	369657
3x MQN push button	369623

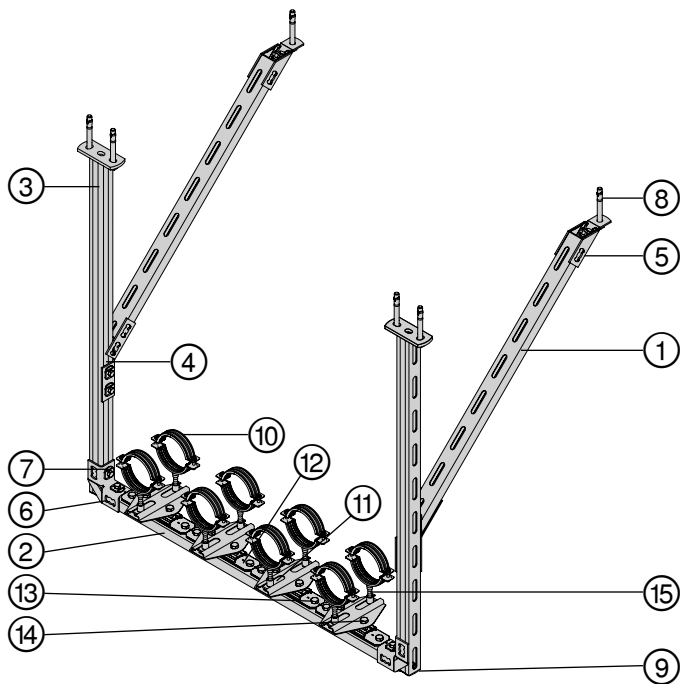


Application description	Application	Product lines	Base material
Heating - natural compensation zone trapeze	<b>5</b>	MQ system	Concrete
<b>General comments</b> <ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Anchors	

# Heating Applications - Natural Compensation Zone Trapeze

## Type H-NCZT2

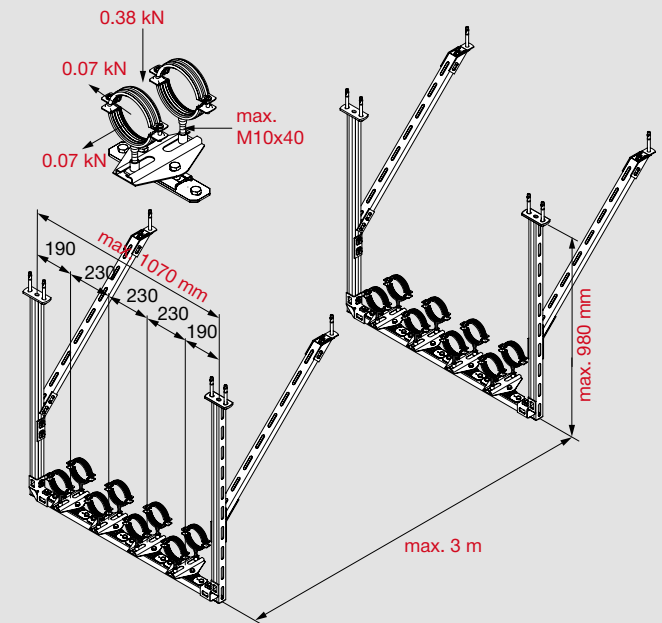
- Limited to max. 4 x DN 80 (O.D. 88.9 mm) water-filled steel pipe
- Spacing - support distance 3 m
- Insulation 20 mm elastomeric caoutchouc



### Additional loading capacity limits

The loading capacity limit is set by many different parameters for this complex case. Exceeding any (even only one) of the parameters shown in red would result in exceeding the limitation factors for this particular case. This would make it necessary to carry out the complete static calculations and may lead to selection of different products and dimensions.

Limited to max. 4 x DN 80 (O.D. 88.9 mm) water-filled steel pipe



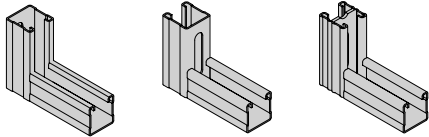
### Bill of materials

Reference	Item no.	Description	Piece	Length (m)
①	369591	MQ-41 3 m channel - brace	2	0.75
②	369591	MQ-41 3 m channel	1	1.06
③	369612	MQK-41/1000 bracket	2	-
④	369660	MQW-8/45 connector	2	-
⑤	369649	MQP-45 base material connector	2	-
⑥	369658	MQW-4 connector	2	-
⑦	369623	MQN push button	16	-
⑧	2105718	HST3 M12x105 30/10 stud anchor	6	-
⑨	369685	MQZ-E41 plastic end cap	2	-
⑩	386414	MP-HI 84-93 M8/M10 pipe ring	8	-
⑪	248205	MSG 1.0 M8/10 slider	4	-
⑫	337115	MSG-UK D1.75 cross slider	4	-
⑬	216454	M10x25 galvanized hex screw	8	-
⑭	369626	MQM-M10 wing nut	8	-
⑮	216390	AM10x40 threaded bolt	8	-

Application description	Application						
Heating - natural compensation zone trapeze							
<b>General comments</b>							
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>							
	<table border="1"> <tr> <td>Base material</td> <td>Concrete</td> </tr> <tr> <td>Product line</td> <td>MQ system, sliders</td> </tr> <tr> <td>Capacity limit</td> <td>4 x DN 80 concrete</td> </tr> </table>	Base material	Concrete	Product line	MQ system, sliders	Capacity limit	4 x DN 80 concrete
Base material	Concrete						
Product line	MQ system, sliders						
Capacity limit	4 x DN 80 concrete						

# Natural Compensation Zone Trapeze - Axial Bracing Options

Open section of vertical profiles opened towards inside / outside of the trapeze



Axial bracing - base material connector	
Upper brace connection alternative	
1x MQP-45 connector	369649
2x MQN push button	369623
1x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

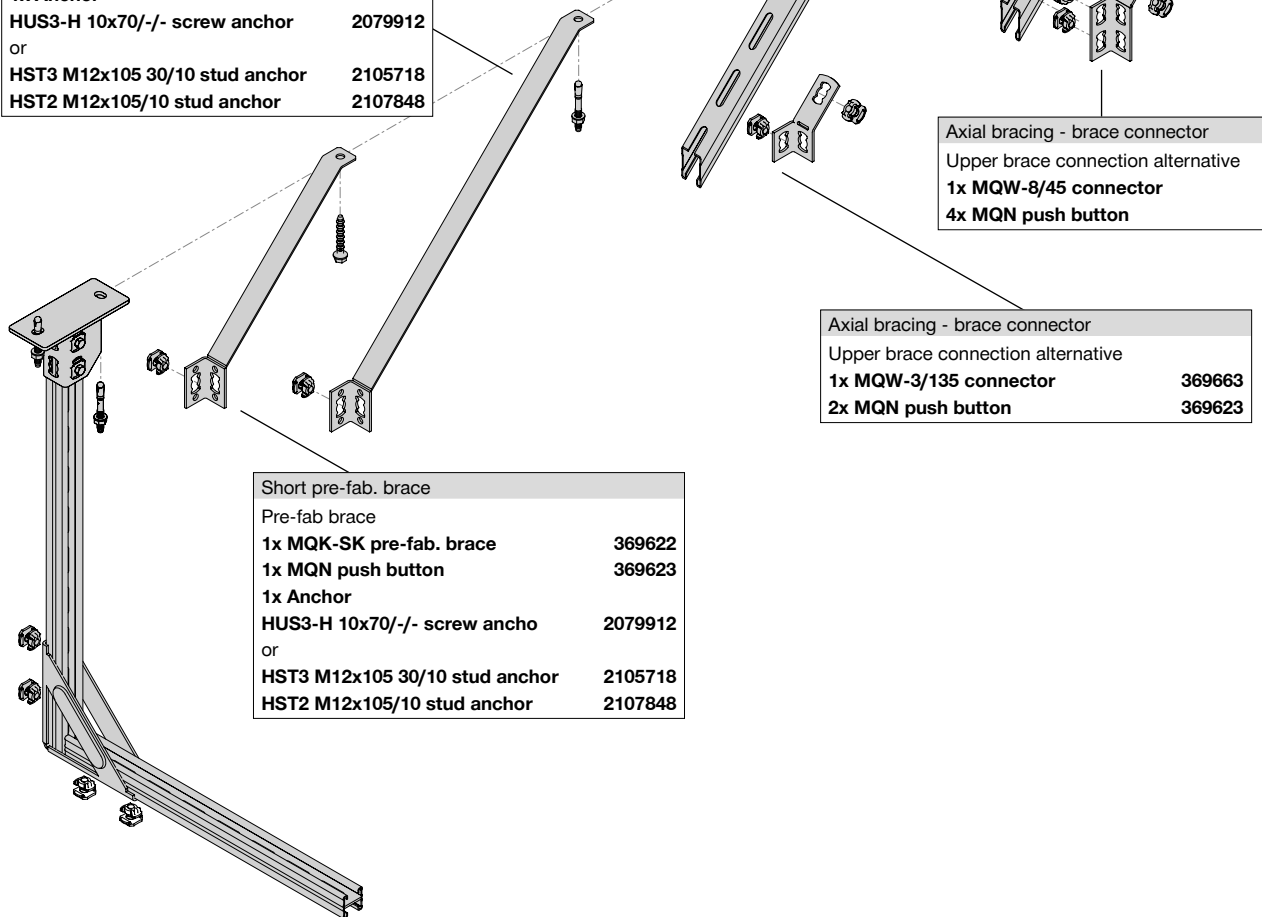
Axial bracing base material hinge connector	
1x MQP-G pivot connector	369654
2x MQN push button	369623
1x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

Long pre-fab. brace	
Pre-fab brace	
1x MQK-SL pre-fab. brace	369621
1x MQN push button	369623
1x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

Axial bracing - brace connector	
Upper brace connection alternative	
1x MQW-8/45 connector	369660
4x MQN push button	369623

Axial bracing - brace connector	
Upper brace connection alternative	
1x MQW-3/135 connector	369663
2x MQN push button	369623

Short pre-fab. brace	
Pre-fab brace	
1x MQK-SK pre-fab. brace	369622
1x MQN push button	369623
1x Anchor	
HUS3-H 10x70/-/- screw ancho	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

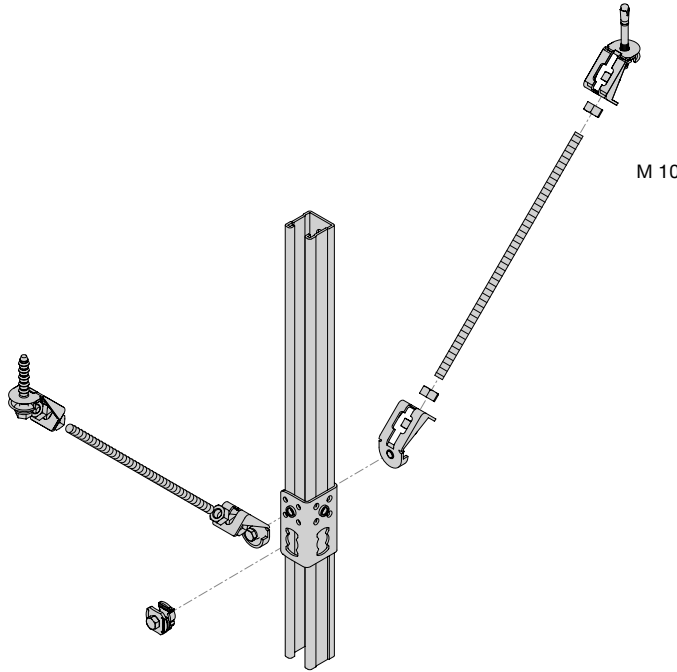
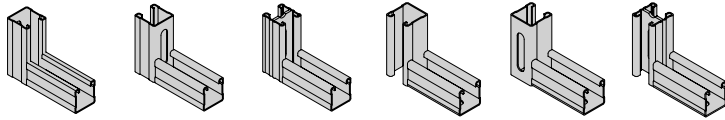


Application description	Application	Product lines	Base material
Heating - natural compensation zone trapeze		MQ system	Concrete
<b>General comments</b>		Anchors	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			



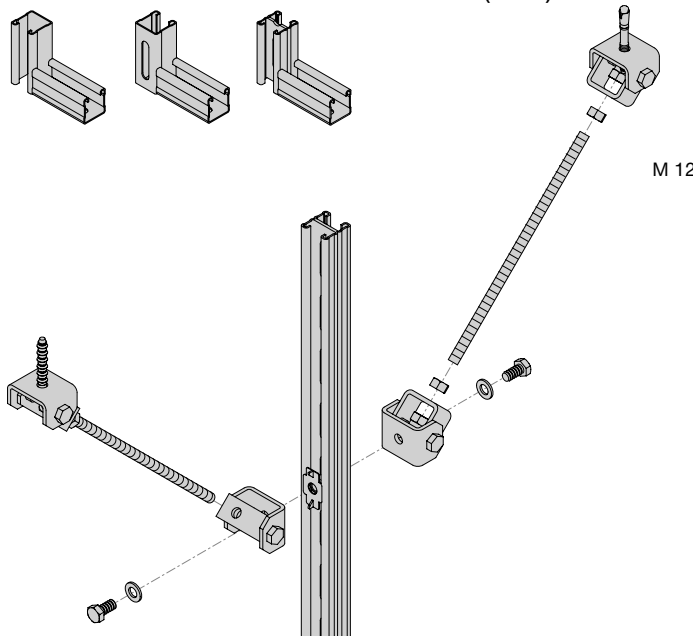
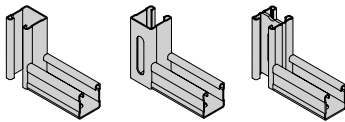
# Natural Compensation Zone Trapeze - Axial Bracing Options Using Threaded Rods

For any orientation of the vertical channel



Axial bracing using 3D elements	
Set of axial braces (2 braces)	
1x MQ3D-B 3D base	369694
1x MQN push button	369623
4x MQ3D-A brace connector	369697
2x AM10 threaded rod	
AM10x1000 t. rod	339795
AM10x2000 t. rod	339796
AM10x3000 t. rod	216418
8x M10 hex. nut	216466
2x Anchor	
HUS3-H 8x55/-/- screw anchor	2079794
or	
HST3 M10x90 30/10 stud anchor	2105712
HST2 M10x90/10 stud anchor	2107847

For orientation of the vertical double (B2B) channel with open side facing pipe axis



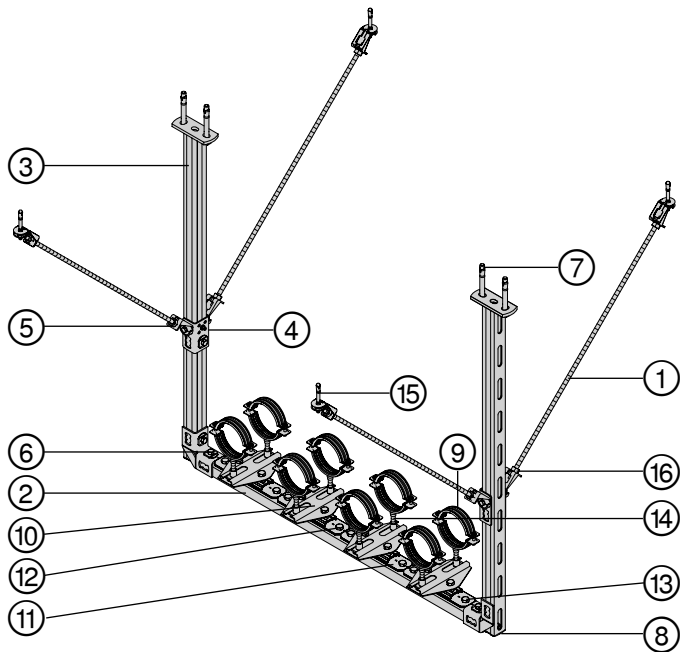
Axial bracing using MQP-U hinge	
Set of axial braces (2 braces)	
4x MQP-U M12 hinge	284248
2x MQM-M12	369627
2x M12x22 hex. screw	216457
2x AM12 threaded rod	
AM12x1000 t. rod	339797
AM12x2000 t. rod	216420
AM12x3000 t. rod	216421
8x M12 hex. nut	216467
2x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

Application description	Application	Product lines	Base material
Heating - natural compensation zone trapeze		MQ system	Concrete
<b>General comments</b> <ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Anchors	

# Heating Applications - Natural Compensation Zone Trapeze

## Type H-NCZT3

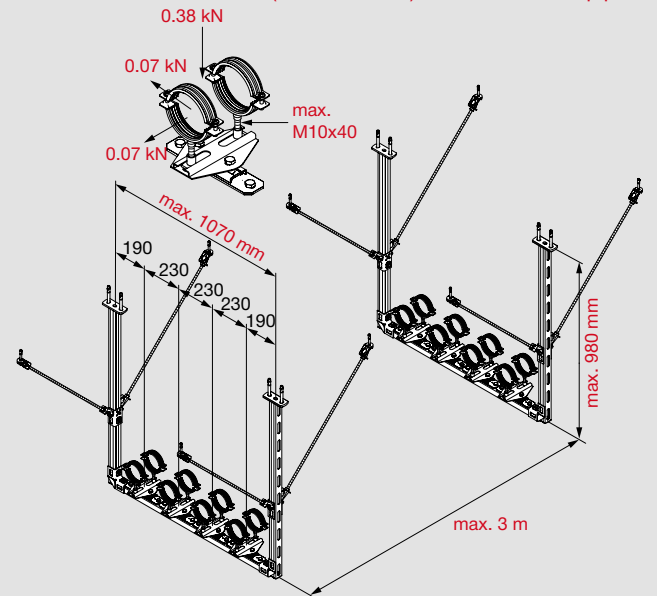
- Limited to max. 4 x DN 80 (O.D. 88.9 mm) water-filled steel pipe
- Spacing - support distance 3 m
- Insulation 20 mm elastomeric caoutchouc



### Additional loading capacity limits

The loading capacity limit is set by many different parameters for this complex case. Exceeding any (even only one) of the parameters shown in red would result in exceeding the limitation factors for this particular case. This would make it necessary to carry out the complete static calculations and may lead to selection of different products and dimensions.

Limited to max. 4 x DN 80 (O.D. 88.9 mm) water-filled steel pipe



Reference	Item no.	Description	Piece	Length (m)
①	339795	AM10x1000 threaded rod	4	0.75
②	369591	MQ-41 3 m channel	1	1.06
③	369612	MQK-41/1000 bracket	2	-
④	369694	MQ3D-B 3D base	2	-
⑤	369697	MQ3D-A brace connector	8	-
⑥	369623	MQN push button	6	-
⑦	2105718	HST3 M12x105 30/10 stud anchor	4	-
⑧	369685	MQZ-E41 plastic end cap	2	-
⑨	386414	MP-HI 84-93 M8/M10 pipe ring	8	-
⑩	248205	MSG 1.0 M8/10 slider	4	-
⑪	337115	MSG-UK D1.75 cross slider	4	-
⑫	216454	M10x25 galvanized hex screw	8	-
⑬	369626	MQM-M10 wing nut	8	-
⑭	216390	AM10x40 threaded bolt	8	-
⑮	2105712	HST3 M10x90 30/10 anchor	4	-
⑯	216466	M10 hexagon nut	16	-

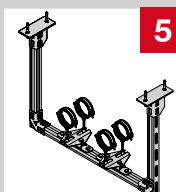
### Application description

Heating - natural compensation zone trapeze

### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

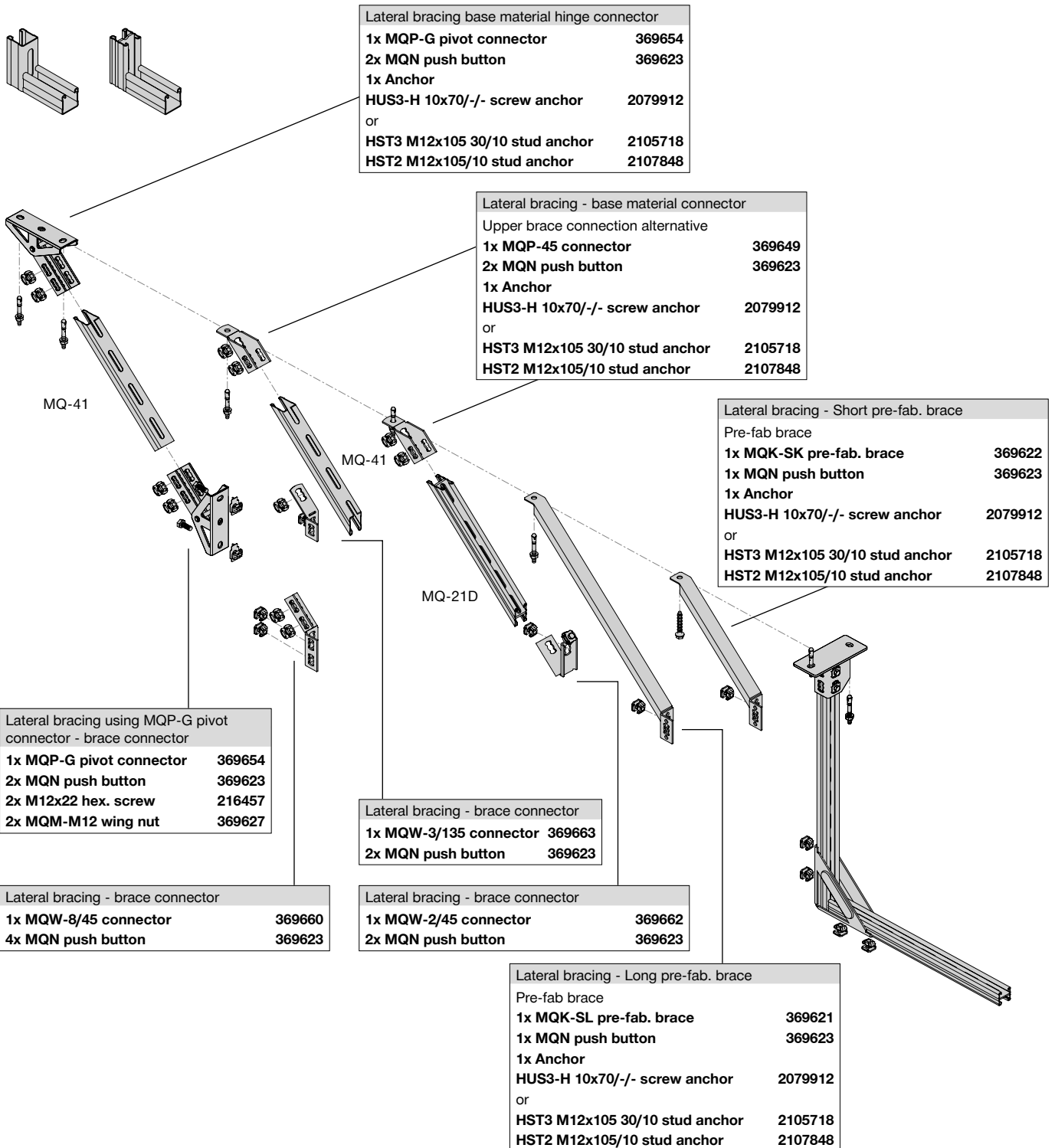
### Application



Base material	Concrete
Product line	MQ system, sliders
Capacity limit	4 x DN 80 concrete

# Natural Compensation Zone Trapeze - Lateral Bracing Options Using Channel

Orientation of the vertical channel: open side to the outside of the trapeze



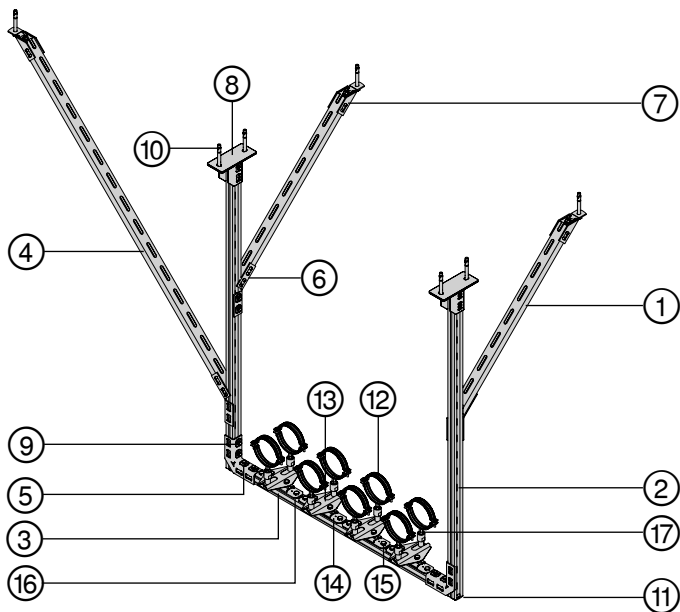
Application description	Application	Product lines	Base material
Heating - natural compensation zone trapeze	<b>5</b>	MQ system	Concrete
<b>General comments</b> <ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Anchors	



# Heating Applications - Natural Compensation Zone Trapeze

## Type H-NCZT4

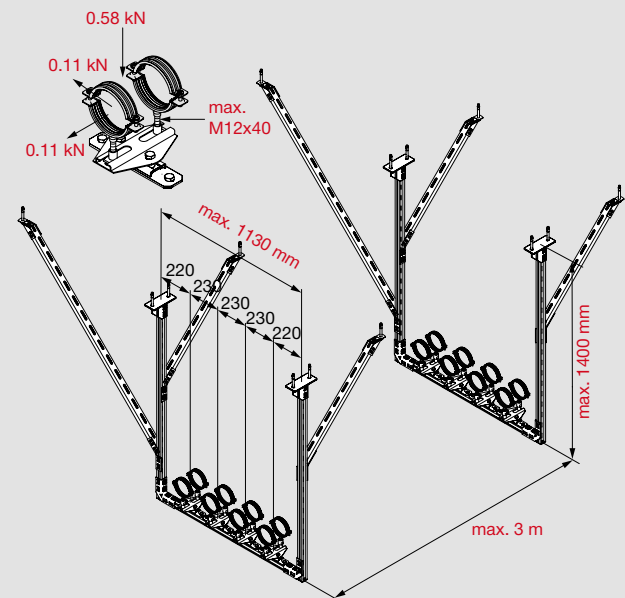
- Limited to max. 4 x DN 100 (O.D. 114.3 mm) water-filled steel pipe
- Spacing - support distance 3 m
- Insulation 20 mm elastomeric caoutchouc



### Additional loading capacity limits

The loading capacity limit is set by many different parameters for this complex case. Exceeding any (even only one) of the parameters shown in red would result in exceeding the limitation factors for this particular case. This would make it necessary to carry out the complete static calculations and may lead to selection of different products and dimensions.

Limited to max. 4 x DN 100 (O.D. 114.3 mm) water-filled steel pipe



### Bill of materials

Reference	Item no.	Description	Piece	Length (m)
①	369591	MQ-41 3 m channel - axial brace	2	0.75
②	369601	MQ-21 D 3 m channel	2	1.42
③	369596	MQ-41/3 3 m channel	1	1.13
④	369591	MQ-41 3 m channel - lateral brace	1	1.46
⑤	369659	MQW-8/90 connector	2	-
⑥	369660	MQW-8/45 connector	3	-
⑦	369649	MQP-45 base material connector	3	-
⑧	369651	MQP-21-72 base material connector	2	-
⑨	369623	MQN push button	30	-
⑩	2105718	HST3 M12x105 30/10 stud anchor	7	-
⑪	370598	MQZ-E21 plastic end cap	4	-
⑫	20871	MP-MI 4" G pipe ring	8	-
⑬	248210	MSG 1.75 M12/16D slider	4	-
⑭	337115	MSG-UK D1.75 cross slider	4	-
⑮	216453	M10x20 hexagon screw	8	-
⑯	369626	MQM-M10 wing nut	8	-
⑰	216397	AM12x50 threaded bolt	8	-

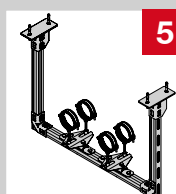
### Application description

Heating - natural compensation zone trapeze

### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application

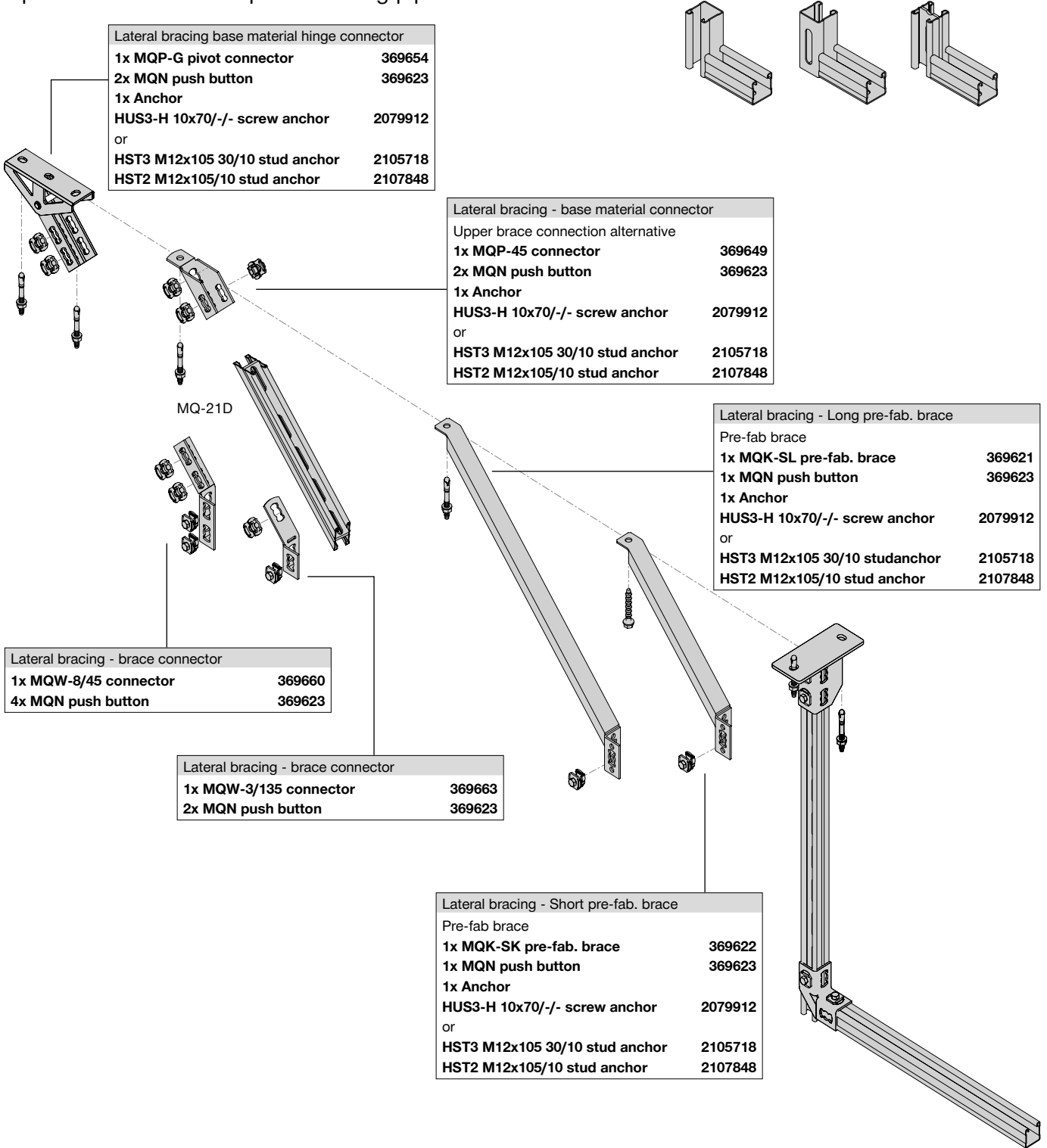


Base material	Concrete
Product line	MQ system, sliders
Capacity limit	4 x DN 100 concrete



# Natural Compensation Zone Trapeze - Lateral Bracing Options Using Channel

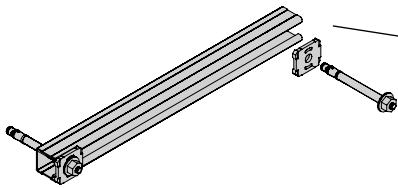
Open section of vertical profiles facing pipe axis



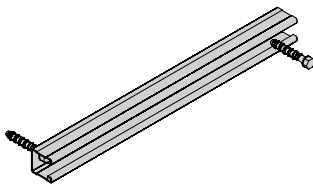
Application description	Application	Product lines	Base material
Heating - natural compensation zone trapeze		MQ system	Concrete
<b>General comments</b> <ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Anchors	



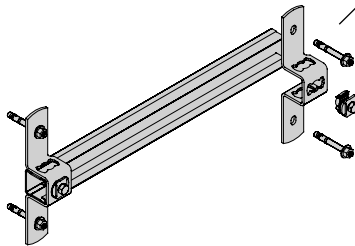
# Riser Guides - Wall Rail On Concrete



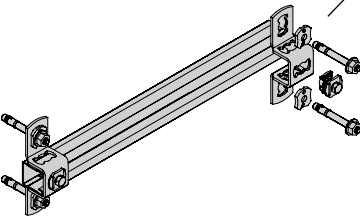
Through-bolted with M12 stud anchor  
**HST3 M12x145 70/50 stud anchor** 21058511x  
**MQZ-L13 sq. washer** 369680



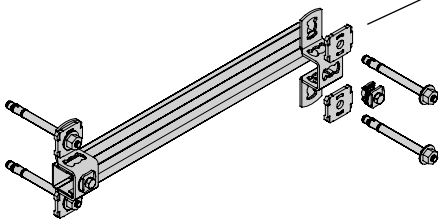
Screw anchor with HUS3 for channel back  
**1x HUS3-H 10x70/-/- screw anchor** 2079912



Clamp MQB channel to concrete  
**1x MQB-G41 clamp** 369674  
**1x MQN pushbutton** 369623  
**2x Anchors**  
**HUS3-H 8x55/-/- screw anchor** 2079794  
 or  
**HST3 M10x90 30/10 stud anchor** 2105712  
**HST2 M10x90/10 stud anchor** 2107847

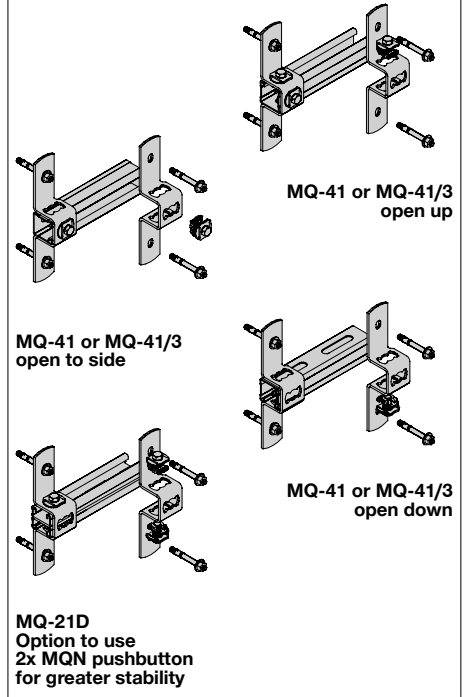


Clamp MQB channel to concrete  
**For M10 only**  
**1x MQB-41 clamp** 369668  
**1x MQN pushbutton** 369623  
**2x MQZ-U reduction** 369692  
**2x Anchors**  
**HUS3-H 8x55/-/- screw anchor** 2079794  
 or  
**HST3 M10x90 30/10 stud anchor** 2105712  
**HST2 M10x90/10 stud anchor** 2107847



Clamp MQB to channel as to concrete  
**for M8**  
**1x MQB-41 clamp** 369668  
**1x MQN pushbutton** 369623  
**2x MQZ-L9 sq. washer** 369678  
**2x HST3 M8x75 -/10** 2105888  
**HST2 M8x75/10** 2108161  
**for M10**  
**1x MQB-41 clamp** 369668  
**1x MQN pushbutton** 369623  
**2x MQZ-L11 sq. washer** 369679  
**2x HST3 M10x90 30/10** 2105712  
**HST2 M10x90/10** 2107847  
**for M12**  
**1x MQB-41 clamp** 369668  
**1x MQN pushbutton** 369623  
**2x MQZ-L13 sq. washer** 369680  
**2x HST3 M12x105 30/10** 2105718  
**HST2 M12x105/10** 2107848  
**for M16**  
**1x MQB-41 clamp** 369668  
**1x MQN pushbutton** 369623  
**MQZ-L17 Sq. washer** 369681  
**2x HST3 M16x135 35/15** 2105858

All the clamps allow different positions of the channel in the clamp or even using back-to-back channels of the same format in the clamp.



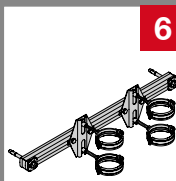
**Application description**

Heating - riser guides

**General comments**

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

**Application**



**6**

**Product lines**

MQ system  
 Anchors

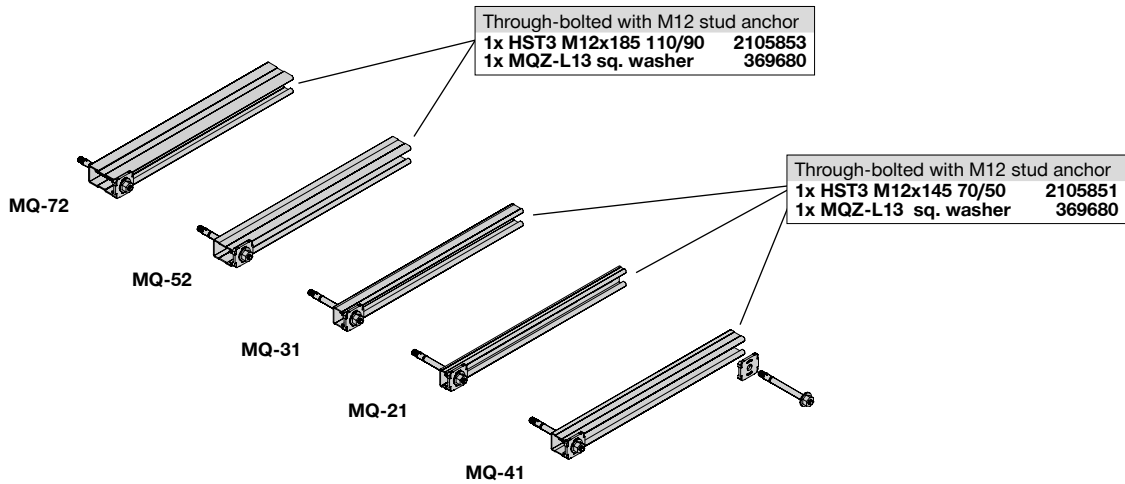
**Base material**

Concrete

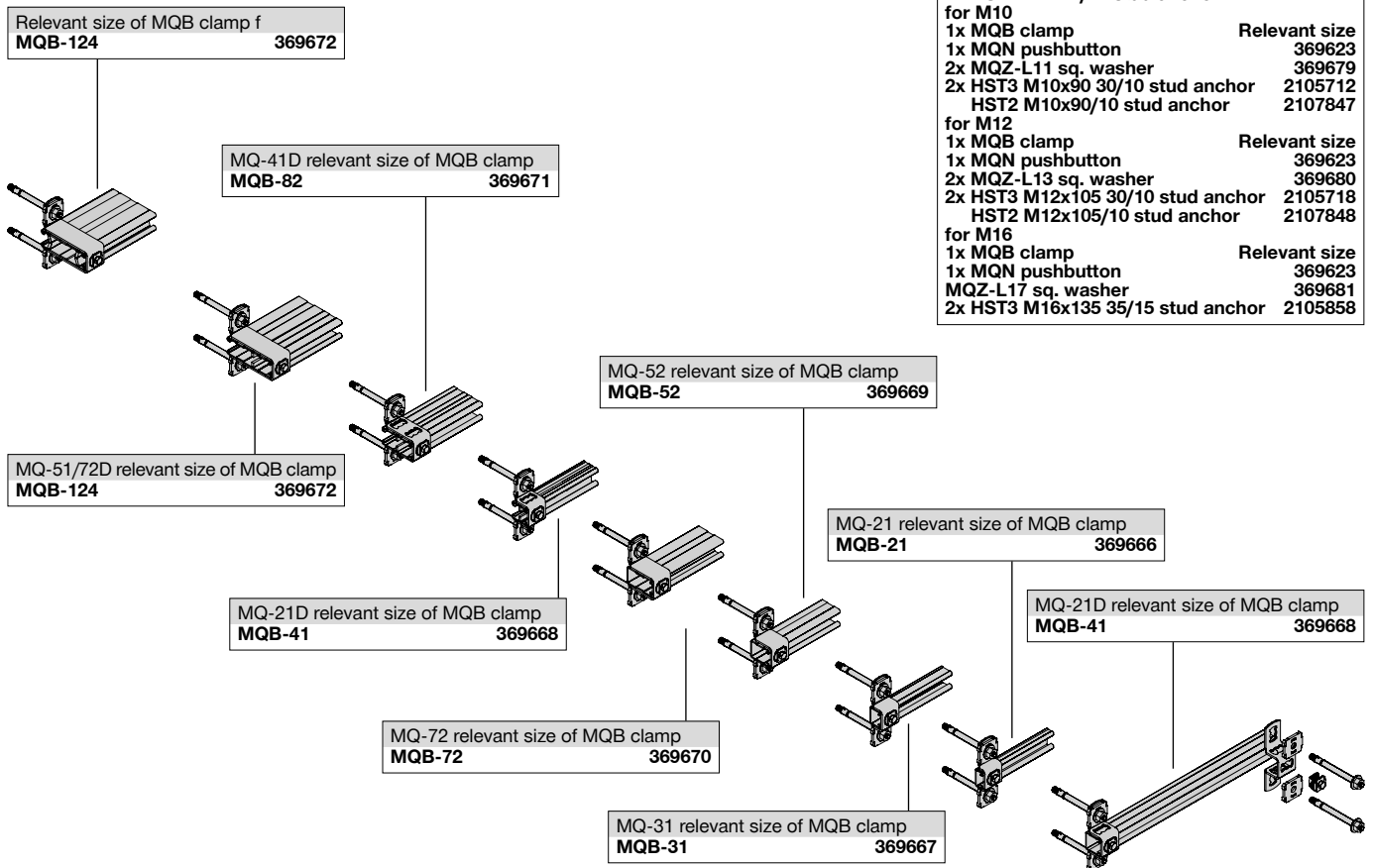


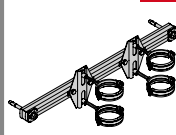
# Riser Guides - Wall Rail On Concrete

## Using all sizes of single channel



## Using all sizes of channel



Application description	Application	Product lines	Base material
Heating - riser guides		MQ system	Concrete
<b>General comments</b> <ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			



# Riser Guides - Wall Rail On Concrete

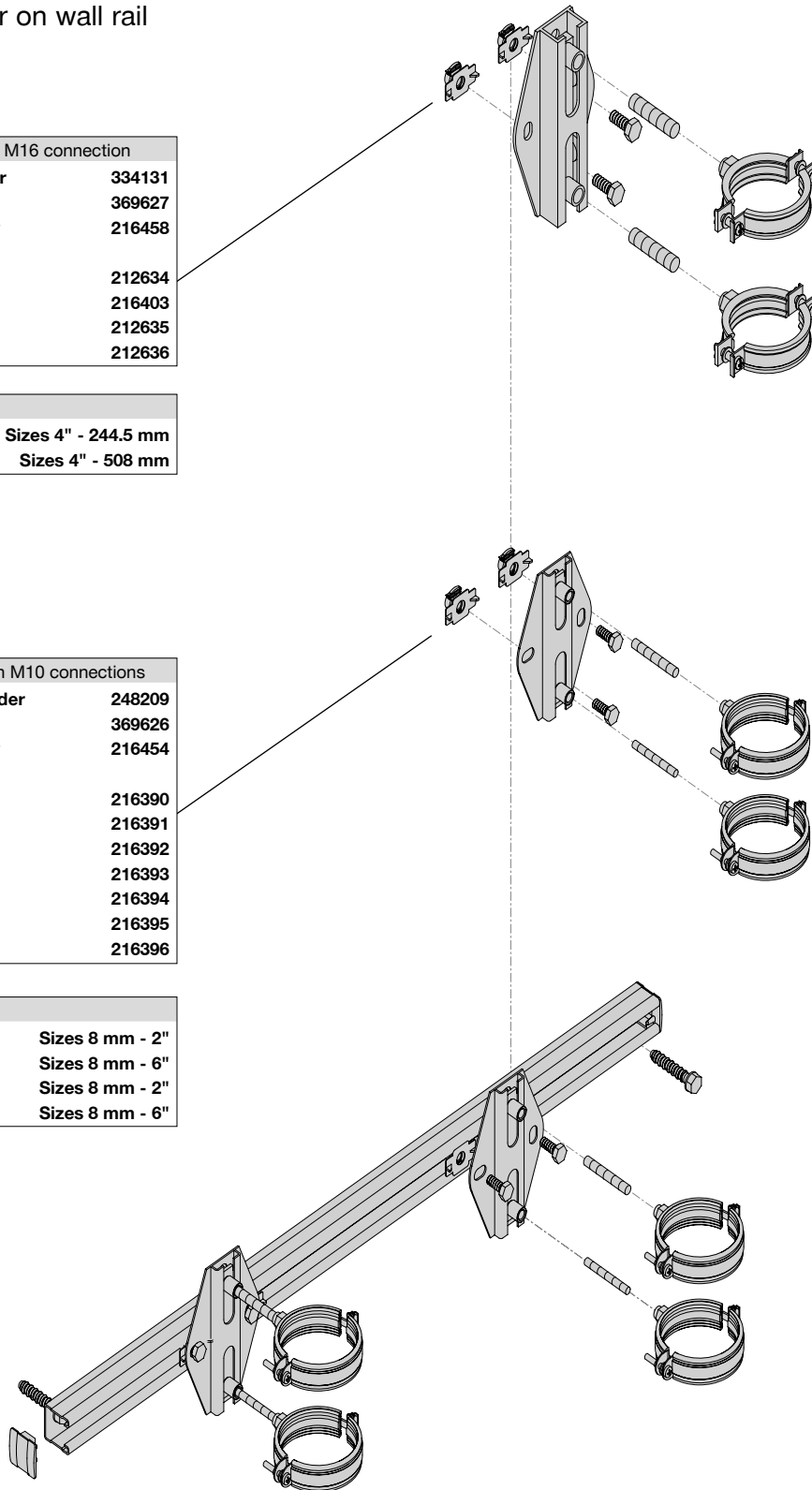
Fixing slider / roller on wall rail

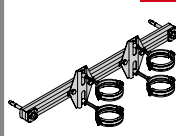
Double roller in bracket with M16 connection	
1x MRG-D6 M12/M16 roller	334131
2x MQM-M12 wing nut	369627
2x M12x25 hexagon screw	216458
2x M16 threaded bolts	
AM16x60	212634
AM16x80	216403
AM16x100	212635
AM16x150	212636

M16 pipe rings	
MP-MI..C	Sizes 4" - 244.5 mm
MP-MXI..M16	Sizes 4" - 508 mm

Double slider in channel with M10 connections	
1x MSG 1.75 M8/M10 D slider	248209
2x MQM-M10 wing nut	369626
2x M10x25 hexagon screw	216454
2x M10 threaded bolts	
AM10x40	216390
AM10x60	216391
AM10x80	216392
AM10x100	216393
AM10x120	216394
AM10x150	216395
AM10x180	216396

M10 pipe rings	
MP-LHI	Sizes 8 mm - 2"
MP-HI	Sizes 8 mm - 6"
MPN-LI	Sizes 8 mm - 2"
MPN-RC	Sizes 8 mm - 6"

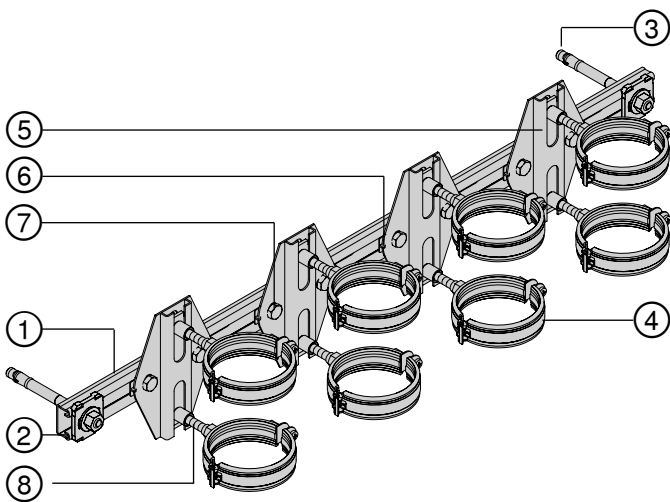


Application description	Application	Product lines	Base material
Heating - riser guides	 <b>6</b>	MQ system	Concrete
<b>General comments</b> <ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Sliders/rollers	

# Heating Applications - Cantilever Arm

## Type H-RG1

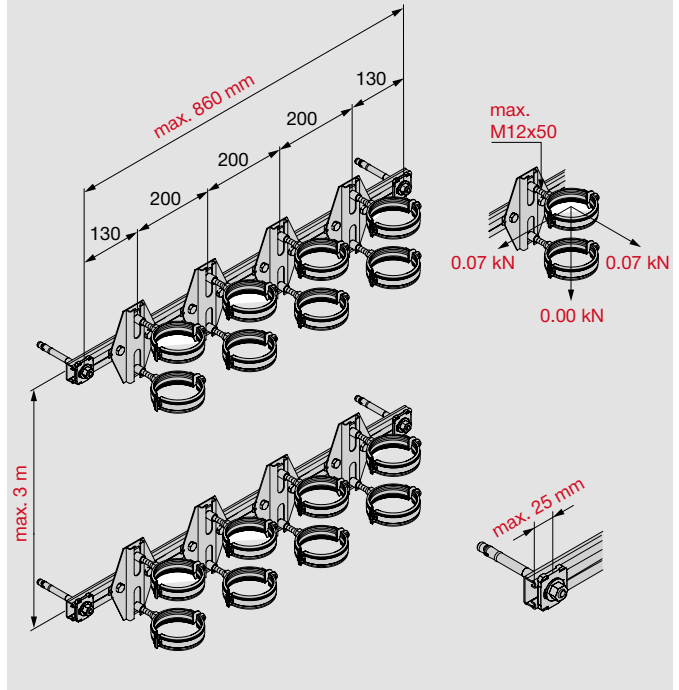
- Limited to max. 4 x DN 80 (O.D. 89.1 mm) water-filled steel pipe
- Spacing - support distance 3 m
- Insulation 20 mm elastomeric caoutchouc



### Additional loading capacity limits

The loading capacity limit is set by many different parameters for this complex case. Exceeding any (even only one) of the parameters shown in red would result in exceeding the limitation factors for this particular case. This would make it necessary to carry out the complete static calculations and may lead to selection of different products and dimensions.

Limited to max. 4 x DN 80 (O.D. 89.1 mm) water-filled steel pipe



Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
①	369584	MQ-21 3 m channel	1	0.90
②	369680	MQZ-L13 square washer	2	-
③	2105851	HST3 M12x145 70/50 anchor	2	-
④	20866	MI-MI 3" G pipe ring	8	-
⑤	248210	MSG 1.75 M12/16D slider	4	-
⑥	369626	MQM-M10 wing nut	8	-
⑦	216453	M10x20 hexagon screw	8	-
⑧	216397	AM12x50 threaded bolt	8	-

Application description	Application	
Heating - riser guides		Base material: Concrete
<b>General comments</b>		Product line: MQ system, sliders
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Capacity limit: 4 x DN 80 concrete



## Riser Guides - Off-set Frame

Using pre-fab. or assembled cantilever arms for off-set frame

**Connection to concrete - channel base**

1x MQP 21-72 channel base	369651
2x MQN push button	369623
2x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

**41 format cantilever arms 2 hole base**

1x MQK bracket	
MQK-41/300	369609
MQK-41/450	369610
MQK-41/600	369611
MQK-41/1000	369612
MQK-41/3/300	370595
MQK-41/3/450	370596
MQK-41/3/600	370597
MQK-21 D/300	369617
MQK-21 D/450	369618
MQK-21 D/600	369619
2x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

**Connector**

1x MQW-8 connector	369659
4x MQN push button	369623

**Connector**

1x MQW-4 connector	369658
2x MQN push button	369623

**41 format channels**

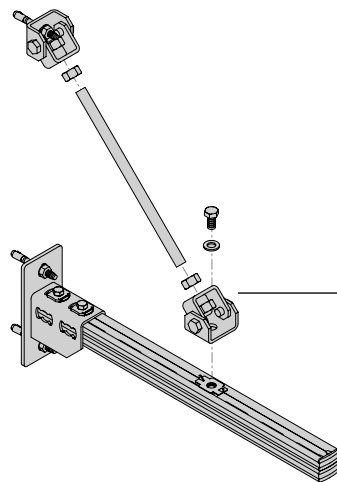
MQ-41 2 m	304559
MQ-41 3 m	369591
MQ-41 6 m	369592
MQ-41 3 m LL	2048100
MQ-41 6 m LL	2048101
MQ-41/3 3 m	369596
MQ-41/3 6 m	369597
MQ-41 U 6 m	369595
MQ-21D 3 m	369601
MQ-21D 6 m	369602

Application description	Application	Product lines	Base material
Heating - riser guides	<div style="background-color: red; color: white; padding: 2px; display: inline-block; font-weight: bold;">6</div>	MQ system	Concrete
<b>General comments</b>		Anchors	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			

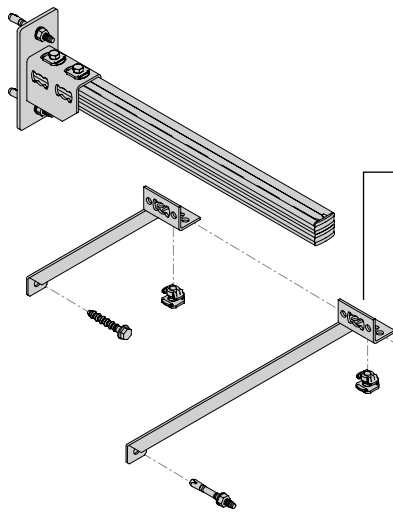


# Riser Guides - Off-set Frame: Vertical Bracing

Using pre-fab. or assembled cantilever arms for off-set frame



Vertical upper bracing using MQP-U hinge	
Set of axial bracing (1 brace)	
2x MQP-U M12 hinge	284248
1x MQM-M12 wing nut	369627
1x M12x25 hex. screw	216458
1x AM12 threaded rod	
AM12x1000 t. rod	339797
AM12x2000 t. rod	216420
AM12x3000 t. rod	216421
4x M12 hex. nut	216467
1x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848



Vertical bottom bracing - upper brace connector	
1x MQW-2/45 connector	369662
2x MQN push button	369623

Vertical bottom bracing - upper brace connector	
1x MQW-3/135 connector	369663
2x MQN push button	369623

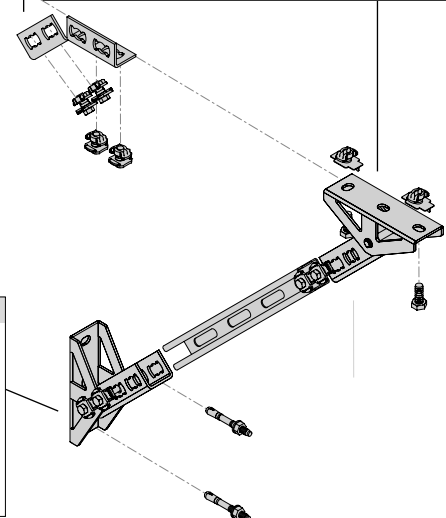
Vertical bottom bracing - upper brace connector	
1x MQW-8/45 connector	369660
4x MQN push button	369623

Vertical bottom bracing - pre-fab. brace	
Pre-fab brace	
1x MQK-SL pre-fab. brace	369621
MQK-SK pre-fab. brace	369622
1x MQN push button	369623
1x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

Vertical bottom bracing - upper brace connector	
1x MQP-G pivot connector	369654
2x MQN push button	369623
2x M12x25 hex. screw	216458
2x MQM-M12 wing nut	369627

Vertical bottom bracing - base material connector	
Upper brace connection alternative	
1x MQP-45 connector	369649
2x MQN push button	369623
1x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

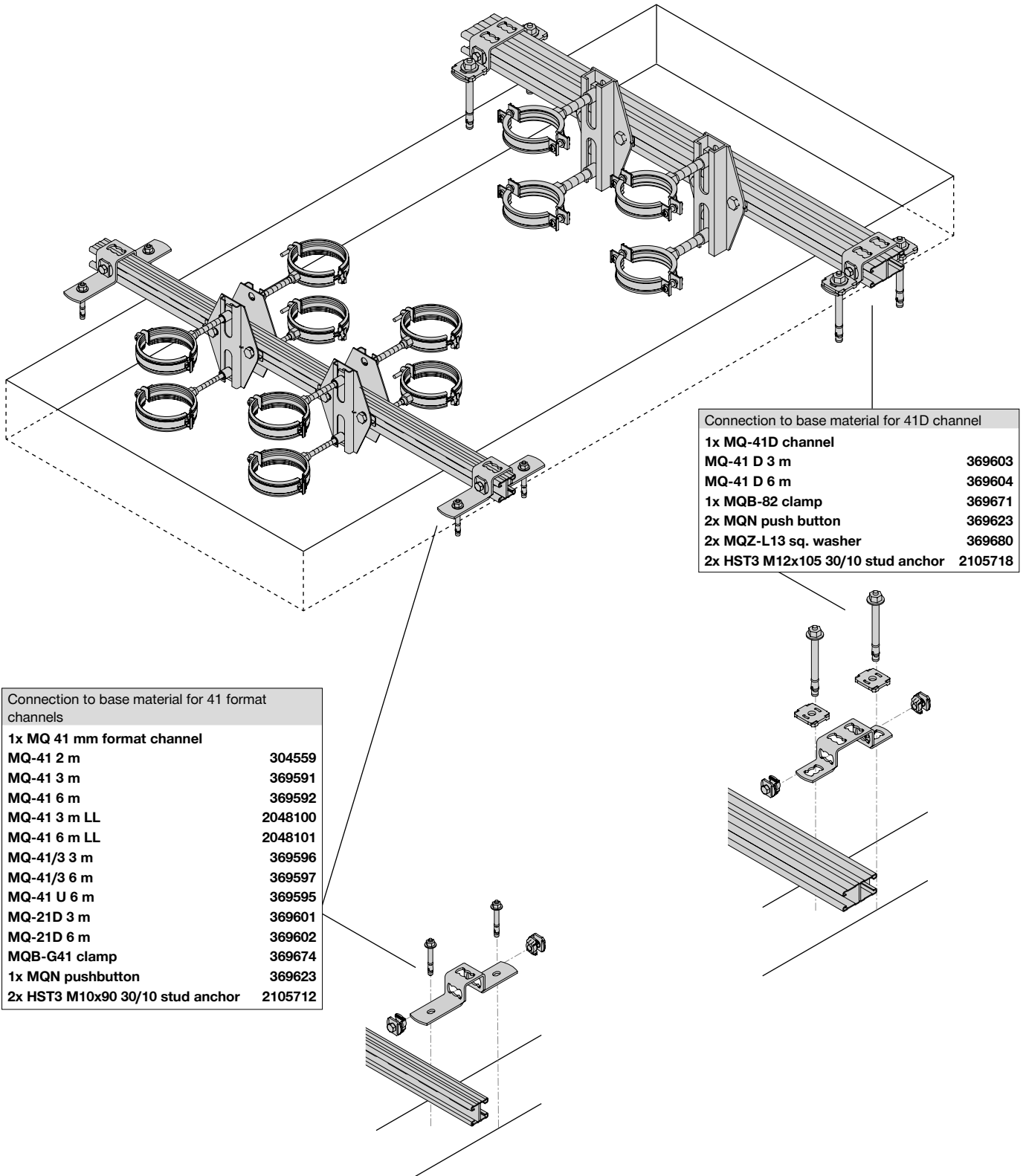
Vertical bottom bracing - base material connector	
1x MQP-G pivot connector	369654
2x MQN push button	369623
1x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848



Application description	Application	Product lines	Base material
Heating - riser guides		MQ system	Concrete
<b>General comments</b>		Anchors	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			



# Riser Guides - Shaft Sub-structure



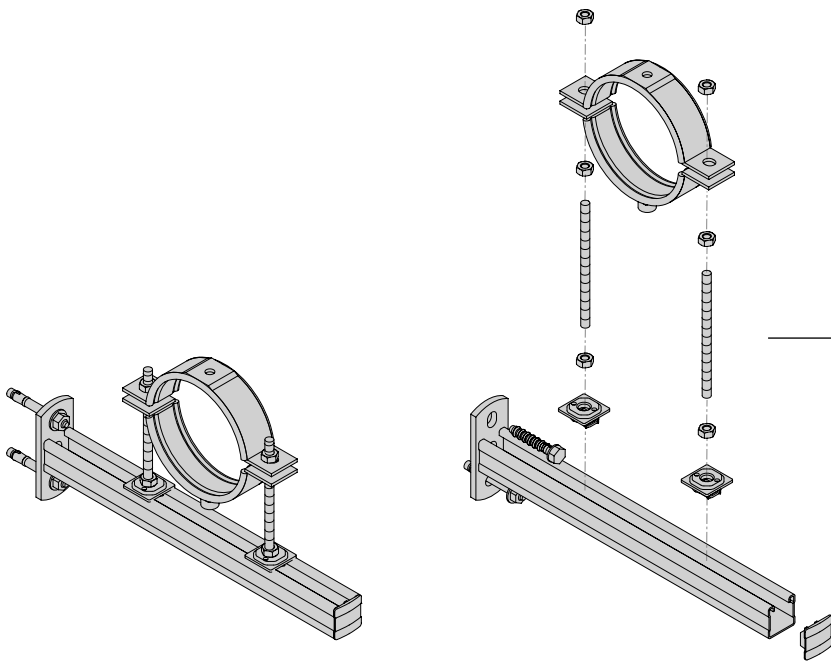
Connection to base material for 41D channel	
1x MQ-41D channel	
MQ-41 D 3 m	369603
MQ-41 D 6 m	369604
1x MQB-82 clamp	369671
2x MQN push button	369623
2x MQZ-L13 sq. washer	369680
2x HST3 M12x105 30/10 stud anchor	2105718

Connection to base material for 41 format channels	
1x MQ 41 mm format channel	
MQ-41 2 m	304559
MQ-41 3 m	369591
MQ-41 6 m	369592
MQ-41 3 m LL	2048100
MQ-41 6 m LL	2048101
MQ-41/3 3 m	369596
MQ-41/3 6 m	369597
MQ-41 U 6 m	369595
MQ-21D 3 m	369601
MQ-21D 6 m	369602
MQB-G41 clamp	369674
1x MQN pushbutton	369623
2x HST3 M10x90 30/10 stud anchor	2105712

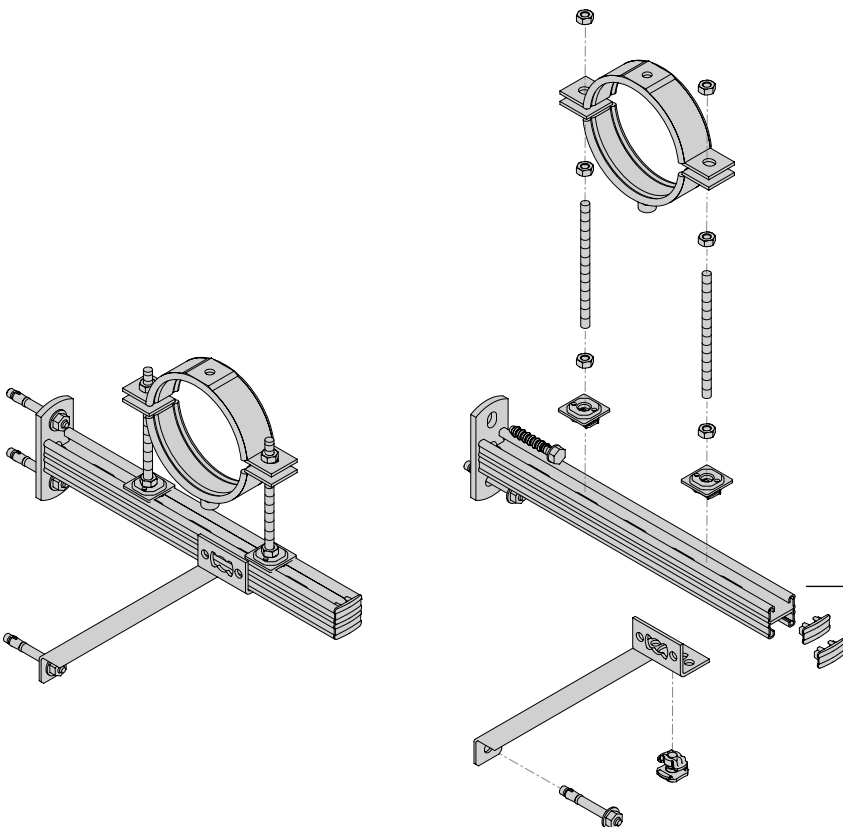
Application description	Application	Product lines	Base material
Heating - riser guides		MQ system	Concrete
General comments		Anchors	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			



# Plant Room Equipment Support - Splitter Frame Options



Splitter bracket (1 bracket)		
1x MQK bracket		
MQK-41/300		369609
MQK-41/450		369610
MQK-41/600		369611
MQK-41/1000		369612
MQK-41/3/300		370595
MQK-41/3/450		370596
MQK-41/3/600		370597
MQK-21 D/300		369617
MQK-21 D/450		369618
MQK-21 D/600		369619
2x Anchor		
HUS3-H 10x70/-/- screw anchor		2079912
or		
HST3 M12x105 30/10 stud anchor		2105718
HST2 M12x105/10 stud anchor		2107848
2x MQA-M16 saddle nut		369632
2x M16 threaded rod		
AM16x1000 ..m		216422
AM16x2000..m		216423
AM16x3000..m		216424
4x M16 hex. nut		216468
1x MP-MXI pipe ring >177.8 mm		



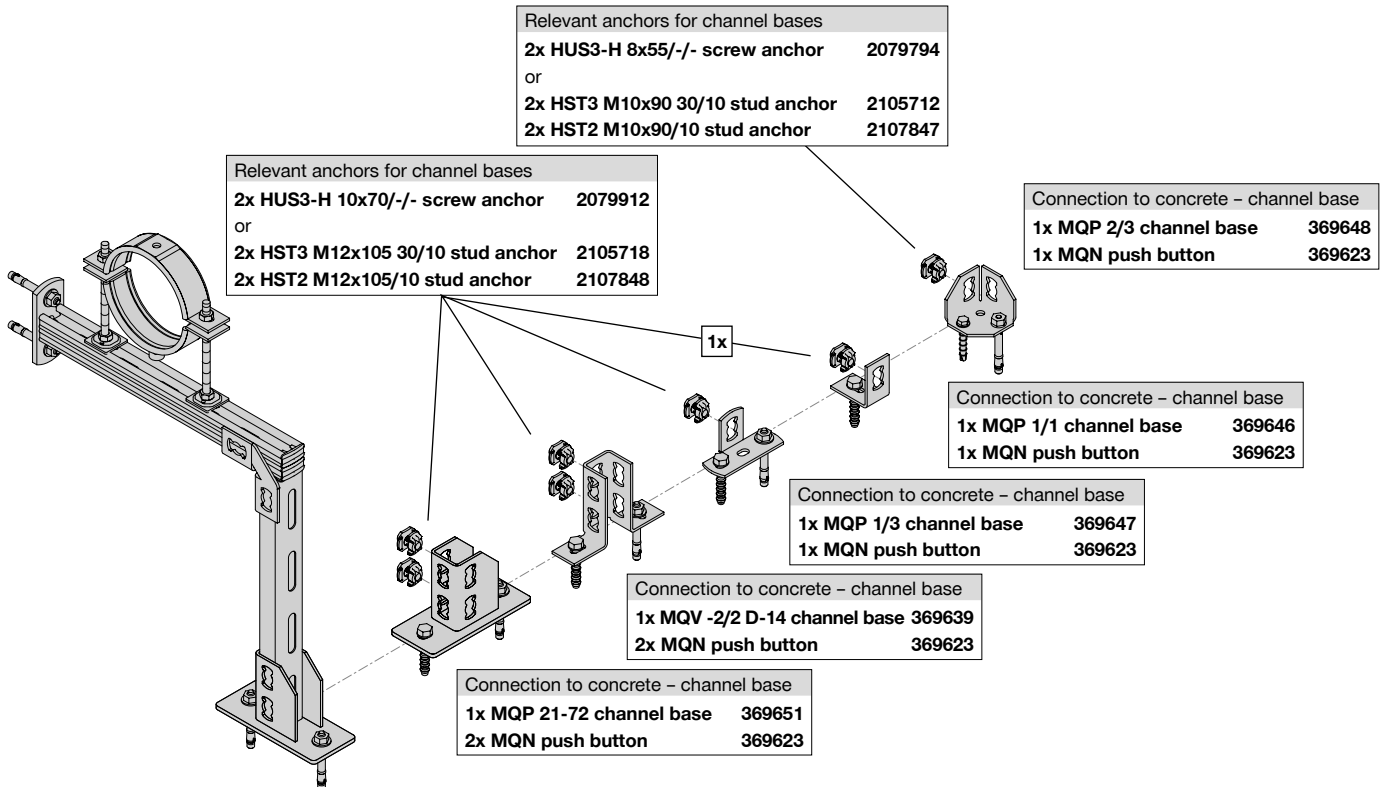
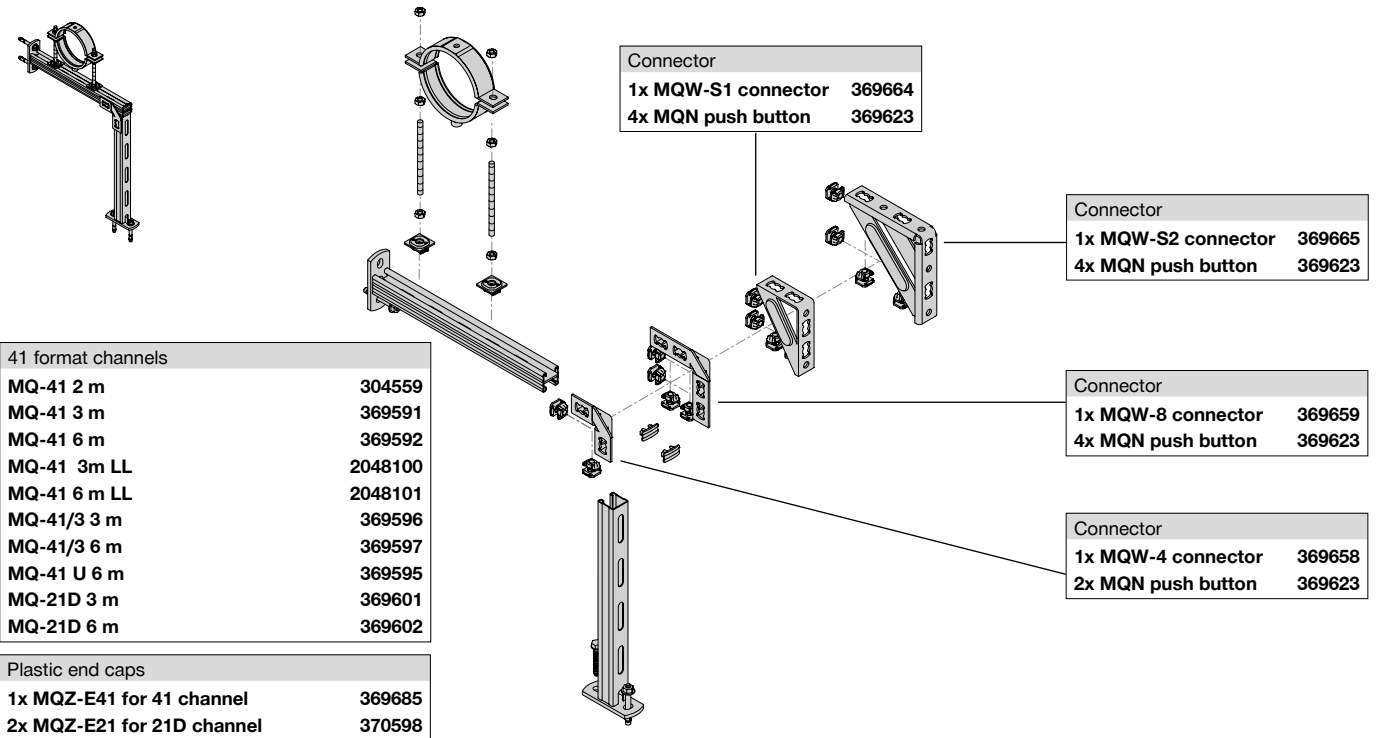
Vertical bracing – pre-fab. brace		
Pre-fab brace		
1x MQK-SL pre-fab. brace		369621
MQK-SK pre-fab. brace		369622
1x MQN push button		369623
1x Anchor		
HUS3-H 10x70/-/- screw anchor		2079912
or		
HST3 M12x105 30/10 stud anchor		2105718
HST2 M12x105/10 stud anchor		2107848

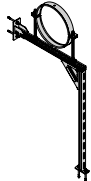
Application description	Application	Product lines	Base material
Heating - plant room equipment support: splitter frame		MQ system	Concrete
<b>General comments</b>		Anchors	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			





# Plant Room Equipment Support - Splitter Frame Options

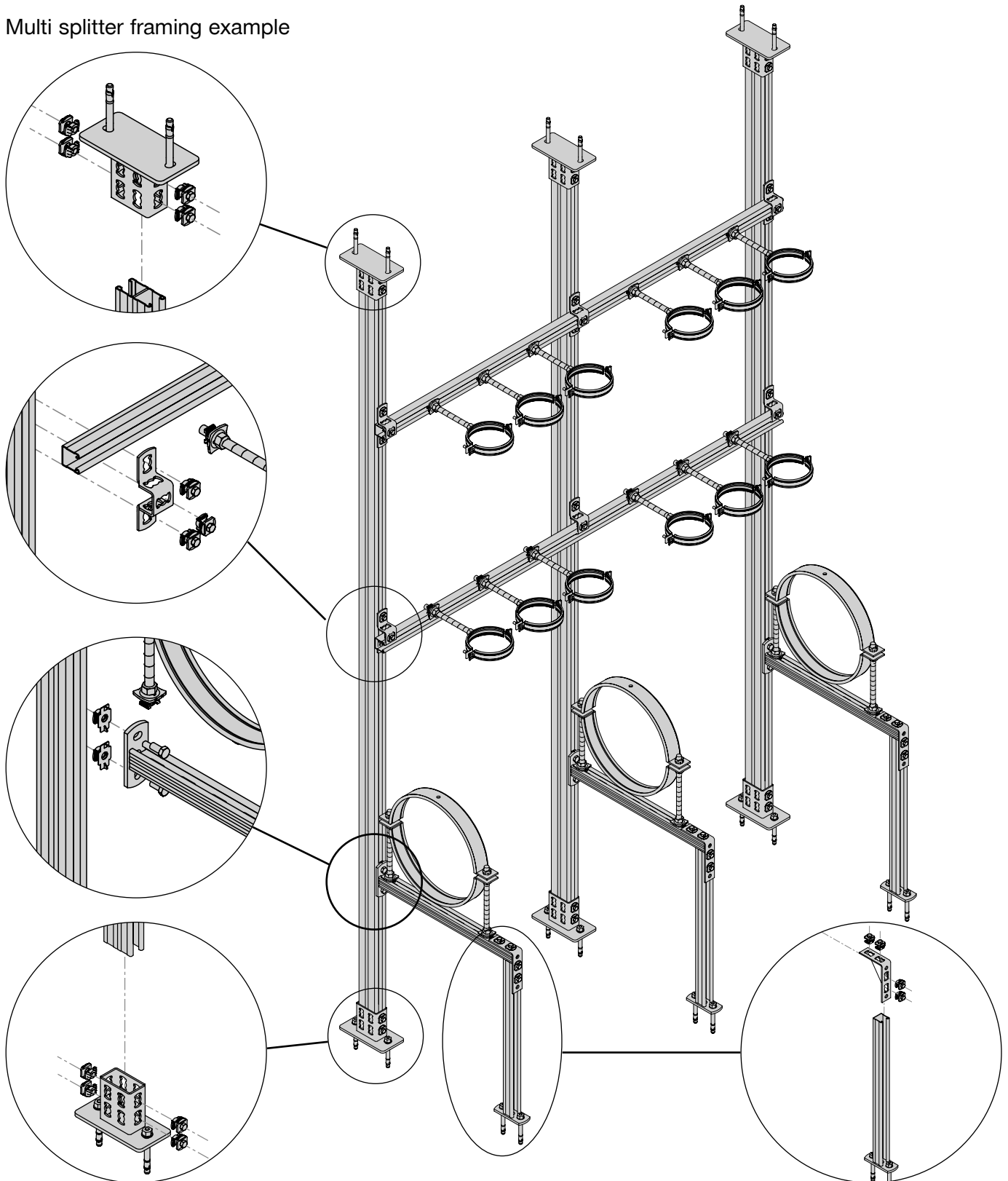


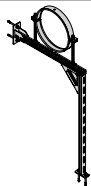
Application description	Application	Product lines	Base material
Heating - plant room equipment support: splitter frame	 <b>7</b>	MQ system	Concrete
<b>General comments</b> <ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Anchors	



# Plant Room Equipment Support - Splitter Frame Options

Multi splitter framing example

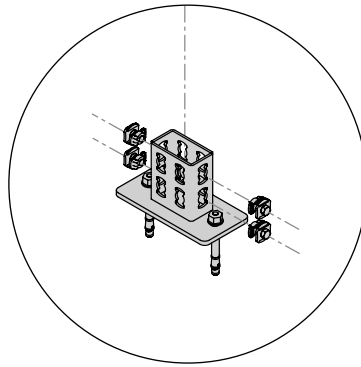
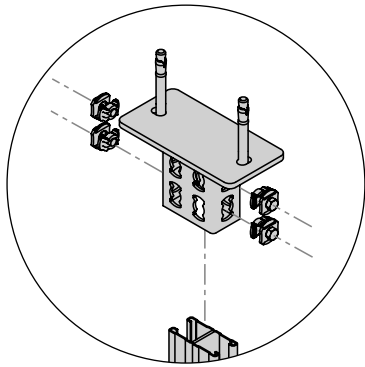


Application description	Application	Product lines	Base material
Heating - plant room equipment support: splitter frame	 <b>7</b>	MQ system	Concrete
<b>General comments</b>			
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			

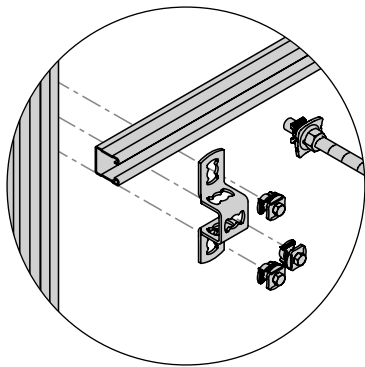


# Plant Room Equipment Support - Splitter Frame Options

Multi splitter framing example

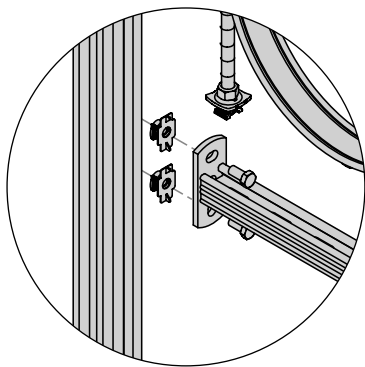


MQP 82 Channel base with associated channels	
1x MQP 82 channel base	369652
4x MQN push button	369623
41D mm format channels	
MQ-41D 3m	369603
MQ-41D 6m	369604
2x Anchors	
HUS3-H 10x70/-/ screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848



Cross connector	
1x MQB-41 cross connector	369668
3x MQN push button	369623

41 format channels	
MQ-41 2 m	304559
MQ-41 3 m	369591
MQ-41 6 m	369592
MQ-41 3 m LL	2048100
MQ-41 6 m LL	2048101
MQ-41/3 3 m	369596
MQ-41/3 6 m	369597
MQ-41 U 6 m	369595
MQ-21D 3 m	369601
MQ-21D 6 m	369602



Connection of bracket to channel	
1x MQK bracket	
2x M12x25 screw	216458
2x MQM-M12 wing nut	369623

21D mm format brackets	
MQK-21D/300	369617
MQK-21D/450	369618
MQK-21D/600	369619
41 mm format brackets	
MQK-41/300	369609
MQK-41/450	369610
MQK-41/600	369611
MQK-41/1000	369612
72 mm format brackets	
MQK-41/3/300	370595
MQK-41/3/450	370596
MQK-41/3/600	370597
41D mm format brackets	
MQK-72/450	369615
MQK-72/600	369616
MQK-41D/1000	369620

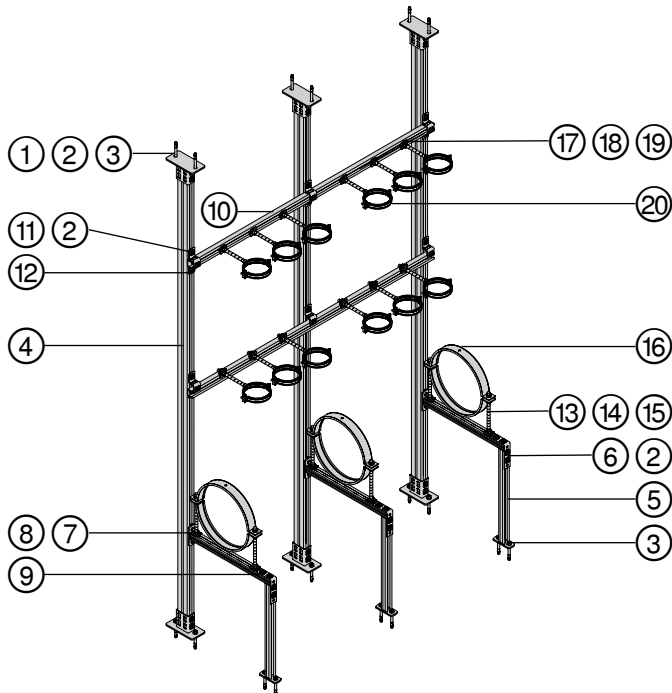
Node connection	
1x MQW-S1 connector	369664
4x MQN push button	369623

Application description	Application	Product lines	Base material
Heating - plant room equipment support: splitter frame		MQ system	Concrete
<b>General comments</b>			
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			

# Heating Applications - Plant Room Equipment Support: Splitter Frame

## Type H-PR-SF5

- This example for splitter DN 350 (O.D. 372 mm)
- Outgoing pipes 6 x DN 80 (O.D. 88.9 mm)
- No particular loading capacity limits for this case since every case must be modeled, calculated and verified individually



### Additional capacity limits

Every case must be modeled, calculated and verified individually.

Strength, rigidity and convenience are more important than finding the most cost-efficient solution when installing plant room equipment.

### Bill of materials

Reference	Item no.	Description	Piece	Length (m)
①	369652	MQP 82 channel base	6	-
②	369623	MQN push button	54	-
③	2105718	HST3 M12x105 30/10 stud anchor	18	-
④	369603	MQ-41D 3 m channel	3	Depends on span
⑤	369611	MQK-41/600 bracket	3	-
⑥	369664	MQW-S1 connector	3	-
⑦	369623	MQM-M12 wing nut	6	-
⑧	216458	M12x25 screw	6	-
⑨	369619	MQK-21D/600 bracket	3	-
⑩	369591	MQ-41 3 m channel	2	Depends on width of the frame
⑪	369668	MQB-41 cross connector	6	-
⑫	369685	MQZ-E41 plastic end cap	4	-
⑬	369632	MQA-M16 B saddle nut	6	-
⑭	216422	AM16x1000 threaded rod	6	Depends on size
⑮	216468	M16 hexagon nut	18 (12)	-
⑯	372245	MP-MXI 368 M16 pipe ring	3	-
⑰	369630	MQA-M10 saddle nut	12	-
⑱	216390	AM10x40 threaded bolt	12	-
⑲	216466	M10 hexagon nut	12	-
⑳	335692	MPN-RC 3" B pipe ring	12	-

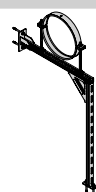
### Application description

Heating - plant room equipment support: splitter frame

### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

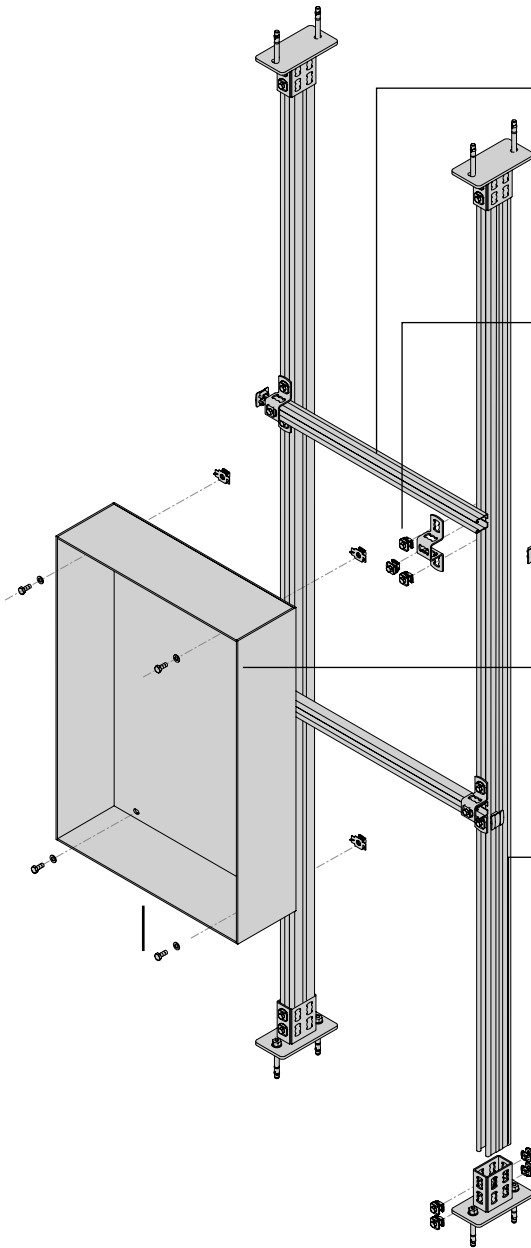
### Application



Base material	Concrete
Product line	MQ System
Capacity limit	Individual

# Plant Room Equipment Support – Switch Box Frame Options

Switch box frame, floor to ceiling



41 format channels		
MQ-41 2 m		304559
MQ-41 3 m		369591
MQ-41 6 m		369592
MQ-41 3 m LL		2048100
MQ-41 6 m LL		2048101
MQ-41/3 3 m		369596
MQ-41/3 6 m		369597
MQ-41 U 6 m		369595
MQ-21D 3 m		369601
MQ-21D 6 m		369602

Cross connector for 1 fixing point		
1x MQB-41 cross connector		369668
3x MQN push button		369623

Connection of the switch box to channel		
<b>M8</b>		
4x M8x25 hex. screw		216448
4x A8,4/16 washer		282850
4x MQM-M8 wing nut		369698
<b>M10</b>		
4x M10x25 hex. screw		216454
4x A10,5/20 washer		282851
4x MQM-M10 wing nut		369626
<b>M12</b>		
4x M12x25 hex. screw		216458
4x A13/24 washer		282852
4x MQM-M12 wing nut		369627

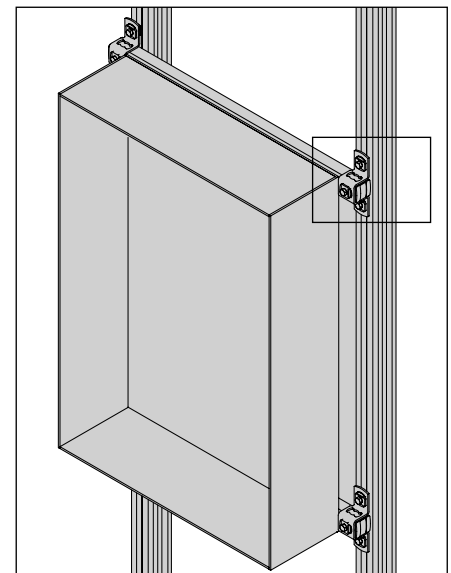
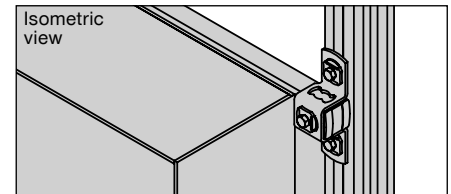
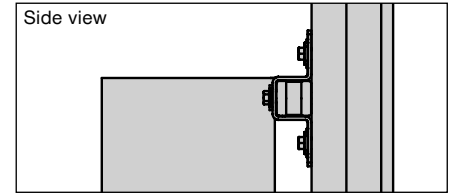
MQP 82 channel base with associated channels		
1x MQP-82 channel base		369652
4x MQN push button		369623
41D format channels		
MQ-41D 3 m		369603
MQ-41D 6 m		369604

Connection to concrete – channel base		
1x MQP 21-72 channel base		369651
2x MQN push button		369623

Connection to concrete – channel base		
1x MQV -2/2 D-14 channel base		369639
2x MQN push button		369623

Connection to concrete – channel		
1x MQP 1/3 channel base		369647
1x MQN push button		369623

For cases where there is enough space



Relevant anchors for channel bases		
2x HUS3-H 10x70/-/- screw anchor		2079912
or		
2x HST3 M12x105 30/10 stud anchor		2105718
HST2 M12x105/10 stud anchor		2107848
For MQP 1/1 only 1 pc of anchor		

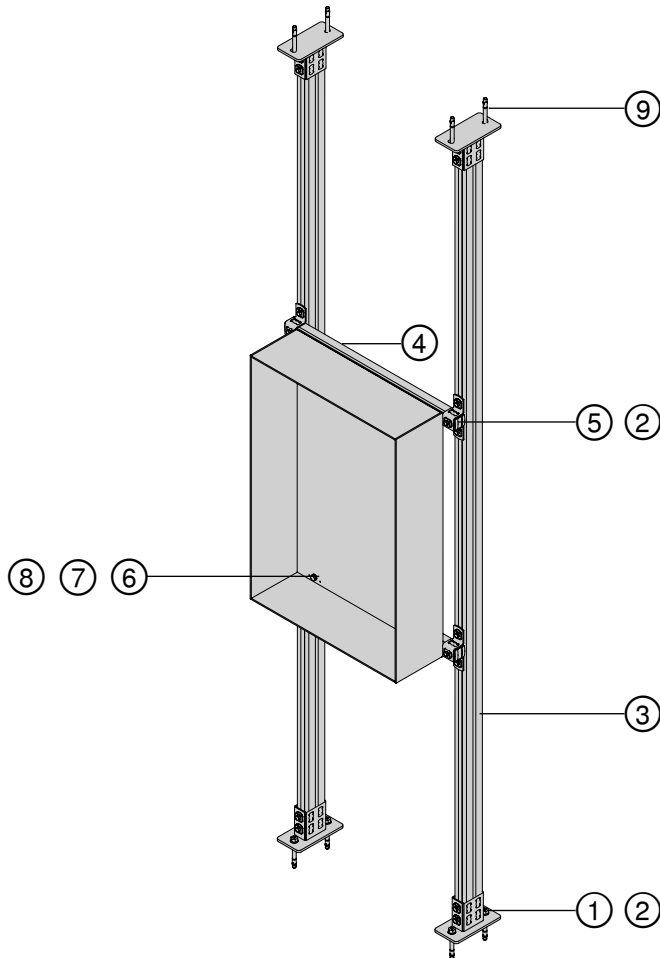
Connection to concrete – channel base		
1x MQP 1/1 channel base		369646
1x MQN push button		369623

Application description	Application	Product lines	Base material
Heating - plant room equipment support: switch box frame		8 MQ system	Concrete
<b>General comments</b> <ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Anchors	

# Heating Applications - Plant Room Equipment Support: Switch Box Frame

## Type H-PR-SB1

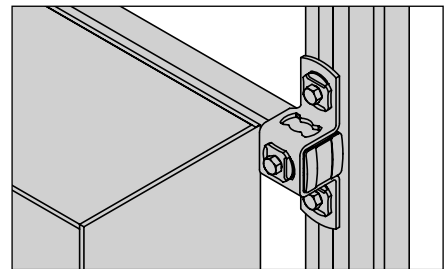
- No particular loading capacity limits for this case since every case must be modeled, calculated and verified individually



### Additional capacity limits

Every case must be modeled, calculated and verified individually.

Strength, rigidity and convenience are more important than finding the most cost-efficient solution when installing plant room equipment.



Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
①	369652	MQP-82 channel base	4	-
②	369623	MQN push button	28	-
③	369603	MQ-41D 3 m channel	2	Depends on span
④	369591	MQ-41 3 m channel	2	Depends on the with of the box
⑤	369668	MQB-41 cross connector	4	-
⑥	369627	A13/24 washer	4	-
⑦	282852	M10x20 hexagon screw	4	-
⑧	216458	M12x25 hex. screw	4	-
⑨	2105718	HST3 M12x105 30/10 anchor	8	-

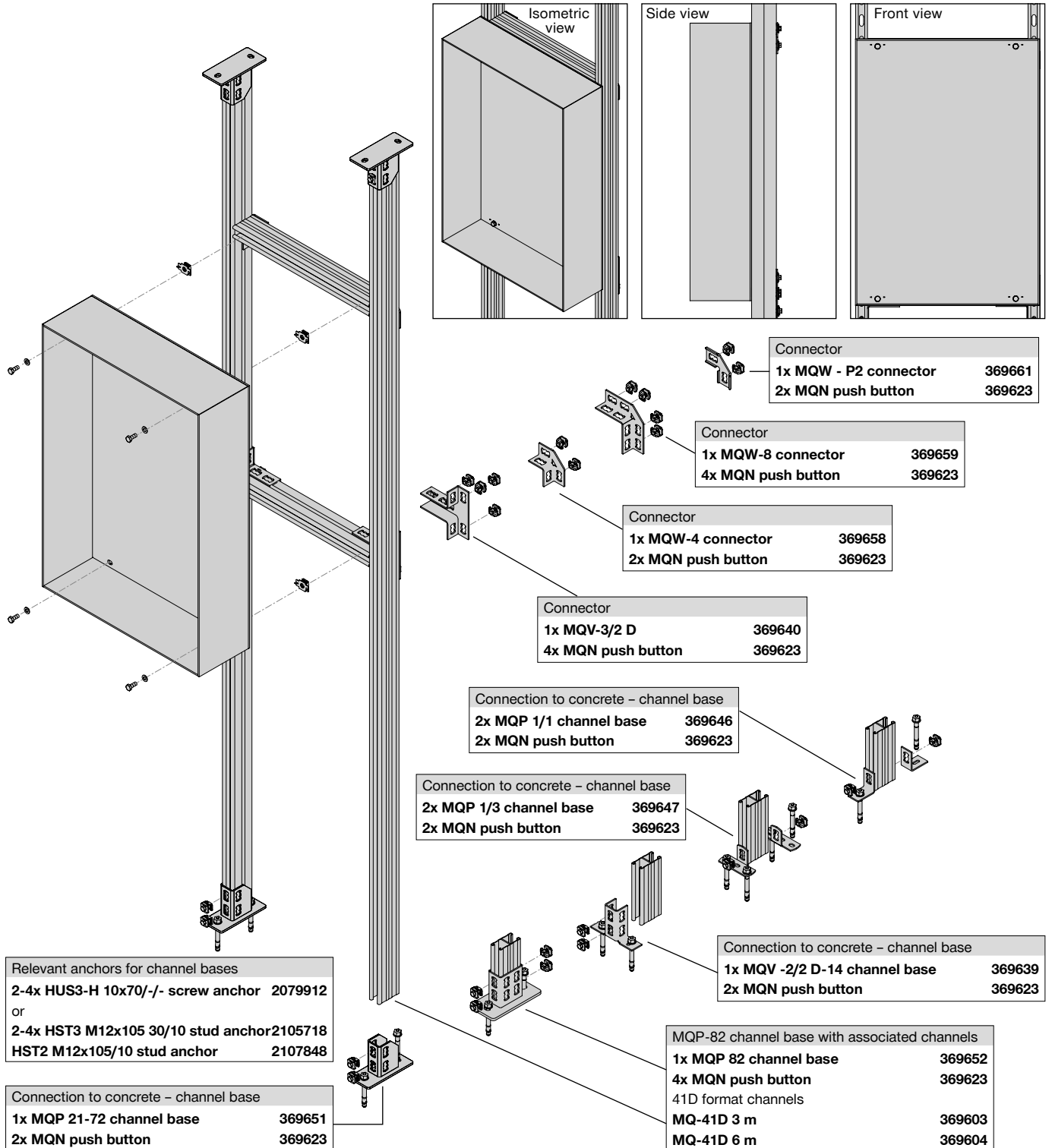
Application description	Application					
Heating - plant room equipment support: switch box frame						
<b>General comments</b> <ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>						
<table border="1"> <tr> <td>Base material</td> <td>Concrete</td> </tr> <tr> <td>Product line</td> <td>MQ System</td> </tr> <tr> <td>Capacity limit</td> <td>Individual</td> </tr> </table>		Base material	Concrete	Product line	MQ System	Capacity limit
Base material	Concrete					
Product line	MQ System					
Capacity limit	Individual					

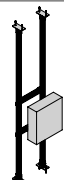


# Plant Room Equipment Support - Switch Box Frame Options

Switch box frame, floor to ceiling

Space-saving solution

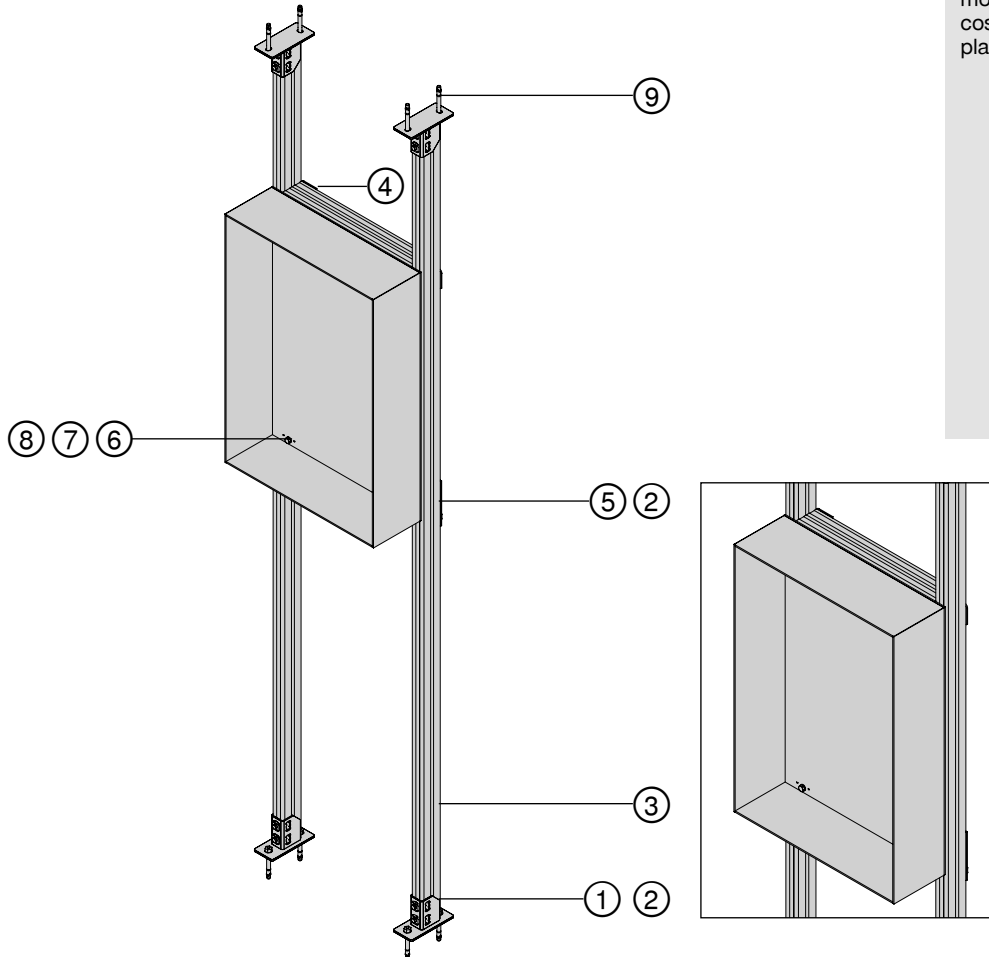


Application description	Application	Product lines	Base material
Heating - plant room equipment support: switch box frame		8 MQ system	Concrete
<b>General comments</b> <ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Anchors	

# Heating Applications - Plant Room Equipment Support: Switch Box Frame

## Type H-PR-SB2

- No particular loading capacity limits for this case since every case must be modeled, calculated and verified individually



### Additional capacity limits

Every case must be modeled, calculated and verified individually.

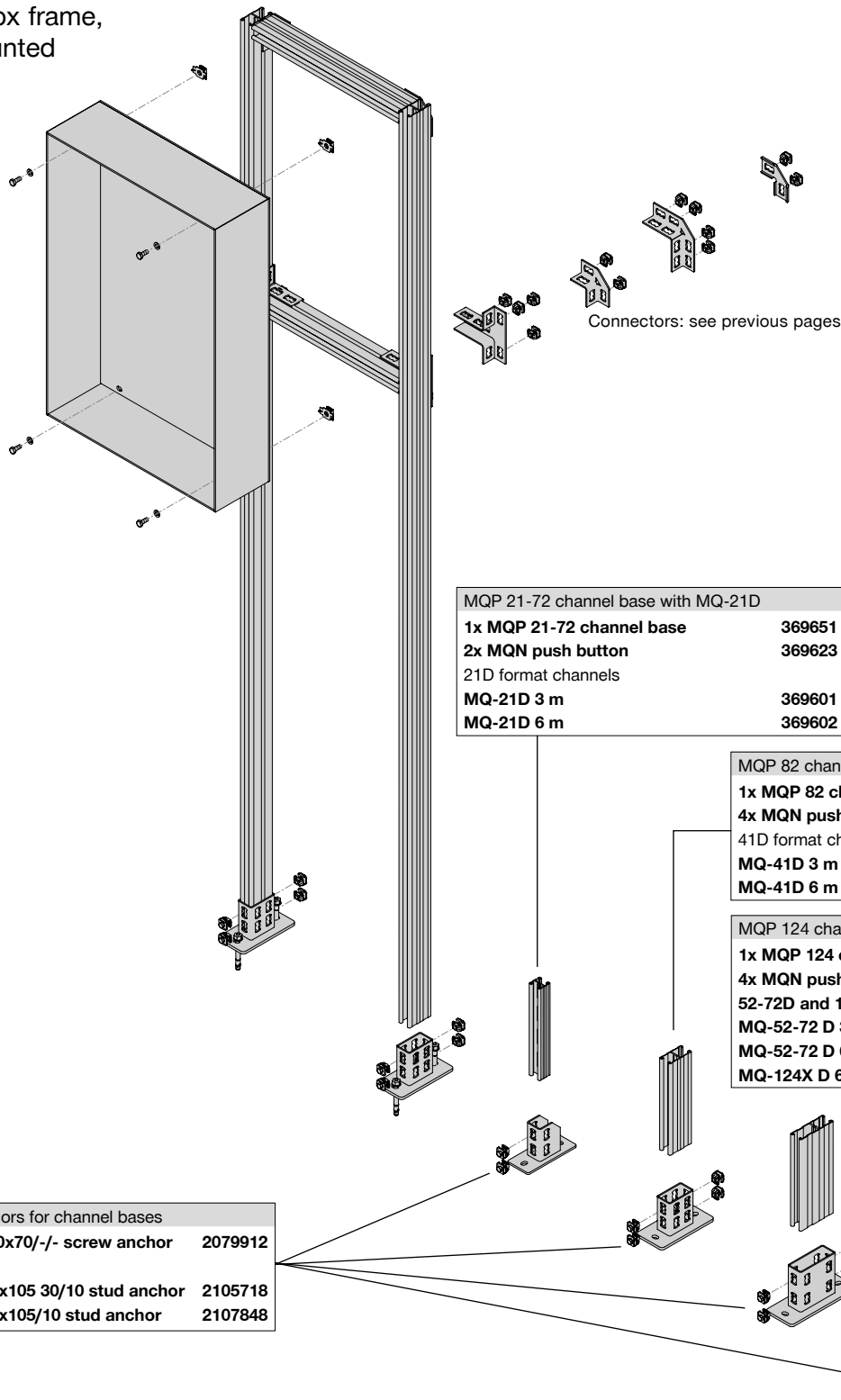
Strength, rigidity and convenience are more important than finding the most cost-efficient solution when installing plant room equipment.

Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
①	369652	MQP 21-72 channel base	4	-
②	369623	MQN push button	16	-
③	369603	MQ-41D 3 m channel	2	Depends on span
④	369603	MQ-41D 3 m channel	2	Depends on the with of the box
⑤	369658	MQW-4 connector	4	-
⑥	369627	MQM-M12 wing nut	4	-
⑦	282852	A13/24 washer	4	-
⑧	216458	M12x25 hex. screw	4	-
⑨	2105718	HST3 M12x105 30/10 anchor	8	-

Application description	Application	
Heating - plant room equipment support: switch box frame		Base material: Concrete
<b>General comments</b> <ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Product line: MQ System
		Capacity limit: Individual

# Plant Room Equipment Support - Switch Box Frame Options

Switch box frame, floor-mounted

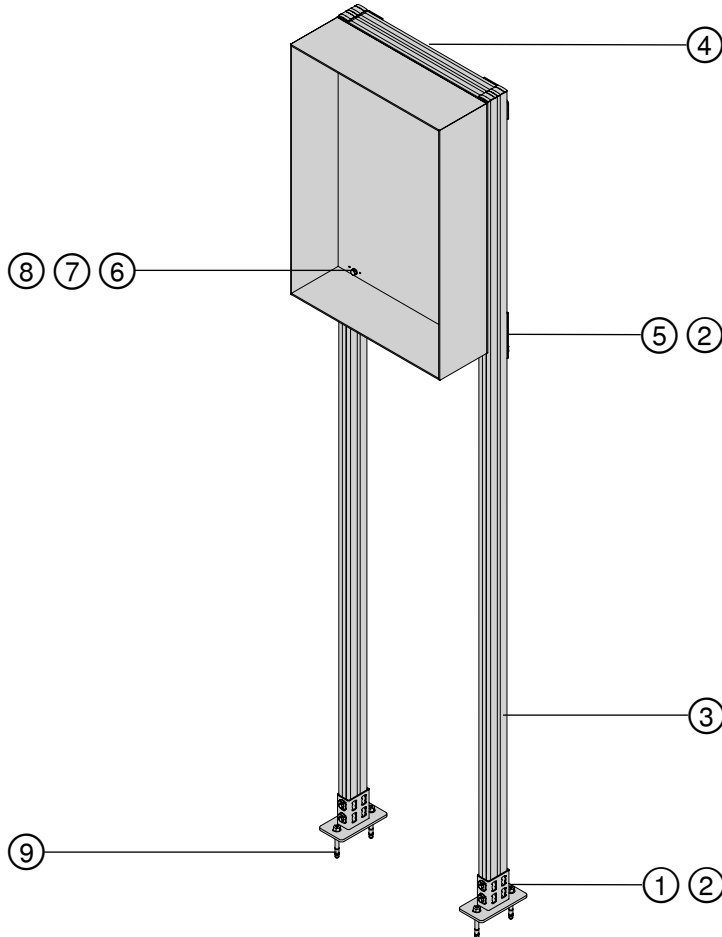


Application description	Application	Product lines	Base material
Heating - plant room equipment support: switch box frame		8 MQ system	Concrete
<b>General comments</b>		Anchors	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			

# Heating Applications - Plant Room Equipment Support: Switch Box Frame

## Type H-PR-SB3

- No particular loading capacity limits for this case since every case must be modeled, calculated and verified individually



### Additional capacity limits

Every case must be modeled, calculated and verified individually.

Strength, rigidity and convenience are more important than finding the most cost-efficient solution when installing plant room equipment.

### Bill of materials

Reference	Item no.	Description	Piece	Length (m)
①	369652	MQP-82 channel base	2	-
②	369623	MQN push button	16	-
③	369603	MQ-41D 3 m channel	2	Depends on span
④	369603	MQ-41D 3 m channel	2	Depends on the with of the box
⑤	369658	MQW-4 connector	4	-
⑥	369627	MQM-M12 wing nut	4	-
⑦	282852	A13/24 washer	4	-
⑧	216458	M12x25 hex. screw	4	-
⑨	369685	MQZ-E41 plastic end cap	4	-
⑩	2105718	HST3 M12x105 30/10 anchor	4	-

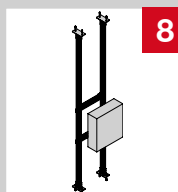
### Application description

Heating - plant room equipment support: switch box frame

### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

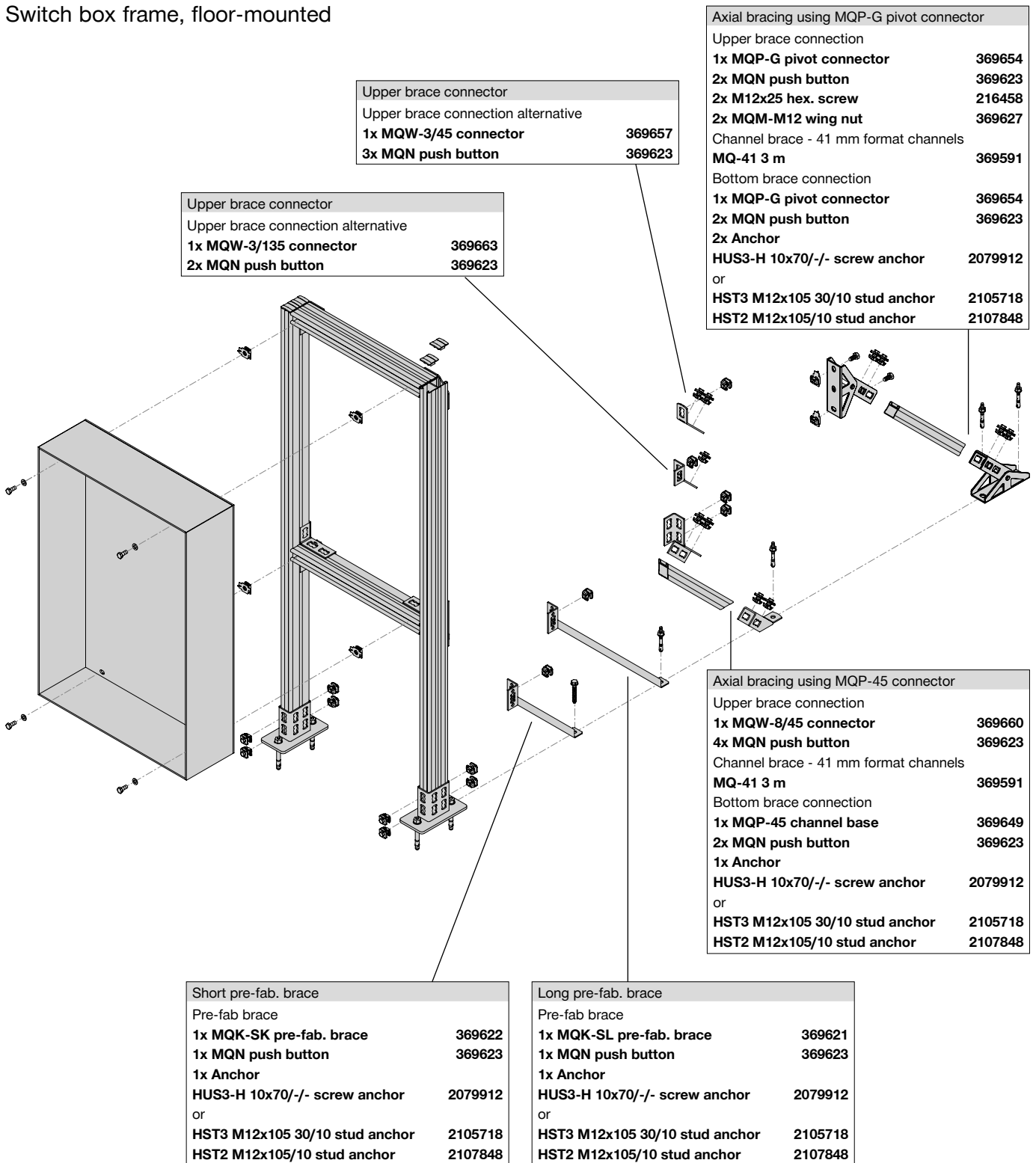
### Application



Base material	Concrete
Product line	MQ System
Capacity limit	Individual

# Plant Room Equipment Support - Switch Box Frame: Stiffening Options

Switch box frame, floor-mounted



Upper brace connector	
Upper brace connection alternative	
<b>1x MQW-3/45 connector</b>	<b>369657</b>
<b>3x MQN push button</b>	<b>369623</b>

Upper brace connector	
Upper brace connection alternative	
<b>1x MQW-3/135 connector</b>	<b>369663</b>
<b>2x MQN push button</b>	<b>369623</b>

Axial bracing using MQP-G pivot connector	
Upper brace connection	
<b>1x MQP-G pivot connector</b>	<b>369654</b>
<b>2x MQN push button</b>	<b>369623</b>
<b>2x M12x25 hex. screw</b>	<b>216458</b>
<b>2x MQM-M12 wing nut</b>	<b>369627</b>
Channel brace - 41 mm format channels	
<b>MQ-41 3 m</b>	<b>369591</b>
Bottom brace connection	
<b>1x MQP-G pivot connector</b>	<b>369654</b>
<b>2x MQN push button</b>	<b>369623</b>
<b>2x Anchor</b>	
<b>HUS3-H 10x70/- screw anchor</b>	<b>2079912</b>
or	
<b>HST3 M12x105 30/10 stud anchor</b>	<b>2105718</b>
<b>HST2 M12x105/10 stud anchor</b>	<b>2107848</b>

Axial bracing using MQP-45 connector	
Upper brace connection	
<b>1x MQW-8/45 connector</b>	<b>369660</b>
<b>4x MQN push button</b>	<b>369623</b>
Channel brace - 41 mm format channels	
<b>MQ-41 3 m</b>	<b>369591</b>
Bottom brace connection	
<b>1x MQP-45 channel base</b>	<b>369649</b>
<b>2x MQN push button</b>	<b>369623</b>
<b>1x Anchor</b>	
<b>HUS3-H 10x70/- screw anchor</b>	<b>2079912</b>
or	
<b>HST3 M12x105 30/10 stud anchor</b>	<b>2105718</b>
<b>HST2 M12x105/10 stud anchor</b>	<b>2107848</b>

Short pre-fab. brace	
Pre-fab brace	
<b>1x MQK-SK pre-fab. brace</b>	<b>369622</b>
<b>1x MQN push button</b>	<b>369623</b>
<b>1x Anchor</b>	
<b>HUS3-H 10x70/- screw anchor</b>	<b>2079912</b>
or	
<b>HST3 M12x105 30/10 stud anchor</b>	<b>2105718</b>
<b>HST2 M12x105/10 stud anchor</b>	<b>2107848</b>

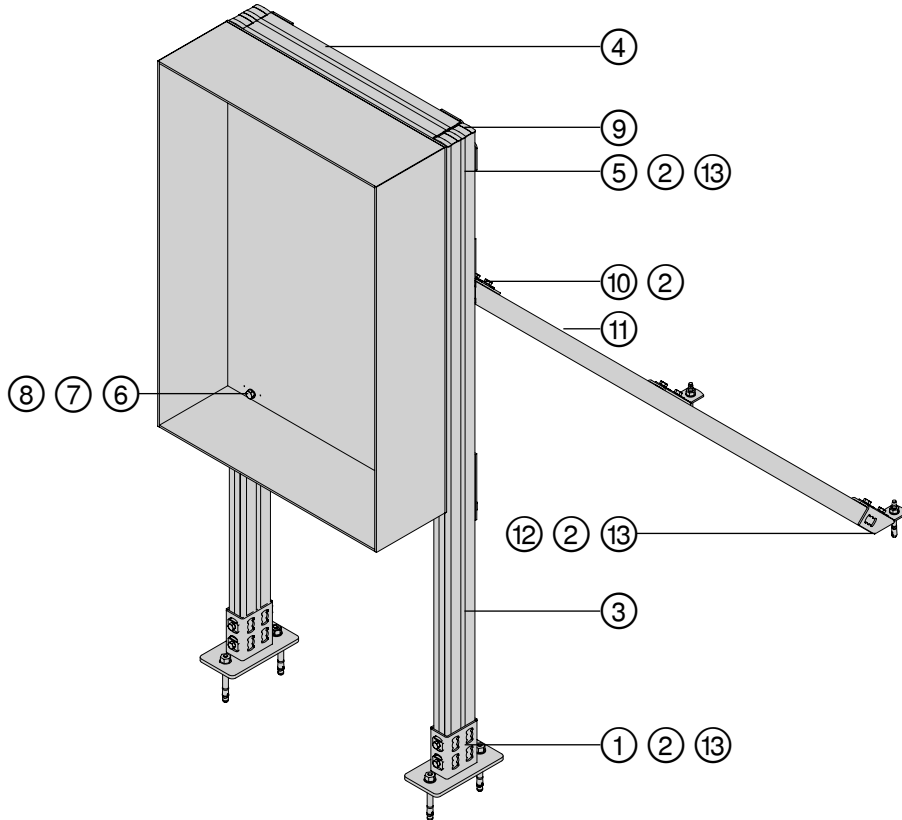
Long pre-fab. brace	
Pre-fab brace	
<b>1x MQK-SL pre-fab. brace</b>	<b>369621</b>
<b>1x MQN push button</b>	<b>369623</b>
<b>1x Anchor</b>	
<b>HUS3-H 10x70/- screw anchor</b>	<b>2079912</b>
or	
<b>HST3 M12x105 30/10 stud anchor</b>	<b>2105718</b>
<b>HST2 M12x105/10 stud anchor</b>	<b>2107848</b>

Application description	Application	Product lines	Base material
Heating - plant room equipment support: switch box frame		MQ system	Concrete
<b>General comments</b>		Anchors	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			

# Heating Applications - Plant Room Equipment Support: Switch Box Frame

## Type H-PR-SB4

- No particular loading capacity limits for this case since every case must be modeled, calculated and verified individually



### Additional capacity limits

Every case must be modeled, calculated and verified individually.

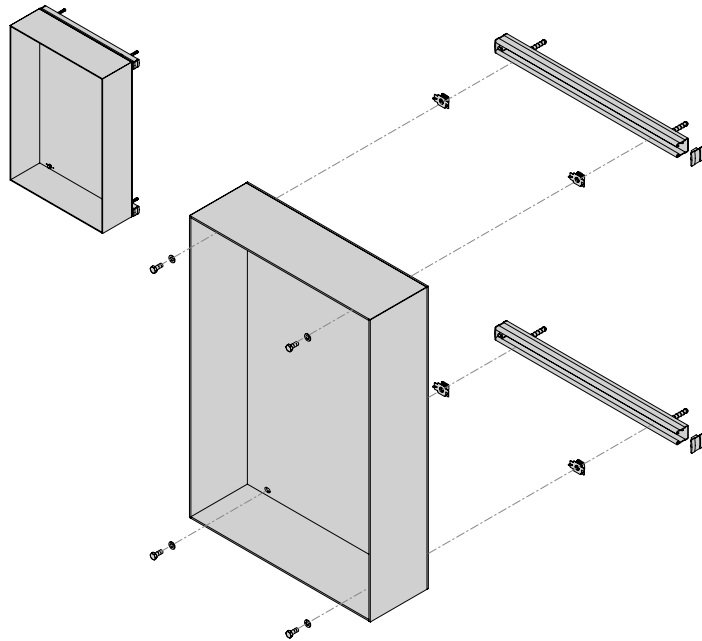
Strength, rigidity and convenience are more important than finding the most cost-efficient solution when installing plant room equipment.

Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
①	369652	MQP-82 channel base	2	-
②	369623	MQN push button	28	-
③	369603	MQ-41D 3m channel	2	Depends on height
④	369603	MQ-41D 3m channel	2	Depends on the with of the box
⑤	369658	MQW-4 connector	4	-
⑥	369627	MQM-M12 wing nut	4	-
⑦	282852	A13/24 washer	4	-
⑧	216458	M12x25 hex. screw	4	-
⑨	369685	MQZ-E41 plastic end cap	4	-
⑩	369660	MQW-8/45 connector	2	-
⑪	369591	MQ-41 3m channel	2	Depends on the length of the brace
⑫	369649	MQP-45 channel base	2	-
⑬	2105718	HST3 M12x105 30/10 anchor	6	-

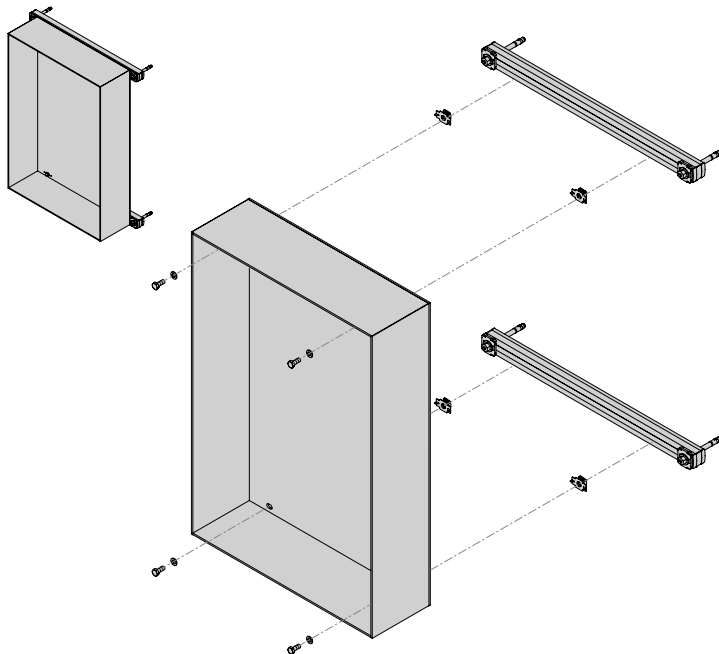
Application description	Application	
Heating - plant room equipment support: switch box frame		Base material: Concrete
<b>General comments</b>		Product line: MQ System
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Capacity limit: Individual

# Plant Room Equipment Support - Switch Box - Wall Mounted

Switch box on wall, with lateral adjustment on concealed channel



Switch box on wall, with lateral adjustment on projecting channel



Switch box on wall rail – concealed channel	
2x Channel - 21 mm format channels	
<b>MQ-21 2 m</b>	<b>304558</b>
<b>MQ-21 3 m</b>	<b>369584</b>
<b>MQ-21 6 m</b>	<b>369585</b>
2x Channel -41 mm format channels	
<b>MQ-41 2 m</b>	<b>304559</b>
<b>MQ-41 3 m</b>	<b>369591</b>
<b>MQ-41 6 m</b>	<b>369592</b>
<b>MQ-41 3 m LL</b>	<b>2048100</b>
<b>MQ-41 6 m LL</b>	<b>2048101</b>
<b>MQ-41/3 3 m</b>	<b>369596</b>
<b>MQ-41/3 6 m</b>	<b>369597</b>
Plastic end cap	
<b>4x MQZ-E21 end cap for 21 channel</b>	<b>370598</b>
<b>4x MQZ-E41 end cap for 41 channel</b>	<b>369685</b>
Anchor	
<b>4x HUS3-H 10x70/-/- screw anchor</b>	<b>2079912</b>
Switch box fastening	
<b>M8</b>	
<b>4x M8x20 hex. screw</b>	<b>216447</b>
<b>4x A8,4/16 washer</b>	<b>282850</b>
<b>4x MQM-M8 wing nut</b>	<b>369698</b>
<b>M10</b>	
<b>4x M10x20 hex. screw</b>	<b>216453</b>
<b>4x A10,5/20 washer</b>	<b>282851</b>
<b>4x MQM-M10 wing nut</b>	<b>369626</b>
<b>M12</b>	
<b>4x M12x20 hex. screw</b>	<b>216457</b>
<b>4x A13/24 washer</b>	<b>282852</b>
<b>4x MQM-M12 wing nut</b>	<b>369627</b>

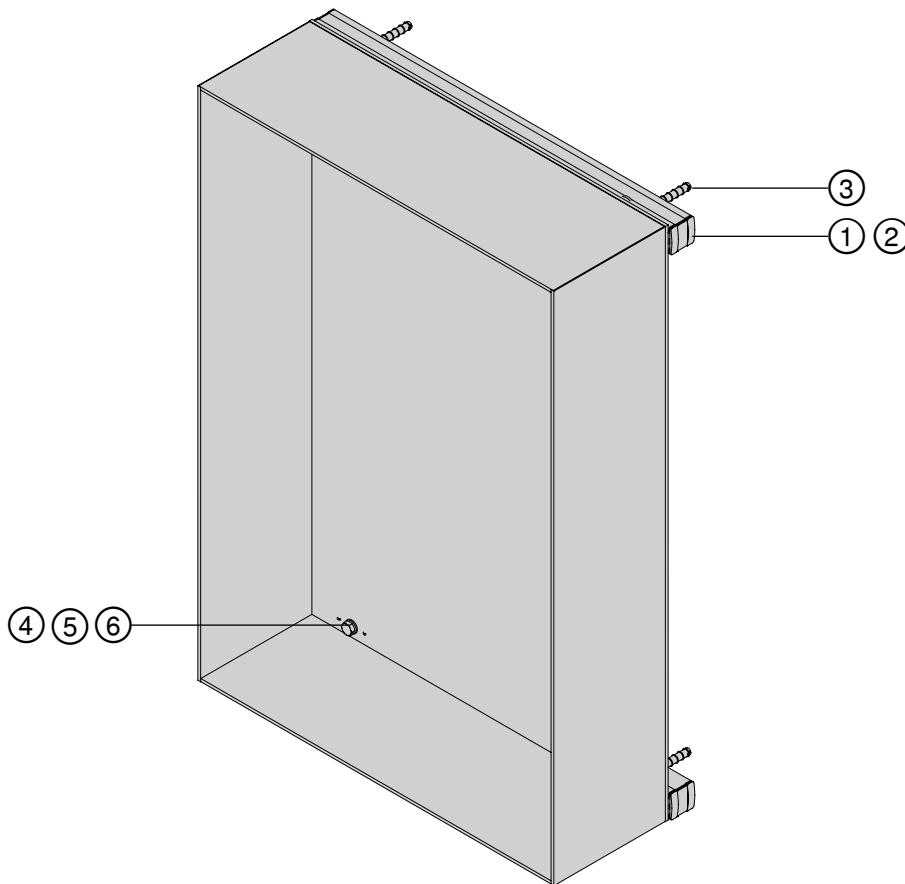
Switch box on wall rail – projecting channel	
2x Channel - 21 mm format channels	
<b>MQ-21 2 m</b>	<b>304558</b>
<b>MQ-21 3 m</b>	<b>369584</b>
<b>MQ-21 6 m</b>	<b>369585</b>
2x Channel -41 mm format channels	
<b>MQ-41 2 m</b>	<b>304559</b>
<b>MQ-41 3 m</b>	<b>369591</b>
<b>MQ-41 6 m</b>	<b>369592</b>
<b>MQ-41 3 m LL</b>	<b>2048100</b>
<b>MQ-41 6 m LL</b>	<b>2048101</b>
<b>MQ-41/3 3 m</b>	<b>369596</b>
<b>MQ-41/3 6 m</b>	<b>369597</b>
Plastic end cap	
<b>4x MQZ-E21 end cap for 21 channel</b>	<b>370598</b>
<b>4x MQZ-E41 end cap for 41 channel</b>	<b>369685</b>
Connection to the wall	
<b>4x MQZ-L13 square washer</b>	<b>369680</b>
<b>4x HST3 M12x145 70/50 stud anchor</b>	<b>2105851</b>
Switch box fastening	
<b>See above</b>	

Application description	Application	Product lines	Base material
Heating - plant room equipment support: switch box wall mounted		<b>8</b> MQ system	Concrete
<b>General comments</b>		Anchors	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			

# Heating Applications - Plant Room Equipment Support: Switch Box Wall Mounted

## Type H-PR-SB5

- No particular loading capacity limits for this case since every case must be modeled, calculated and verified individually



### Additional capacity limits

Every case must be modeled, calculated and verified individually.

Strength, rigidity and convenience are more important than finding the most cost-efficient solution when installing plant room equipment.

Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
①	369591	MQ-41 3 m channel	2	Depends on the width of the box
②	370598	MQZ-E41 plastic end cap	4	-
③	2079912	HUS3-H 10x70/-/- screw anchor	4	-
④	369627	MQM-M12 wing nut	4	-
⑤	282852	A13/24 washer	4	-
⑥	216458	M12x25 hex. screw	4	-

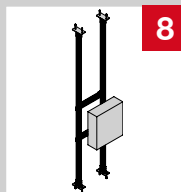
### Application description

Heating - plant room equipment support: switch box frame

#### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application

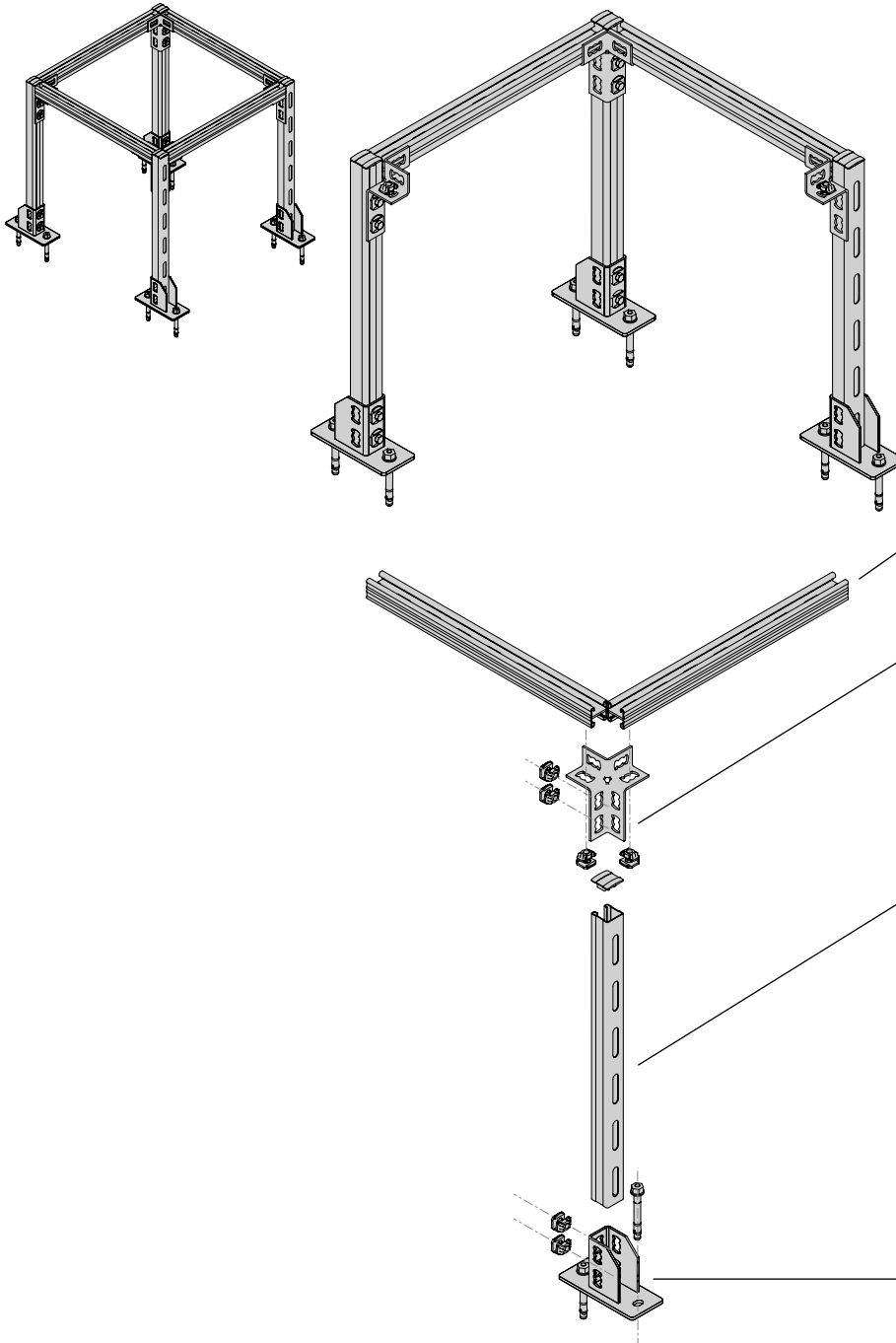


Base material	Concrete
Product line	MQ System
Capacity limit	Individual



# Plant Room Framing - Simple 3D Frame: Options

Simple 3D frame, e.g. for small boiler or heater



Channels most suitable for upper channels	
21D format channels	
<b>MQ-21D 3 m</b>	<b>369601</b>
<b>MQ-21D 6 m</b>	<b>369602</b>
Channel - 41 mm format channels	
<b>MQ-41 2 m</b>	<b>304559</b>
<b>MQ-41 3 m</b>	<b>369591</b>
<b>MQ-41 6 m</b>	<b>369592</b>
<b>MQ-41 3 m LL</b>	<b>2048100</b>
<b>MQ-41 6 m LL</b>	<b>2048101</b>
<b>MQ-41/3 3 m</b>	<b>369596</b>
<b>MQ-41/3 6 m</b>	<b>369597</b>
<b>MQ-41 U 6 m</b>	<b>369595</b>

Node for 3 channels	
<b>1x MQV-3/3 D 3D connector</b>	<b>369641</b>
<b>4x MQN push button</b>	<b>369623</b>

Channels suitable for vertical upright	
Channel - 41 mm format channels	
<b>MQ-41 2 m</b>	<b>304559</b>
<b>MQ-41 3 m</b>	<b>369591</b>
<b>MQ-41 6 m</b>	<b>369592</b>
<b>MQ-41 3 m LL</b>	<b>2048100</b>
<b>MQ-41 6 m LL</b>	<b>2048101</b>
<b>MQ-41/3 3 m</b>	<b>369596</b>
<b>MQ-41/3 6 m</b>	<b>369597</b>
<b>MQ-41 U 6 m</b>	<b>369595</b>
Plastic end cap	
<b>1x MQZ-E41 end cap</b>	<b>369685</b>
21D format channels	
<b>MQ-21D 3 m</b>	<b>369601</b>
<b>MQ-21D 6 m</b>	<b>369602</b>
Plastic end cap	
<b>2x MQZ-E21</b>	<b>370598</b>

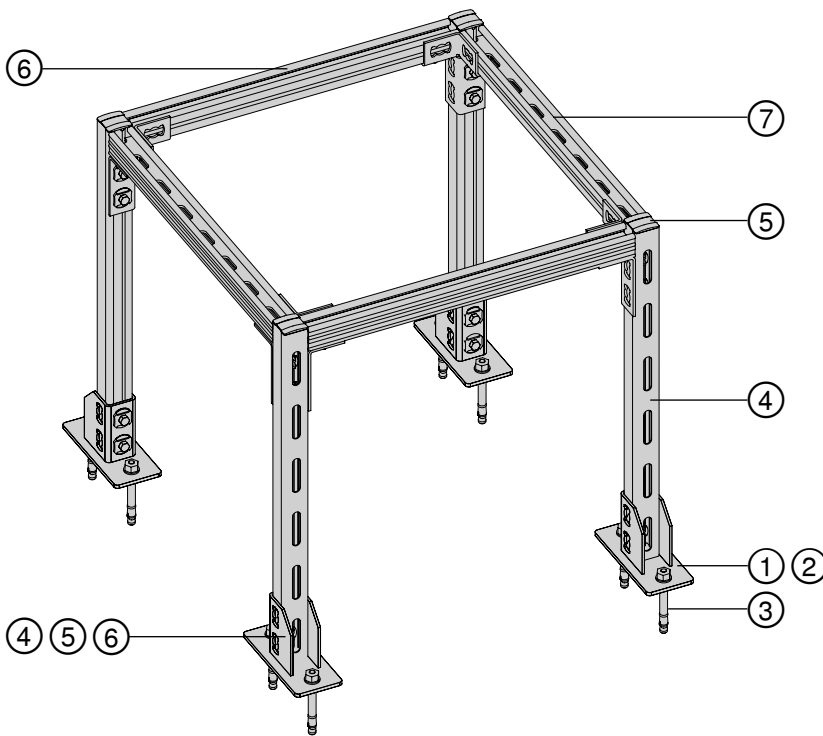
MQP 21-72 channel base	
<b>1x MQP 21-72 channel base</b>	<b>369651</b>
<b>2x MQN push button</b>	<b>369623</b>
<b>2x Anchor</b>	
<b>HUS3-H 10x70/-/ screw anchor</b>	<b>2079912</b>
or	
<b>HST3 M12x105 30/10 stud anchor</b>	<b>2105718</b>
<b>HST2 M12x105/10 stud anchor</b>	<b>2107848</b>

Application description	Application	Product lines	Base material
Heating – plant room framing: 3D frame		9 MQ system	Concrete
<b>General comments</b>		Anchors	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			

# Heating Applications - Plant Room Equipment Support: 3D Frame

## Type H-PR-3D1

- No particular loading capacity limits for this case since every case must be modeled, calculated and verified individually



### Additional capacity limits

Every case must be modeled, calculated and verified individually.

Strength, rigidity and convenience are more important than finding the most cost-efficient solution when installing plant room equipment.

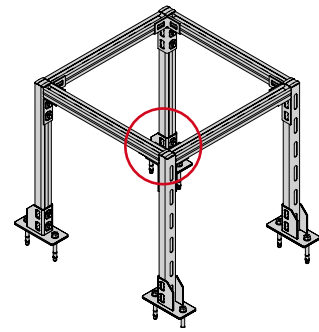
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
①	369651	MQP 21-72 channel base	4	-
②	369623	MQN push button	24	-
③	2105718	HST3 M12x105 30/10 stud anchor	8	-
④	369591	MQ-41 3 m channel	4	Depends on the height of the box
⑤	369685	MQZ-E41 end cap	4	-
⑥	369601	MQ-21D 3 m channel	2	Depends on width of the frame
⑦	369601	MQ-21D 3 m channel	2	Depends on depth of the frame
⑧	369641	MQV-3/3 D 3D connector	4	-

Application description	Application	
Heating - plant room equipment support: 3D frame		Base material: Concrete
<b>General comments</b>		Product line: MQ System
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Capacity limit: Individual

# Plant Room Framing - Simple 3D Frame: Node Options

Simple 3D frame, e.g. for small boiler or heater

MQ-124X D channel for upper channel	<b>MQ-124X D 6 m</b>	<b>369606</b>
MQ-52-72 D channel for upper channel	<b>MQ-52-72 D 3 m</b> <b>MQ-52-72 D 6 m</b>	<b>373799</b> <b>369605</b>
MQ-41D channels for upper channel	<b>MQ-41D 3 m</b> <b>MQ-41D 6 m</b>	<b>369603</b> <b>369604</b>
MQ-21D channels for upper channel	<b>MQ-21D 3 m</b> <b>MQ-21D 6 m</b>	<b>369601</b> <b>369602</b>
MQ-72 channels for upper channel	<b>MQ-72 3 m</b> <b>MQ-72 6 m</b> <b>MQ-72 6 m U</b>	<b>373797</b> <b>369599</b> <b>370593</b>
MQ-52 channels for upper channel	<b>MQ-52 3 m</b> <b>MQ-52 6 m</b>	<b>373795</b> <b>369598</b>
Node for 3 channels	<b>1x MQV-3/3 D 3D connector</b> <b>4x MQN push button</b>	<b>369641</b> <b>369623</b>



**Note**  

 The channel may be rotated within the connector.

Channels suitable for vertical upright and upper channel	
Channel - 41 mm format channels	
<b>MQ-41 2 m</b>	<b>304559</b>
<b>MQ-41 3 m</b>	<b>369591</b>
<b>MQ-41 6 m</b>	<b>369592</b>
<b>MQ-41 3 m LL</b>	<b>2048100</b>
<b>MQ-41 6 m LL</b>	<b>2048101</b>
<b>MQ-41/3 3 m</b>	<b>369596</b>
<b>MQ-41/3 6 m</b>	<b>369597</b>
<b>MQ-41 U 6 m</b>	<b>369595</b>

Channels most suitable for vertical upright	
21D format channels	
<b>MQ-21D 3 m</b>	<b>369601</b>
<b>MQ-21D 6 m</b>	<b>369602</b>

Brackets MQK-41/21D for vertical upright with 2hole base	
<b>MQK-41/300</b>	<b>369609</b>
<b>MQK-41/450</b>	<b>369610</b>
<b>MQK-41/600</b>	<b>369611</b>
<b>MQK-41/1000</b>	<b>369612</b>
<b>MQK-41/3/300</b>	<b>370595</b>
<b>MQK-41/3/450</b>	<b>370596</b>
<b>MQK-41/3/600</b>	<b>370597</b>
<b>MQK-21 D/300</b>	<b>369617</b>
<b>MQK-21 D/450</b>	<b>369618</b>
<b>MQK-21 D/600</b>	<b>369619</b>

Brackets MQK-41 for vertical upright with 4 hole base	
<b>MQK-41/600/4</b>	<b>369613</b>
<b>MQK-41/1000/4</b>	<b>369614</b>

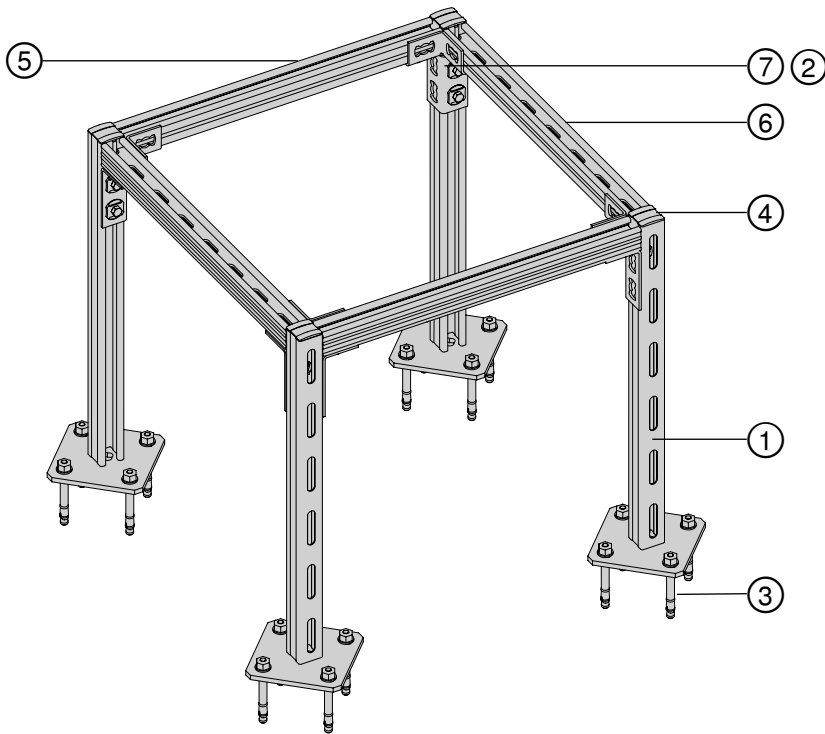
For base plates, see previous pages

Application description	Application	Product lines	Base material
Heating – plant room framing: 3D frame		MQ system	Concrete
<b>General comments</b>			
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			

# Heating Applications - Plant Room Equipment Support: 3D Frame

## Type H-PR-3D2

- No particular loading capacity limits for this case since every case must be modeled, calculated and verified individually



### Additional capacity limits

Every case must be modeled, calculated and verified individually.

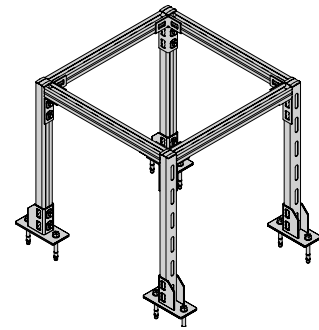
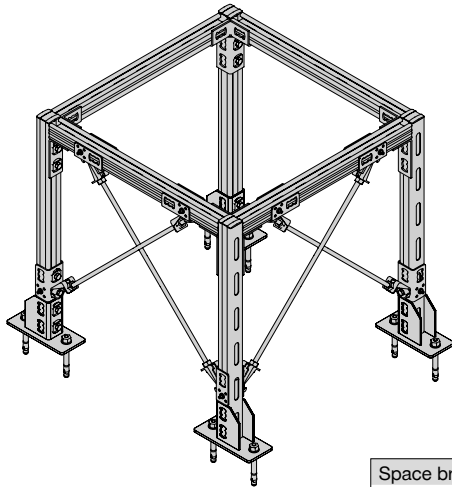
Strength, rigidity and convenience are more important than finding the most cost-efficient solution when installing plant room equipment.

Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
①	369613	MQK-41/600/4 bracket	4	-
②	369623	MQN push button	16	-
③	2105718	HST3 M12x105 30/10 stud anchor	16	-
④	369685	MQZ-E41 end cap	4	-
⑤	369601	MQ-21D 3 m channel	2	Depends on width of the frame
⑥	369601	MQ-21D 3 m channel	2	Depends on depth of the frame
⑦	369641	MQV-3/3 D 3D connector	4	-

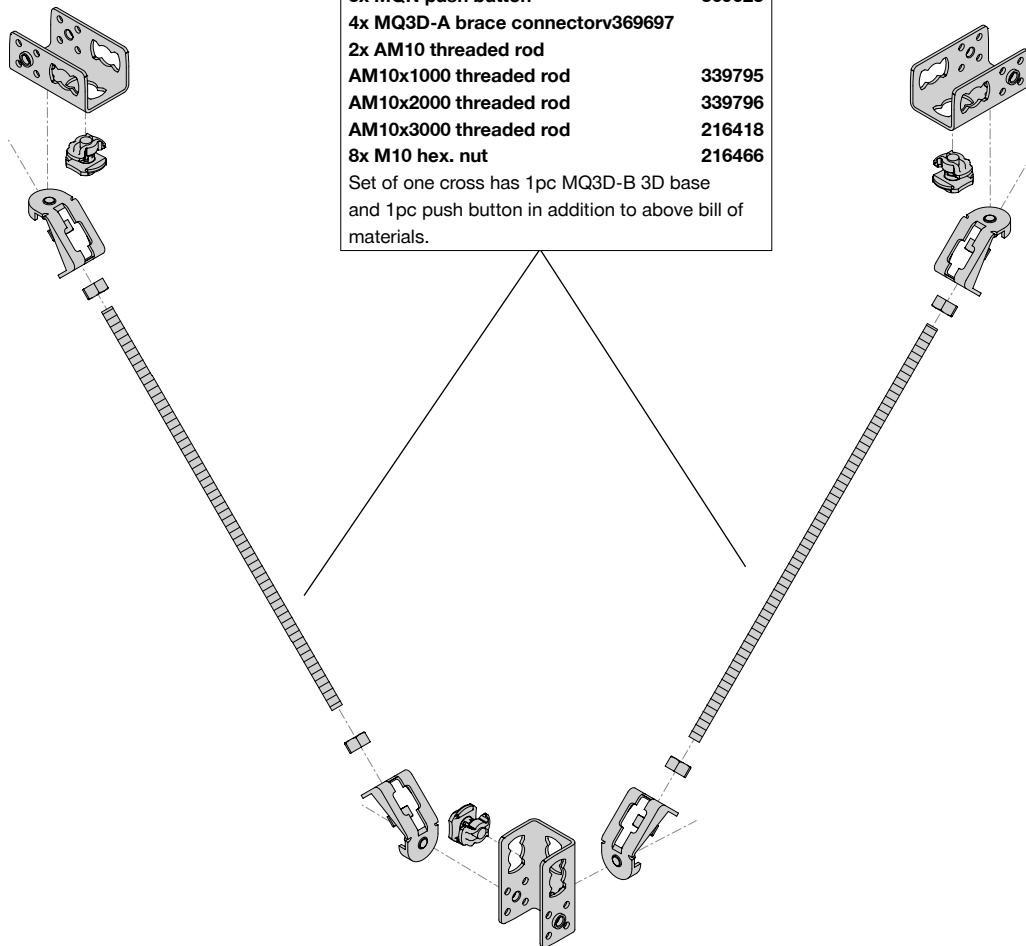
Application description	Application	
Heating - plant room equipment support: 3D frame		Base material: Concrete
<b>General comments</b>		Product line: MQ System
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Capacity limit: Individual

# Plant Room Framing - Simple 3D Frame: Space Bracing Options

Space bracing with MQ-3D elements using threaded rods



Space bracing set for one corner	
Set of braces (2 braces)	
<b>3x MQ3D-B 3D base</b>	<b>369694</b>
<b>3x MQN push button</b>	<b>369623</b>
<b>4x MQ3D-A brace connector</b>	<b>369697</b>
<b>2x AM10 threaded rod</b>	
<b>AM10x1000 threaded rod</b>	<b>339795</b>
<b>AM10x2000 threaded rod</b>	<b>339796</b>
<b>AM10x3000 threaded rod</b>	<b>216418</b>
<b>8x M10 hex. nut</b>	<b>216466</b>
Set of one cross has 1pc MQ3D-B 3D base and 1pc push button in addition to above bill of materials.	

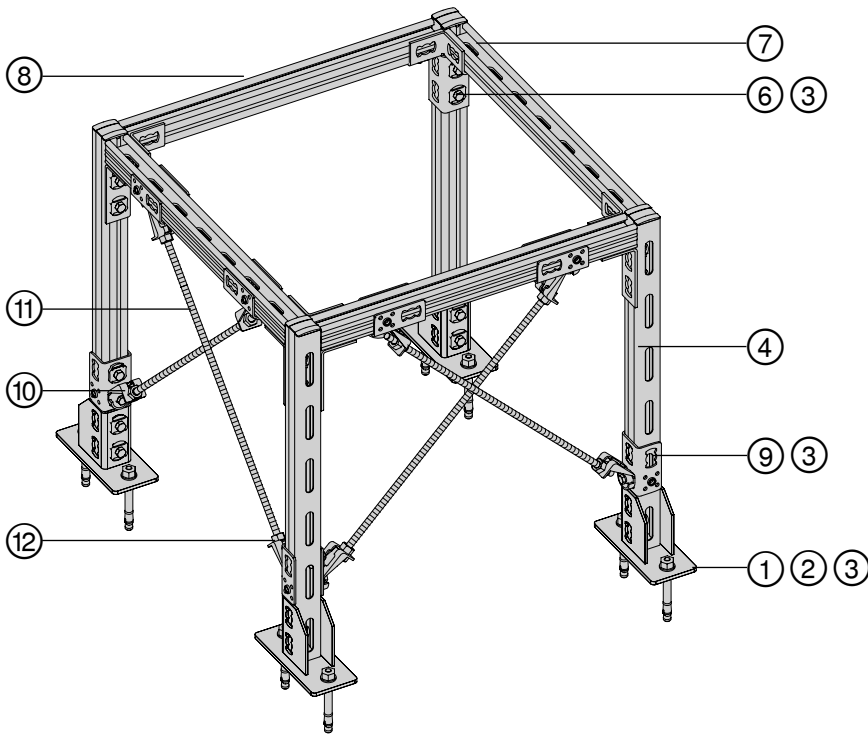


Application description	Application	Product lines	Base material
Heating – plant room framing: 3D frame		9 MQ system	Concrete
<b>General comments</b>			
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			

# Heating Applications - Plant Room Equipment Support: 3D Frame

## Type H-PR-3D3

- No particular loading capacity limits for this case since every case must be modeled, calculated and verified individually

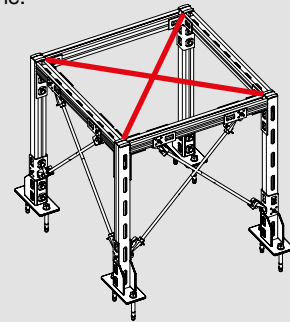


### Additional capacity limits

Every case must be modeled, calculated and verified individually.

Strength, rigidity and convenience are more important than finding the most cost-efficient solution when installing plant room equipment.

Prerequisite for space bracing shown: The equipment mounted on the 3D frame ensures rigidity of the upper horizontal plane.

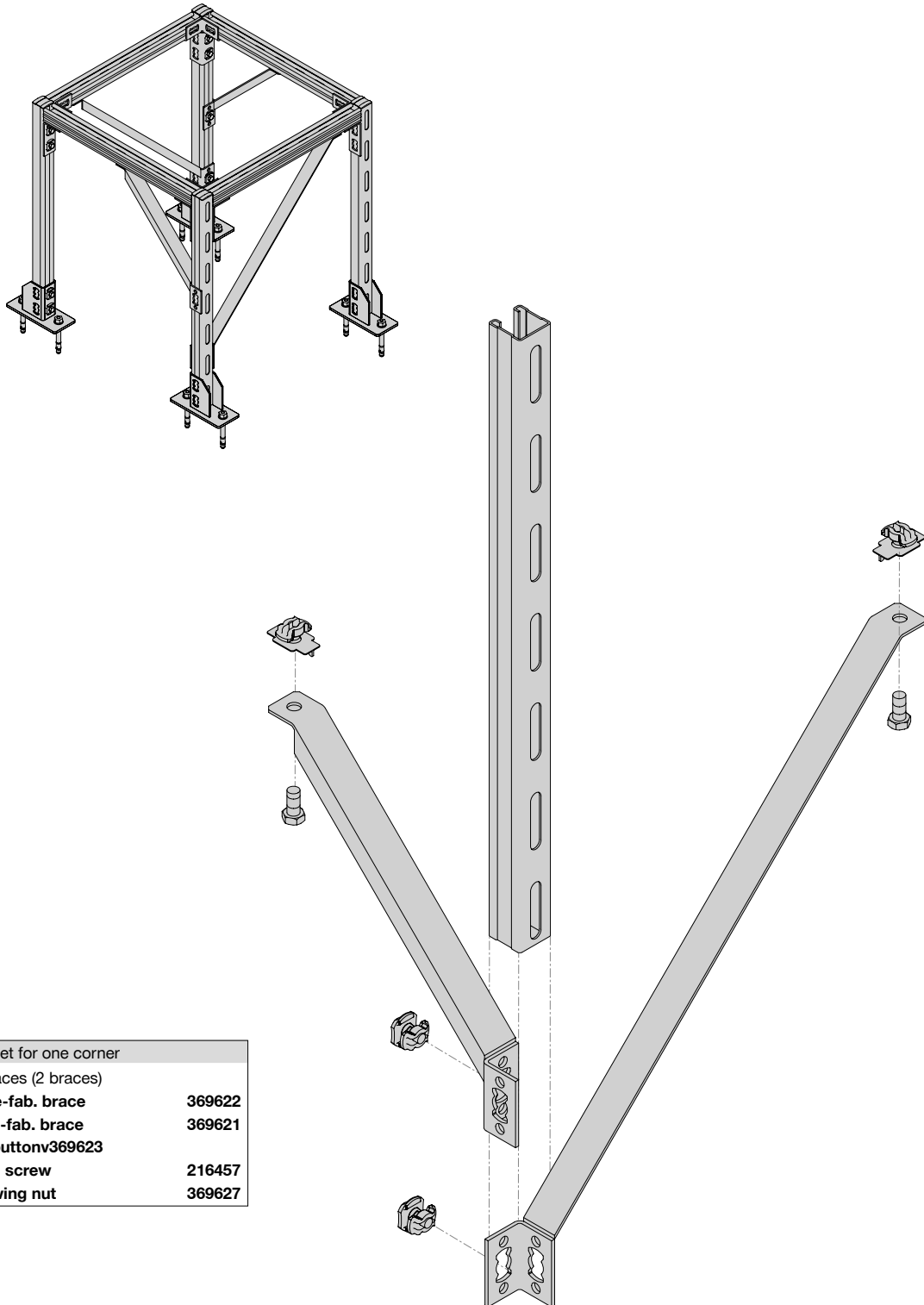


Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
①	369651	MQP 21-72 channel base	4	-
②	2105718	HST3 M12x105 30/10 stud anchor	8	-
③	369623	MQN push button	31	-
④	369591	MQ-41 3 m channel	4	Depends on height of the frame
⑤	369685	MQZ-E41 end cap	4	-
⑥	369641	MQV-3/3 D 3D connector	4	-
⑦	369601	MQ-21D 3 m channel	2	Depends on width of the frame
⑧	369601	MQ-21D 3 m channel	2	Depends on the depth of the frame
⑨	369694	MQ3D-B 3D base	7	-
⑩	369697	MQ3D-A brace connector	8	-
⑪	339795	AM10x1000 threaded rod	4	Depends on the size of the frame
⑫	216466	M10 hex. nut	16	-

Application description	Application	
Heating - plant room equipment support: 3D frame		Base material: Concrete
<b>General comments</b>		Product line: MQ System
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Capacity limit: Individual

# Plant Room Framing - Simple 3D Frame: Space Bracing Options

Space bracing using pre-fab. braces



Space bracing set for one corner	
Set of space braces (2 braces)	
1x MQK-SK pre-fab. brace	369622
1x MQK-SL pre-fab. brace	369621
2x MQN push button	369623
2x M12x22 hex. screw	216457
2x MQM-M12 wing nut	369627

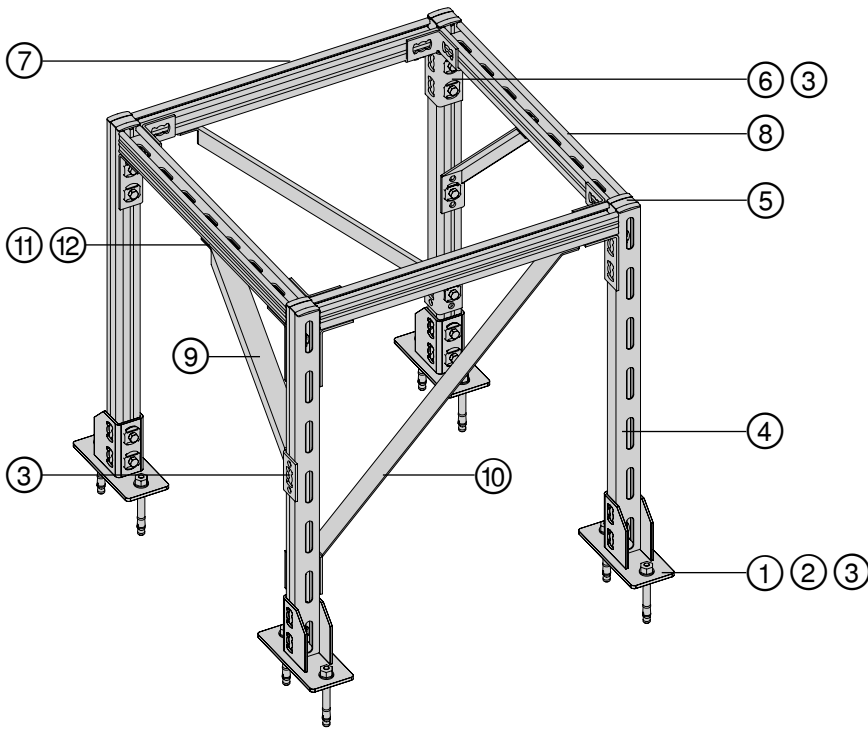
Application description	Application	Product lines	Base material
Heating – plant room framing: 3D frame		MQ system	Concrete
<b>General comments</b>			
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			



# Heating Applications - Plant Room Equipment Support: 3D Frame

## Type H-PR-3D4

- No particular loading capacity limits for this case since every case must be modeled, calculated and verified individually

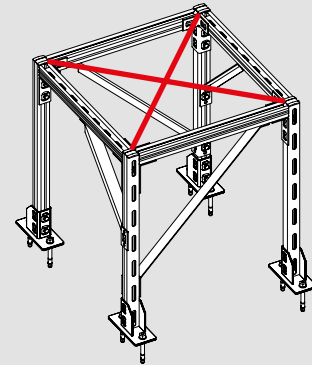


### Additional capacity limits

Every case must be modeled, calculated and verified individually.

Strength, rigidity and convenience are more important than finding the most cost-efficient solution when installing plant room equipment.

Prerequisite for space bracing shown: The equipment mounted on the 3D frame ensures rigidity of the upper horizontal plane.



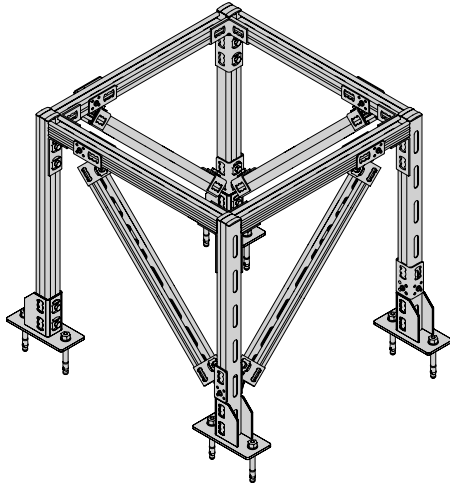
Reference	Item no.	Description	Piece	Length (m)
①	369651	MQP 21-72 channel base	4	-
②	2105718	HST3 M12x105 30/10 stud anchor	8	-
③	369623	MQN push button	28	-
④	369591	MQ-41 3 m channel	4	Depends on height of the frame
⑤	369685	MQZ-E41 end cap	4	-
⑥	369641	MQV-3/3 D 3D connector	4	-
⑦	369601	MQ-21D 3 m channel	2	Depends on width of the frame
⑧	369601	MQ-21D 3 m channel	2	Depends on the depth of the frame
⑨	369622	MQK-SK pre-fab. brace short	2	-
⑩	369621	MQK-SL pre-fab. brace long	2	-
⑪	369627	MQM-M12 wing nut	4	-
⑫	216457	M12x22 hex. screw	4	-

Application description	Application						
Heating - plant room equipment support: 3D frame							
<b>General comments</b>							
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>							
	<table border="1"> <tr> <td>Base material</td> <td>Concrete</td> </tr> <tr> <td>Product line</td> <td>MQ System</td> </tr> <tr> <td>Capacity limit</td> <td>Individual</td> </tr> </table>	Base material	Concrete	Product line	MQ System	Capacity limit	Individual
Base material	Concrete						
Product line	MQ System						
Capacity limit	Individual						

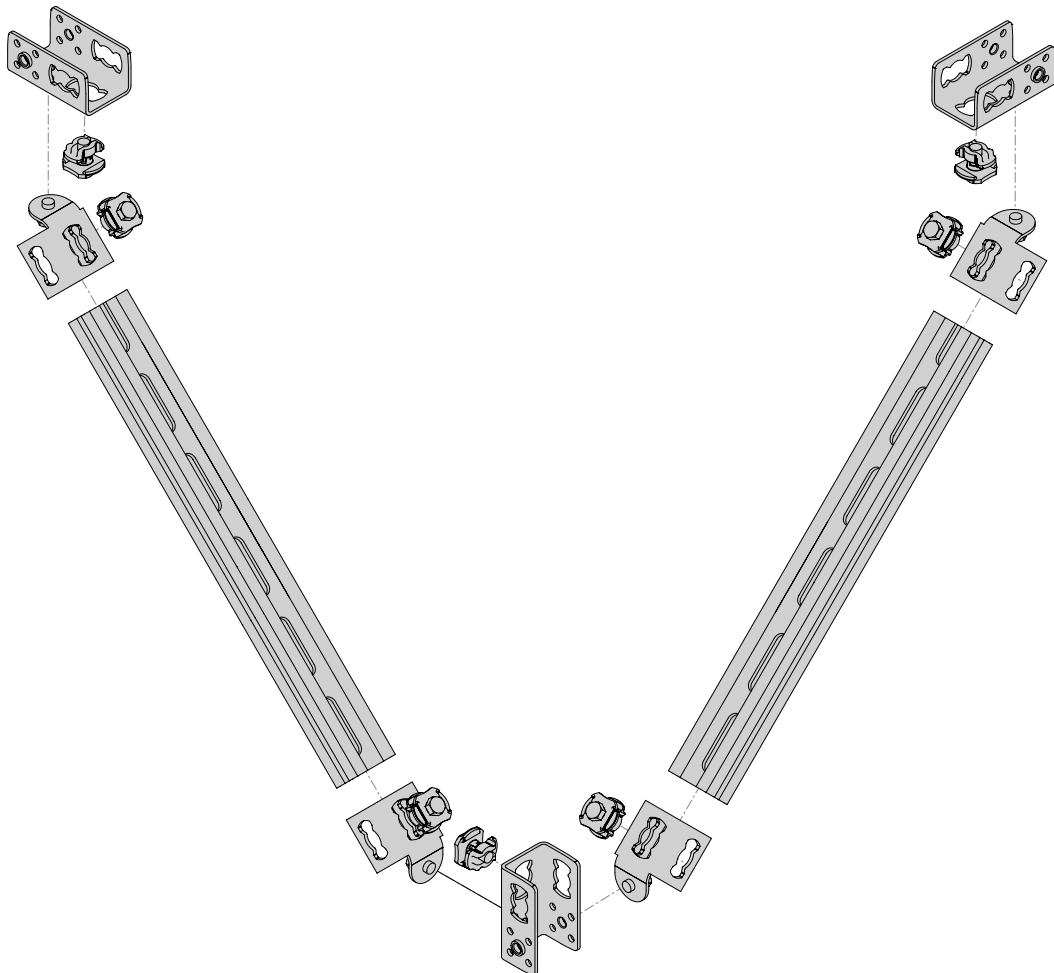


# Plant Room Framing - Simple 3D Frame: Space Bracing Options

Space bracing using MQ3D elements and channels



Space bracing set for one corner	
Set of axial braces (2 braces)	
3x MQ3D-B 3D base	369694
7x MQN push button	369623
4x MQ3D-W45 channel brace connector	369696
Channels format 41 mm which could be used for brace	
MQ-41 2 m	304559
MQ-41 3 m	369591
MQ-41 6 m	369592
MQ-41 3 m LL	2048100
MQ-41 6 m LL	2048101
MQ-41/3 3 m	369596
MQ-41/3 6 m	369597
MQ-41 U 6 m	369595
MQ-21D 3 m	369601
MQ-21D 6 m	369602

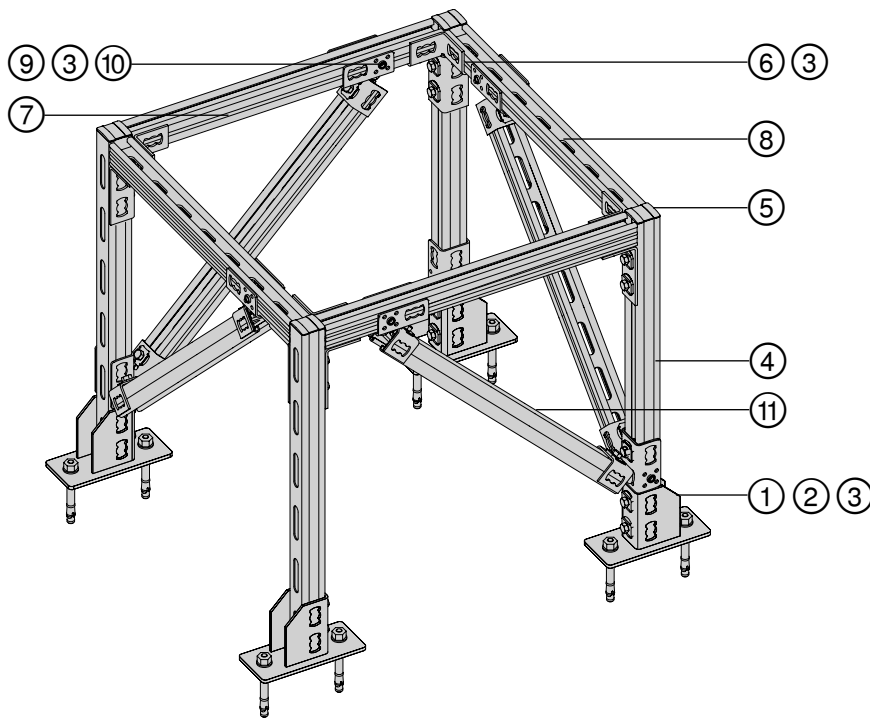


Application description	Application	Product lines	Base material
Heating – plant room framing: 3D frame		MQ system	Concrete
<b>General comments</b>			
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			

# Heating Applications - Plant Room Equipment Support: 3D Frame

## Type H-PR-3D5

- No particular loading capacity limits for this case since every case must be modeled, calculated and verified individually

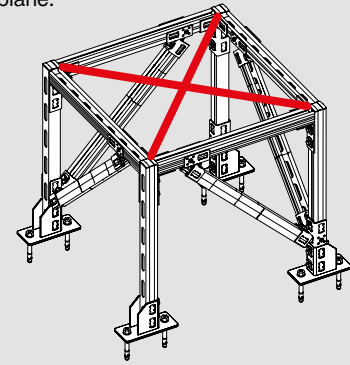


### Additional capacity limits

Every case must be modeled, calculated and verified individually.

Strength, rigidity and convenience are more important than finding the most cost-efficient solution when installing plant room equipment.

Prerequisite for space bracing shown: The equipment mounted on the 3D frame ensures rigidity of the upper horizontal plane.



### Bill of materials

Reference	Item no.	Description	Piece	Length (m)
①	369651	MQP 21-72 channel base	4	-
②	2105718	HST3 M12x105 30/10 stud anchor	8	-
③	369623	MQN push button	28	-
④	369591	MQ-41 3 m channel	4	Depends on height of the frame
⑤	369685	MQZ-E41 end cap	4	-
⑥	369641	MQV-3/3 D 3D connector	4	-
⑦	369601	MQ-21D 3 m channel	2	Depends on width of the frame
⑧	369601	MQ-21D 3 m channel	2	Depends on the depth of the frame
⑨	369694	MQ3D-B 3D base	6	-
⑩	369696	MQ3D-W45 channel brace	8	-
⑪	369591	MQ-41 3 m channel	4	Depends on size of the frame

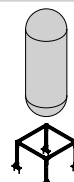
### Application description

Heating - plant room equipment support: 3D frame

#### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application



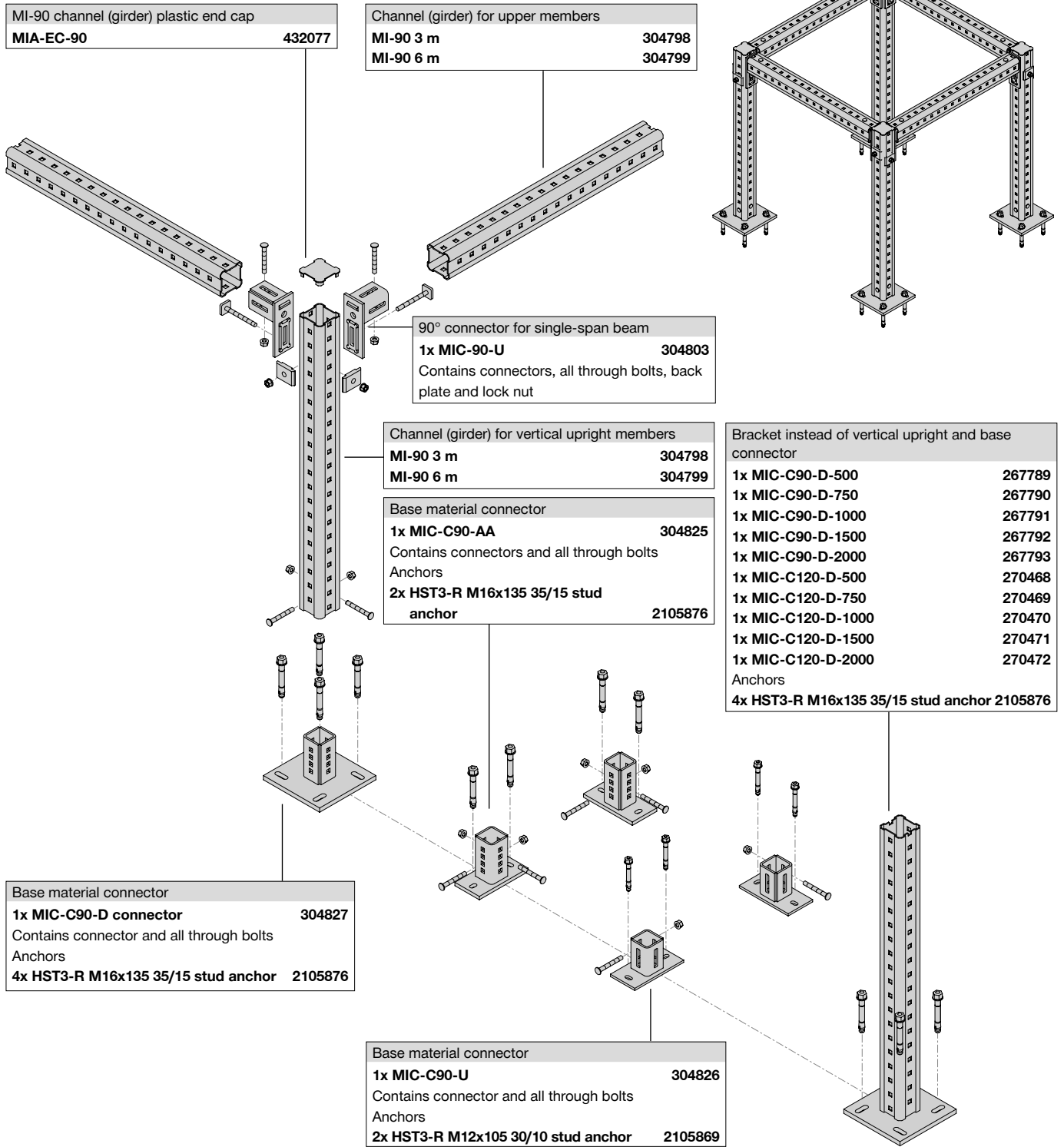
Base material Concrete

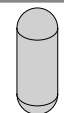
Product line MQ System

Capacity limit Individual

# Plant Room Framing - Simple 3D Heavy-load MI System Frame: Options

3D frame made from MI System parts

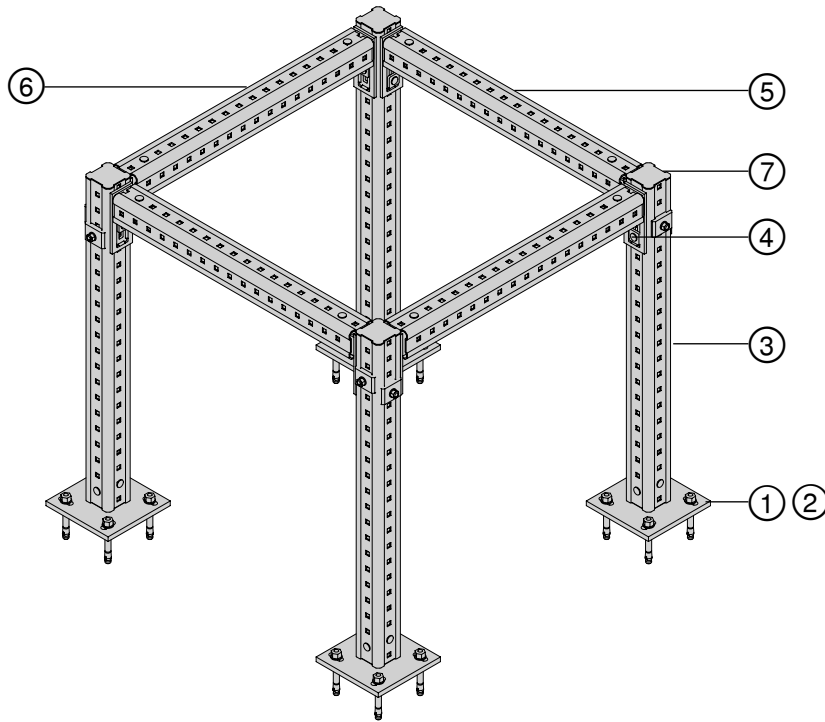


Application description	Application	Product lines	Base material
Heating – plant room framing: 3D frame	 <span style="background-color: red; color: white; padding: 2px 5px; font-weight: bold;">9</span>	MQ system	Concrete
<b>General comments</b> <ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Anchors	

# Heating Applications - Plant Room Equipment Support: 3D Frame

## Type H-PR-3D6

- No particular loading capacity limits for this case since every case must be modeled, calculated and verified individually



### Additional capacity limits

Every case must be modeled, calculated and verified individually.

Strength, rigidity and convenience are more important than finding the most cost-efficient solution when installing plant room equipment.

### Bill of materials

Reference	Item no.	Description	Piece	Length (m)
①	304827	MIC-C90-D connector	4	-
②	2105876	HST3-R M16x135 35/15 stud anchor	16	-
③	304798	MI-90 3 m girder	4	Depends on height of the frame
④	304803	MIC-90-U connector	8	-
⑤	304798	MI-90 3 m girder	2	Depends on width of the frame
⑥	304798	MI-90 3 m girder	2	Depends on depth of the frame
⑦	432077	MIA-EC-90 plastic end cap	4	-

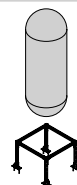
### Application description

Heating - plant room equipment support: 3D frame

#### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application



9

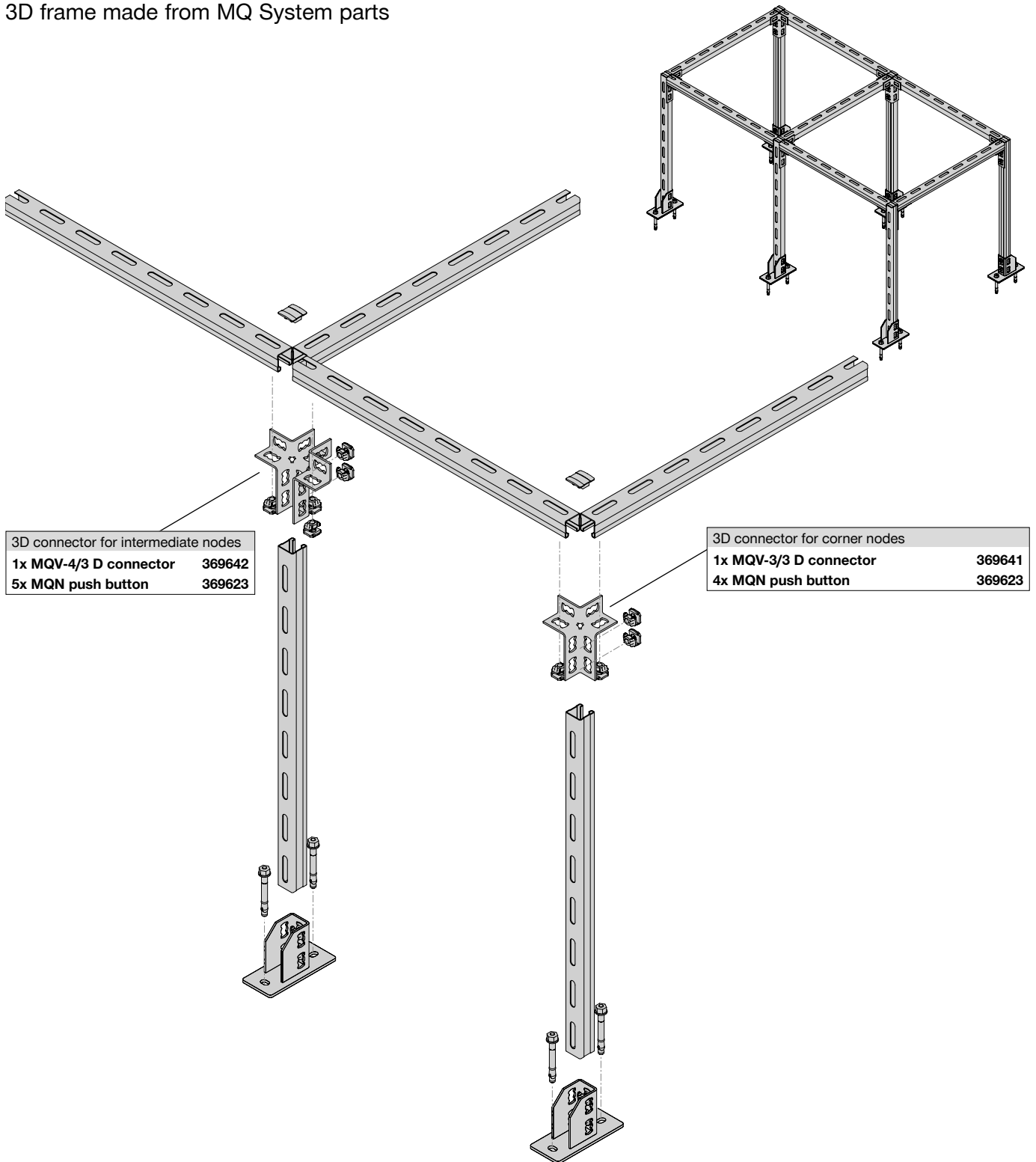
Base material Concrete

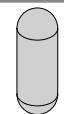

Product line MQ System

Capacity limit Individual

# Plant Room Framing - Multi-sectional 3D Frame: Options

3D frame made from MQ System parts

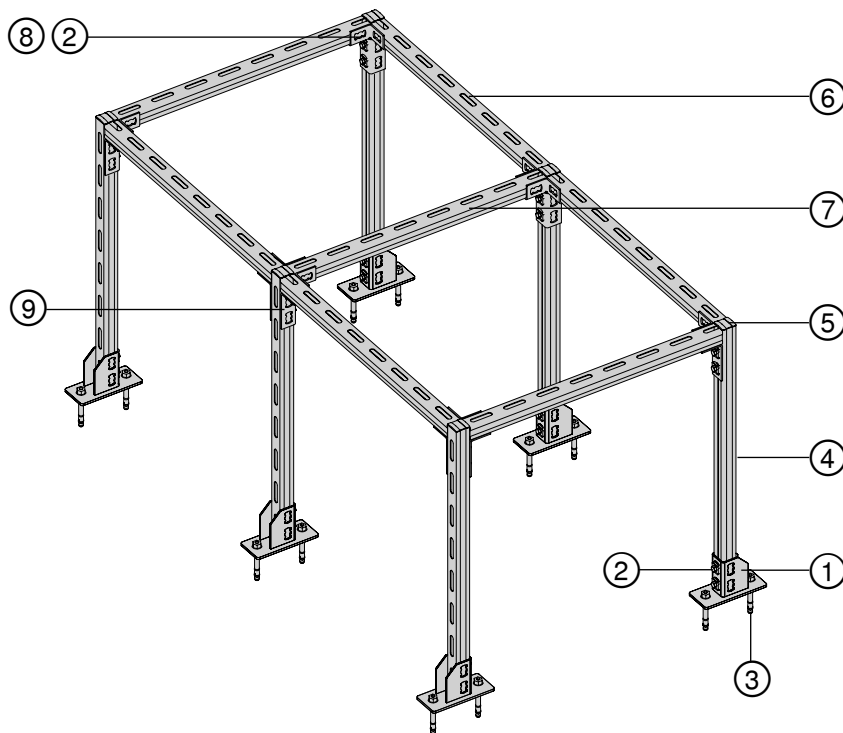


Application description	Application	Product lines	Base material
Heating – plant room framing: 3D frame	 	9 MQ system	Concrete
<b>General comments</b>			
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			

# Heating Applications - Plant Room Equipment Support: 3D Frame

## Type H-PR-3D7

- No particular loading capacity limits for this case since every case must be modeled, calculated and verified individually



### Additional capacity limits

Every case must be modeled, calculated and verified individually.

Strength, rigidity and convenience are more important than finding the most cost-efficient solution when installing plant room equipment.

### Bill of materials

Reference	Item no.	Description	Piece	Length (m)
①	369651	MQP 21-72 channel baser	6	-
②	369623	MQN push button	38	-
③	2105718	HST3 M12x105 30/10 stud anchor	12	-
④	369591	MQ-41 3 m channel	6	Depends on the height of the box
⑤	369685	MQZ-E41 end cap	6	-
⑥	369591	MQ-41 3 m channel	4	Depends on width of the frame
⑦	369591	MQ-41 3 m channel	3	Depends on depth of the frame
⑧	369641	MQV-3/3 D 3D connector	4	-
⑨	369642	MQV-4/3 D connector	2	-

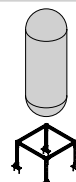
### Application description

Heating - plant room equipment support: 3D frame

### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application



9

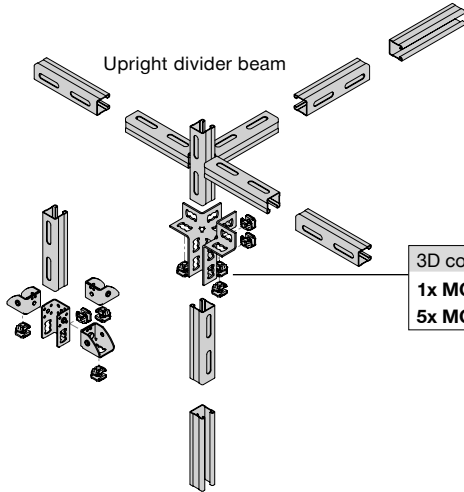
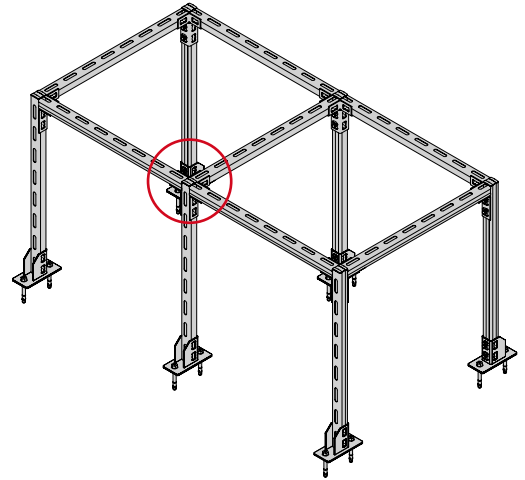
Base material Concrete

Product line MQ System

Capacity limit Individual

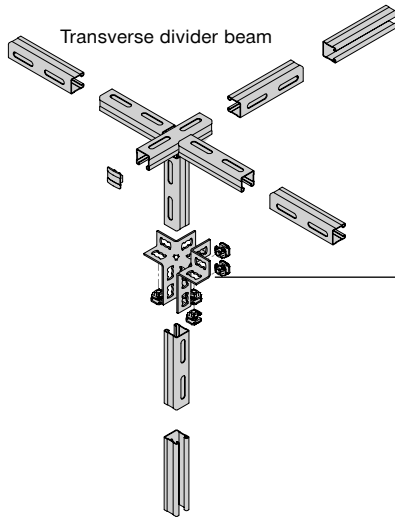
# Plant Room Framing - Simple 3D Frame: Intermediate Node Options

3D frame made from MQ System parts



Upright divider beam

3D connector for intermediate nodes	
1x MQV-4/3 D connector	369642
5x MQN push button	369623



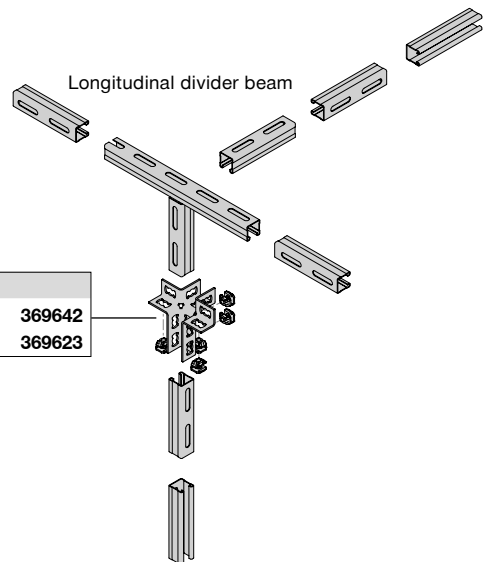
Transverse divider beam

3D connector for intermediate nodes	
1x MQV-4/3 D connector	369642
5x MQN push button	369623

3D system substitution of connector for intermediate nodes	
1x MQ3D-B	369694
3x MQ3D-W90	369695
4x MQN push button	369623
Upper frame channels can be rotated 360° (assembly in 4 positions possible).	

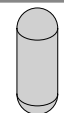

**For various sizes of channels**  
e.g. upper channel made of MQ-72

e.g. upper channel and vertical upright made of MQ-72



Longitudinal divider beam

3D connector for intermediate nodes	
1x MQV-4/3 D connector	369642
5x MQN push button	369623

Application description	Application	Product lines	Base material
Heating – plant room framing: 3D frame	 	9 MQ system	Concrete
<b>General comments</b>			
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			



# Heating Applications - Plant Room Equipment Support: 3D Frame

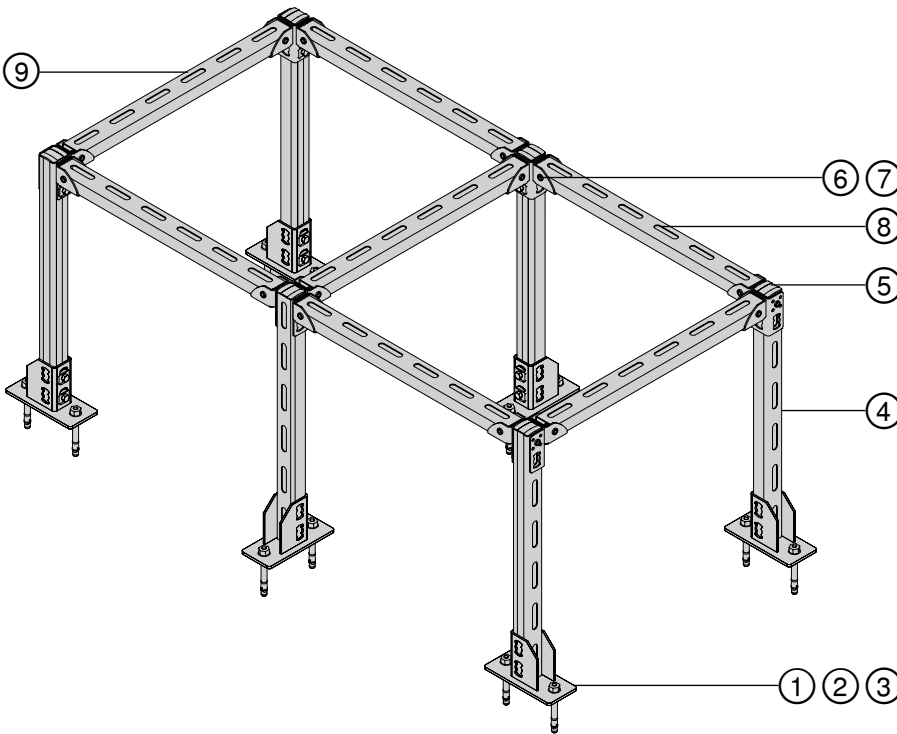
## Type H-PR-3D8

- No particular loading capacity limits for this case since every case must be modeled, calculated and verified individually

### Additional capacity limits

Every case must be modeled, calculated and verified individually.

Strength, rigidity and convenience are more important than finding the most cost-efficient solution when installing plant room equipment.



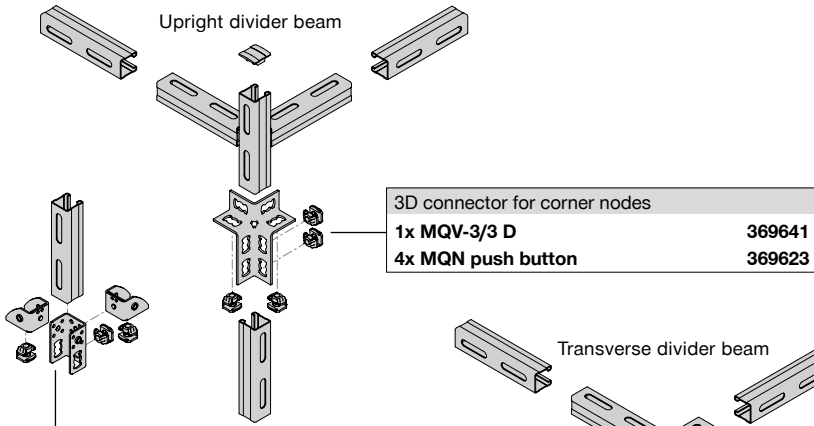
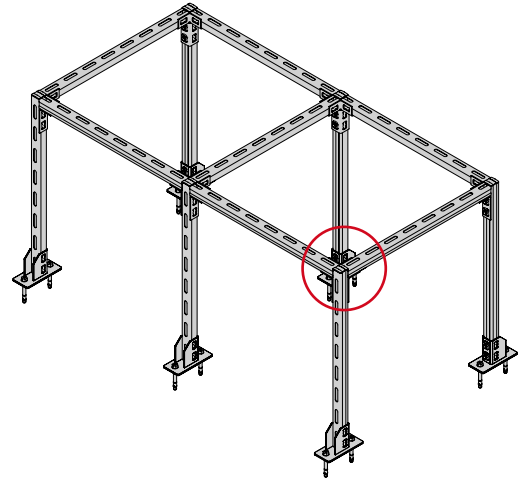
Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
①	369651	MQP 21-72 channel base	6	-
②	2105718	HST3 M12x105 30/10 stud anchor	12	-
③	369623	MQN push button	32	-
④	369591	MQ-41 3 m channel	6	Depends on height of the frame
⑤	369685	MQZ-E41 end cap	6	-
⑥	369694	MQ3D-B 3D base	6	-
⑦	369695	MQ3D-W90 connector	14	-
⑧	369591	MQ-41 3 m channel	4	Depends on the width of the frame
⑨	369591	MQ-41 3 m channel	3	Depends on the depth of the frame

Application description	Application	
Heating - plant room equipment support: 3D frame		Base material: Concrete
<b>General comments</b>		Product line: MQ System
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Capacity limit: Individual



# Plant Room Framing - Simple 3D Frame: Corner Node Options

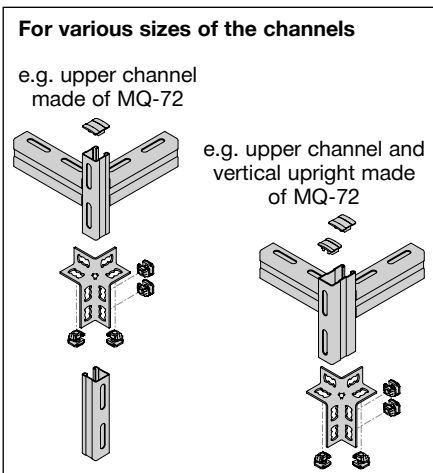
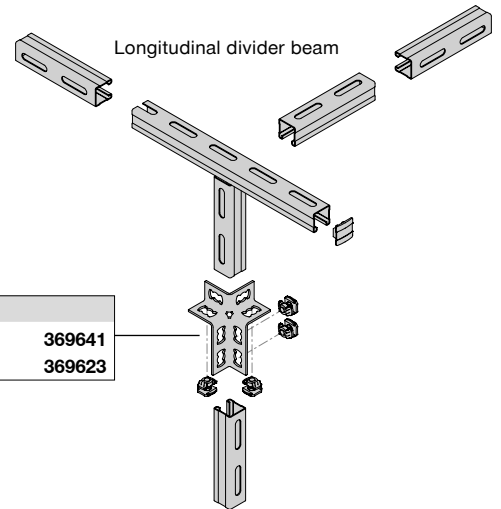
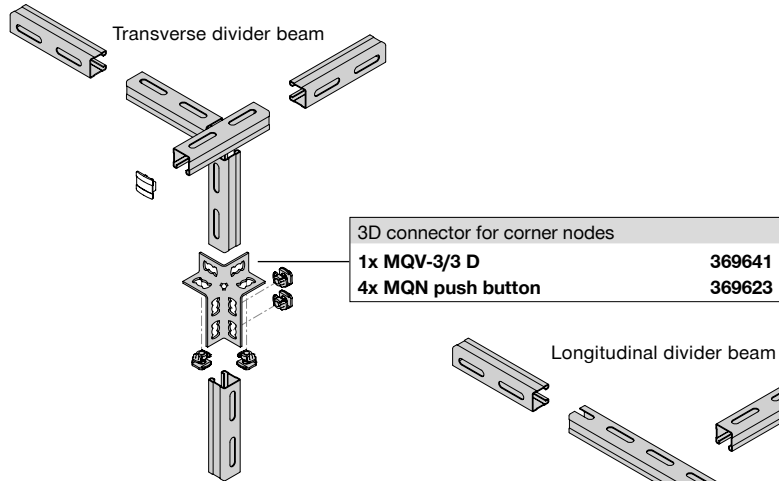
3D frame made from MQ System parts



3D System substitution of connector for corner nodes

1x MQ3D-B	369694
2x MQ3D-W90	369695
3x MQN push button	369623

Upper frame channels can be rotated 360° (assembly in 4 positions possible).

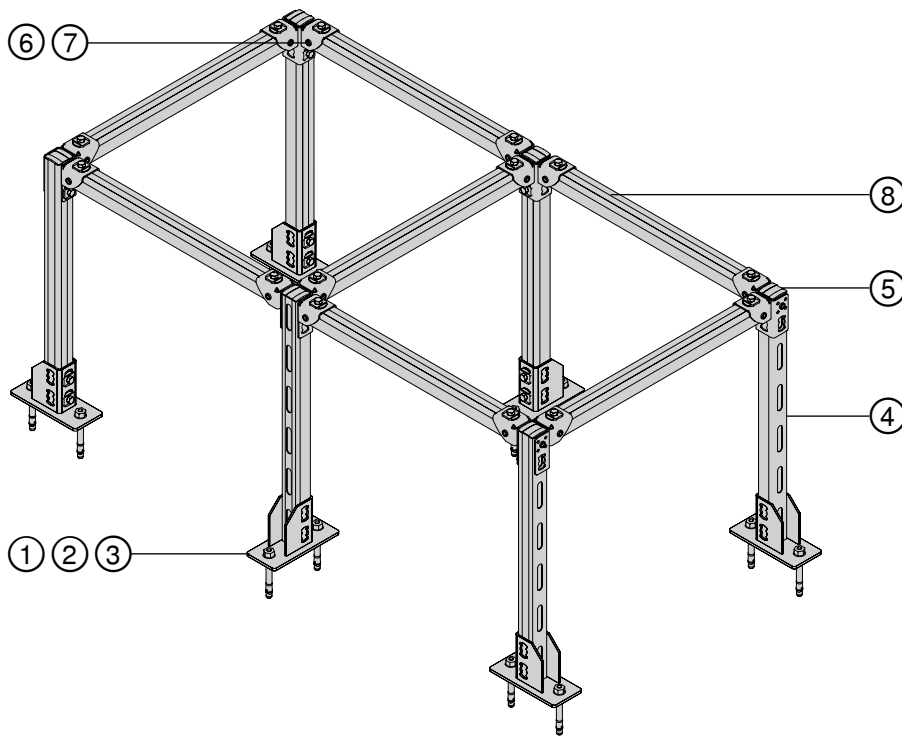


Application description	Application	Product lines	Base material
Heating – plant room framing: 3D frame		9 MQ system	Concrete
<b>General comments</b>			
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			

# Heating Applications - Plant Room Equipment Support: 3D Frame

## Type H-PR-3D9

- No particular loading capacity limits for this case since every case must be modeled, calculated and verified individually



### Additional capacity limits

Every case must be modeled, calculated and verified individually.

Strength, rigidity and convenience are more important than finding the most cost-efficient solution when installing plant room equipment.

### Bill of materials

Reference	Item no.	Description	Piece	Length (m)
①	369651	MQP 21-72 channel base	6	-
②	2105718	HST3 M12x105 30/10 stud anchor	12	-
③	369623	MQN push button	32	-
④	369591	MQ-41 3 m channel	6	Depends on height of the frame
⑤	369685	MQZ-E41 end cap	6	-
⑥	369694	MQ3D-B 3D base	6	-
⑦	369695	MQ3D-W90 connector	14	-
⑧	369591	MQ-41 3 m channel	4	Depends on the width of the frame
⑨	369591	MQ-41 3 m channel	3	Depends on the depth of the frame

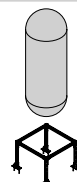
### Application description

Heating - plant room equipment support: 3D frame

#### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application



9

Base material Concrete

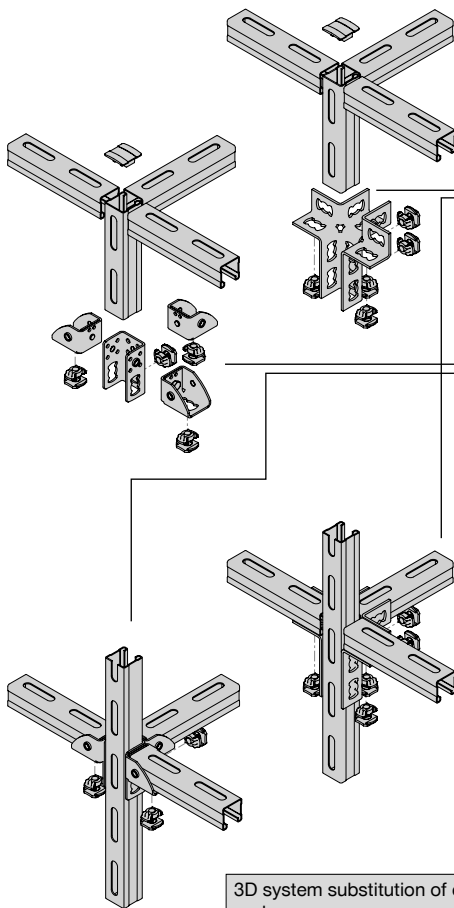
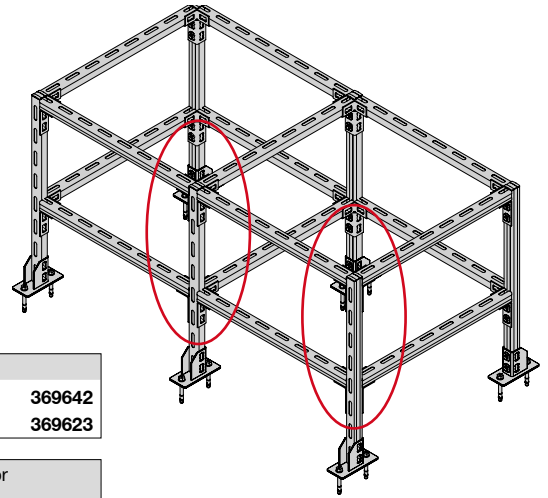
Product line MQ System

Capacity limit Individual

# Plant Room Framing - Multi-sectional 3D Frame: Corner Node Options

3D frame made from MQ System parts

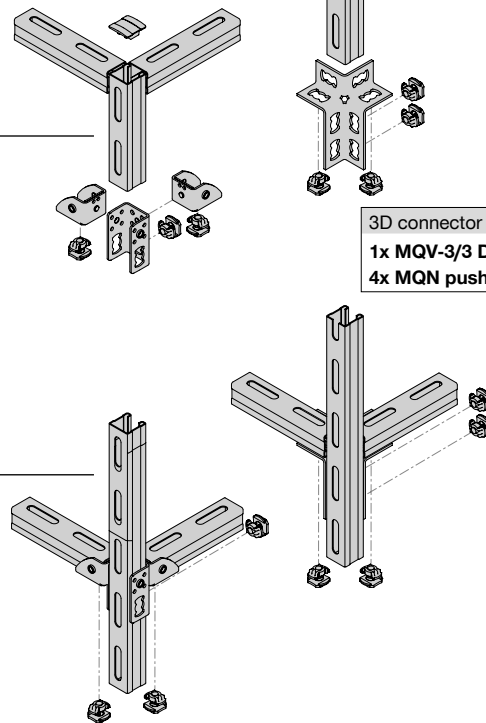
Upright divider beam



3D connector for intermediate nodes	
1x MQV-4/3 D connector	369642
5x MQN push button	369623

3D system substitution of connector for intermediate nodes	
1x MQ3D-B	369694
3x MQ3D-W90	369695
4x MQN push button	369623
Upper frame channels can be rotated 360° (assembly in 4 positions possible).	

Upright divider beam



3D connector for corner nodes	
1x MQV-3/3 D	369641
4x MQN push button	369623

3D system substitution of connector for corner nodes	
1x MQ3D-B	369694
2x MQ3D-W90	369695
3x MQN push button	369623
Upper frame channels can be rotated 360° (assembly in 4 positions possible).	

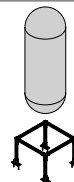
**Application description**

Heating – plant room framing: 3D frame

**General comments**

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

**Application**



9

**Product lines**

MQ system

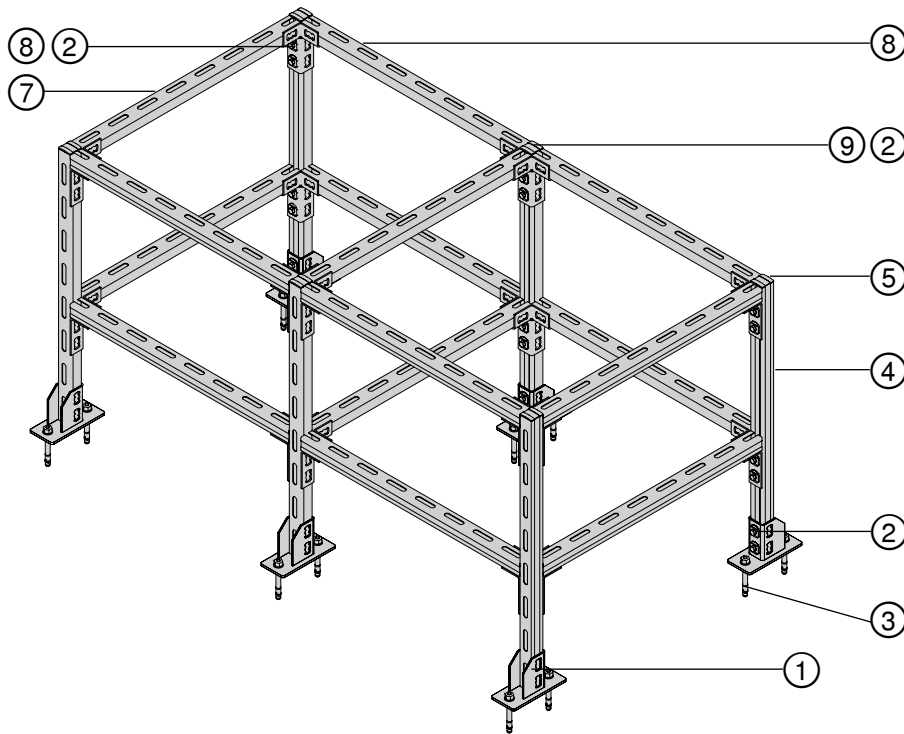
**Base material**

Concrete

# Heating Applications - Plant Room Equipment Support: 3D Frame

## Type H-PR-3D10

- No particular loading capacity limits for this case since every case must be modeled, calculated and verified individually



### Additional capacity limits

Every case must be modeled, calculated and verified individually.

Strength, rigidity and convenience are more important than finding the most cost-efficient solution when installing plant room equipment.

### Bill of materials

Reference	Item no.	Description	Piece	Length (m)
①	369651	MQP 21-72 channel base	6	-
②	369623	MQN push button	64	-
③	2105718	HST3 M12x105 30/10 stud anchor	12	-
④	369591	MQ-41 3 m channel	6	Depends on the height of the box
⑤	369685	MQZ-E41 end cap	6	-
⑥	369591	MQ-41 3 m channel	8	Depends on width of the frame
⑦	369591	MQ-41 3 m channel	6	Depends on depth of the frame
⑧	369641	MQV-3/3 D 3D connector	8	-
⑨	369642	MQV-4/3 D connector	4	-

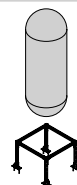
### Application description

Heating - plant room equipment support: 3D frame

#### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application



9

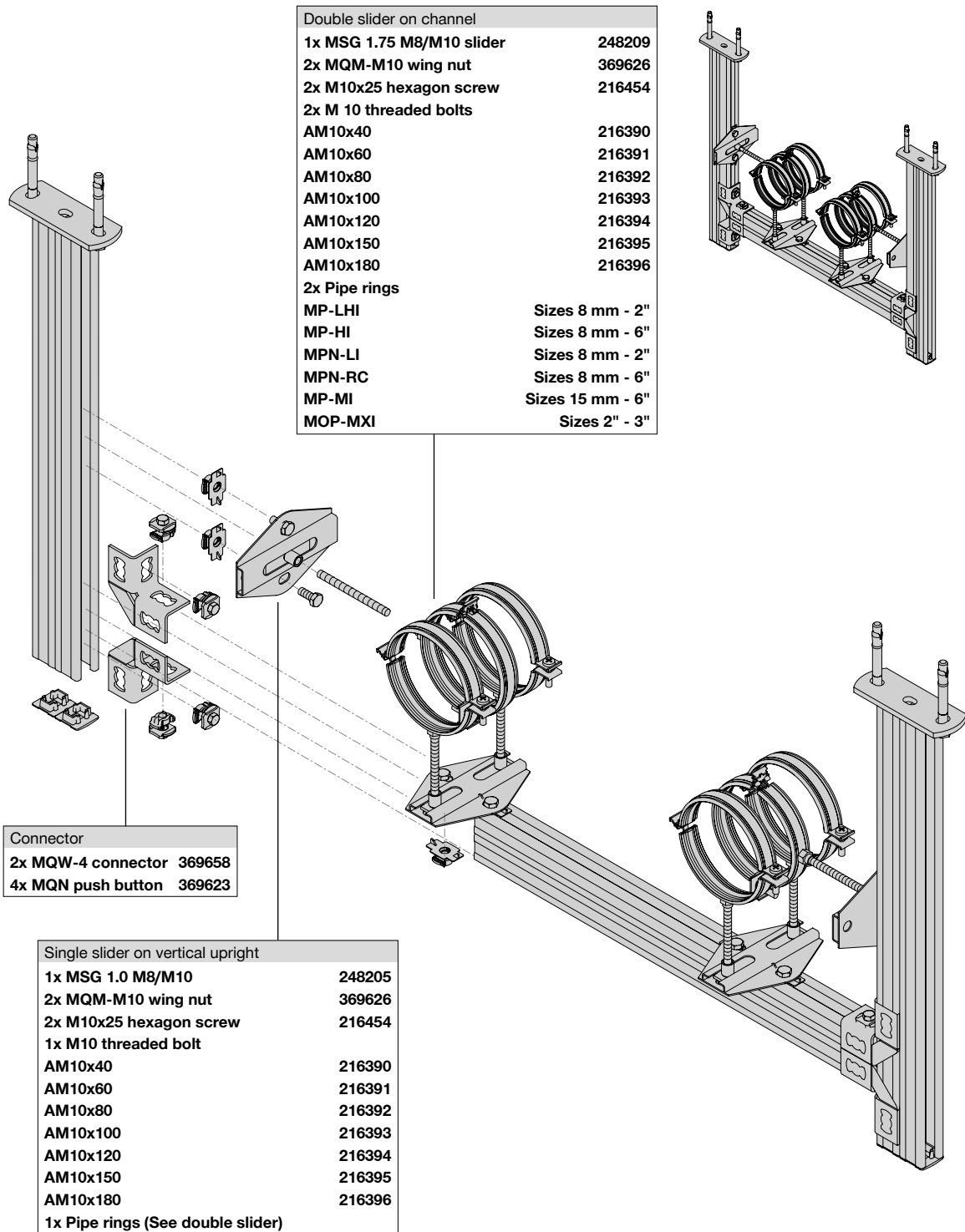
Base material Concrete

Product line MQ System

Capacity limit Individual

# Axial Guides On Concrete - Options

For frames requiring no axial or lateral bracing



Application description	Application	Product lines	Base material
Heating – axial guides		MQ system	Concrete
<b>General comments</b> <ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Sliders / rollers	



## Axial Guides On Concrete - Options

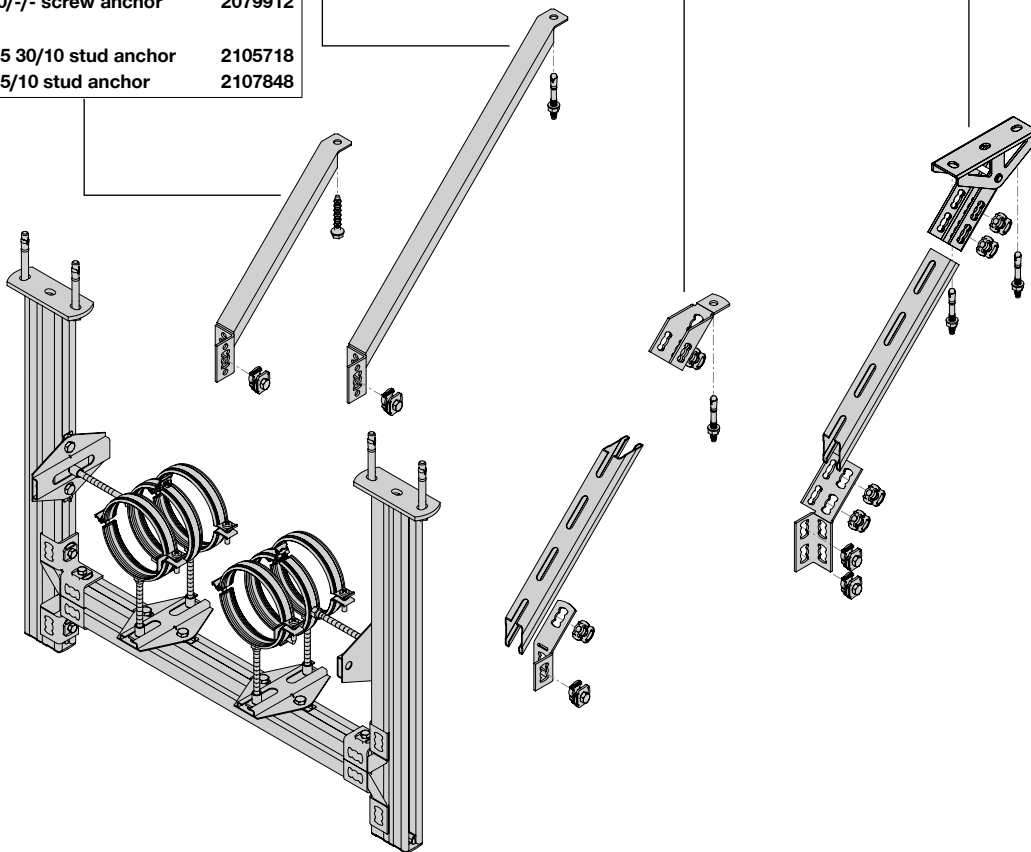
For cases where axial bracing is necessary

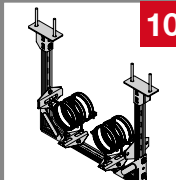
Axial bracing using long MQK brace	
1x MQK-SL pre-fab. brace	369621
1x MQN push button	369623
1x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

Axial bracing using short MQK brace	
1x MQK-SK pre-fab. brace	369622
1x MQN push button	369623
1x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

Axial bracing using MQP-45 connector	
Upper brace connection	
1x MQP-45 channel base	369649
1x MQN push button	369623
1x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848
Channel brace - 41 mm format channels	
MQ-41 2 m	304559
MQ-41 3 m	369591
MQ-41 6 m	369592
MQ-41 3 m LL	2048100
MQ-41 6 m LL	2048101
MQ-41/3 3 m	369596
MQ-41/3 6 m	369597
MQ-41 U 6 m	369595
MQ-21D 3 m	369601
MQ-21D 6 m	369602
Bottom brace connection	
1x MQW-3/135 connector	369663
2x MQN push button	369623

Axial bracing using MQP-G connector	
Upper brace connection	
1x MQP-G pivot base	369654
2x MQN push button	369623
2x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848
Channel brace - 41 mm format channels	
MQ-41 2 m	304559
MQ-41 3 m	369591
MQ-41 6 m	369592
MQ-41 3 m LL	2048100
MQ-41 6 m LL	2048101
MQ-41/3 3 m	369596
MQ-41/3 6 m	369597
MQ-41 U 6 m	369595
MQ-21D 3 m	369601
MQ-21D 6 m	369602
Bottom brace connection	
1x MQW-8/45 connector	369660
4x MQN push button	369623



Application description	Application	Product lines	Base material
Heating – axial guides		MQ system	Concrete
<b>General comments</b> <ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Anchors	





# Axial Guides On Concrete - Lateral Bracing Options

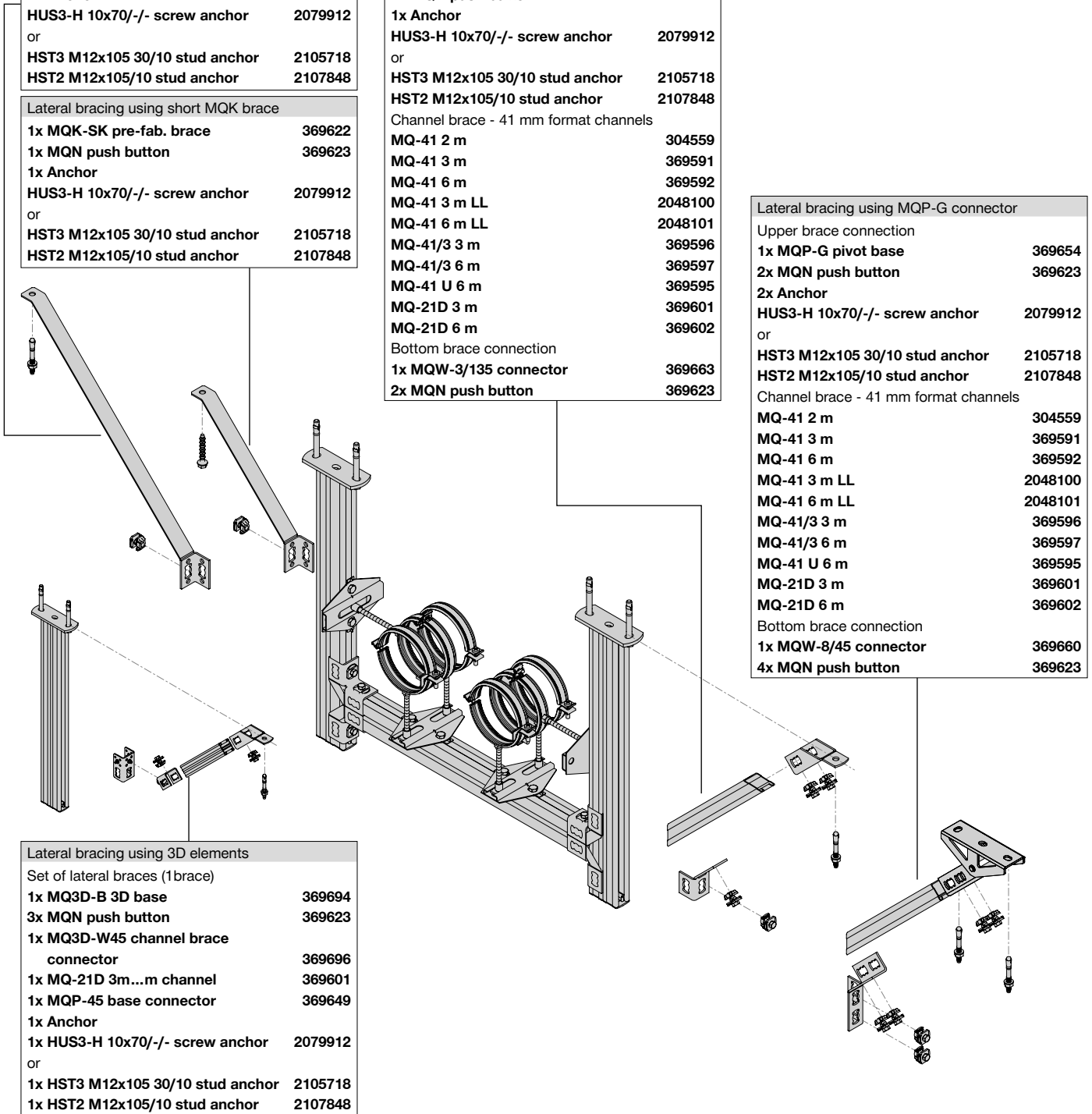
For cases where lateral bracing is necessary

Lateral bracing using long MQK brace	
1x MQK-SL pre-fab. brace	369621
1x MQN push button	369623
1x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

Lateral bracing using short MQK brace	
1x MQK-SK pre-fab. brace	369622
1x MQN push button	369623
1x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

Lateral bracing using MQP-45 connector	
Upper brace connection	
1x MQP-45 channel base	369649
2x MQN push button	369623
1x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848
Channel brace - 41 mm format channels	
MQ-41 2 m	304559
MQ-41 3 m	369591
MQ-41 6 m	369592
MQ-41 3 m LL	2048100
MQ-41 6 m LL	2048101
MQ-41/3 3 m	369596
MQ-41/3 6 m	369597
MQ-41 U 6 m	369595
MQ-21D 3 m	369601
MQ-21D 6 m	369602
Bottom brace connection	
1x MQW-3/135 connector	369663
2x MQN push button	369623

Lateral bracing using MQP-G connector	
Upper brace connection	
1x MQP-G pivot base	369654
2x MQN push button	369623
2x Anchor	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848
Channel brace - 41 mm format channels	
MQ-41 2 m	304559
MQ-41 3 m	369591
MQ-41 6 m	369592
MQ-41 3 m LL	2048100
MQ-41 6 m LL	2048101
MQ-41/3 3 m	369596
MQ-41/3 6 m	369597
MQ-41 U 6 m	369595
MQ-21D 3 m	369601
MQ-21D 6 m	369602
Bottom brace connection	
1x MQW-8/45 connector	369660
4x MQN push button	369623



Lateral bracing using 3D elements	
Set of lateral braces (1brace)	
1x MQ3D-B 3D base	369694
3x MQN push button	369623
1x MQ3D-W45 channel brace connector	369696
1x MQ-21D 3m...m channel	369601
1x MQP-45 base connector	369649
1x Anchor	
1x HUS3-H 10x70/-/- screw anchor	2079912
or	
1x HST3 M12x105 30/10 stud anchor	2105718
1x HST2 M12x105/10 stud anchor	2107848

Application description	Application	Product lines	Base material
Heating – axial guides		MQ system	Concrete
<b>General comments</b> <ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Anchors	

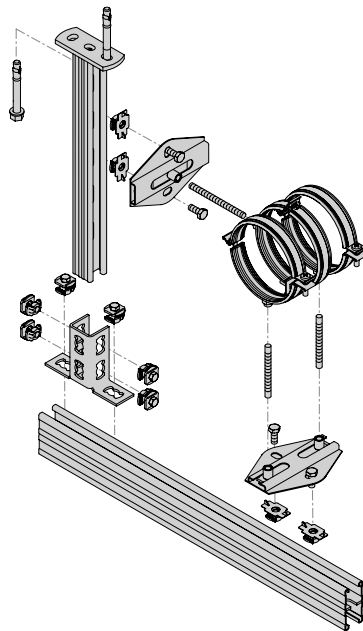


# Axial Guides On Concrete - Corridor Wall-to-wall Options

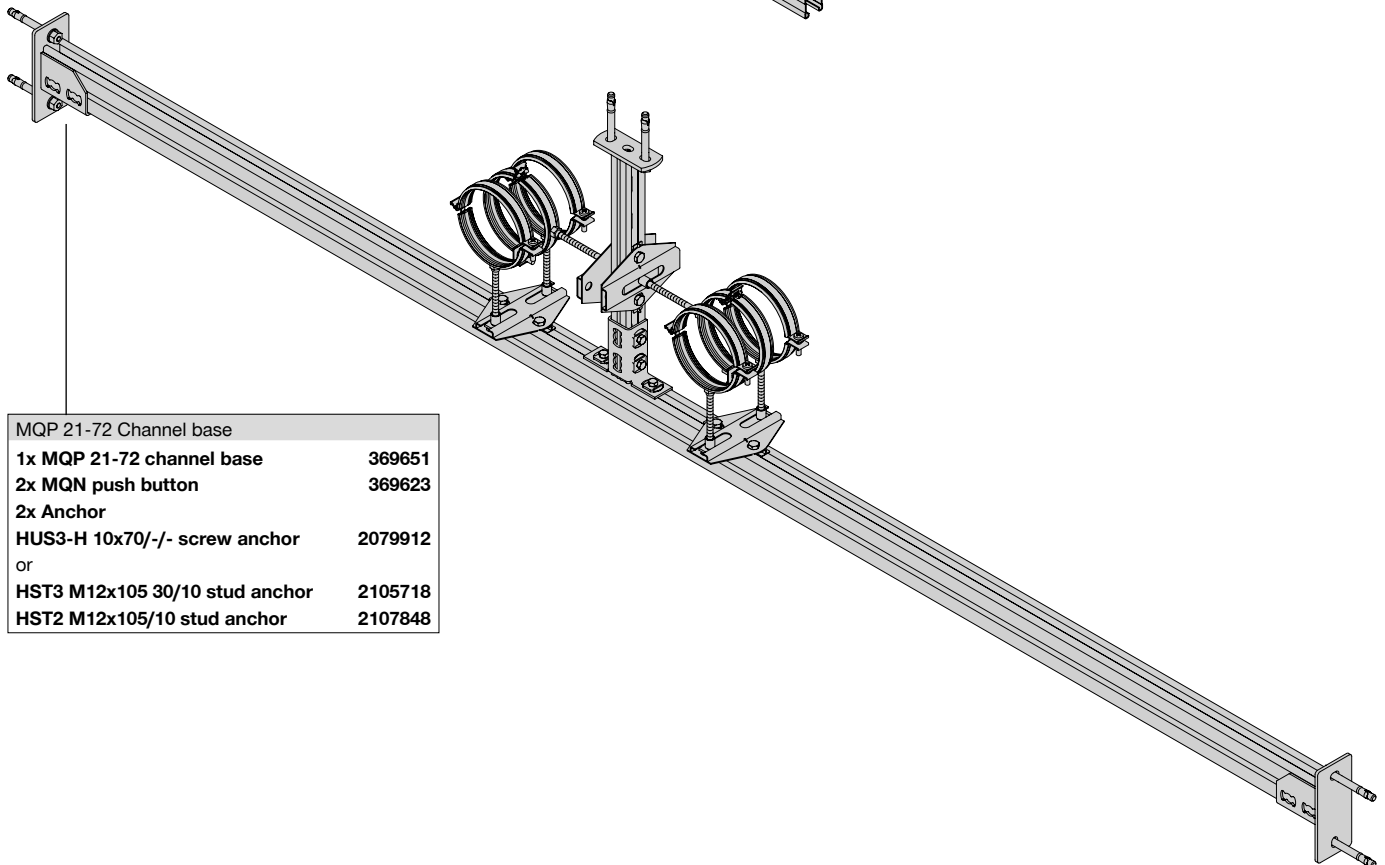
For cases where lateral bracing is necessary

Vertical upright anchored to ceiling supporting two axial guides	
<b>1x Cantilever arm</b>	
MQK-21D/300	369617
MQK-21D/450	369618
MQK-21D/600	269619
MQK-41D/1000	269620
<b>2x Anchor</b>	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

<b>Connector</b>	
1x MQV-2/2 D connector	369638
6x MQN push button	369623



<b>Set of axial guides - complete</b>	
1x MSG 1.75 M8/M10 double slider	248209
1x MSG 1.0 M8/M10 single slider	248205
4x MQM-M10 wing nut	369626
4x M10x20 hexagon screw	216453
<b>3x M10 threaded bolts</b>	
AM10x40	216390
AM10x60	216391
AM10x80	216392
AM10x100	216393
AM10x120	216394
AM10x150	216395
AM10x180	216396
<b>3x Pipe rings</b>	
MP-LHI	Sizes 8 mm - 2"
MP-HI	Sizes 8 mm - 6"
MPN-LI	Sizes 8 mm - 2"
MPN-RC	Sizes 8 mm - 6"
MP-MI	Sizes 15 mm - 6"
MP-MXI	Sizes 2" - 3"



<b>MQP 21-72 Channel base</b>	
1x MQP 21-72 channel base	369651
2x MQN push button	369623
<b>2x Anchor</b>	
HUS3-H 10x70/-/- screw anchor	2079912
or	
HST3 M12x105 30/10 stud anchor	2105718
HST2 M12x105/10 stud anchor	2107848

Application description	Application	Product lines	Base material
Heating – axial guides		MQ system	Concrete
<b>General comments</b>			
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			

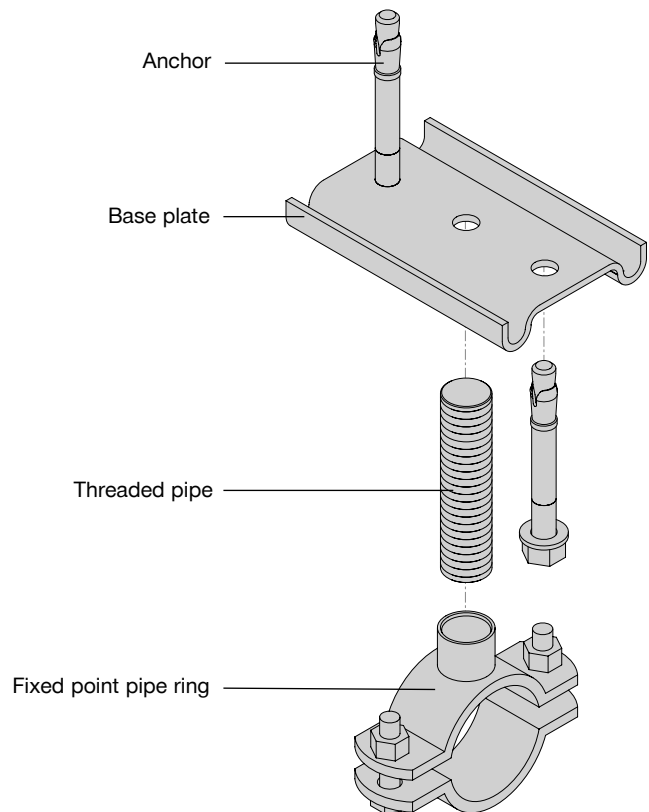


# Fixed Point On Concrete - MFP-L Fixed Point: Imperial Connection Options

## MFP-L no sound insulation

MFP-L fixed point set with 1/2" connection	
<b>1x MFP-L fixed point pipe ring</b>	
MFP-L NW 15 1/2"	310307
MFP-L NW 20 1/2"	310308
MFP-L NW 25 1/2"	310309
1x MFP-GP 1/2" base plate	310318
1x GR-GP 1/2" threaded pipe	56428
2x HST3 M12x105 30/10 stud anchor	2105718

MFP-L fixed point set with 3/4" connection	
<b>1x MFP-L Fixed point pipe ring</b>	
MFP-L NW 32 3/4"	310310
MFP-L NW 40 3/4"	310311
MFP-L NW 50 3/4"	310312
MFP-L NW 68/72 3/4"	310313
MFP-L NW 65 3/4"	310314
MFP-L NW 80 3/4"	310315
MFP-L NW 4" 3/4"	310316
MFP-L NW 125 3/4"	310317
1x MFP-GP 3/4" base plate	310319
1x GR-G 3/4" threaded pipe	56429
2x HST3 M12x105 30/10 stud anchor	2105718

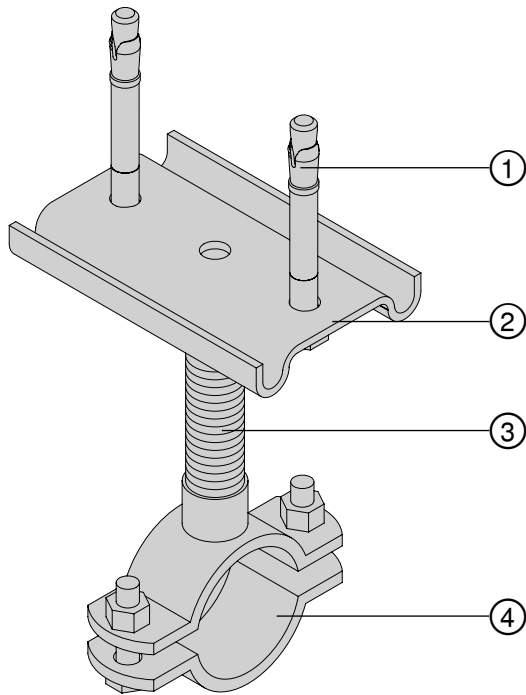


Application description	Application	Product lines	Base material
Heating – MFP-L fixed point: imperial size connection boss		Fixed point sets	Concrete
<b>General comments</b>		Threaded parts	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			

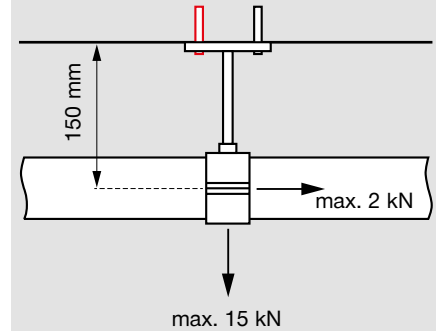
## Heating Applications - MFP-L Fixed Point With Imperial Connection

### Type H-FP2

- Limited to 1x DN 125 (O.D. 139.1 mm) steel pipe
- Max. axial load 2 kN at an axial distance of 150 mm
- Max. vertical load 15.0 KN
- No insulation on the pipe at the fixed point



### Additional capacity limits



### Bill of materials

Reference	Item no.	Description	Piece	Length (m)
①	2105718	HST3 M12x105 30/10 stud anchor	2	-
②	310319	MFP-GP ¾" base plate	1	-
③	56429	GR-G ¾" threaded pipe	1	Depends on distance
④	310317	MFP-L NW 125 ¾" fixed point pipe ring	1	-

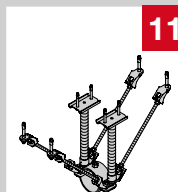
### Application description

Heating - MFP-L fixed point: imperial connection boss

### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application



Base material	Concrete
Product line	MFP-L fixed points
Capacity limit	Max. 2 kN at 150 mm

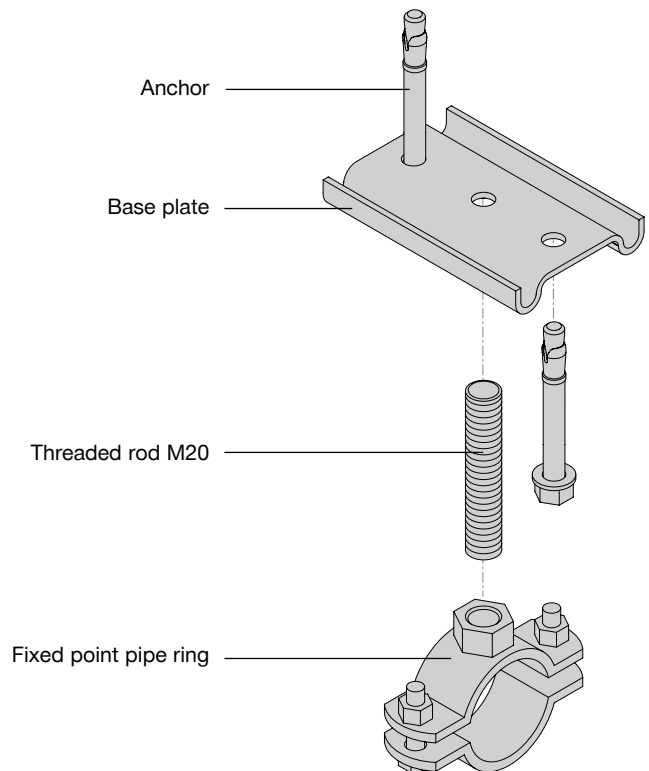
# Fixed Point On Concrete - MFP-L Fixed Point: Metric Connection Options

## MFP-L no sound insulation

MFP-L fixed point set with M20 connection	
1x MFP-L fixed point pipe ring	See table below
1x MFP-GP M20 base plate	257001
1x AM20x1000 threaded rod	216425
2x HST3 M12x105 30/10 stud anchor	2105718

## MFP-L fixed point pipe rings

MFP-L fixed point pipe rings	
MFP-L NW15 M20	313223
MFP-L NW20 M20	313224
MFP-L NW25 M20	313225
MFP-L NW32 M20	313226
MFP-L NW40 M20	313227
MFP-L NW50 M20	313228
MFP-L NW68/72 M20	313229
MFP-L NW65 M20	313230
MFP-L NW80 M20	313231
MFP-L NW4" M20	313232
MFP-L NW125 M20	313233

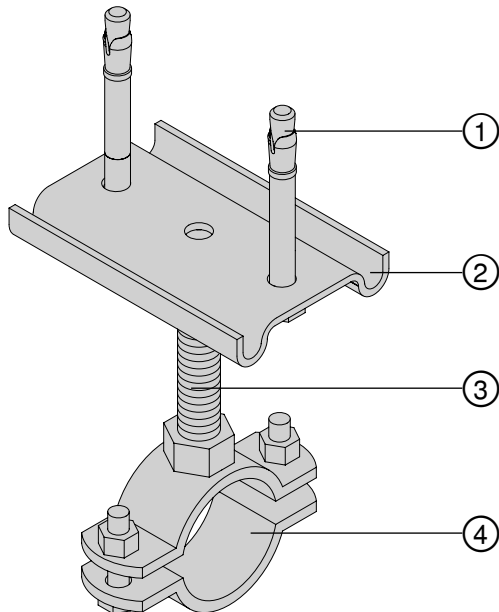


Application description	Application	Product lines	Base material
Heating – MFP-L fixed point: metric connection boss		Fixed point sets	Concrete
<b>General comments</b>		Threaded parts	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			

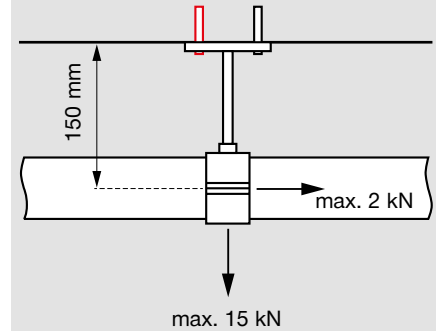
## Heating Applications - MFP-L Fixed Point With Metric Connection

### Type H-FP2

- Limited to 1x DN 125 (O.D. 139.1 mm) steel pipe
- Max. axial load 2 kN at an axial distance of 150 mm
- Max. vertical load KN
- No insulation on the pipe at the fixed point



### Additional capacity limits



### Bill of materials

Reference	Item no.	Description	Piece	Length (m)
①	2105718	HST3 M12x105 30/10 stud anchor	2	-
②	257001	MFP-GP M20 base plate	1	-
③	216425	AM20x1000 threaded rod	1	Depends on distance
④	313233	MFP-L NW125 M20 fixed point pipe ring	1	-

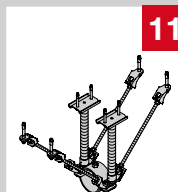
### Application description

Heating - MFP-L fixed point: metric connection boss

### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application



Base material	Concrete
Product line	MFP-L fixed points
Capacity limit	Max. 2 kN at 150 mm



# Fixed Point On Concrete - MFP-1a Fixed Point: Options

## MFP-1a – no sound insulation

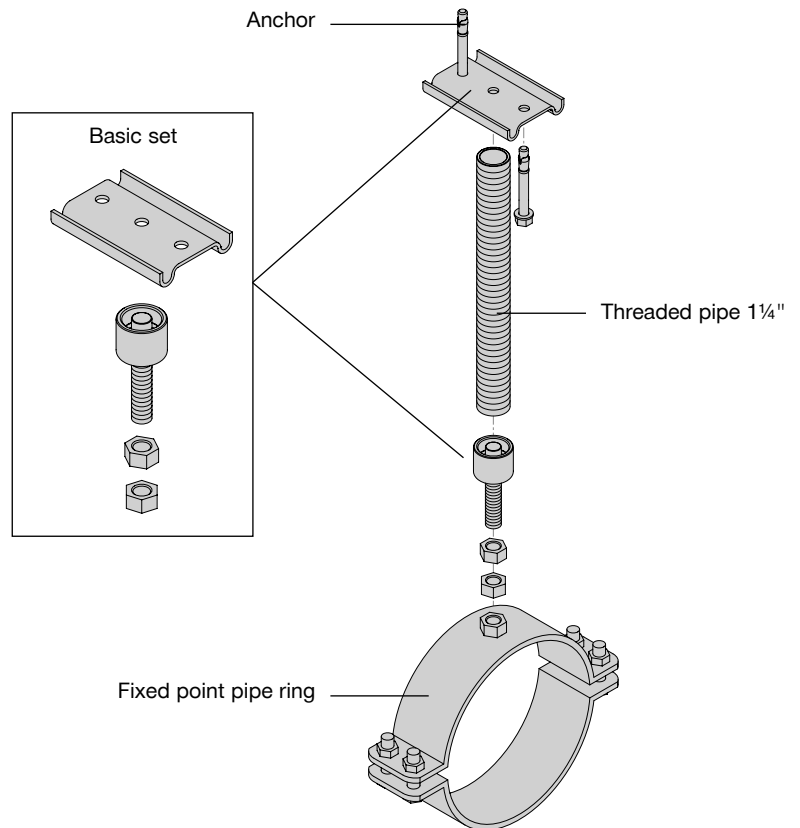
MFP-1a fixed point set	
1x MFP-NW fixed point pipe ring	See table below
1x MFP-BP 20 basic set	247827
1x GR-G 1 ¼" threaded pipe	248532
2x HST3 M12x105 30/10 stud anchor	2105718

## MFPI-1a sound-insulated

MFP-1a fixed point set	
1x MFP-NW fixed point pipe ring	See table below
1x MFP-BPI 20 basic set	254 460
1x GR-G 1 ¼" threaded pipe	248532
2x HST3 M12x105 30/10 stud anchor	2105718

## MFP-NW fixed point pipe rings

MFP-NW fixed point pipe rings	
MFP NW15	243521
MFP NW20	243522
MFP 28/30	243523
MFP NW25	243524
MFP NW32	243525
MFP NW40	243526
MFP NW54/56	243527
MFP NW50	243528
MFP 63/66	243529
MFP 68/72	243530
MFP NW65	243531
MFP NW80	243532
MFP NW100	243533
MFP NW4"	243534
MFP NW 125/127	243535
MFP NW125	243536
MFP NW150	243537
MFP NW6"	243538
MFP 193/200	243539
MFP NW 200	243540
MFP 244/250	243541
MFP NW250	243542

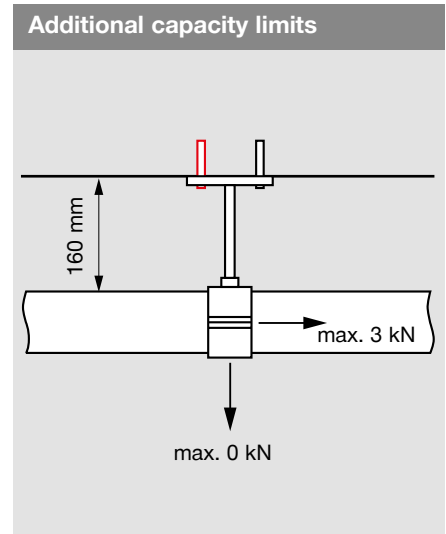
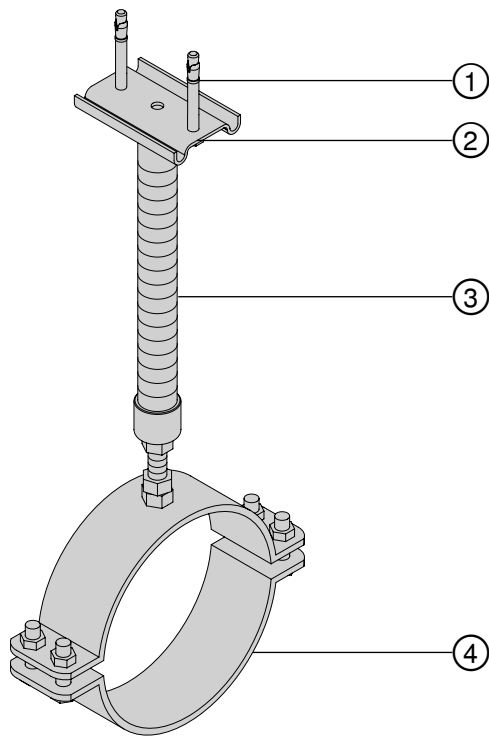


Application description	Application	Product lines	Base material
Heating – MFP-1a fixed point: metric connection boss		Fixed point sets	Concrete
<b>General comments</b>		Threaded parts	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			

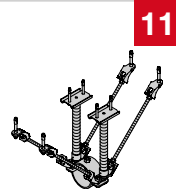
# Heating Applications - MFP 1a Fixed Point

## Type H-FP3

- Limited to 1x DN 250 (O.D. 273.0 mm) steel pipe
- Max. axial load 3 kN at a distance of 160 mm to pipe surface
- Max. vertical load 0.0 KN
- No insulation on the pipe at the fixed point



Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
①	2105718	HST3 M12x105 30/10 stud anchor	2	-
②	247827	MFP-BP 20 basic set	1	-
③	248532	GR-G 1 1/4" threaded pipe	1	Depends on distance
④	243542	MFP NW250 fixed point pipe ring	1	-

<b>Application description</b> Heating - MFP-1a fixed point		<b>Application</b> 	Base material: Concrete
<b>General comments</b> <ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			Product line: MFP fixed points
			Capacity limit: Max. 3 kN at 160 mm

# Fixed Point On Concrete - MFP-1 Fixed Point Options

## MFP-1 – no sound insulation

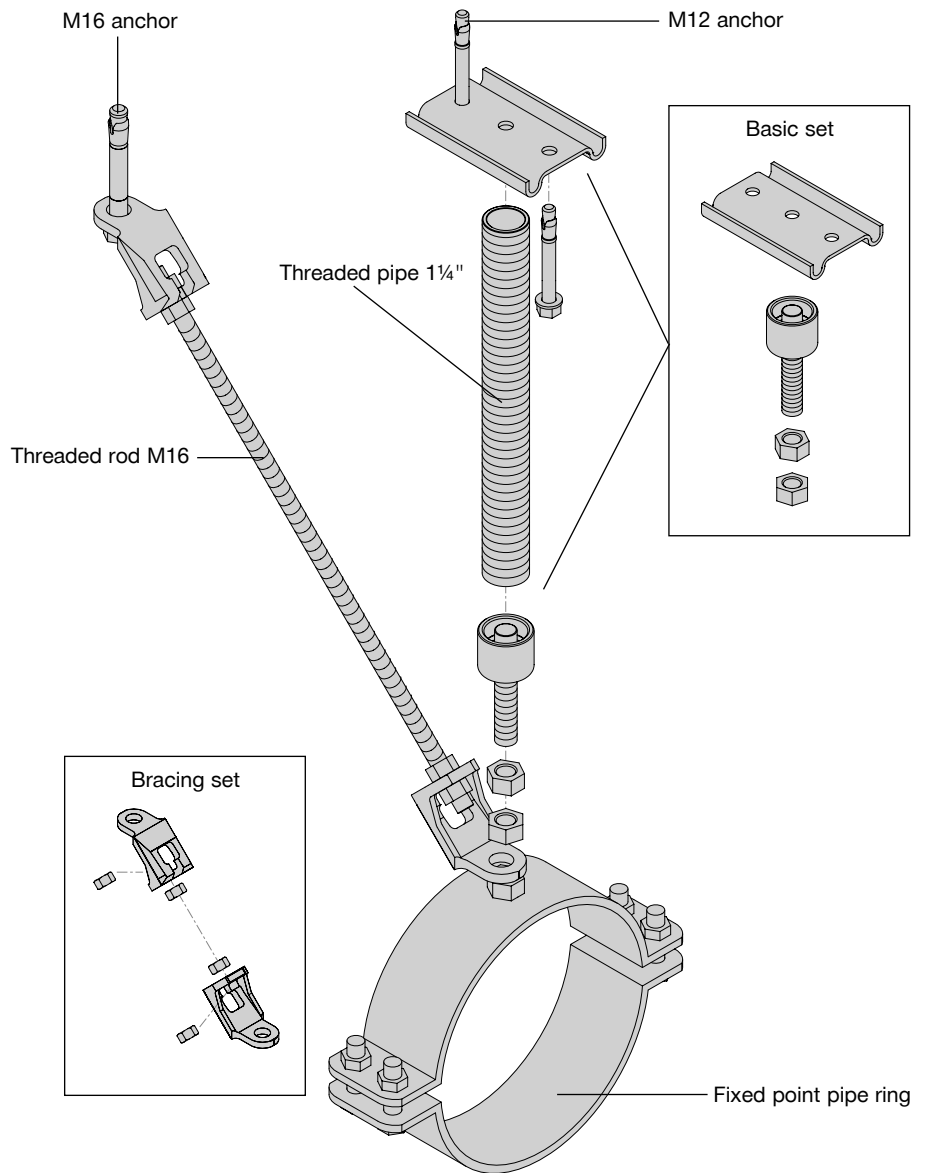
MFP-1 fixed point set	
1x MFP-NW fixed point pipe ring	See table below
1x MFP-BP 20 basic set *	247827
1x GR-G 1 ¼" threaded pipe	248532
2x HST3 M12x105 30/10 stud anchor	2105718
1x MFP-AP1 bracing set *	247829
1x AM16x1000 threaded rod	216422
1x HST3 M16x135 35/15	2105858
* MFP-BP 20 + MFP-AP1	2083241

## MFPI-1 sound-insulated

MFP-1 fixed point set	
1x MFP-NW fixed point pipe ring	See table below
1x MFP-BPI 20 basic set *	254460
1x GR-G 1 ¼" threaded pipe	248532
2x HST3 M12x105 30/10 stud anchor	2105718
1x MFP-API1 bracing set *	254461
1x AM16x1000 threaded rod	216422
1x HST3 M16x135 35/15	2105858
* MFP-BPI 20 + MFP-API1	2083244

## MFP-NW fixed point pipe rings

MFP-NW fixed point pipe rings	
MFP NW15	243521
MFP NW20	243522
MFP 28/30	243523
MFP NW25	243524
MFP NW32	243525
MFP NW40	243526
MFP NW54/56	243527
MFP NW50	243528
MFP 63/66	243529
MFP 68/72	243530
MFP NW65	243531
MFP NW80	243532
MFP NW100	243533
MFP NW4"	243534
MFP NW 125/127	243535
MFP NW125	243536
MFP NW150	243537
MFP NW6"	243538
MFP 193/200	243539
MFP NW 200	243540
MFP 244/250	243541
MFP NW250	243542

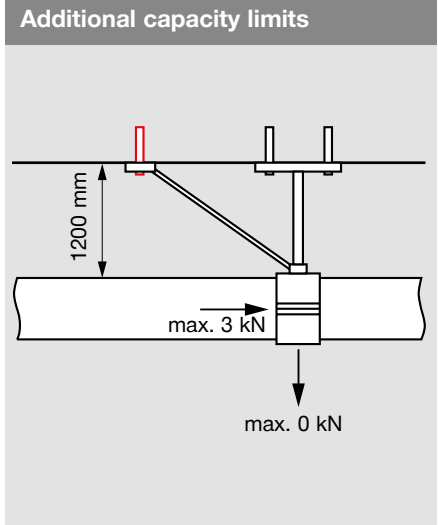
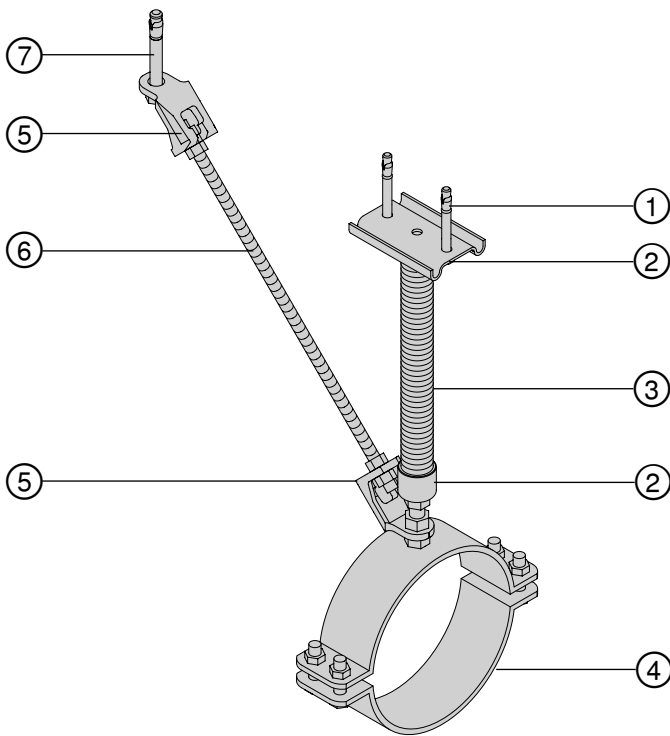


Application description	Application	Product lines	Base material
Heating – MFP-1 fixed point: metric connection boss		Fixed point sets	Concrete
<b>General comments</b>		Threaded parts	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			

# Heating Applications - MFP-1 Fixed Point

## Type H-FP4

- Limited to 1x DN 250 (O.D. 273.0 mm) steel pipe
- Max. axial load 3 kN at a distance of 1200 mm to pipe surface
- Max. vertical load 0.0 KN
- No insulation on the pipe at the fixed point



Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
①	2105718	HST3 M12x105 30/10 stud anchor	2	-
②	247827	MFP-BP 20 basic set	1	-
③	248532	GR-G 1 1/4" threaded pipe	1	Depends on distance
④	243542	MFP NW250 fixed point pipe ring	1	-
⑤	247829	MFP-AP1 bracing set	1	-
⑥	216422	AM16x1000 threaded rod	1	Depends on distance
⑦	2105858	HST3 M16x135 35/15 stud anchor	1	-

Application description		Application		
Heating - MFP-1 fixed point			Base material	Concrete
<b>General comments</b>			Product line	MFP fixed points
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			Capacity limit	Max. 3 kN at 1200 mm

# Fixed Point On Concrete - MFP-2 Fixed Point Options

## MFP-2 – no sound insulation

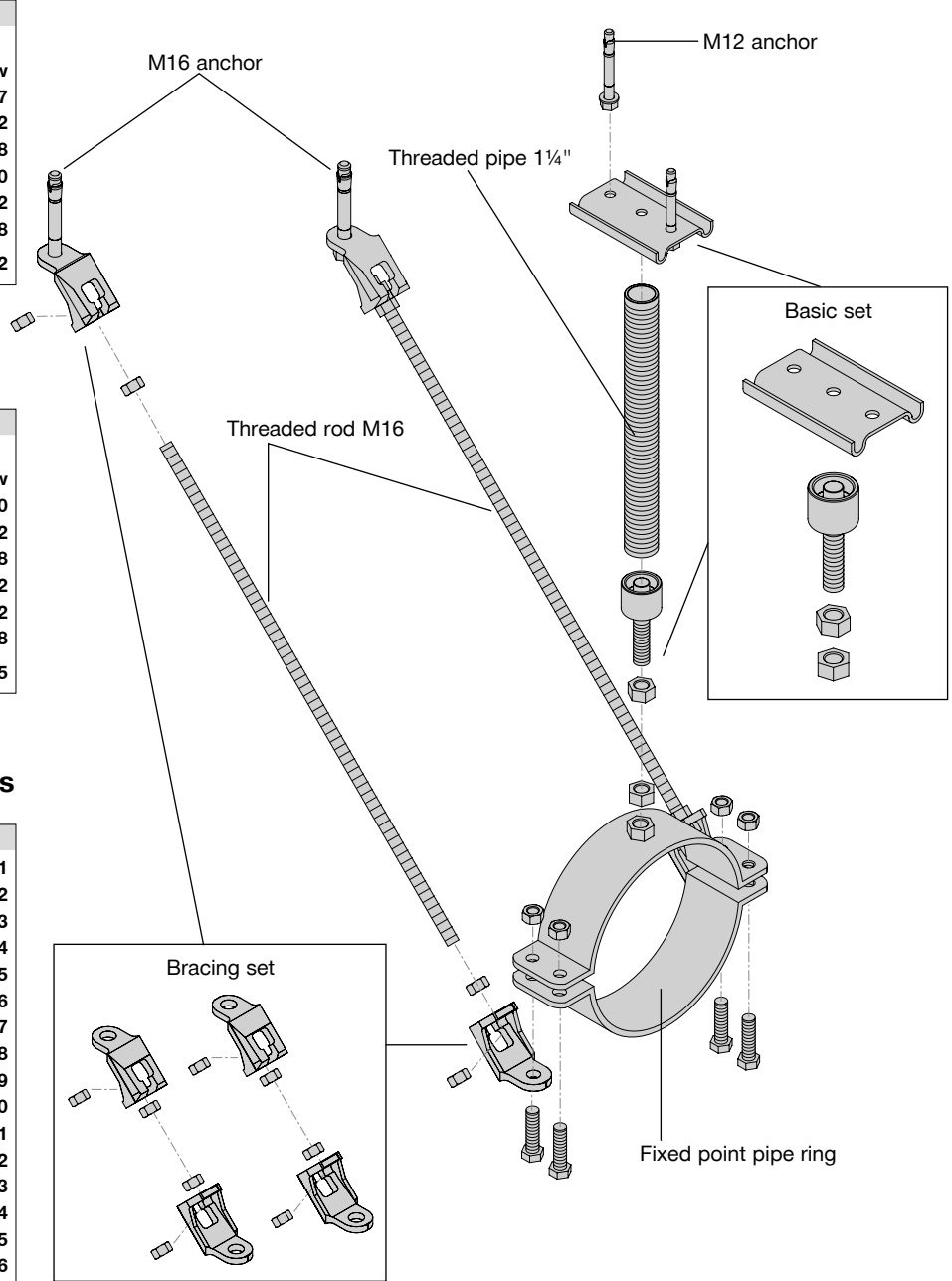
MFP-1a fixed point set	
1x MFP-NW fixed point pipe ring	See table below
1x MFP-BP 20 basic set *	247827
1x GR-G 1 ¼" threaded pipe	248532
2x HST3 M12x105 30/10	2105718
1x MFP-AP2 bracing set *	247830
2x AM16x1000 threaded rod	216422
2x HST3 M16x135 35/15	2105858
* MFP-BP 20 + MFP-AP2	2083242

## MFP-2 sound-insulated

MFP-1a fixed point set	
1x MFP-NW fixed point pipe ring	See table below
1x MFP-BPI 20 basic set *	254460
1x GR-G 1 ¼" threaded pipe	248532
2x HST3 M12x105 30/10	2105718
1x MFP-API2 bracing set *	254462
2x AM16x1000 threaded rod	216422
2x HST3 M16x135 35/15	2105858
* MFP-BPI 20 + MFP-API2	2083245

## MFP-NW fixed point pipe rings

MFP-NW fixed point pipe rings	
MFP NW15	243521
MFP NW20	243522
MFP 28/30	243523
MFP NW25	243524
MFP NW32	243525
MFP NW40	243526
MFP NW54/56	243527
MFP NW50	243528
MFP 63/66	243529
MFP 68/72	243530
MFP NW65	243531
MFP NW80	243532
MFP NW100	243533
MFP NW4"	243534
MFP NW 125/127	243535
MFP NW125	243536
MFP NW150	243537
MFP NW6"	243538
MFP 193/200	243539
MFP NW 200	243540
MFP 244/250	243541
MFP NW250	243542

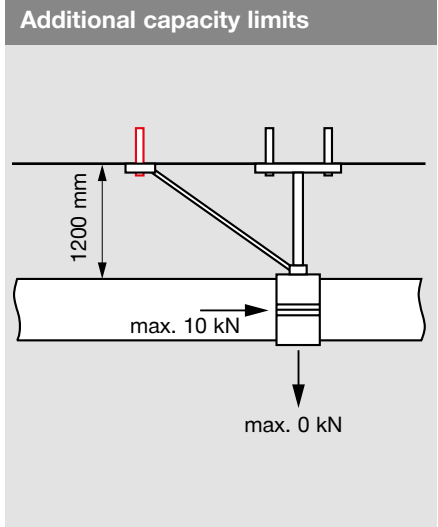
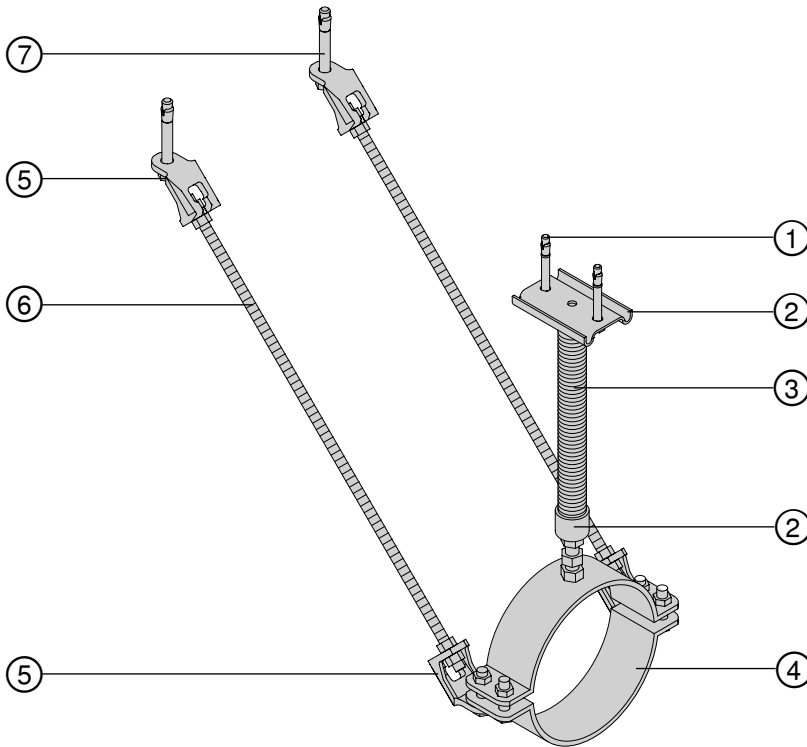


Application description	Application	Product lines	Base material
Heating – MFP-2 fixed point: metric connection boss		Fixed point sets	Concrete
<b>General comments</b>		Threaded parts	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			

# Heating Applications - MFP-2 Fixed Point

## Type H-FP5

- Limited to 1x DN 250 (O.D. 273.0 mm) steel pipe
- Max. axial load 10 kN at a distance of 1200 mm to pipe surface
- Max. vertical load 0.0 KN
- No insulation on the pipe at the fixed point



Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
①	2105718	HST3 M12x105 30/10 stud anchor	2	-
②	247827	MFP-BP 20 basic set	1	-
③	248532	GR-G 1 1/4" threaded pipe	1	Depends on distance
④	243542	MFP NW250 fixed point pipe ring	1	-
⑤	247830	MFP-AP2 bracing set	1	-
⑥	216422	AM16x1000 threaded rod	1	Depends on distance
⑦	2105859	HST3 M16x145 45/25 stud anchor	2	-

Application description	Application	
Heating - MFP-2 fixed point		Base material: Concrete
<b>General comments</b>		Product line: MFP fixed points
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Capacity limit: Max.10 kN at 1200 mm

# Fixed Point On Concrete - MFPI-3 Fixed Point Options

## MFP-3 - no sound insulation

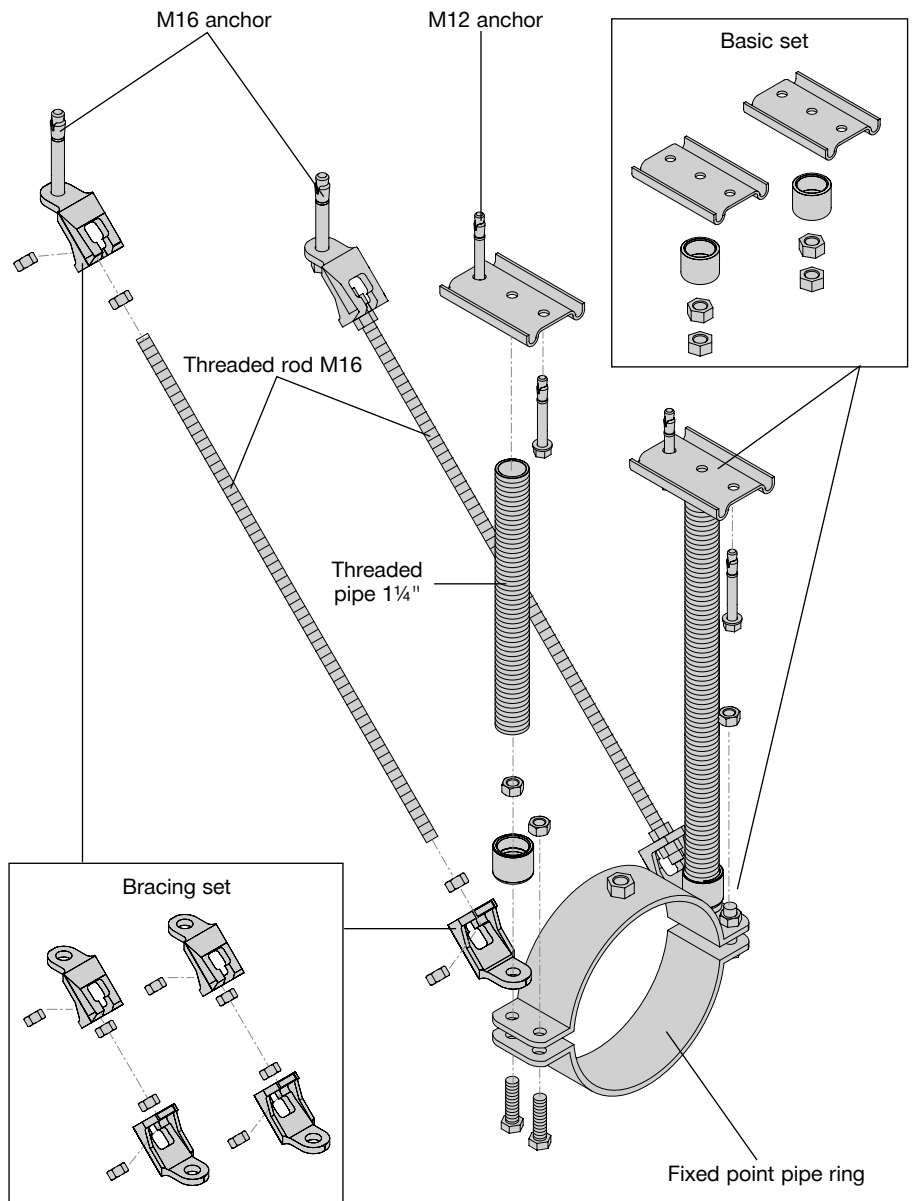
MFP-1a fixed point set	
1x MFP-NW Fixed point pipe ring	See table below
1x MFP-BP 16 basic set *	247826
2x GR-G 1 ¼" threaded pipe	248532
4x HST3 M12x105 30/10	2105718
1x MFP-AP3 bracing set *	247831
2x AM16x1000 threaded rod	216422
2x HST3 M20X170 -/30 stud anchor	2105891
2-3x Welded stoppers on pipe surface	
* MFP-BP 16 + MFP-AP3	2083243

## MFPI-3 sound-insulated

MFP-1a fixed point set	
1x MFP-NW fixed point pipe ring	See table below
1x MFP-BPI 16 basic set *	254459
2x GR-G 1 ¼" threaded pipe	248532
4x HST3 M12x105 30/10	2105718
1x MFP-API3 bracing set *	254463
2x AM16x1000 threaded rod	216422
2x HST3 M20X170 -/30 stud anchor	2105891
2-3x Welded stoppers on pipe surface	
* MFP-BPI 16 + MFP-API3	2083246

## MFP-NW fixed point pipe rings

MFP-NW fixed point pipe rings	
MFP NW15	243521
MFP NW20	243522
MFP 28/30	243523
MFP NW25	243524
MFP NW32	243525
MFP NW40	243526
MFP NW54/56	243527
MFP NW50	243528
MFP 63/66	243529
MFP 68/72	243530
MFP NW65	243531
MFP NW80	243532
MFP NW100	243533
MFP NW4"	243534
MFP NW 125/127	243535
MFP NW125	243536
MFP NW150	243537
MFP NW6"	243538
MFP 193/200	243539
MFP NW 200	243540
MFP 244/250	243541
MFP NW250	243542



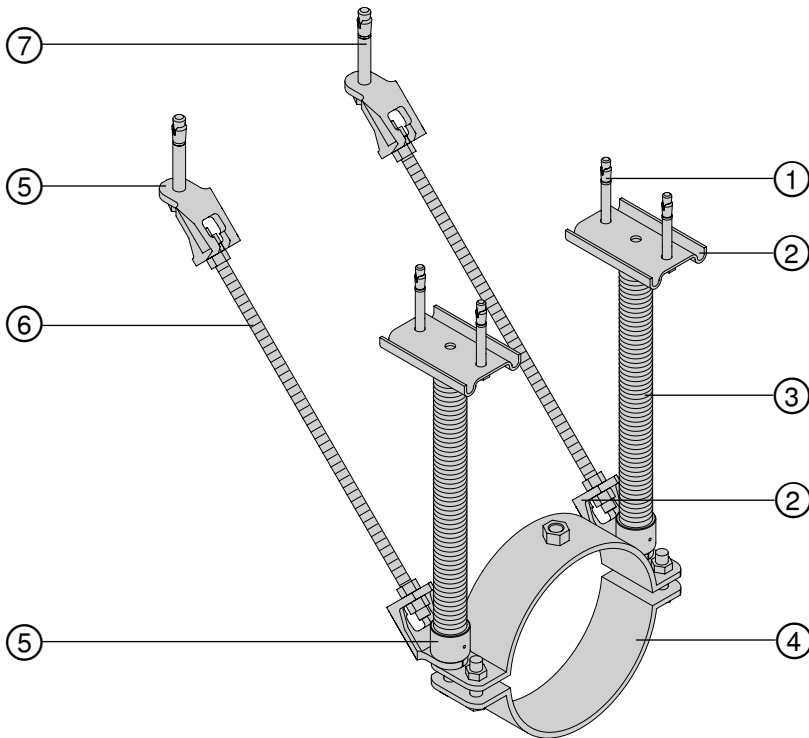
Application description	Application	Product lines	Base material
Heating – MFP-3 fixed point		Fixed point sets	Concrete
General comments		Threaded parts	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			



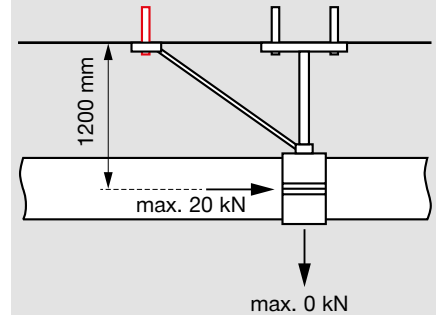
## Heating Applications - MFP-3 Fixed Point

### Type H-FP6

- Limited to 1x DN 250 (O.D. 273.0 mm) steel pipe
- Max. axial load 10 kN at a distance of 1200 mm
- Max. vertical load 0.0 kN
- No insulation on the pipe at the fixed point



### Additional capacity limits



### Bill of materials

Reference	Item no.	Description	Piece	Length (m)
①	2105718	HST3 M12x105 30/10 stud anchor	4	-
②	247826	MFP-BP 16 basic set	1	-
③	248532	GR-G 1 1/4" threaded pipe	2	Depends on distance
④	243542	MFP NW250 fixed point pipe ring	1	-
⑤	247831	MFP-AP3 bracing set	1	-
⑥	216422	AM16x1000 threaded rod	2	Depends on distance
⑦	2105891	HST3 M20X170 -/30 stud anchor	2	-
⑧	No item number	Welded stoppers on pipe surface	2-3x	-

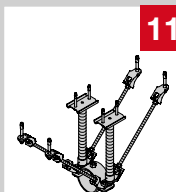
### Application description

Heating - MFP-3 fixed point

### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

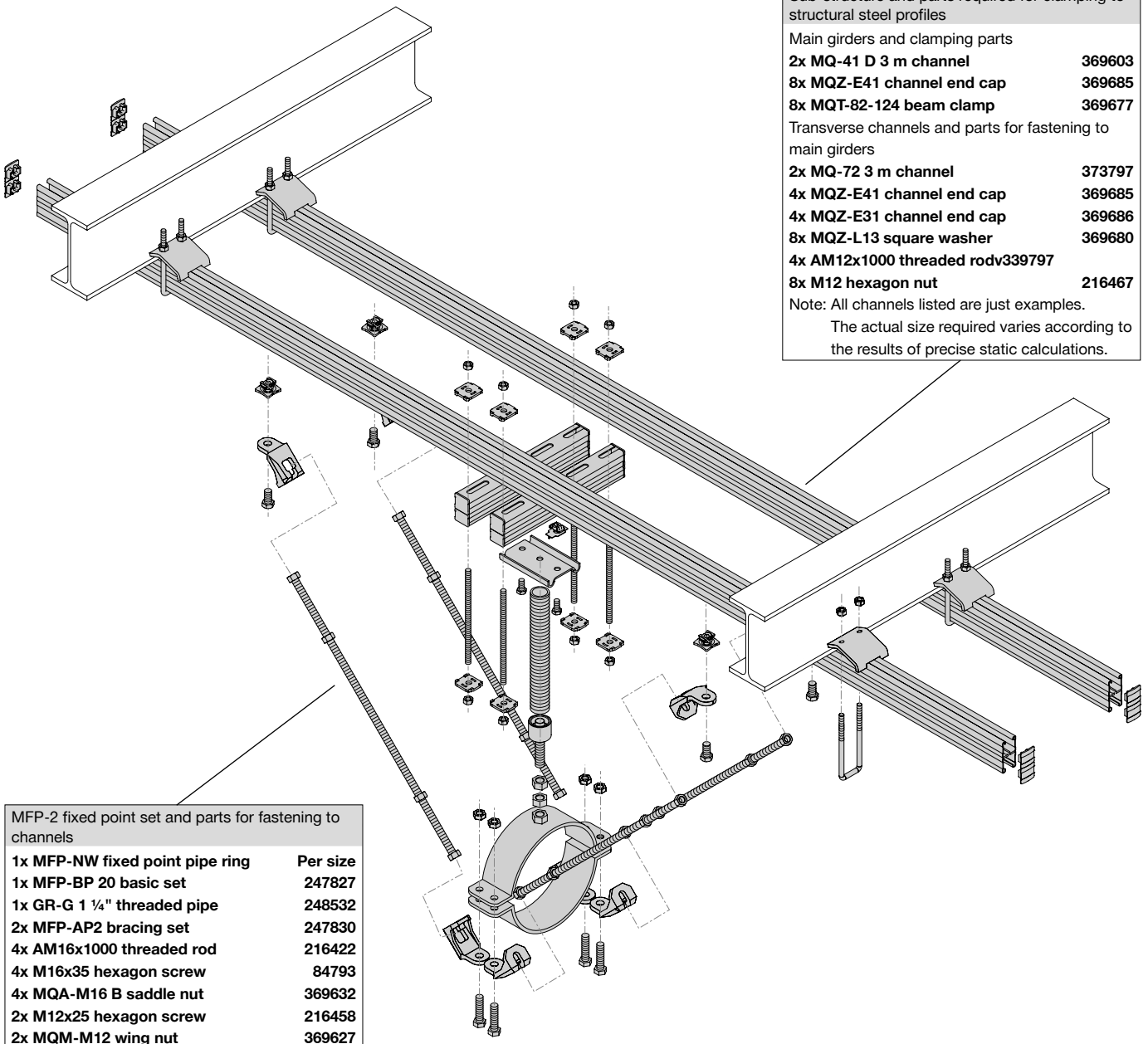
### Application



Base material	Concrete
Product line	MFP fixed points
Capacity limit	Max.20 kN at 1200 mm



# Fixed Point On Steel - MFP-2 Fixed Point Incl. Sub-structure Options



Sub-structure and parts required for clamping to structural steel profiles

Main girders and clamping parts	
2x MQ-41 D 3 m channel	369603
8x MQZ-E41 channel end cap	369685
8x MQT-82-124 beam clamp	369677
Transverse channels and parts for fastening to main girders	
2x MQ-72 3 m channel	373797
4x MQZ-E41 channel end cap	369685
4x MQZ-E31 channel end cap	369686
8x MQZ-L13 square washer	369680
4x AM12x1000 threaded rodv339797	
8x M12 hexagon nut	216467

Note: All channels listed are just examples.  
The actual size required varies according to the results of precise static calculations.

MFP-2 fixed point set and parts for fastening to channels

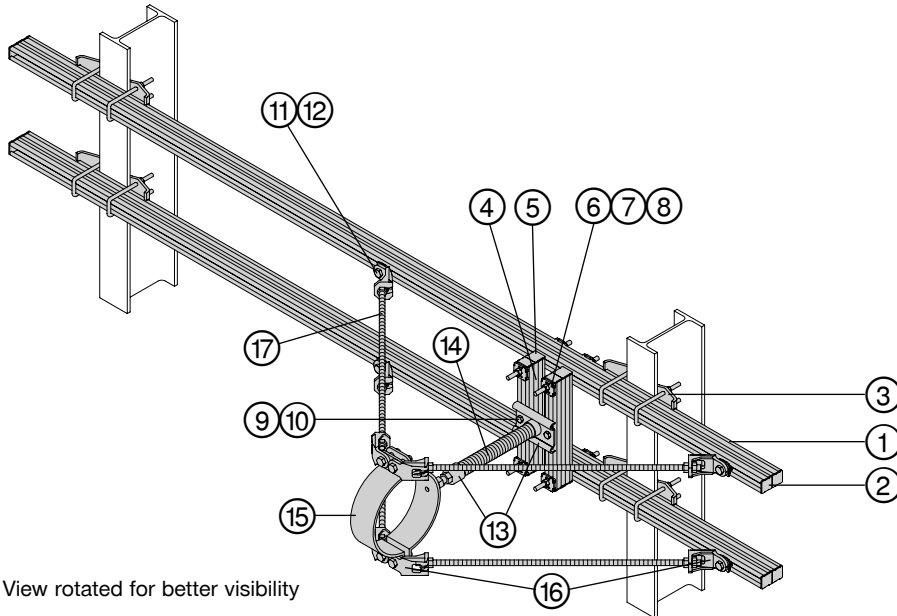
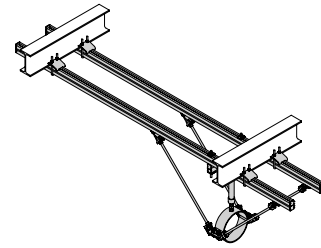
1x MFP-NW fixed point pipe ring	Per size
1x MFP-BP 20 basic set	247827
1x GR-G 1 1/4" threaded pipe	248532
2x MFP-AP2 bracing set	247830
4x AM16x1000 threaded rod	216422
4x M16x35 hexagon screw	84793
4x MQA-M16 B saddle nut	369632
2x M12x25 hexagon screw	216458
2x MQM-M12 wing nut	369627

Application description	Application	Product lines	Base material
Heating – MFP-2 fixed point: metric connection boss		Fixed point sets	Steel
<b>General comments</b>		MQ System	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Threaded parts	

# Heating Applications - MFP-2 Fixed Point On Steel Structure

## Type H-FP7

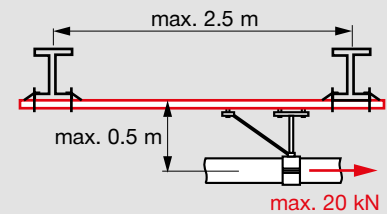
- Limited to 1x DN 250 (O.D. 273.0 mm) steel pipe
- Max. axial load 3.05 kN at a axial distance of 500 mm
- No insulation on the pipe at the fixed point



View rotated for better visibility

### Additional capacity limits

This particular case is a very complex, but relatively common structure. Every individual part is influenced by several factors which can vary. Proper evaluation must be done based on the set of loads to which each individual part is subjected, compared to their loading capacity limits. The most common limiting factors are the brace to channel connector, the channel itself and slippage at the beam clamps.



Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
①	369603	MQ-41 D 3 m channel	2	Depends on span
②	369685	MQZ-E41 channel end cap	12	-
③	369677	MQT-82-124 beam clamp	8	-
④	373797	MQ-72 3 m channel	2	Depends on pipe size
⑤	369686	MQZ-E31 channel end cap	4	-
⑥	369680	MQZ-L13 square washer	8	Depends on distance
⑦	339797	AM12x1000 threaded rod	4	Approx. 250 mm
⑧	216467	M12 hexagon nut	8	-
⑨	369627	MQM-M12 wing nut	2	-
⑩	216458	M12x25 hexagon screw	2	-
⑪	369632	MQA-M16 B saddle nut	4	-
⑫	84793	M16x35 hexagon screw	4	-
⑬	247827	MFP-BP 20 basic set	1	-
⑭	248532	GR-G 1 1/4" threaded pipe	1	Depends on distance
⑮	243542	MFP NW250 fixed point pipe ring	1	-
⑯	247830	MFP-AP2 bracing set	2	-
⑰	216422	AM16x1000 threaded rod	4	Depends on distance

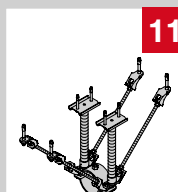
### Application description

Heating - MFP-2 fixed point with bracing on both sides

### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application



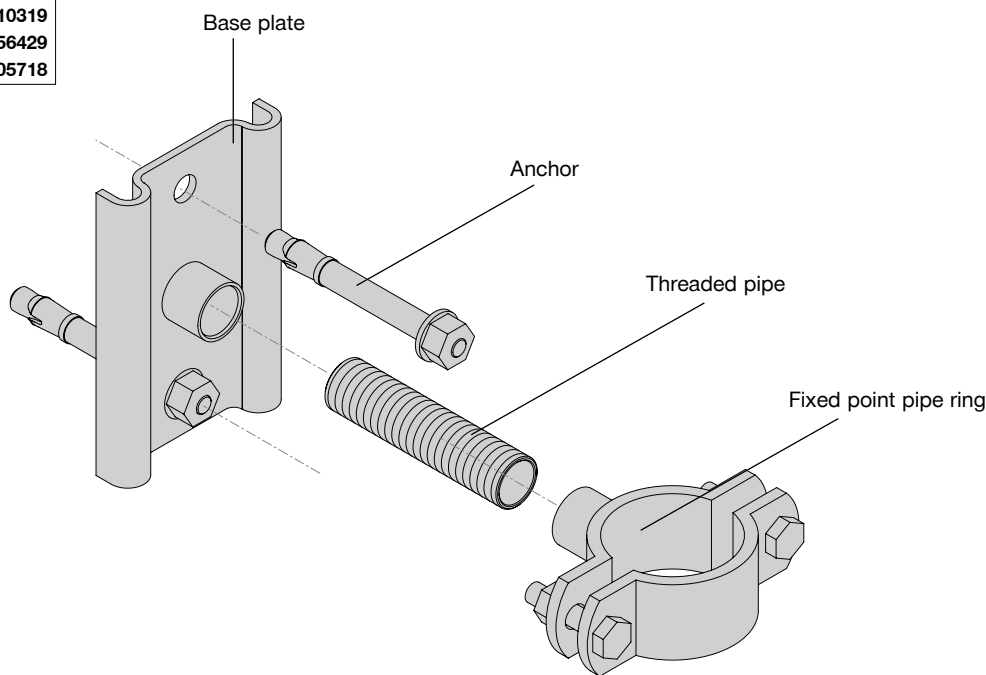
Base material	Steel
Product line	MFP fixed points
Capacity limit	Max. 20 kN in 500 mm

# Riser Fixed Point On Concrete - Fixed Point MFP-L Imperial Connections Options

## No sound insulation

Set of Fixed point MFP-L with 1/2" connection	
<b>1x MFP-L fixed point pipe ring</b>	
MFP-L NW 15 1/2"	310307
MFP-L NW 20 1/2"	310308
MFP-L NW 25 1/2"	310309
1x MFP-GP 1/2" base plate	310318
1x GR-GP 1/2" threaded pipe	56428
2x HST3 M12x105 30/10 stud anchor	2105718

Set of Fixed point MFP-L with 3/4" connection	
<b>1x MFP-L Fixed point pipe ring</b>	
MFP-L NW 32 3/4"	310310
MFP-L NW 40 3/4"	310311
MFP-L NW 50 3/4"	310312
MFP-L NW 68/72 3/4"	310313
MFP-L NW 65 3/4"	310314
MFP-L NW 80 3/4"	310315
MFP-L NW 4" 3/4"	310316
MFP-L NW 125 3/4"	310317
1x MFP-GP 3/4" base plate	310319
1x GR-G 3/4" threaded pipe	56429
2x HST3 M12x105 30/10 stud anchor	2105718

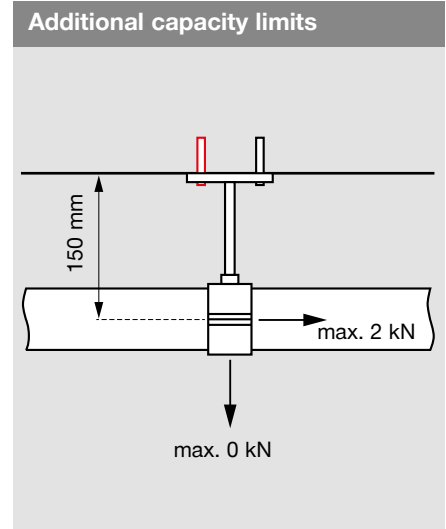
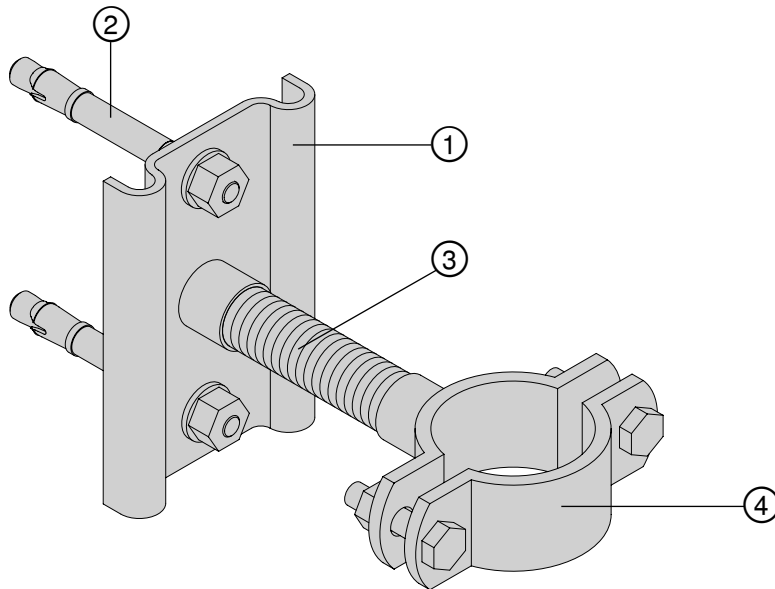


Application description	Application	Product lines	Base material
Heating - Riser Fixed Point		Fixed Point sets	Concrete
<b>General comments</b>		Threaded parts	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Anchors	


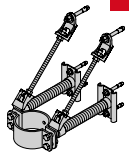
# Heating Applications - Riser Fixed Point MFP-L

## Type H-RFP1

- Limited to max. 1 x DN 125 (O.D. 139.7 mm) steel pipe
- Max. axial load 2.00 kN at an axial distance of 150 mm
- No insulation on the pipe at the fixed point



Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
①	310319	MFP-GP 3/4" base plate	1	-
②	2105718	HST3 M12x105 30/10 stud anchor	2	-
③	56429	GR-G 3/4" threaded pipe	1	0.095
④	310317	MFP-L NW 125 3/4"	1	-

<b>Application description</b>		<b>Application</b>		
Heating - MFP-L Riser Fixed Point		 	Base material	Concrete
<b>General comments</b>			Product line	MFP-L fixed points
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			Capacity limit	Max. 2 kN in 150 mm

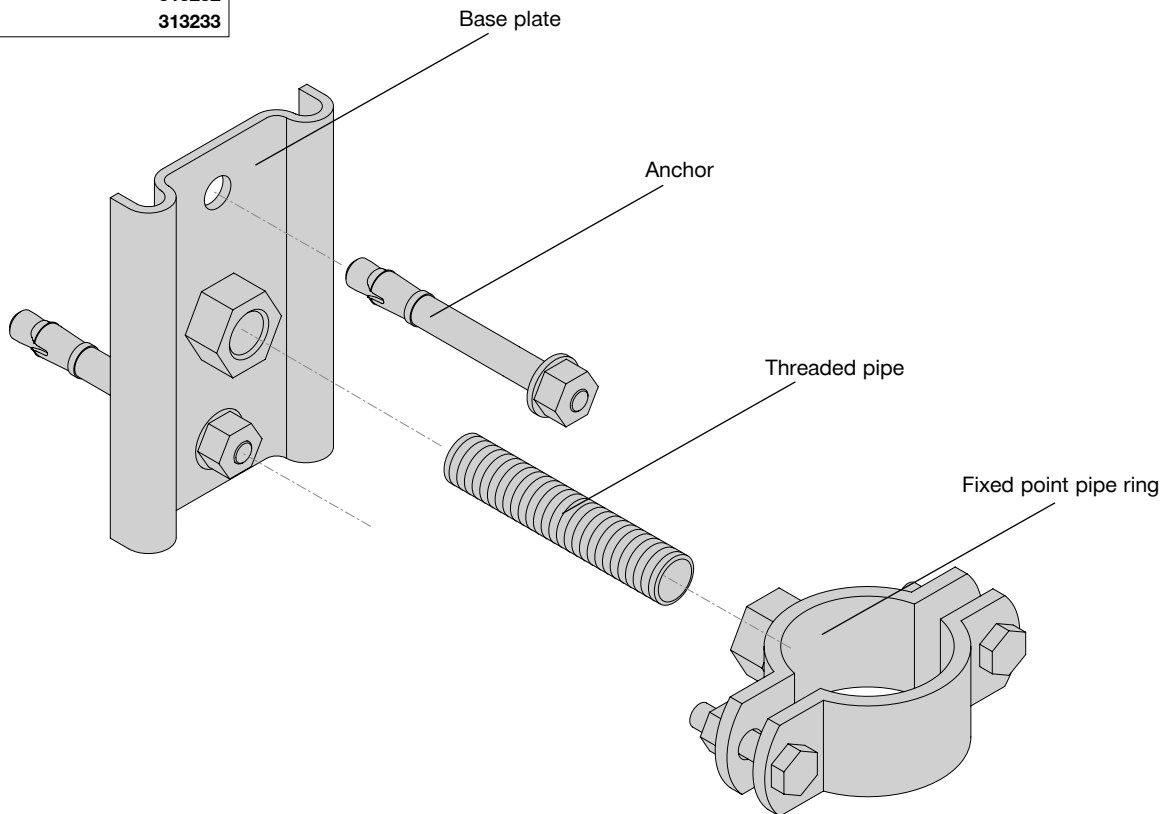
# Riser Fixed Point On Concrete - Fixed Point MFP-L Metric Connections Options

## No sound insulation

Set of Fixed point MFP-L with M20 connection	
1x MFP-L Fixed point pipe ring	See table below
1x MFP-GP M20 base plate	257001
1x AM20x1000 threaded rod	216425
2x HST3 M12x105 30/10 stud anchor	2105718

## MFP-L Fixed point pipe rings

MFP-L fixed point pipe rings	
MFP-L NW15 M20	313223
MFP-L NW20 M20	313224
MFP-L NW25 M20	313225
MFP-L NW32 M20	313226
MFP-L NW40 M20	313227
MFP-L NW50 M20	313228
MFP-L NW68/72 M20	313229
MFP-L NW65 M20	313230
MFP-L NW80 M20	313231
MFP-L NW4" M20	313232
MFP-L NW125 M20	313233

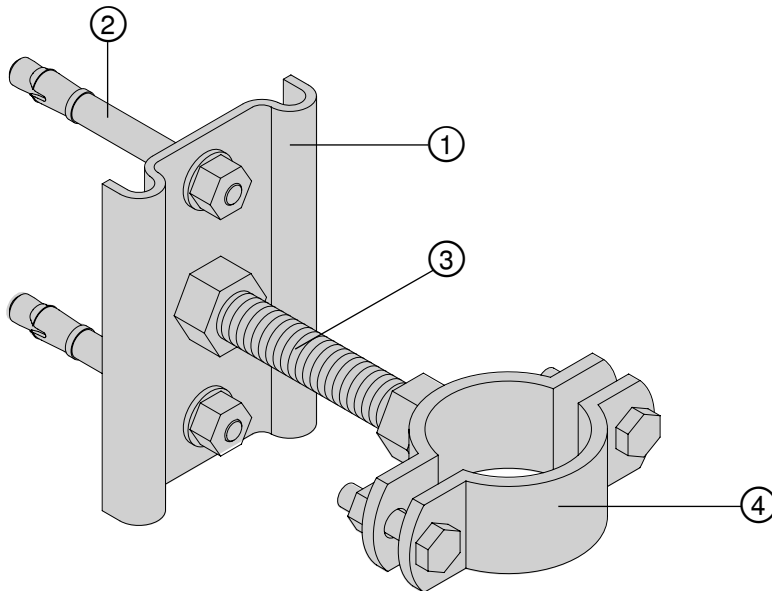


Application description	Application	Product lines	Base material
Heating - Riser Fixed Point		Fixed Point sets	Concrete
<b>General comments</b>		Threaded parts	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Anchors	

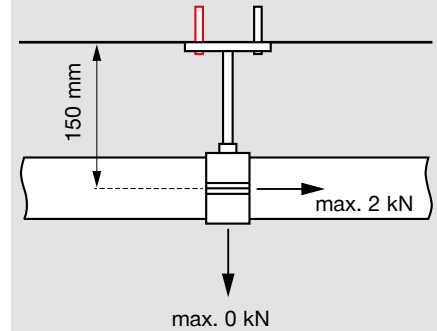
## Heating Applications - Riser Fixed Point MFP-L

### Type H-RFP2

- Limited to max. 1 x DN 125 (O.D. 139.7 mm) steel pipe
- Max. axial load 2.00 kN at an axial distance of 150 mm
- No insulation on the pipe at the fixed point



### Additional capacity limits



### Bill of materials

Reference	Item no.	Description	Piece	Length (m)
①	257001	MFP-GP M20 base plate	1	-
②	2105718	HST3 M12x105 30/10 stud anchor	2	-
③	216425	AM20x1000 threaded rod	1	0.1
④	313233	MFP-L NW125 M20	1	-

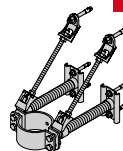
### Application description

Heating - MFP-L Riser Fixed Point

#### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application



Base material	Concrete
Product line	MFP-L fixed points
Capacity limit	Max. 2 kN in 150 mm

# Riser Fixed Point On Concrete - Fixed Point MFP-1a Options

## MFP-1a - no sound insulation

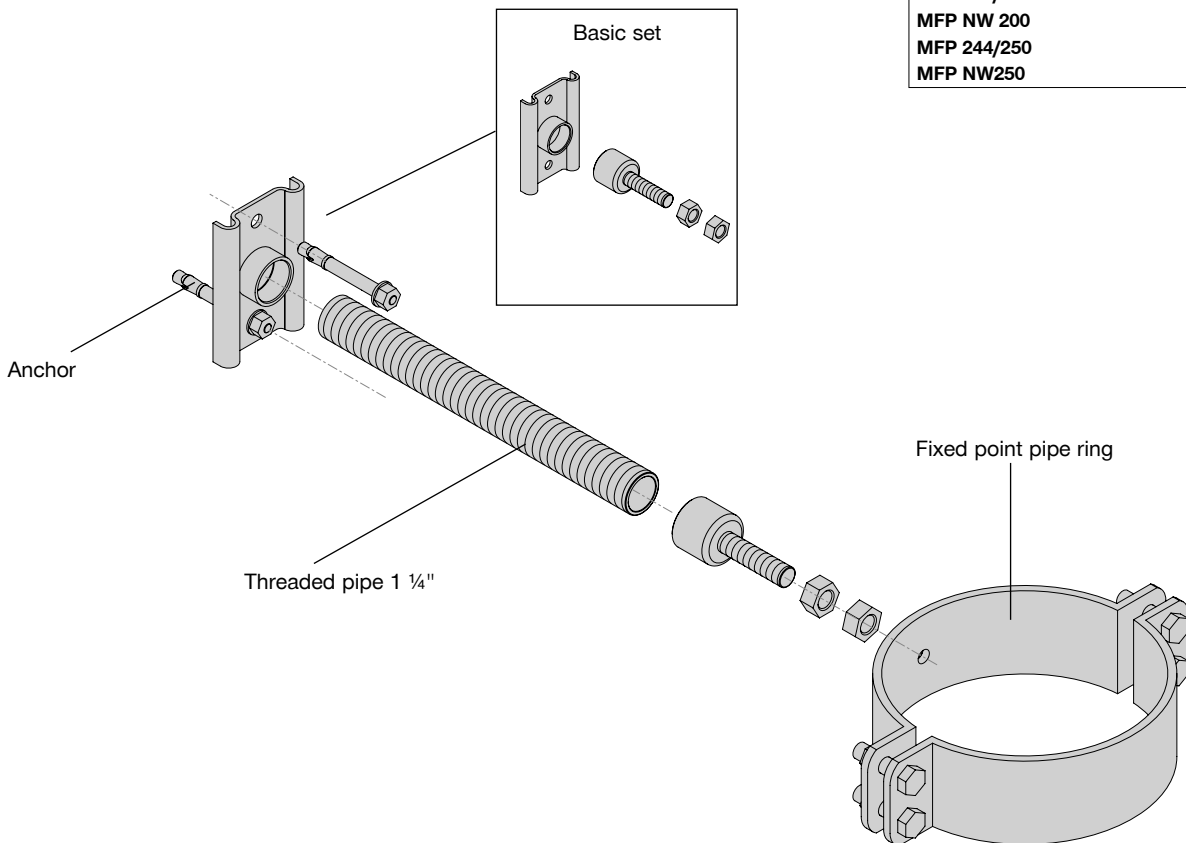
Set of Fixed point MFP-1a	
1x MFP-NW Fixed point pipe ring	See separated table
1x MFP-BP 20 basic set	247827
1x GR-G 1 1/4" threaded pipe	248532
2x HST3 M12x105 30/10 stud anchor	2105718

## MFPI-1a sound insulated

Set of Fixed point MFP-1a	
1x MFP-NW Fixed point pipe ring	See separated table
1x MFP-BPI 20 basic set	254460
1x GR-G 1 1/4" threaded pipe	248532
2x HST3 M12x105 30/10 stud anchor	2105718

## MFP-NW Fixed point pipe rings

MFP-NW Fixed point pipe rings	
MFP NW15	243521
MFP NW20	243522
MFP 28/30	243523
MFP NW25	243524
MFP NW32	243525
MFP NW40	243526
MFP NW54/56	243527
MFP NW50	243528
MFP 63/66	243529
MFP 68/72	243530
MFP NW65	243531
MFP NW80	243532
MFP NW100	243533
MFP NW4"	243534
MFP NW 125/127	243535
MFP NW125	243536
MFP NW150	243537
MFP NW6"	243538
MFP 193/200	243539
MFP NW 200	243540
MFP 244/250	243541
MFP NW250	243542

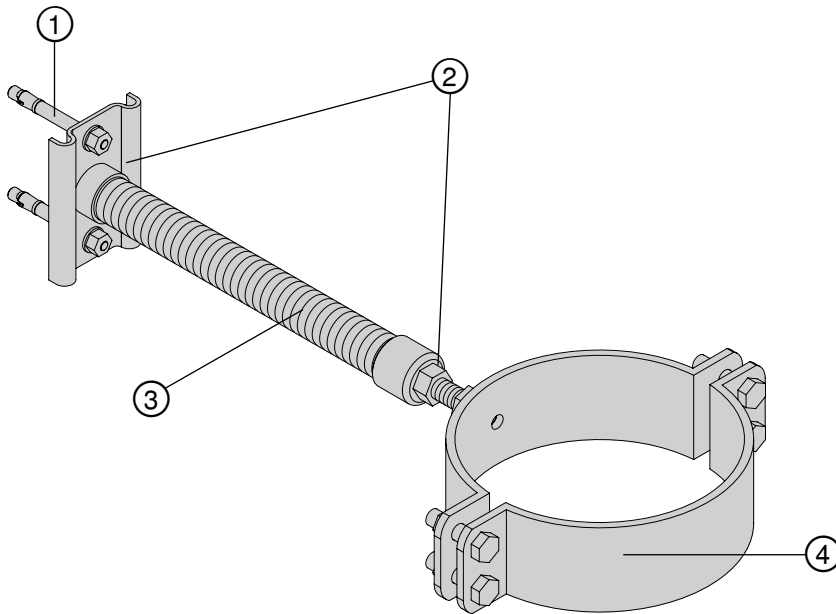


Application description	Application	Product lines	Base material
Heating - Riser Fixed Point		Fixed Point sets	Concrete
<b>General comments</b>		Threaded parts	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Anchors	

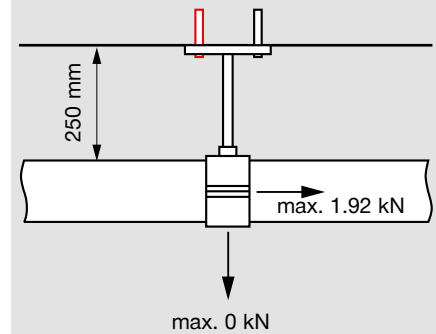
## Heating Applications - Riser Fixed Point MFP-1a

### Type H-RFP3

- Limited to max. 1 x DN 80 (O.D. 88.9 mm) this case e.g. steel pipe  
11 m long without expansion impact
- Max. axial load 1.92 kN at a surface distance of 250 mm
- No insulation on the pipe at the fixed point



### Additional capacity limits



### Bill of materials

Reference	Item no.	Description	Piece	Length (m)
①	2105718	HST3 M12x105 30/10 stud anchor	2	-
②	247827	MFP-BP 20 basic set	1	-
③	248532	GR-G 1 1/4" threaded pipe	1	0.148
④	243532	MFP NW80 fixed point pipe ring	1	-

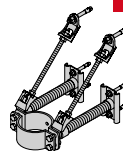
### Application description

Heating - MFP-1a Riser Fixed Point

### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application



Base material	Concrete
Product line	MFP fixed points
Capacity limit	Max.1.92 kN in 250 mm



# Riser Fixed Point On Concrete - Fixed Point MFP-1 Options

## MFP-1a - no sound insulation

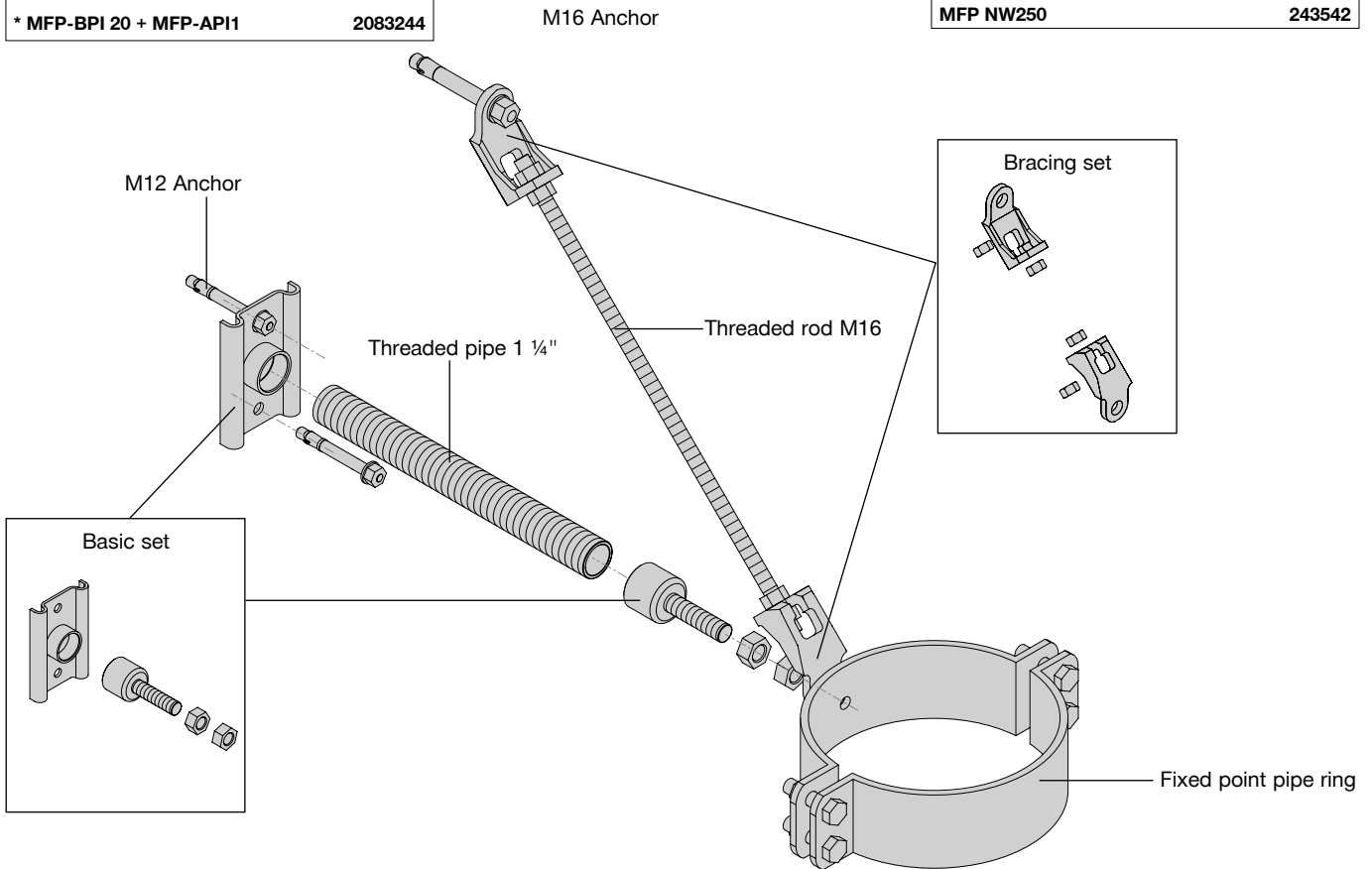
Set of Fixed point MFP-1	
1x MFP-NW Fixed point pipe ring	See separated table
1x MFP-BP 20 basic set *	247827
1x GR-G 1 1/4" threaded pipe	248532
2x HST3 M12x105 30/10 stud anchor	2105718
1x MFP-AP1 bracing set *	247829
1x AM16x1000 threaded rod	216422
1x HST3 M16x135 45/15 stud anchor	2105858
* MFP-BP 20 + MFP-AP1	2083241

## MFPI-1a sound insulated

Set of Fixed point MFP-1	
1x MFP-NW Fixed point pipe ring	See separated table
1x MFP-BPI 20 basic set *	254460
1x GR-G 1 1/4" threaded pipe	248532
2x HST3 M12x105 30/10 stud anchor	2105718
1x MFPI-API1 bracing set *	254461
1x AM16x1000 threaded rod	216422
1x HST3 M16x135 45/15 stud anchor	2105858
* MFP-BPI 20 + MFP-API1	2083244

## MFP-NW Fixed point pipe rings

MFP-NW Fixed point pipe rings	
MFP NW15	243521
MFP NW20	243522
MFP 28/30	243523
MFP NW25	243524
MFP NW32	243525
MFP NW40	243526
MFP NW54/56	243527
MFP NW50	243528
MFP 63/66	243529
MFP 68/72	243530
MFP NW65	243531
MFP NW80	243532
MFP NW100	243533
MFP NW4"	243534
MFP NW 125/127	243535
MFP NW125	243536
MFP NW150	243537
MFP NW6"	243538
MFP 193/200	243539
MFP NW 200	243540
MFP 244/250	243541
MFP NW250	243542

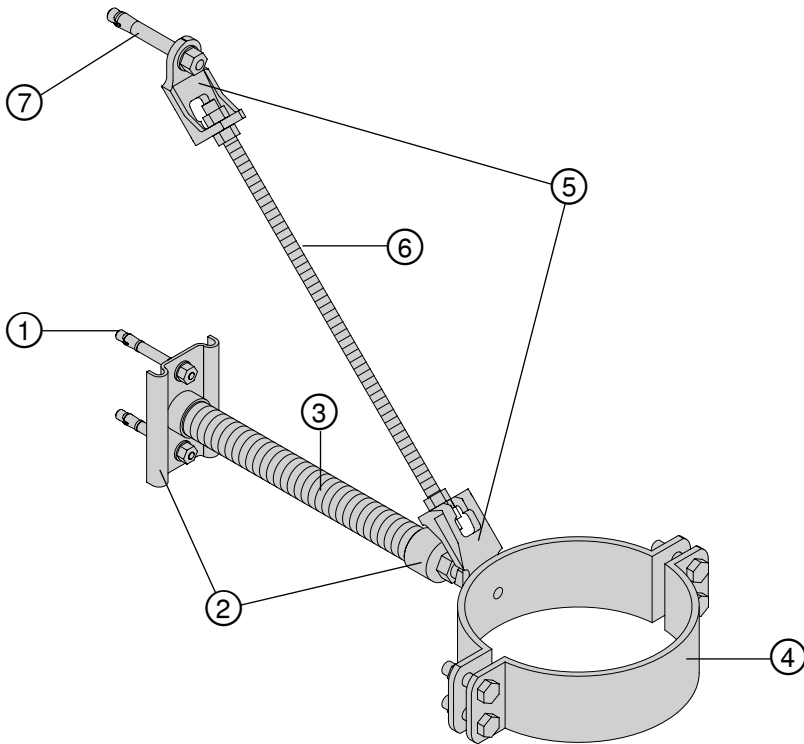


Application description	Application	Product lines	Base material
Heating - Riser Fixed Point		Fixed Point sets	Concrete
<b>General comments</b>		Threaded parts	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Anchors	

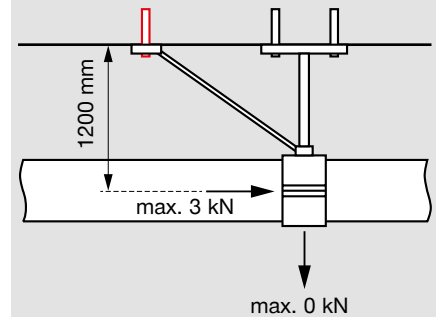
## Heating Applications - Riser Fixed Point MFP-1

### Type H-RFP4

- Limited to max. 1 x DN 80 (O.D. 88.9 mm) this case e.g. steel pipe 17.7 m long without expansion impact
- Max. axial load 3 kN at a surface distance of 1200 mm
- No insulation on the pipe at the fixed point



### Additional capacity limits



### Bill of materials

Reference	Item no.	Description	Piece	Length (m)
①	2105718	HST3 M12x105 30/10 stud anchor	2	-
②	247827	MFP-BP 20 basic set	1	-
③	248532	GR-G 1¼" threaded pipe	1	Depends on distance
④	243532	MFP NW80 fixed point pipe ring	1	-
⑤	247829	MFP-AP1 bracing set	1	-
⑥	216423	AM16x2000 threaded rod	1	Depends on distance
⑦	2105859	HST3 M16x135 45/25 stud anchor	1	Depends on distance

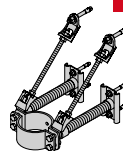
### Application description

Heating - MFP-1 Riser Fixed Point

#### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application



12

Base material	Concrete
Product line	MFP fixed points
Capacity limit	Max. 3 kN in 1200 mm

# Riser Fixed Point On Concrete - Fixed Point MFP-2 Options

## MFP-2 - no sound insulation

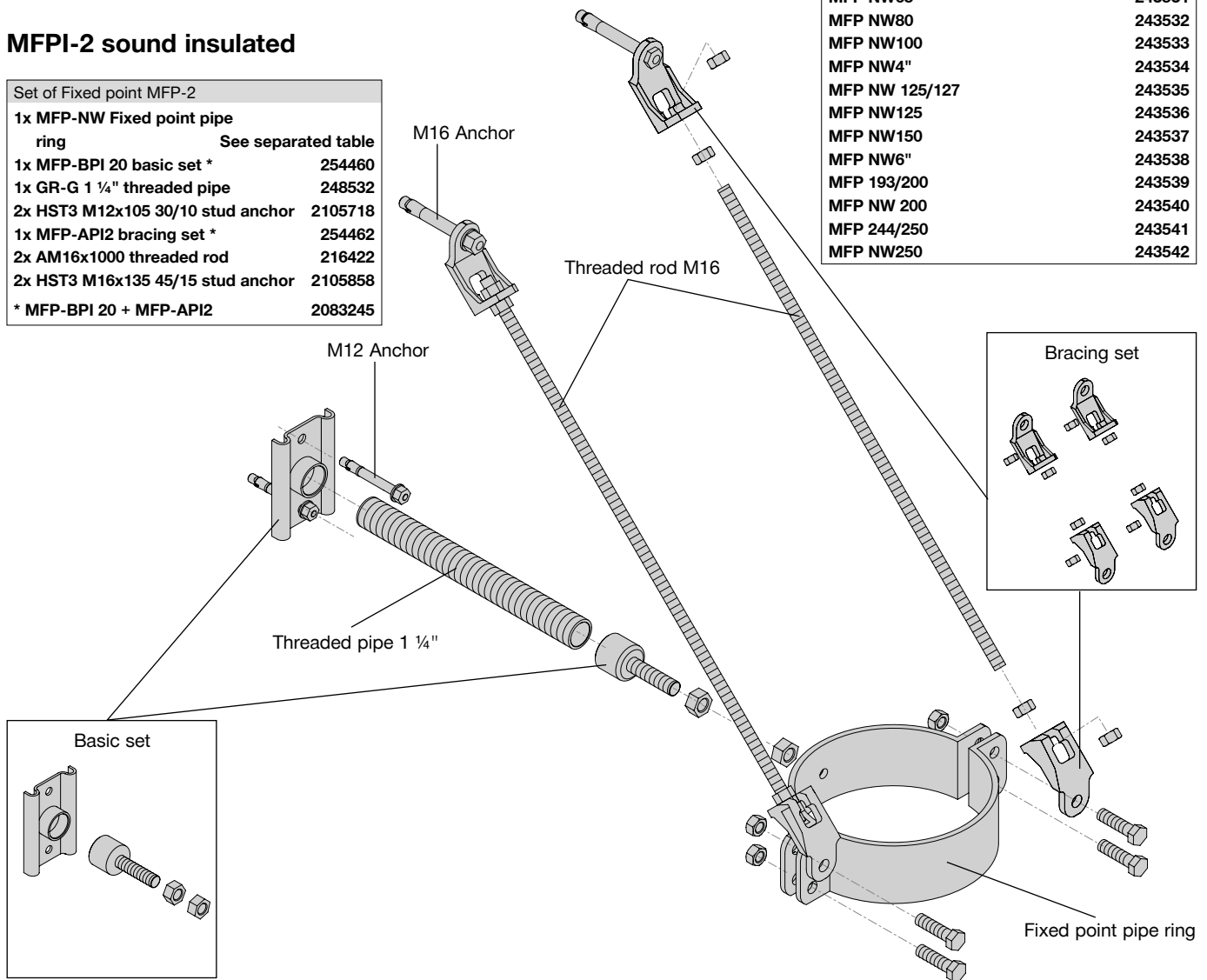
Set of Fixed point MFP-2	
1x MFP-NW Fixed point pipe ring	See separated table
1x MFP-BP 20 basic set *	247827
1x GR-G 1 1/4" threaded pipe	248532
2x HST3 M12x105 30/10 stud anchor	2105718
1x MFP-AP2 bracing set *	247830
2x AM16x1000 threaded rod	216422
2x HST3 M16x135 45/15 stud anchor	2105858
* MFP-BP 20 + MFP-AP2	2083242

## MFP-NW Fixed point pipe rings

MFP-NW Fixed point pipe rings	
MFP NW15	243521
MFP NW20	243522
MFP 28/30	243523
MFP NW25	243524
MFP NW32	243525
MFP NW40	243526
MFP NW54/56	243527
MFP NW50	243528
MFP 63/66	243529
MFP 68/72	243530
MFP NW65	243531
MFP NW80	243532
MFP NW100	243533
MFP NW4"	243534
MFP NW 125/127	243535
MFP NW125	243536
MFP NW150	243537
MFP NW6"	243538
MFP 193/200	243539
MFP NW 200	243540
MFP 244/250	243541
MFP NW250	243542

## MFPI-2 sound insulated

Set of Fixed point MFP-2	
1x MFP-NW Fixed point pipe ring	See separated table
1x MFP-BPI 20 basic set *	254460
1x GR-G 1 1/4" threaded pipe	248532
2x HST3 M12x105 30/10 stud anchor	2105718
1x MFP-API2 bracing set *	254462
2x AM16x1000 threaded rod	216422
2x HST3 M16x135 45/15 stud anchor	2105858
* MFP-BPI 20 + MFP-API2	2083245

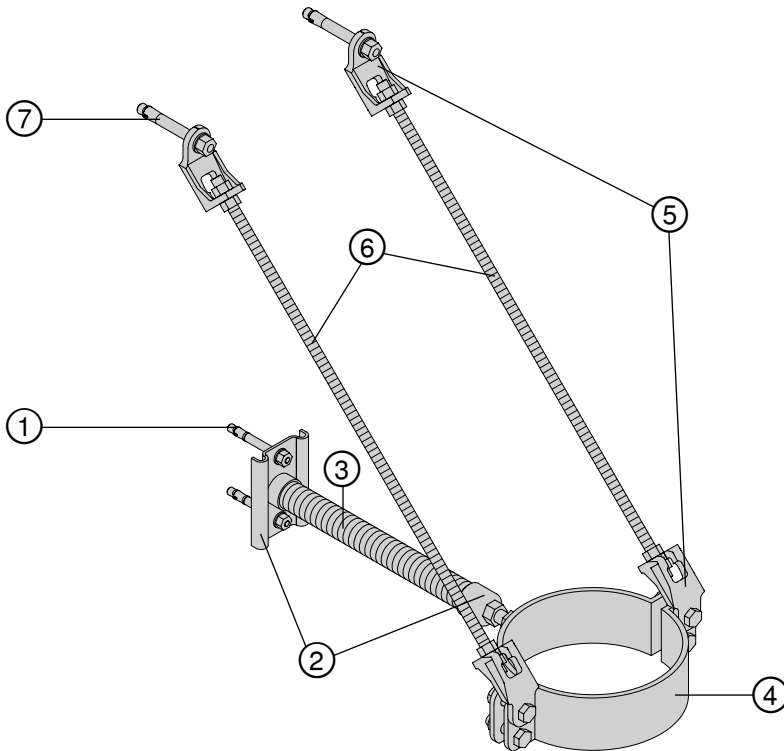


Application description	Application	Product lines	Base material
Heating - Riser Fixed Point		Fixed Point sets	Concrete
<b>General comments</b>		Threaded parts	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Anchors	

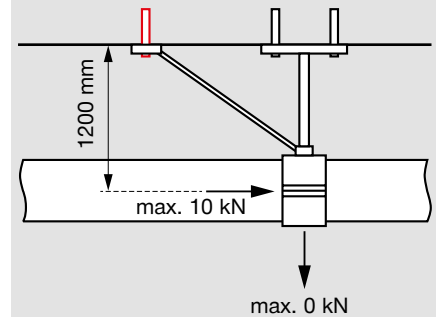
# Heating Applications - Riser Fixed Point MFP-2

## Type H-RFP5

- Limited to max. 1 x DN 80 (O.D. 88.9 mm) steel pipe 59 m long without expansion impact
- Max. axial load 10 kN at a surface distance of 1200 mm
- No insulation on the pipe at the fixed point



### Additional capacity limits



Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
①	2105718	HST3 M12x105 30/10 stud anchor	2	-
②	247827	MFP-BP 20 basic set	1	-
③	248532	GR-G 1 1/4" threaded pipe	1	Depends on distance
④	243532	MFP NW80 fixed point pipe ring	1	-
⑤	247830	MFP-AP2 bracing set	1	-
⑥	216422	AM16x1000 threaded rod	1	Depends on distance
⑦	2105858	HST3 M16x135 45/15 stud anchor	2	-

Application description	Application	
Heating - MFP-2 Riser Fixed Point		Base material: Concrete
<b>General comments</b>		Product line: MFP fixed points
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Capacity limit: Max. 10 kN in 1200 mm

# Riser Fixed Point On Concrete - Fixed Point MFP-3 Options

## MFP-3 - no sound insulation

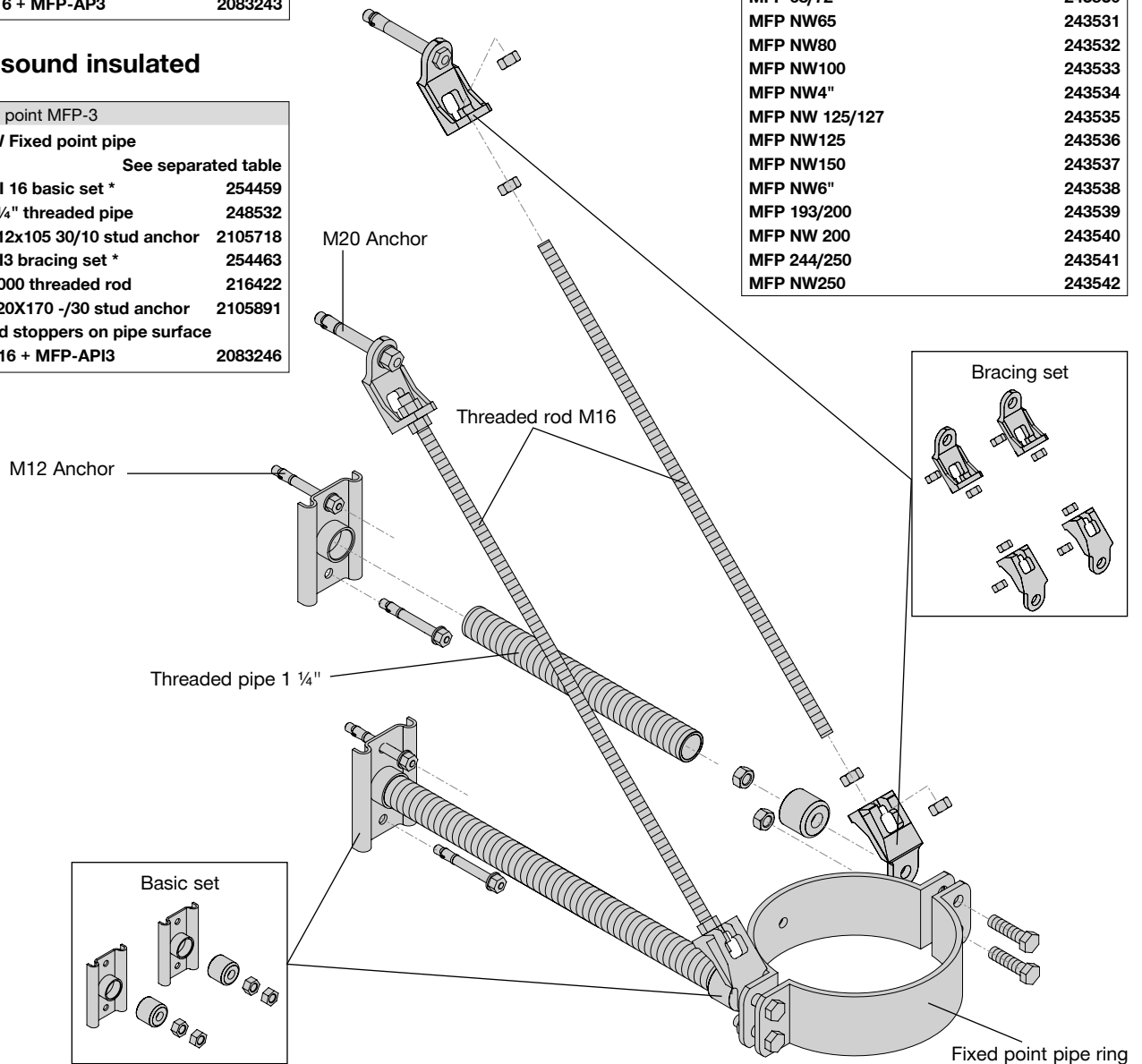
Set of Fixed point MFP-3	
1x MFP-NW Fixed point pipe ring	See separated table
1x MFP-BP 16 basic set *	247826
2x GR-G 1 1/4" threaded pipe	248532
4x HST3 M12x105 30/10 stud anchor	2105718
1x MFP-AP3 bracing set *	247831
2x AM16x1000 threaded rod	216422
2x HST3 M20X170 -/30 stud anchor	2105891
2-3x Welded stoppers on pipe surface	
* MFP-BP 16 + MFP-AP3	2083243

## MFPI-3 sound insulated

Set of Fixed point MFP-3	
1x MFP-NW Fixed point pipe ring	See separated table
1x MFP-BPI 16 basic set *	254459
2x GR-G 1 1/4" threaded pipe	248532
4x HST3 M12x105 30/10 stud anchor	2105718
1x MFP-API3 bracing set *	254463
2x AM16x1000 threaded rod	216422
2x HST3 M20X170 -/30 stud anchor	2105891
2-3x Welded stoppers on pipe surface	
* MFP-BPI 16 + MFP-API3	2083246

## MFP-NW Fixed point pipe rings

MFP-NW Fixed point pipe rings	
MFP NW15	243521
MFP NW20	243522
MFP 28/30	243523
MFP NW25	243524
MFP NW32	243525
MFP NW40	243526
MFP NW54/56	243527
MFP NW50	243528
MFP 63/66	243529
MFP 68/72	243530
MFP NW65	243531
MFP NW80	243532
MFP NW100	243533
MFP NW4"	243534
MFP NW 125/127	243535
MFP NW125	243536
MFP NW150	243537
MFP NW6"	243538
MFP 193/200	243539
MFP NW 200	243540
MFP 244/250	243541
MFP NW250	243542

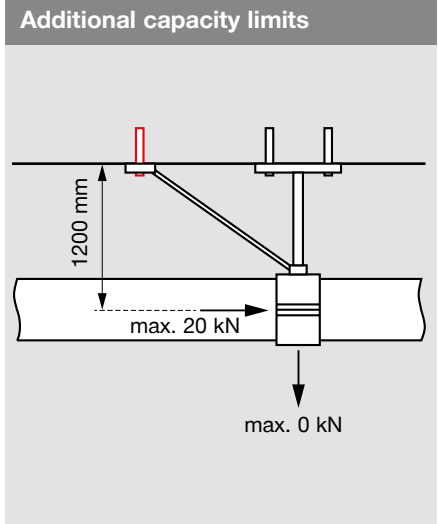
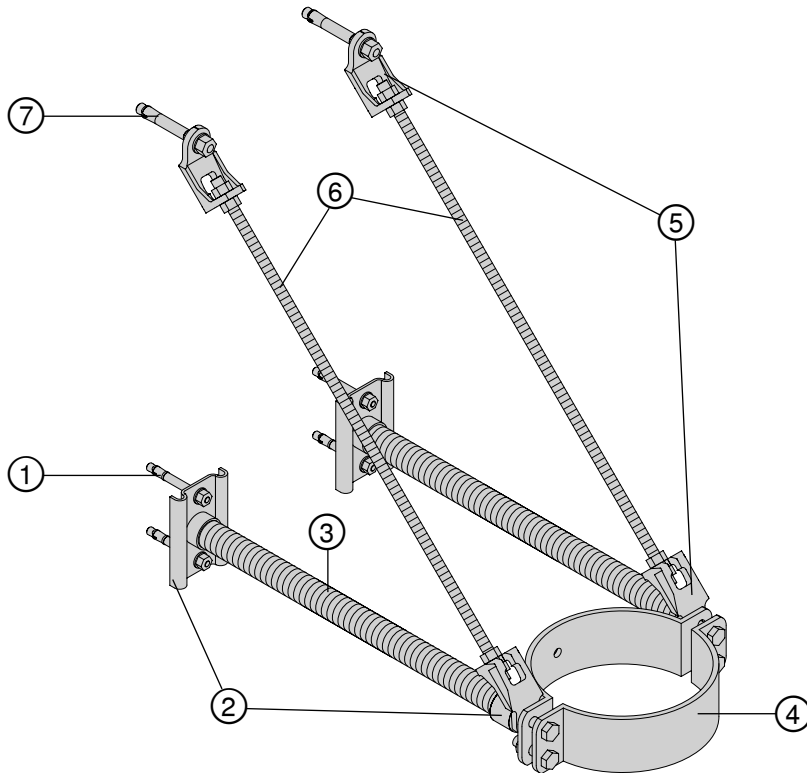


Application description	Application	Product lines	Base material
Heating - Riser Fixed Point		Fixed Point sets	Concrete
<b>General comments</b>		Threaded parts	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Anchors	

# Heating Applications - Riser Fixed Point MFP-3

## Type H-RFP8

- Limited to max. 1 x DN 80 (O.D. 88.9 mm) this case e.g. steel pipe 18 m long without expansion impact
- Max. axial load 20 kN at an axial distance of 1200 mm
- No insulation on the pipe at the fixed point



Bill of materials				
Reference	Item no.	Description	Piece	Length (m)
①	2105718	HST3 M12x105 30/10 stud anchor	4	-
②	247826	MFP-BP 16 basic set	1	-
③	248532	GR-G 1 1/4" threaded pipe	2	Depends on distance
④	243542	MFP NW250 fixed point pipe ring	1	-
⑤	247831	MFP-AP3 bracing set	1	-
⑥	216422	AM16x1000 threaded rod	2	Depends on distance
⑦	2105891	HST3 M20X170 -/30 stud anchor	2	-
⑧	No item number	Welded stoppers	2-3x	-

<b>Application description</b>		<b>Application</b>	
Heating - MFP-3 Riser Fixed Point			Base material: Concrete
<b>General comments</b>			Product line: MFP fixed points
<ul style="list-style-type: none"> <li>▪ Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>▪ Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			Capacity limit: Max.20 kN in 1200 mm

# Primary Heating Media Collector Bracket - MIQ System Frame

MIQ collector frame  
BOM for entire application without pipe ring and sliders / rollers connections

Base material connector  
**4x MIQ-C90 base connector (incl. connectivity parts) upper screw are not used** **2120144**

Anchors  
**16x HST3-R M16x135 35/15 stud anchor** **2105876**

Vertical girder  
**2x MIQ-90 3m...m girder** **2119866**

Horizontal girder  
**2x MIQ-90 3m...m girder** **2119866**

Angle connector

Bracket connectors  
**2x MIC-90-LH bracket connector (pair) without screws** **2048107**

Connectivity parts for bracket connector  
**8x MIA-EH90 through bolt** **304887**  
**8x MIA-TP serrated plate** **305707**  
**8x M12-F-SL-WS 3/4" lock nut** **382897**

Bracket connector  
BOM for 1 connection

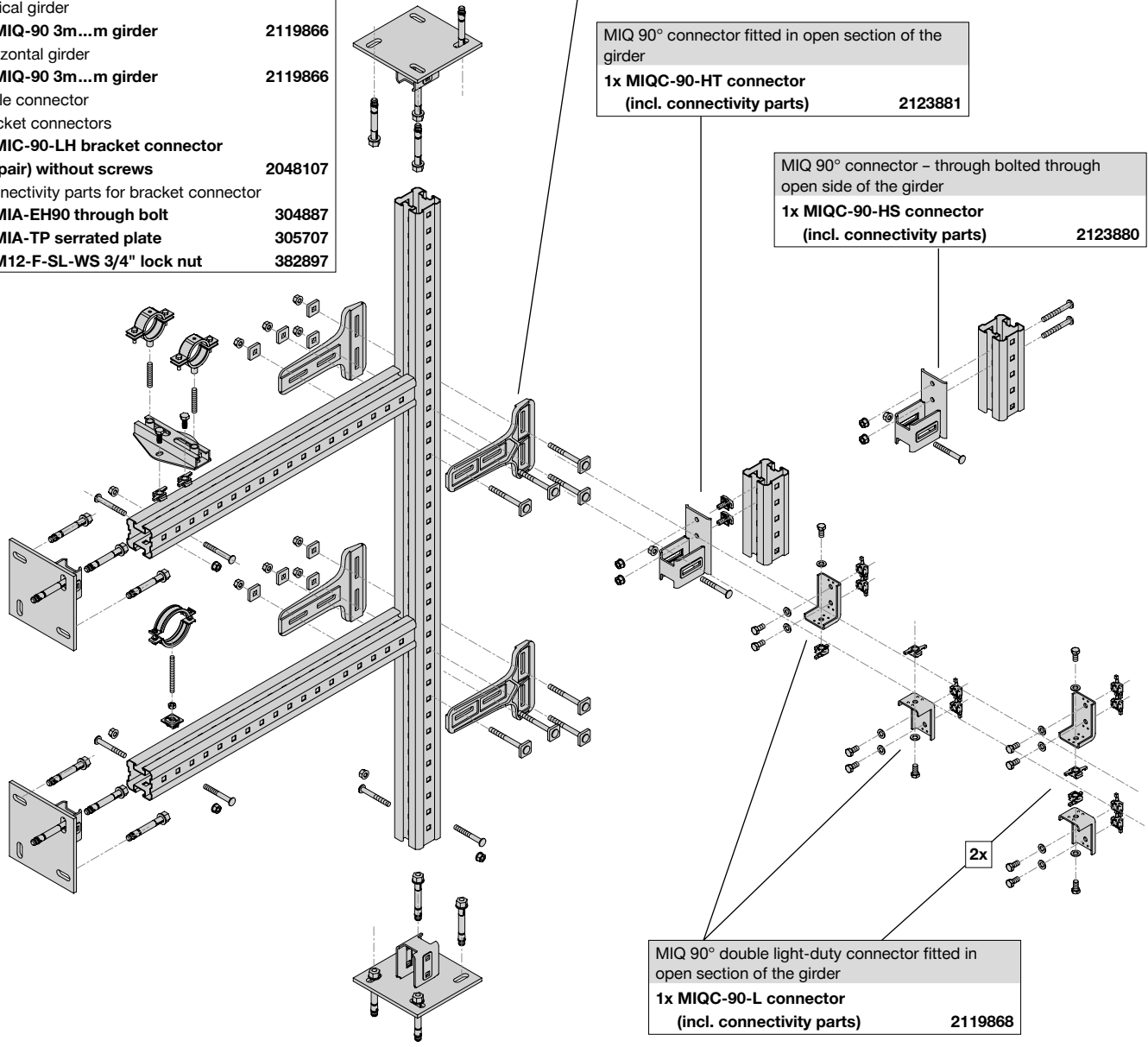
Bracket connectors  
**1x MIC-90-LH bracket connector (pair) without screws** **2048107**

Connectivity parts for bracket connector  
**4x MIA-EH90 through bolt** **304887**  
**4x MIA-TP serrated plate** **305707**  
**4x M12-F-SL-WS 3/4" lock nut** **382897**

MIQ 90° connector fitted in open section of the girder  
**1x MIQC-90-HT connector (incl. connectivity parts)** **2123881**

MIQ 90° connector - through bolted through open side of the girder  
**1x MIQC-90-HS connector (incl. connectivity parts)** **2123880**

MIQ 90° double light-duty connector fitted in open section of the girder  
**1x MIQC-90-L connector (incl. connectivity parts)** **2119868**



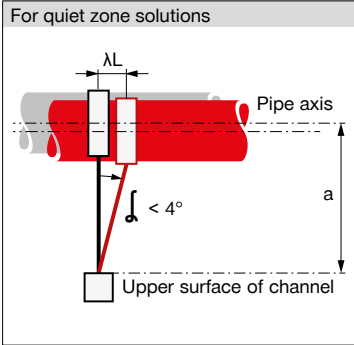
Application description	Application	Product lines	Base material
Heating - Primary heating media collector bracket		MIQ System	Concrete
<b>General comments</b>		MI System	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Anchors	



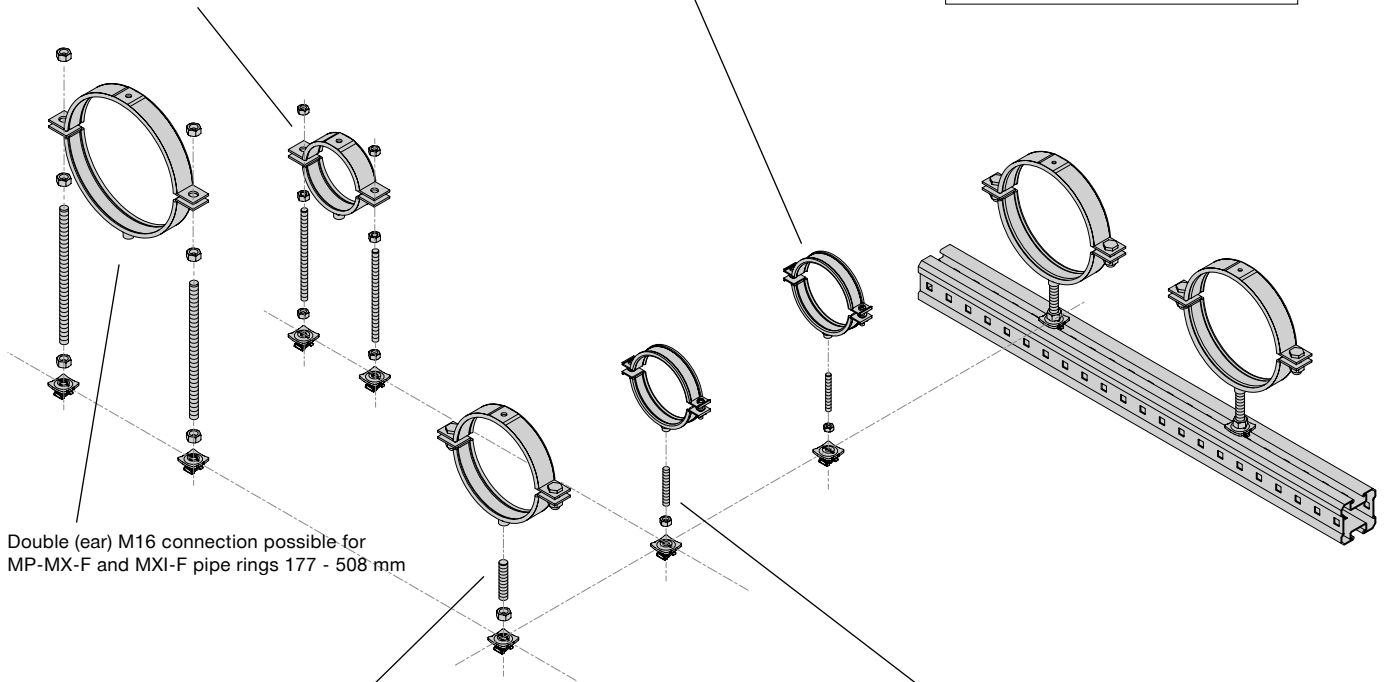


# Primary Heating Media Collector Bracket - MIQ System Frame - Pipe Ring Connections

MIQ pipe ring connection for M10	
Saddle nut	
<b>1x MQA-M10-F saddle nut</b>	<b>304139</b>
Hexagonal nut	
<b>1x M10-F hex nut</b>	<b>304765</b>
Threaded rod	
<b>1x AM10x1000-F 4.8 t-rod</b>	<b>304773</b>
Pipe rings for M10	
<b>1x MP-MI-F 1/2" - 3" pipe ring</b>	<b>various</b>
<b>MP-M-F 1/2" - 3" pipe ring</b>	<b>various</b>
<b>MP-MXI-F 2" - 3" pipe ring</b>	<b>various</b>
<b>MP-MX-F 2" - 3" pipe ring</b>	<b>various</b>



Double (ear) M12 connection possible for MP-MX-F and MXI-F pipe rings 4" - 6" mm



Double (ear) M16 connection possible for MP-MX-F and MXI-F pipe rings 177 - 508 mm

MIQ pipe ring connection for M16	
Saddle nut	
<b>1x MQA-M16-F saddle nut</b>	<b>304141</b>
Hexagonal nut	
<b>1x M16-F hex nut</b>	<b>304767</b>
Threaded rod	
<b>1x AM16x1000-F 4.8 t-rod</b>	<b>304776</b>
Pipe rings for M16	
<b>1x MP-MXI-F 4" - 508 mm pipe ring</b>	<b>various</b>
<b>1x MP-MX-F 4" - 508 mm pipe ring</b>	<b>various</b>

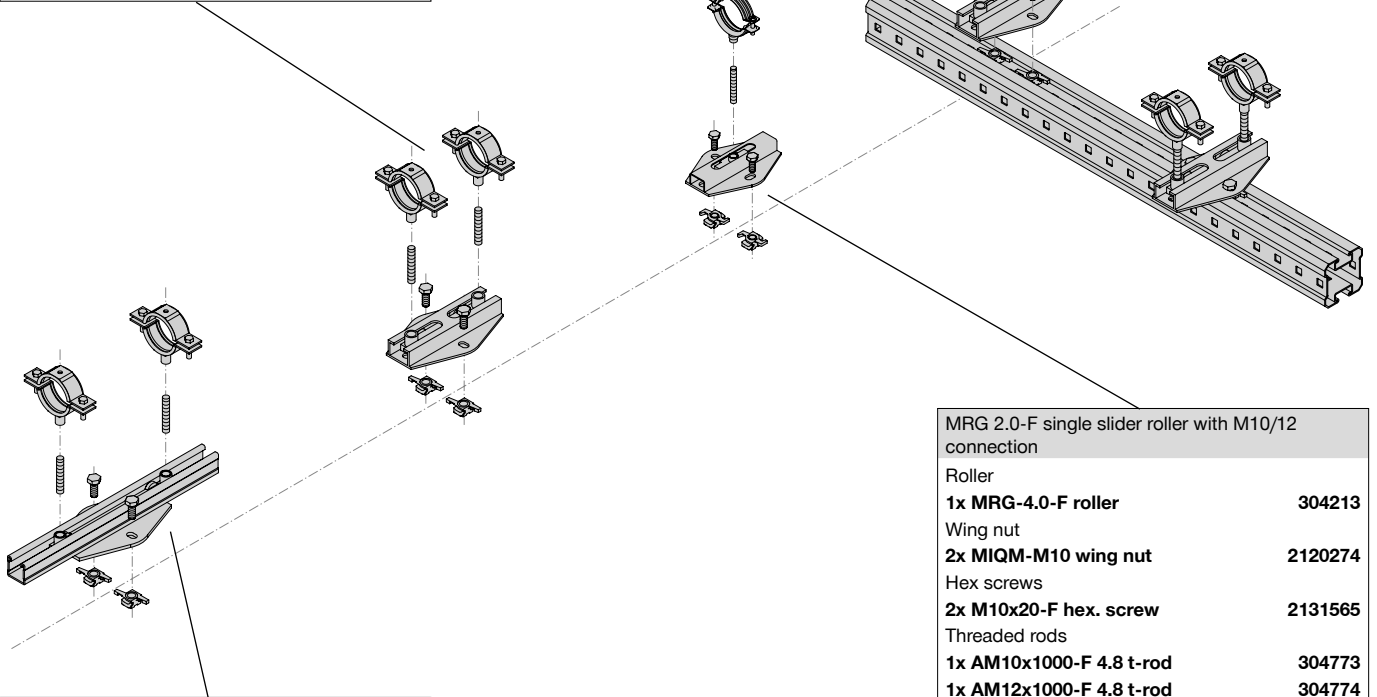
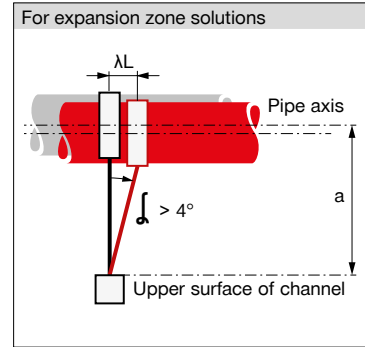
MIQ pipe ring connection for M12	
Saddle nut	
<b>1x MQA-M12-F saddle nut</b>	<b>304140</b>
Hexagonal nut	
<b>1x M12-F hex nut</b>	<b>304766</b>
Threaded rod	
<b>1x AM12x1000-F 4.8 t-rod</b>	<b>304774</b>
Pipe rings for M12	
<b>1x MP-MXI-F 2" - 3" pipe ring</b>	<b>various</b>
<b>1x MP-MX-F 2" - 3" pipe ring</b>	<b>various</b>

Application description	Application	Product lines	Base material
Heating - Primary heating media collector bracket		MIQ System	
<b>General comments</b>		MQ-F Saddle nuts	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Pipe rings	



# Primary Heating Media Collector Bracket - MIQ System Frame - Sliders / Rollers Connections

<b>MRG-D6-F double slider roller with M12/16 connection</b>	
Roller	
<b>1x MRG-D6-F roller</b>	<b>304214</b>
Wing nut	
<b>2x MIQM-M12 wing nut</b>	<b>2120275</b>
Hex screws	
<b>2x M12x20-F hex. screw</b>	<b>2131566</b>
Threaded rods	
<b>2x AM12x1000-F 4.8 t-rod</b>	<b>304774</b>
<b>2x AM16x1000-F 4.8 t-rod</b>	<b>304776</b>
Pipe rings for M12	
<b>2x MP-MXI-F 2" - 3" pipe ring</b>	<b>various</b>
<b>2x MP-MX-F 2" - 3" pipe ring</b>	<b>various</b>
Pipe rings for M16	
<b>2x MP-MXI-F 4" - 508 mm pipe ring</b>	<b>various</b>
<b>2x MP-MX-F 4" - 508 mm pipe ring</b>	<b>various</b>



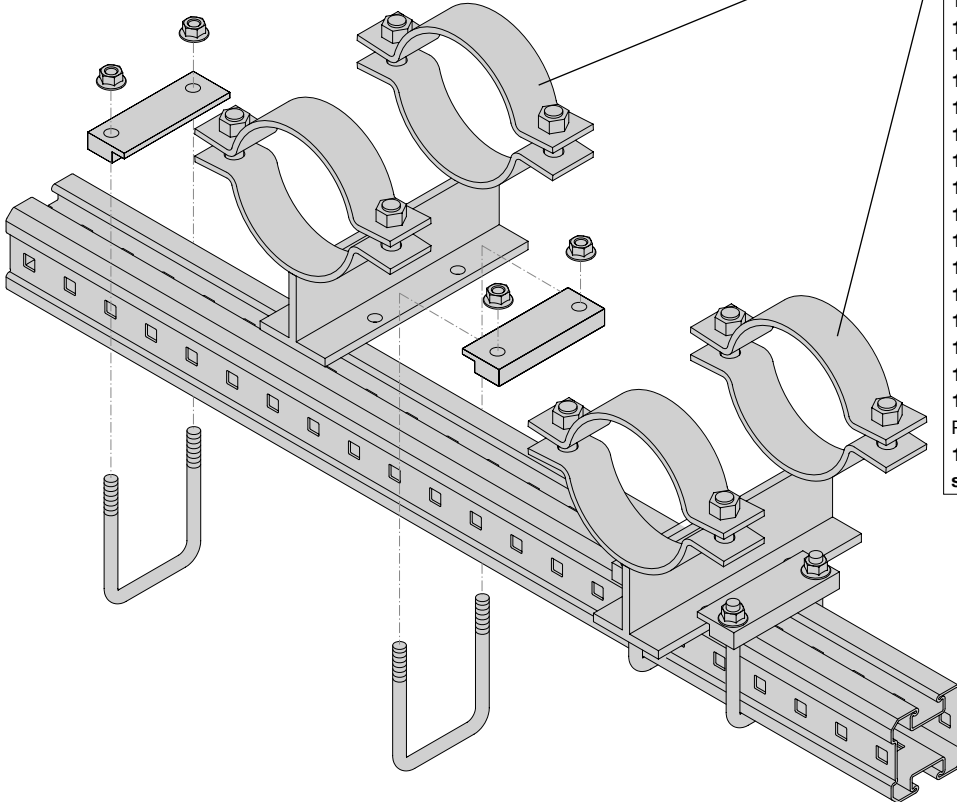
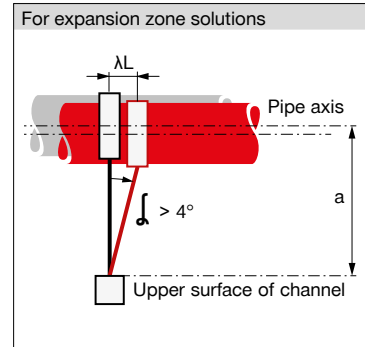
<b>MRG-D225-F double slider roller with M12/16 connection</b>	
Roller	
<b>1x MRG-D225-F roller</b>	<b>specials</b>
The rest of the BOM the same as in case of MRG-D6-F	

<b>MRG 2.0-F single slider roller with M10/12 connection</b>	
Roller	
<b>1x MRG-4.0-F roller</b>	<b>304213</b>
Wing nut	
<b>2x MIQM-M10 wing nut</b>	<b>2120274</b>
Hex screws	
<b>2x M10x20-F hex. screw</b>	<b>2131565</b>
Threaded rods	
<b>1x AM10x1000-F 4.8 t-rod</b>	<b>304773</b>
<b>1x AM12x1000-F 4.8 t-rod</b>	<b>304774</b>
Pipe rings for M10	
<b>1x MP-MI-F 1/2" - 3" pipe ring</b>	<b>various</b>
<b>1x MP-M-F 1/2" - 3" pipe ring</b>	<b>various</b>
Pipe rings for M10 and M12	
<b>1x MP-MXI-F 2" - 3" pipe ring</b>	<b>various</b>
<b>1x MP-MX-F 2" - 3" pipe ring</b>	<b>various</b>

Application description	Application	Product lines	Base material
Heating - Primary heating media collector bracket		MIQ System	
<b>General comments</b>		Sliders/rollers	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Pipe rings	



# Primary Heating Media Collector Bracket - MIQ System Frame - Pipe Shoe Connections



Fastening pipe shoes on MIQ girder (channel)

Part	Part Number
Pipe shoe	
1x MI-PS2/1 25-85	304852
1x MI-PS2/1 25-140	286965
1x MI-PS2/1 40-85	304853
1x MI-PS2/1 40-140	286966
1x MI-PS2/1 50-85	304854
1x MI-PS2/1 50-140	286967
1x MI-PS2/1 65-85	304855
1x MI-PS2/1 65-140	286968
1x MI-PS2/1 80-85	304856
1x MI-PS2/1 80-140	286969
1x MI-PS2/1 100-85	304857
1x MI-PS2/1 100-140	286970
1x MI-PS2/1 125-85	304858
1x MI-PS2/1 125-140	286971
1x MI-PS2/1 150-85	304859
1x MI-PS2/1 150-140	286972
1x MI-PS2/1 200-107	304860
1x MI-PS2/1 200-142	286973
Pipe shoe connector	
1x MIC-PS90 (pair) pipe shoe sliding connector	304838

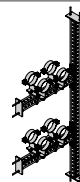
### Application description

Heating - Primary heating media collector bracket

### General comments

- Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact
- Loading and load impact must always be compared with 3D capacity limits for every single part of the application

### Application



13

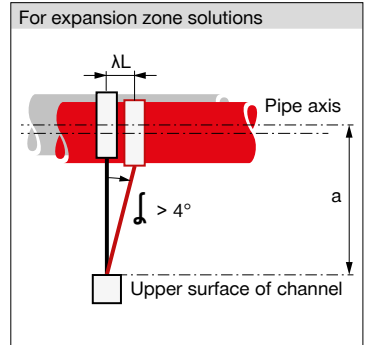
### Product lines

- MIQ System
- MI System
- Pipe shoes

### Base material

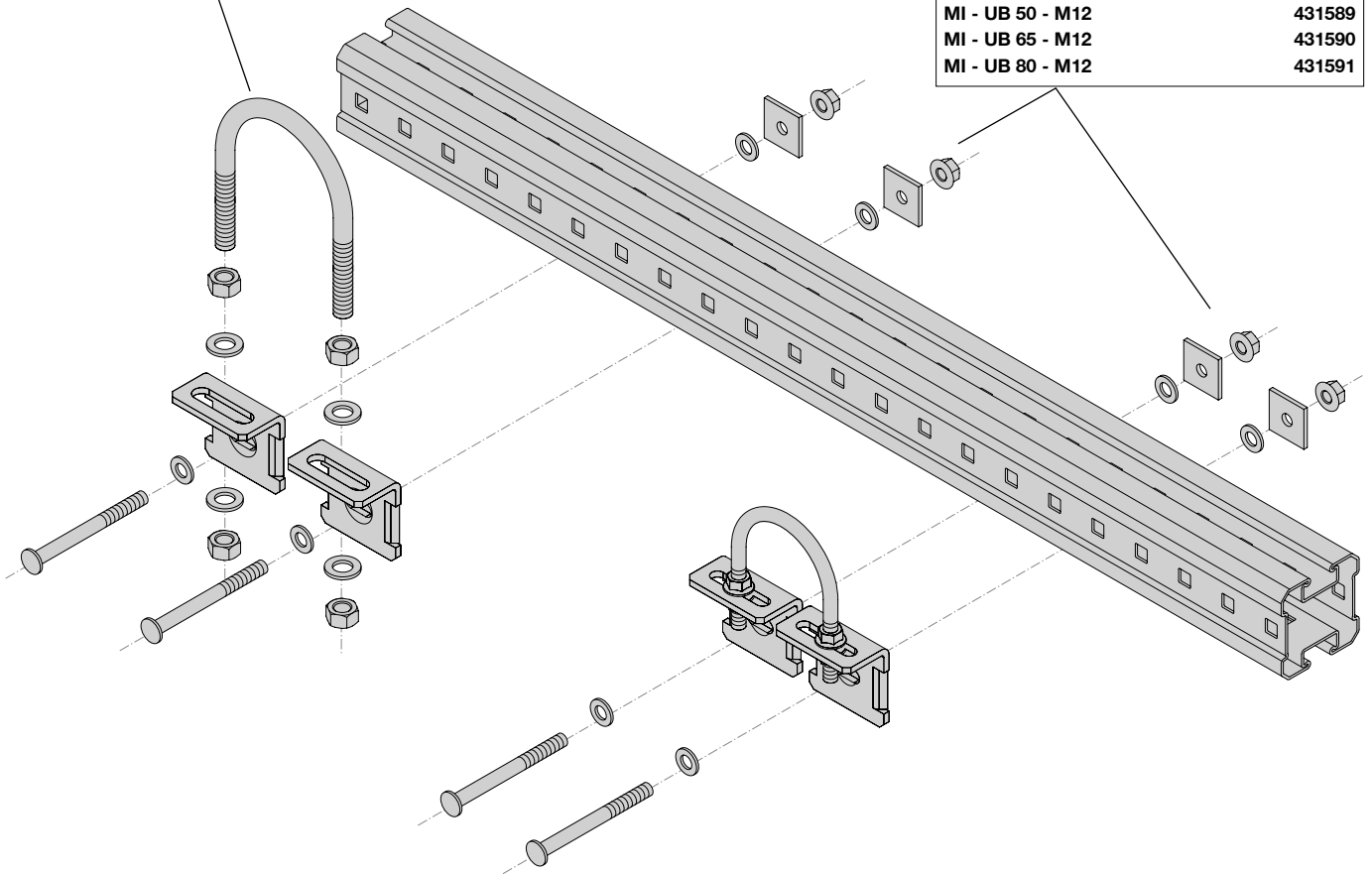


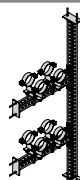
# Primary Heating Media Collector Bracket - MIQ System Frame - U-bolt Connections



Connection for M16 U-bolts	
U-bolt clamp	
<b>1x MIC-UB90-M16 U-bolt clamp (pair) with complete through bolting connectivity material</b>	<b>304834</b>
M16 U-bolts	
<b>1x MI-UB U-bolt with 4x nuts and 4x washers</b>	
<b>MI - UB 100 - M16</b>	<b>431592</b>
<b>MI - UB 125 - M16</b>	<b>431593</b>
<b>MI - UB 150 - M16</b>	<b>431594</b>
<b>MI - UB 200 - M16</b>	<b>431595</b>
<b>MI - UB 250 - M16</b>	<b>431598</b>

Connection for M12 U-bolts	
U-bolt clamp	
<b>1x MIC-UB90 U-bolt clamp (pair) with complete through bolting connectivity material</b>	<b>304831</b>
M12 U-bolts	
<b>1x MI-UB U-bolt with 4x nuts and 4x washers</b>	
<b>MI - UB 50 - M12</b>	<b>431589</b>
<b>MI - UB 65 - M12</b>	<b>431590</b>
<b>MI - UB 80 - M12</b>	<b>431591</b>



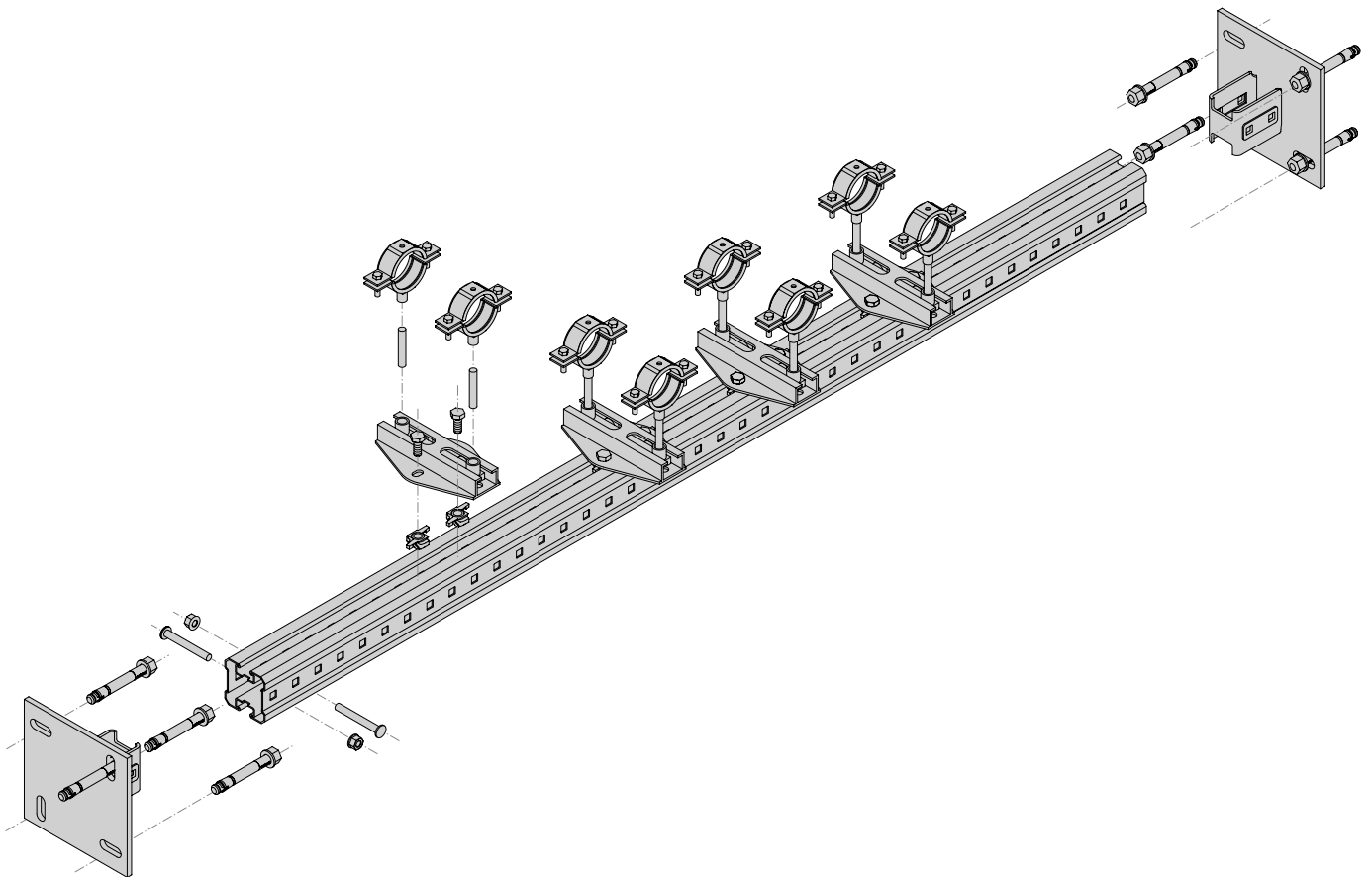
Application description	Application	Product lines	Base material
Heating - Primary heating media collector bracket	 <b>13</b>	MIQ System	
<b>General comments</b>		MI System	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		U-bolts	

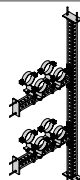




# Primary Heating Media Collector Bracket - MIQ System Frame - Wall to Wall Girder

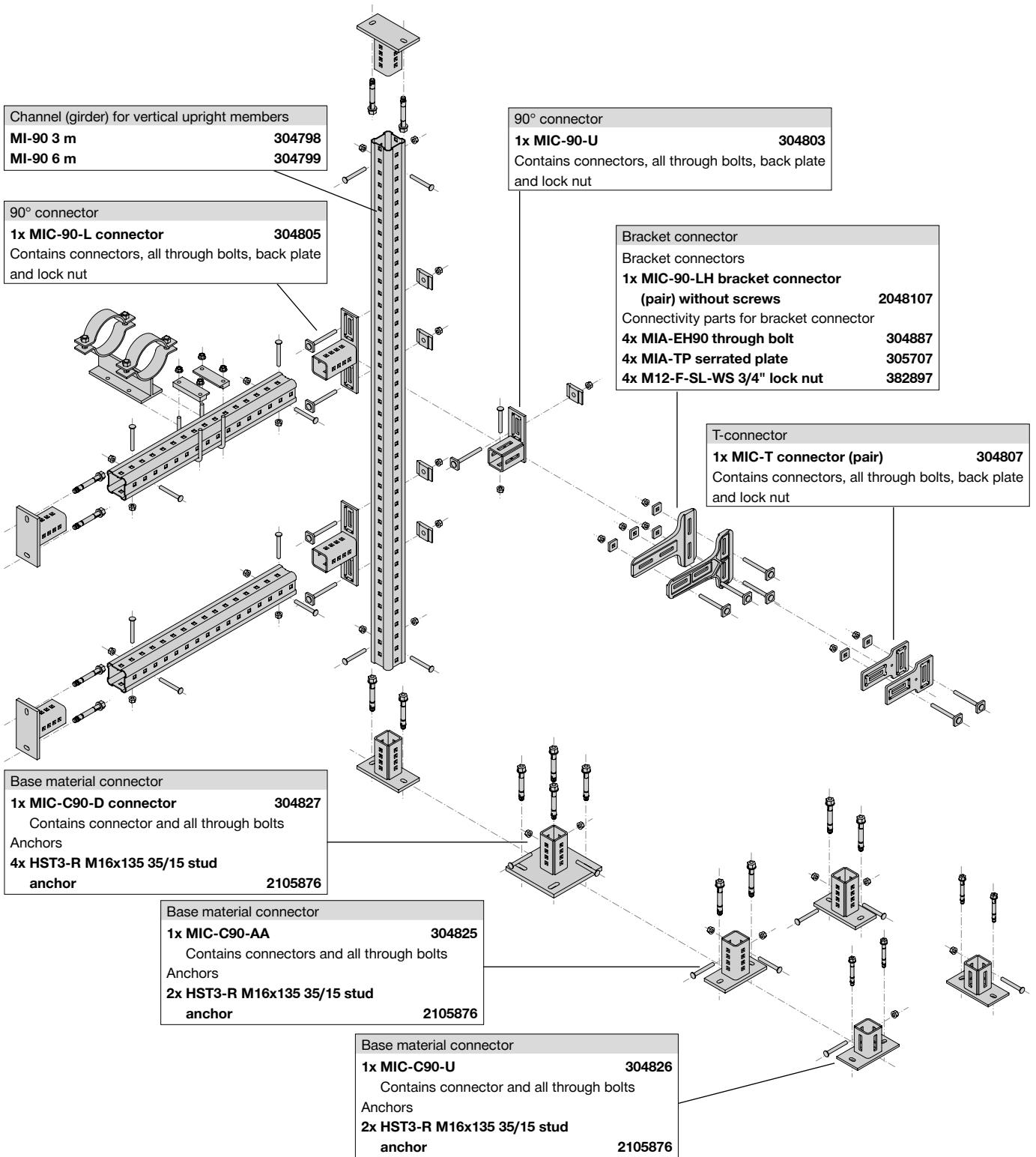
Wall to wall application BOM for entire solution without pipe rings, pipe ring connections and sliders / rollers	
Girder (channel)	
<b>2x MIQ-90 3m...m girder</b>	<b>2119866</b>
Base material connector	
<b>2x MIQC-C90 base connector (incl. connectivity parts) on one side screw are not used</b>	<b>2120144</b>
Anchors	
<b>8x HST3-R M16x135 35/15 stud anchor</b>	<b>2105876</b>

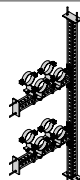


Application description	Application	Product lines	Base material
Heating - Primary heating media collector bracket	 <b>13</b>	MIQ System	Concrete
<b>General comments</b>		MI System	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Sliders / rollers	



# Primary Heating Media Collector Bracket - MI System Frame



Application description	Application	Product lines	Base material
Heating - Primary heating media collector bracket	 <b>13</b>	MI System	Concrete
<b>General comments</b>		Anchors	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			



# Primary Heating Media Collector Bracket - MQ System Frame

MQP 82 Channel base with associated channels	
1x MQP 82 channel base	369652
4x MQN push button	369623
41D mm format channels	
4x MQ-41D 3m	369603
4x MQ-41D 6m	369604
Anchors	
2x HUS3-H 10x70/-/- screw anchor	2079912
or	
2x HST3 M12x105 30/10 stud anchor	2105718
2x HST2 M12x105/10 stud anchor	2107848

2x Double roller in channel	
Roller	
2x MRG-D6 M12/M16 roller	334131
Connection of the roller to channel	
4x MQM-M12 wing nut	369627
4x M12x25 hexagon screw	216458
Pipe ring and connection	
4x M 16 threaded rod AM 16x1000	216422
2x Pipe ring	
2x MP-MXI 177-508 mm	various
2x MP-MX 177-508 mm	Various

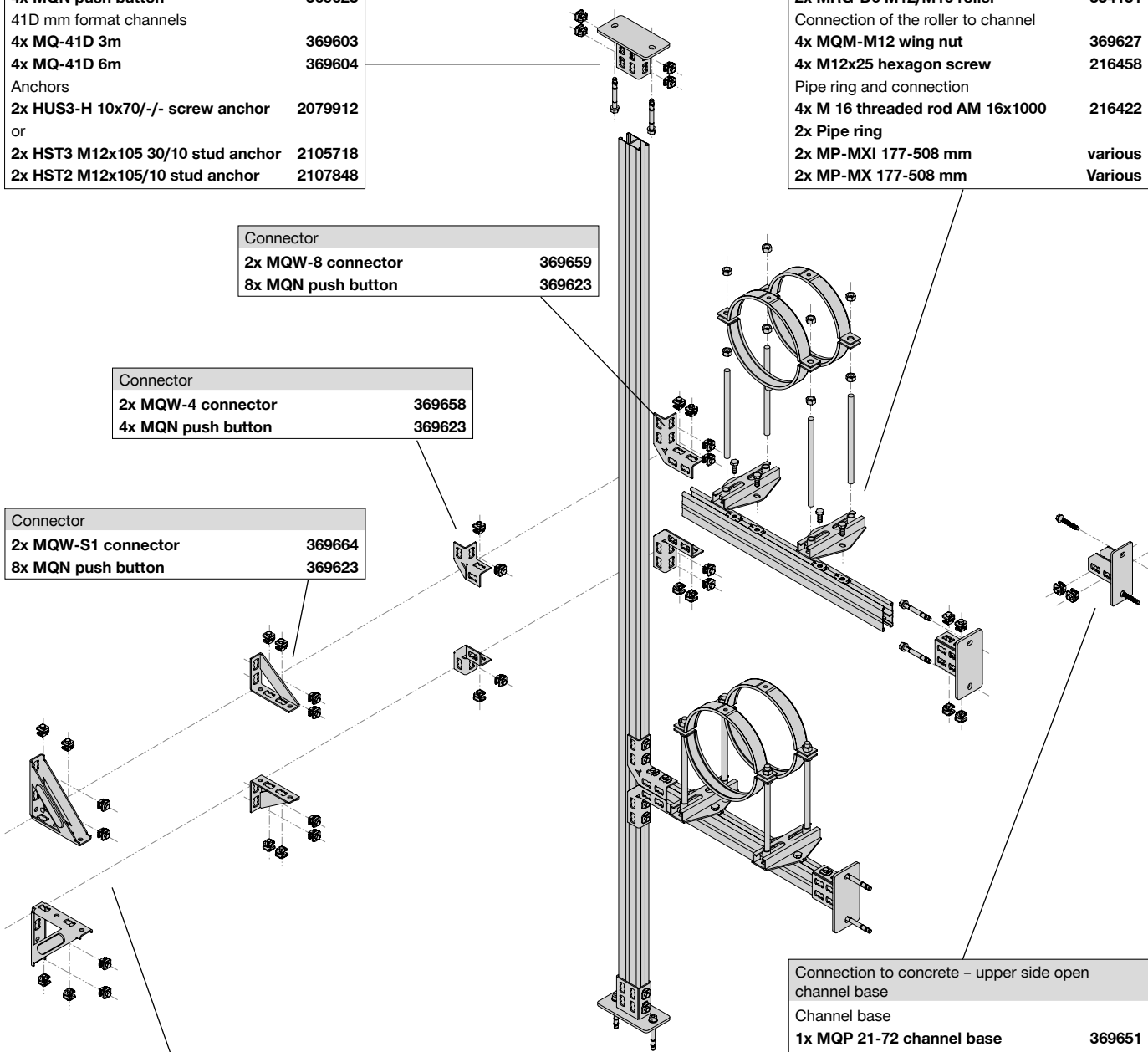
Connector	
2x MQW-8 connector	369659
8x MQN push button	369623

Connector	
2x MQW-4 connector	369658
4x MQN push button	369623

Connector	
2x MQW-S1 connector	369664
8x MQN push button	369623

Connector	
2x MQW-S2 connector	369665
8x MQN push button	369623

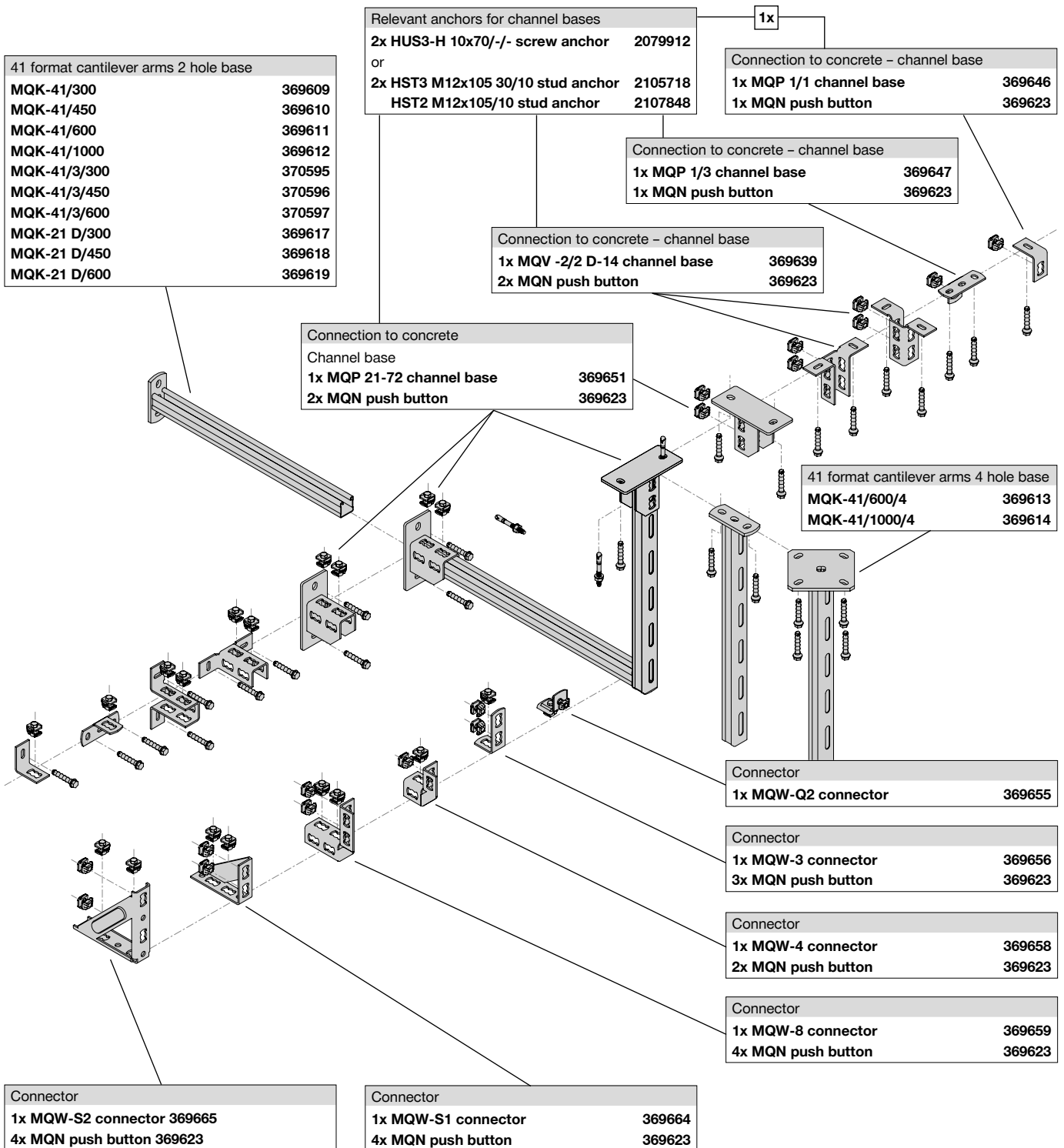
Connection to concrete - upper side open channel base	
Channel base	
1x MQP 21-72 channel base	369651
2x MQN push button	369623
Anchors	
2x HUS3-H 10x70/-/- screw anchor	2079912
or	
2x HST3 M12x105 30/10 stud anchor	2105718
2x HST2 M12x105/10 stud anchor	2107848



Application description	Application	Product lines	Base material
Heating - Primary heating media collector bracket		MQ System	Concrete
<b>General comments</b>		Anchors	
<ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>			



# Various Other Applications - MQ System Frame



Application description	Application	Product lines	Base material
Heating - Various other applications		MQ System	Concrete
<b>General comments</b> <ul style="list-style-type: none"> <li>Application subject to thermal expansion impact, no seismic, no fatigue, no high/low temperature impact</li> <li>Loading and load impact must always be compared with 3D capacity limits for every single part of the application</li> </ul>		Anchors	

Hilti strongly advises customers to verify the respective product application for the intended use by consulting a structural engineer and making the necessary calculations to ensure compliance with the applicable norms and standards. Failure to consult and heed the advice of a structural engineer will free Hilti from any liability. It is essential that the product is used strictly in accordance with the applicable Hilti instructions for use, within the application limits specified in the Hilti technical data sheets, technical specifications and supporting product literature, and that the relevant application limits are not exceeded at any time. All rights reserved by Hilti Corporation. Duplication, utilization and/or publication of drawings contained in this manual are not permitted unless expressly agreed by Hilti Corporation. Page 265







**Hilti. Outperform. Outlast.**

Hilti Corporation | 9494 Schaan | Liechtenstein | P +423-234 2111 | [www.facebook.com/hiltigroup](http://www.facebook.com/hiltigroup) | [www.hilti.com](http://www.hilti.com)